CATERPILLAR®

SEBP1
January
1985

RUTHZIL TRATOR COMERCIAL DE PEÇAS LTDA 11 97083-6812 ROLANDO

3P 756
3P1750

Serie 87V913

120G Motor Grader

87V1138-5274 (Vehicle)
82V668 to Last Built (Vehicle)
78P18799 to Last Installed (Engine)
2FA1 to Last Installed (Transmission)

© 1985 Caterpillar
All Rights Reserved
TECHNICAL INFORMATION DEPARTMENT
PARTS & SERVICE SUPPORT

RDERING ARTS

Quality Caterpillar Replacement parts are available from Caterpillar dealers throughout the world. Their parts stocks are up to date and include all parts normally required to protect your investment in Caterpillar machines. When ordering parts, always use the Parts Book covering the serial number of your machine. Your order should specify the quantity, part number, part name and show the machine serial number for which the parts are needed. If in doubt about the part number, please provide your dealer with a complete description of the needed item.

SEE SPECIFICATIONS I
LOCATION OF SERIAL
NUMBER PLATES

IOW TO USE THE 'ARTS BOOK

Caterpillar Parts Books include illustrations of the groups or assemblies which make up the machine. These illustrations show the standard components of the machine plus many of the attachments available for the machine.

The alphabetical index located in the front part of the book should be used to determine the page number on which specific illustrations are shown. Reference to those pages will identify each of the individual serviceable parts.

Captions

The caption under each illustration identifies the part number and name of the group or assembly shown. If more than one illustration is included for any group, the caption identifies the specific machine serial numbers to which each illustration applies. In some cases it is not possible to determine the specific machine serial numbers to which different illustrations are applicable. In those cases the caption identifies the illustration as "First Type", "Second Type", etc. Reference to the actual group or assembly is necessary in those cases to determine which illustration should be used.

Captions provide additional information such as page numbers where illustrations of sub assemblies are shown, information regarding quantities used and other information intended to assist the user in determining parts needs.

Indented Part Names

Within each illustration is a parts list identifying each serviceable part in the illustration. When a part name is indented in this list, it means that serviceable item is a part of the serviceable item under which it is indented.

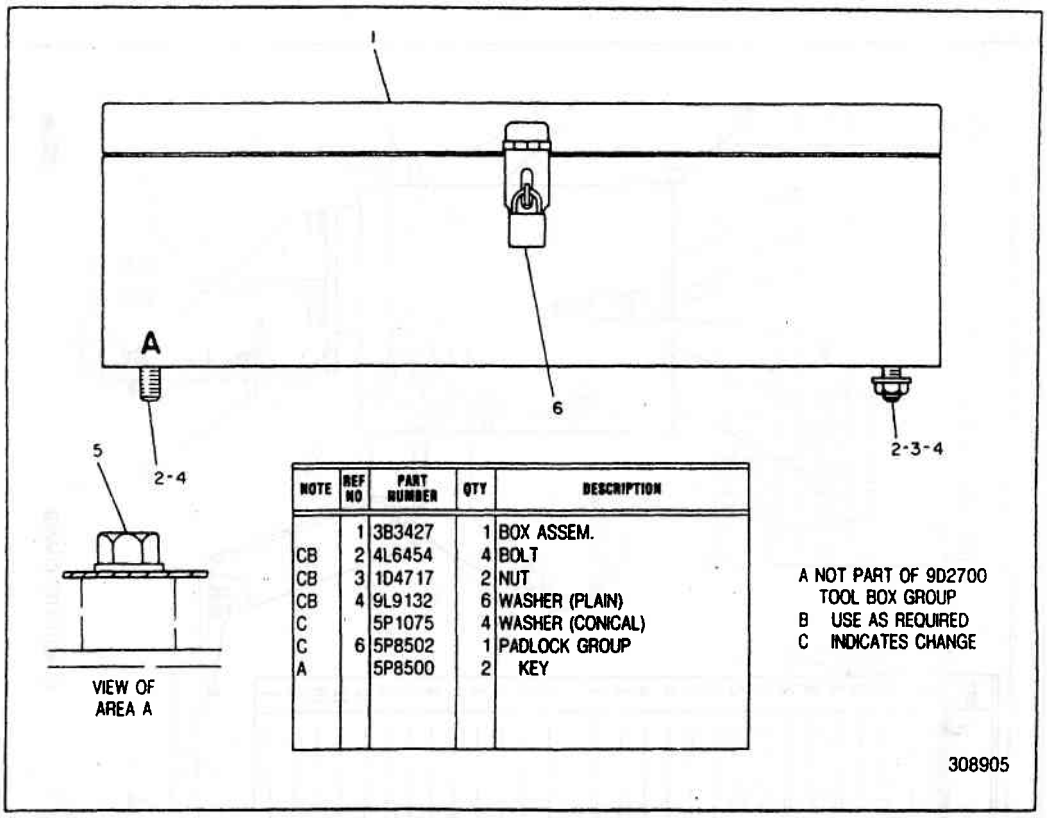
Abbreviations and Symbols

▲ ●	Used to call attention to additional information shown elsewhere within the illustration.	
R.H.	Right Hand	Refers to the side of the machine as viewed from the operator's compartment.
L.H.	Left Hand	
C	Indicates changes from the previous illustration of the same group or assembly.	
O.D.	Outside Diameter	
I.D.	Inside Diameter	
N/S	Not Serviced	
Assem.	Assembly	
in.	Inch	
ft	Foot	
cm	Centimetre	
dm	Decimetre	

Note:

Continuing improvement and advancement of product design may cause changes to your machine which may not be included in this publication. Each publication is reviewed and revised, as required, to update and include these changes in later editions.

Whenever a question arises regarding your Caterpillar product, or this publication, please consult your Caterpillar dealer for the latest available information.

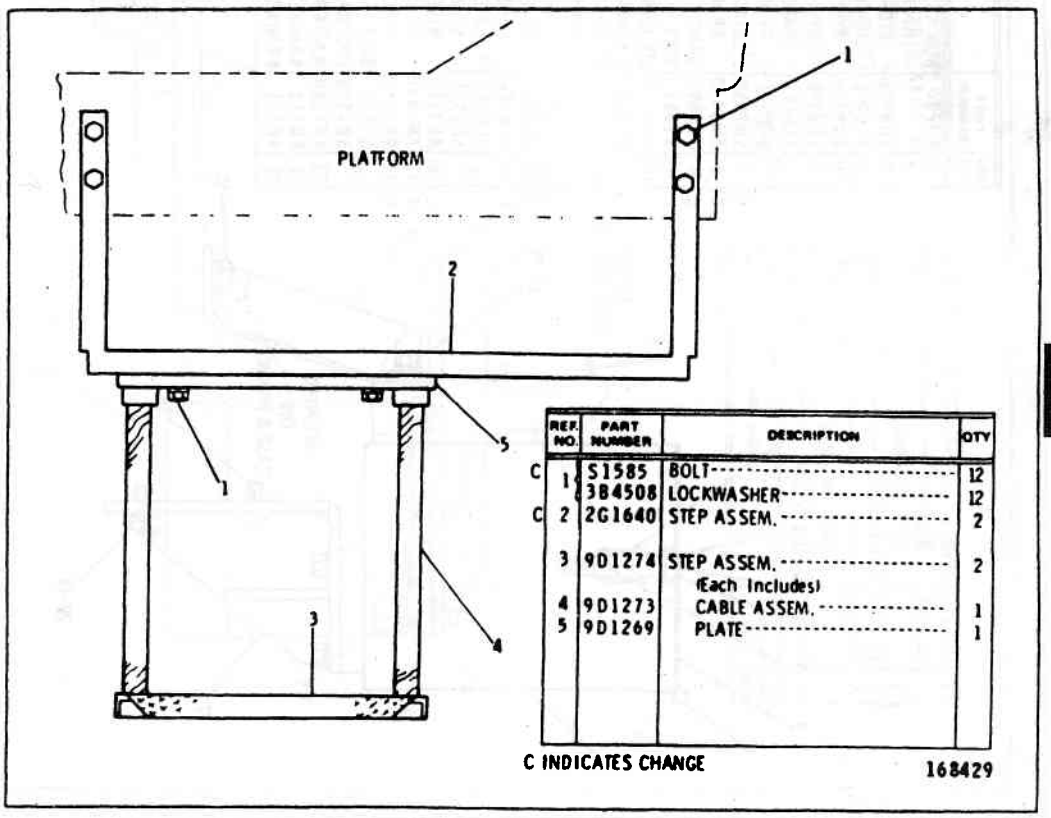


NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
	1	3B3427	1	BOX ASSEM.
CB	2	4L6454	4	BOLT
CB	3	1D4717	2	NUT
CB	4	9L9132	6	WASHER (PLAIN)
C		5P1075	4	WASHER (CONICAL)
C	6	5P8502	1	PADLOCK GROUP
A		5P8500	2	KEY

A NOT PART OF 9D2700 TOOL BOX GROUP
B USE AS REQUIRED
C INDICATES CHANGE

308905

9D2700 TOOL BOX GROUP
Serial No. 87V2767—Up and 82V775—Up

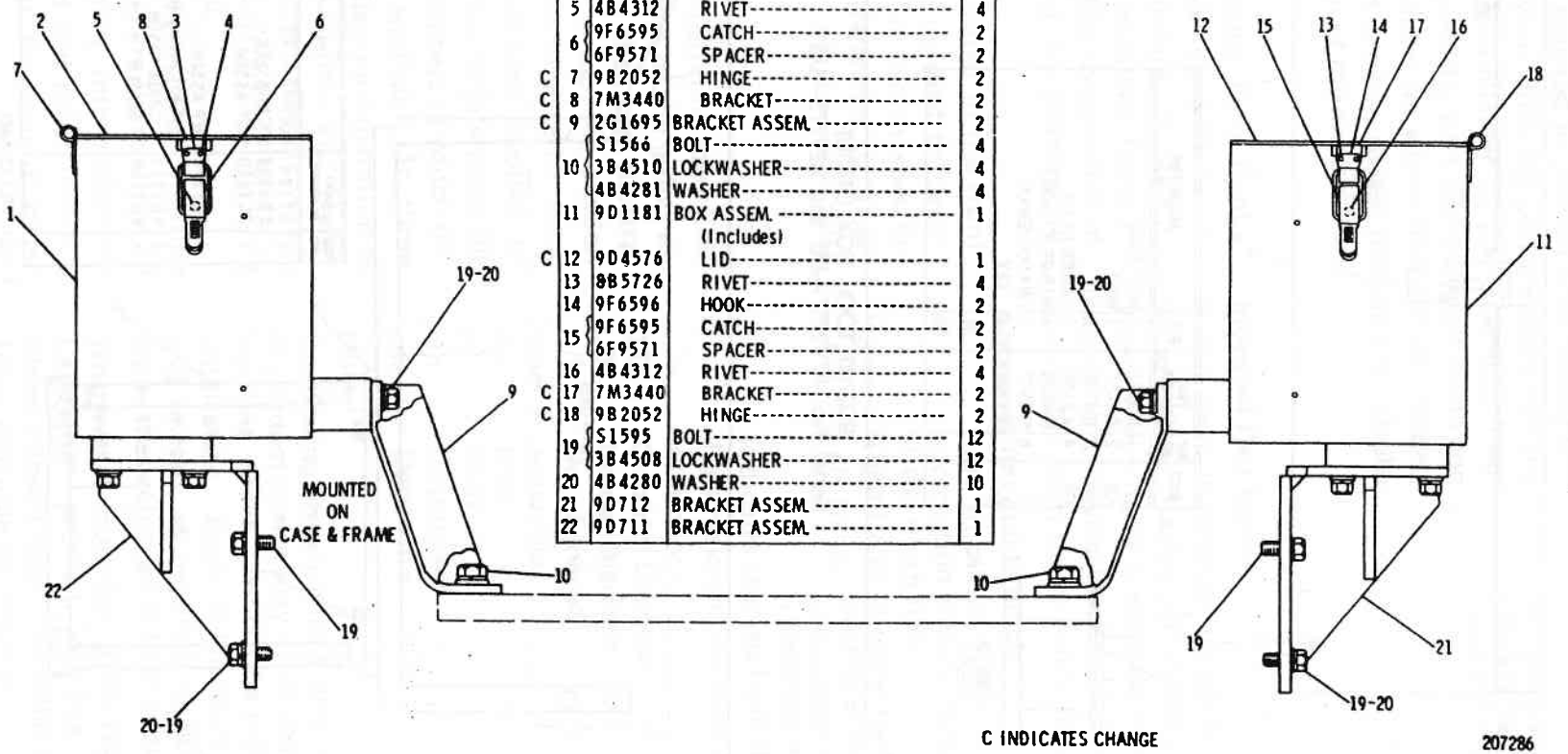


	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	S1585	BOLT	12
		3B4508	LOCKWASHER	12
C	2	2G1640	STEP ASSEM.	2
	3	9D1274	STEP ASSEM. (Each Includes)	2
	4	9D1273	CABLE ASSEM.	1
	5	9D1269	PLATE	1

C INDICATES CHANGE

168429

9D1395 STEP GROUP



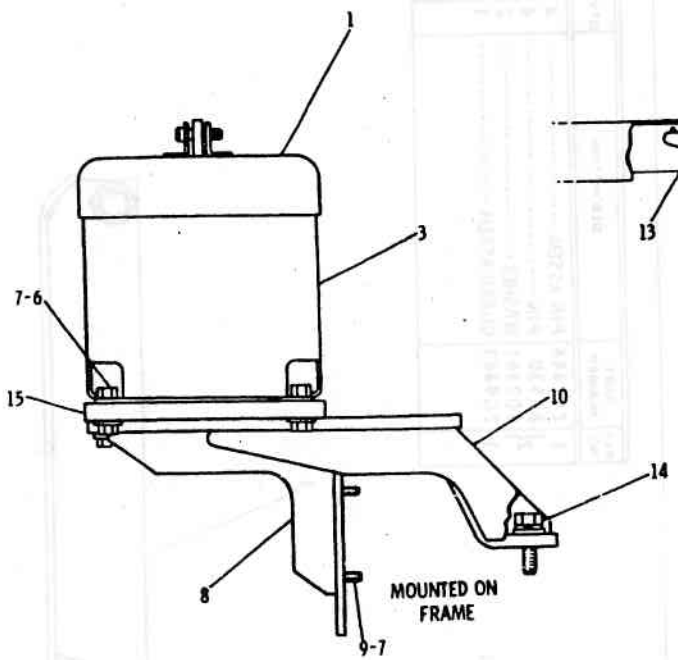
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D704	BOX ASSEM.	1
		(Includes)	
C 2	9D4576	LID	1
3	9F6596	HOOK	2
4	8B5726	RIVET	4
5	4B4312	RIVET	4
6	9F6595	CATCH	2
	6F9571	SPACER	2
C 7	9B2052	HINGE	2
C 8	7M3440	BRACKET	2
C 9	2G1695	BRACKET ASSEM.	2
10	S1566	BOLT	4
	3B4510	LOCKWASHER	4
	4B4281	WASHER	4
11	9D1181	BOX ASSEM.	1
		(Includes)	
C 12	9D4576	LID	1
13	8B5726	RIVET	4
14	9F6596	HOOK	2
15	9F6595	CATCH	2
	6F9571	SPACER	2
16	4B4312	RIVET	4
C 17	7M3440	BRACKET	2
C 18	9B2052	HINGE	2
19	S1595	BOLT	12
	3B4508	LOCKWASHER	12
20	4B4280	WASHER	10
21	9D712	BRACKET ASSEM.	1
22	9D711	BRACKET ASSEM.	1

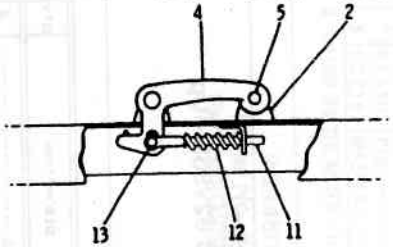
C INDICATES CHANGE

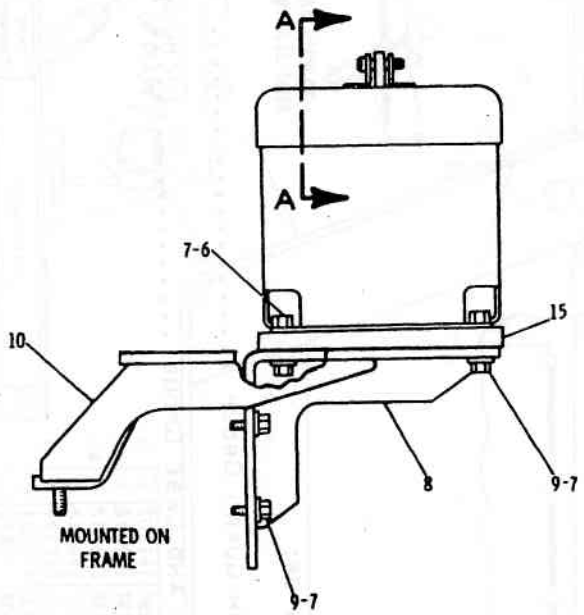
207286

9D1180 BATTERY BOX GROUP
Serial No. 87V1138 to 87V2261 inclusive and 82V668 to 82V739 inclusive

2G4500 BATTERY BOX GROUP
Serial No. 87V2262—Up and 82V740—Up







REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9M737	COVER ASSEM. (Each Includes)	2
2	1S6385	LUG	3
3	2G3382	BOX ASSEM. (Each Includes)	2
	9F2978	NUT	1
4	1H7365	HANDLE	2

5	2B2938	PIN	2
	3B4617	COTTER PIN	2
6	S1587	BOLT	8
	1D4719	NUT	8
C 7	5P1076	WASHER	20
8	2G1514	BRACKET ASSEM.	2
9	S1595	BOLT	12
10	2G1516	BRACKET ASSEM.	2
11	1H7366	ROD	2

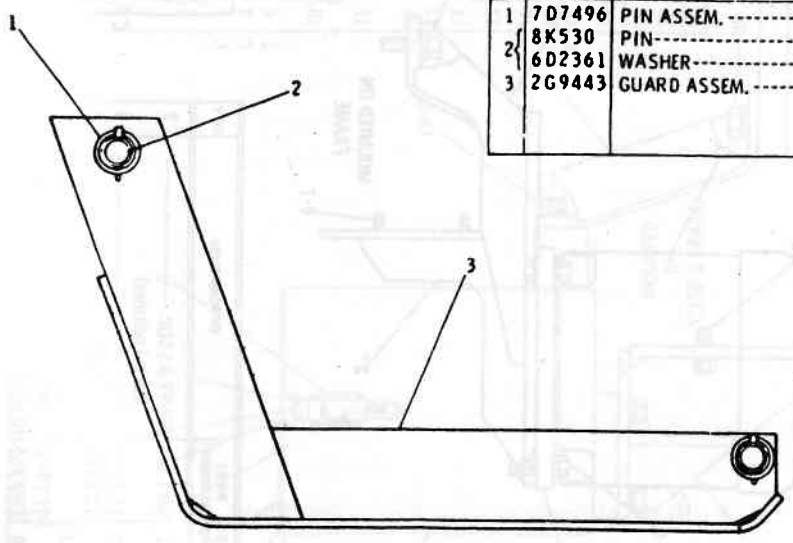
12	1B9920	SPRING	2
13	1J4384	PIN	2
	3B4615	COTTER PIN	2
	S1566	BOLT	4
14	3B4510	LOCKWASHER	4
	4B4281	WASHER	4
15	2G4466	PLATE	4

C INDICATES CHANGE

168824

		CONSISTS OF:	PAGE
1	2G9360	BOTTOM GUARD GROUP	170B
1	2G9520	FRAME AND CASE GROUP	182C

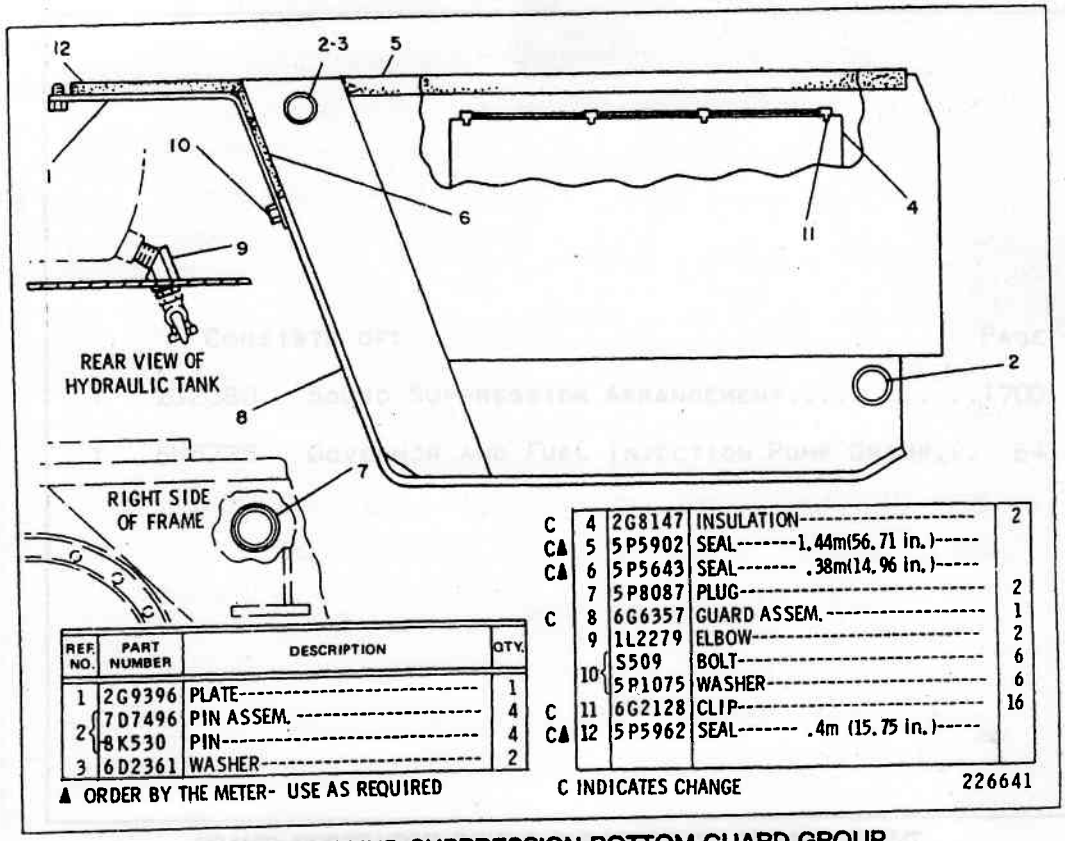
2G9510 BOTTOM GUARD ARRANGEMENT
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up
AN ATTACHMENT



REF NO	PART NUMBER	DESCRIPTION	QTY.
1	7D7496	PIN ASSEM.	4
2	8K530	PIN	4
	6D2361	WASHER	2
3	2G9443	GUARD ASSEM.	1

223872

2G9360 BOTTOM GUARD GROUP
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up
Part of 2G9510 Bottom Guard Arrangement. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	2G9396	PLATE	1
2	7D7496	PIN ASSEM.	4
	8K530	PIN	4
3	6D2361	WASHER	2

	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C	4	2G8147	INSULATION	2
C▲	5	5P5902	SEAL-------1.44m(56.71 in.)-----	
C▲	6	5P5643	SEAL------- .38m(14.96 in.)-----	
	7	5P8087	PLUG	2
C	8	6G6357	GUARD ASSEM.	1
	9	1L2279	ELBOW	2
	10	S509	BOLT	6
		5P1075	WASHER	6
C	11	6G2128	CLIP	16
C▲	12	5P5962	SEAL------- .4m (15.75 in.)-----	

▲ ORDER BY THE METER- USE AS REQUIRED

C INDICATES CHANGE

226641

2G9480 SOUND SUPPRESSION BOTTOM GUARD GROUP
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170E

		CONSISTS OF:	PAGE
1	2G2580	SOUND SUPPRESSION ARRANGEMENT	170D
1	6N5735	GOVERNOR AND FUEL INJECTION PUMP GROUP	64

2G4120 SPECTATOR SOUND SUPPRESSION ARRANGEMENT
Serial No. 87V2262—Up and 82V740—Up
CANNOT BE USED IN CONJUNCTION WITH CAB AIR CONDITIONING

		CONSISTS OF:	PAGE
1	4N3187	EJECTOR GROUP	58
1	4N4101	EXTENSION GROUP	60
1	3P92	MUFFLER GROUP	59
1	9D1642	HOOD ASSEMBLY	

CONSISTING OF:

12	4B4312	RIVET
4	2D9335	PLATE
4	7K1400	HANDLE
4	T537	FASTENER

9D6950 SOUND SUPPRESSION ARRANGEMENT
Serial No. 87V1138 to 87V2261 Inclusive and 82V668 to 82V739 Inclusive
AN ATTACHMENT

		CONSISTS OF:	PAGE
1	4N9197	MUFFLER GROUP	58
1	4N4101	EXTENSION GROUP	60
1	2G4615	HOOD ASSEMBLY	
		CONSISTING OF:	
	1	8D6634 STRIP	
	1	2G4483 STRIP	
	4	7K1400 HANDLE	
	4	2D9581 HOOK	
	1	2G3284 STRIP	

2G4990 SOUND SUPPRESSION ARRANGEMENT
Serial No. 87V2262—Up and 82V740—Up
AN ATTACHMENT

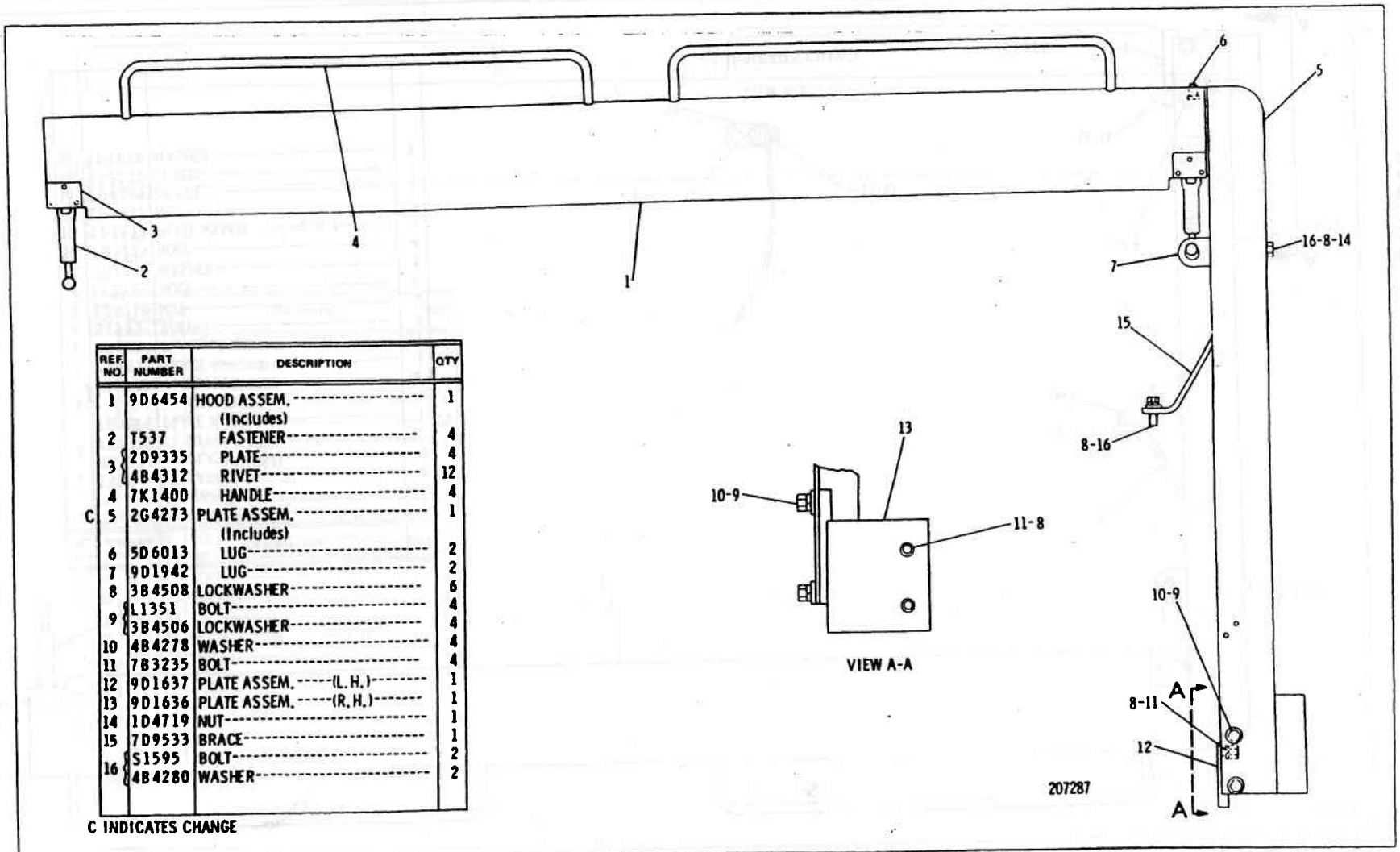
		CONSISTS OF:	PAGE
1	2G3220	SUPPORT GROUP	51B
1	2G3580	TRANSMISSION COVERS GROUP	132B
1	2G4455	HOOD GROUP	171B
1	2G4630	HOOD SIDE DOOR GROUP	173C
1	2G4940	FUEL OIL LINES GROUP	75B
		- OR -	
1	6G1625	FUEL OIL LINES GROUP	75B-2
1	6N4599	FAN DRIVE GROUP	51A
1	6N5252	MUFFLER GROUP	58A
1	6N5334	PULLEY GROUP	32A
1	2P9640	RADIATOR GROUP	50A

2G2580 SOUND SUPPRESSION ARRANGEMENT—Grader Parts—
80 Decibels at 7 Meters
Serial No. 87V2262 to 87V3972, 3977 to 87V3982 inclusive and 82V740 to 82V858 inclusive. Part of 2G4120 Sound Suppression Arrangement listed on Page 170C
AN ATTACHMENT

		Consists of:	Page
1	2G3220	Support Group	51B
1	2G4455	Hood Group	171B
1	2G4630	Hood Side Door Group	173C
1	6G1625	Fuel Oil Lines Group	75B-2
1	6N4599	Fan Drive Group	51A
1	6N5252	Muffler Group	58A
1	6N5334	Pulley Group	32A
1	2P9640	Radiator Group	50A
1	2G9480	Bottom Guard Group	170B-1
1	2G9520	Frame and Case Group	182C
1	6G7250	Back-Up Warning Group	112B
1	6G7380	Lighting Group	110D
1	6G6590	Water Temperature Gauge Group	314C
	- or -		
1	5T2985	Gauge Group	314D

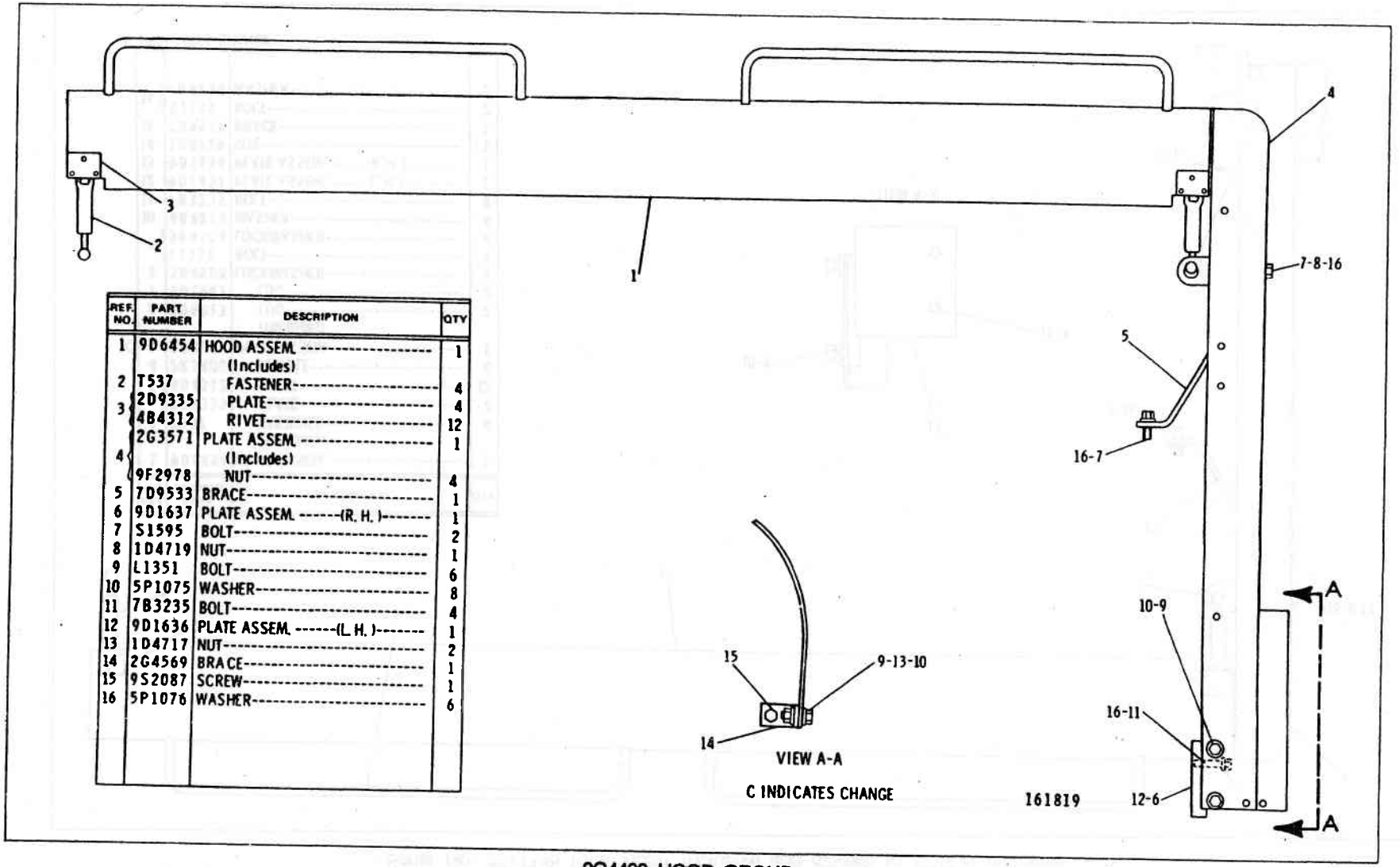
2G2580 SOUND SUPPRESSION ARRANGEMENT—Grader Parts—80 decibel at 7 Meters
Serial No. 87V3973 to 87V3976 and 87V3983—Up and 82V859—Up. Part of 2G4120 Sound Suppression Arrangement listed on Page 170C. AN ATTACHMENT

9D1675 HOOD GROUP
Serial No. 87V1138 to 87V2261 inclusive and 82V668 to 82V739 inclusive



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	9D6454	HOOD ASSEM. ---------- (Includes)	1
	2	T537	FASTENER----------	4
	3	2D9335	PLATE----------	4
		4B4312	RIVET----------	12
	4	7K1400	HANDLE----------	4
C	5	2G4273	PLATE ASSEM. ---------- (Includes)	1
	6	5D6013	LUG----------	2
	7	9D1942	LUG----------	2
	8	3B4508	LOCKWASHER----------	6
	9	L1351	BOLT----------	4
		3B4506	LOCKWASHER----------	4
	10	4B4278	WASHER----------	4
	11	7B3235	BOLT----------	4
	12	9D1637	PLATE ASSEM. -----(L.H.)--------	1
	13	9D1636	PLATE ASSEM. -----(R.H.)-------	1
	14	1D4719	NUT----------	1
	15	7D9533	BRACE----------	1
	16	S1595	BOLT----------	2
		4B4280	WASHER----------	2

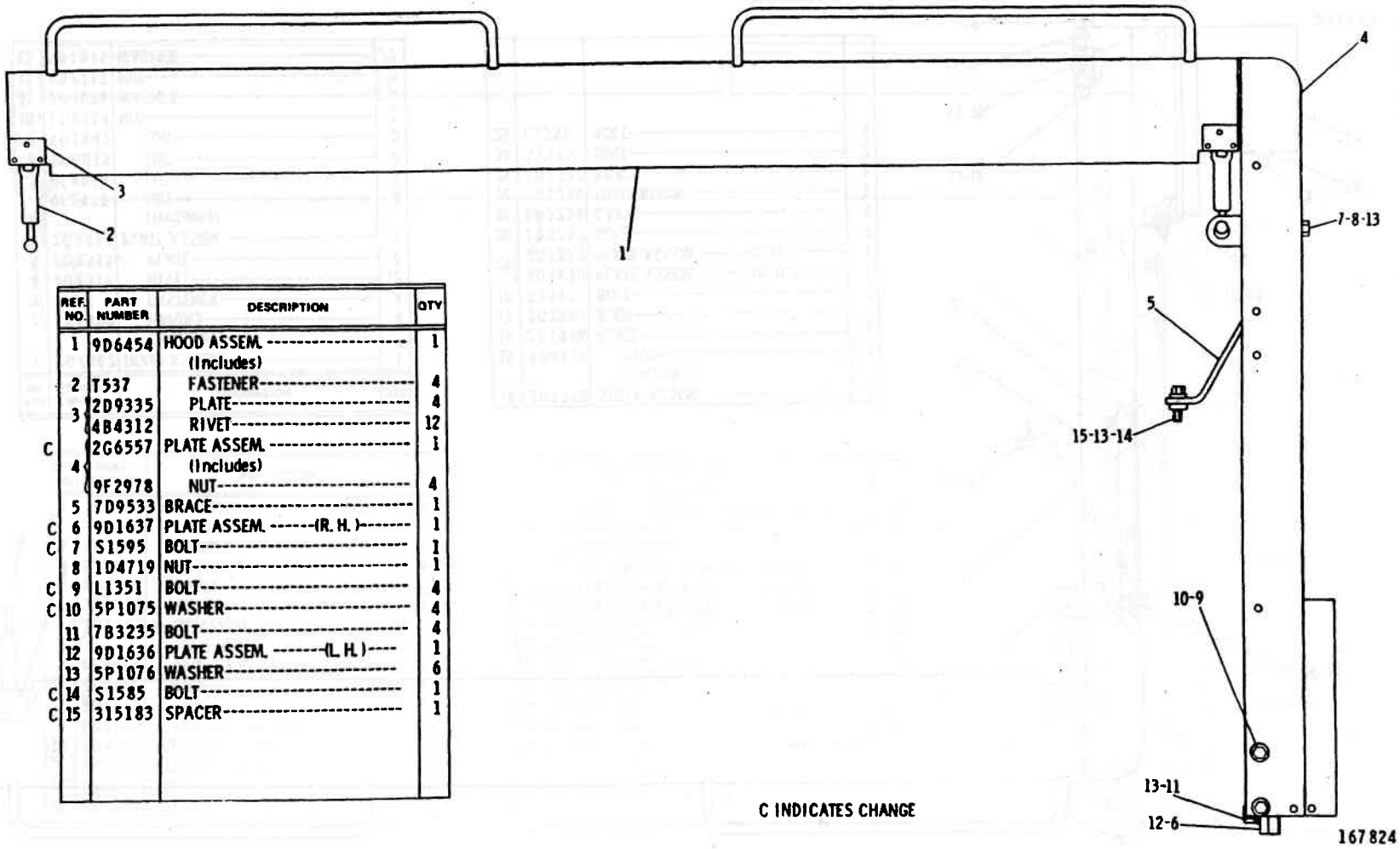
C INDICATES CHANGE



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D6454	HOOD ASSEM. ---------- (Includes)	1
2	T537	FASTENER----------	4
3	2D9335	PLATE----------	4
	4B4312	RIVET----------	12
4	2G3571	PLATE ASSEM. ---------- (Includes)	1
	9F2978	NUT----------	4
5	7D9533	BRACE----------	1
6	9D1637	PLATE ASSEM. ------(R. H.)-------	1
7	S1595	BOLT----------	2
8	1D4719	NUT----------	1
9	L1351	BOLT----------	6
10	5P1075	WASHER----------	8
11	7B3235	BOLT----------	4
12	9D1636	PLATE ASSEM. ------(L. H.)-------	1
13	1D4717	NUT----------	2
14	2G4569	BRACE----------	1
15	9S2087	SCREW----------	1
16	5P1076	WASHER----------	6

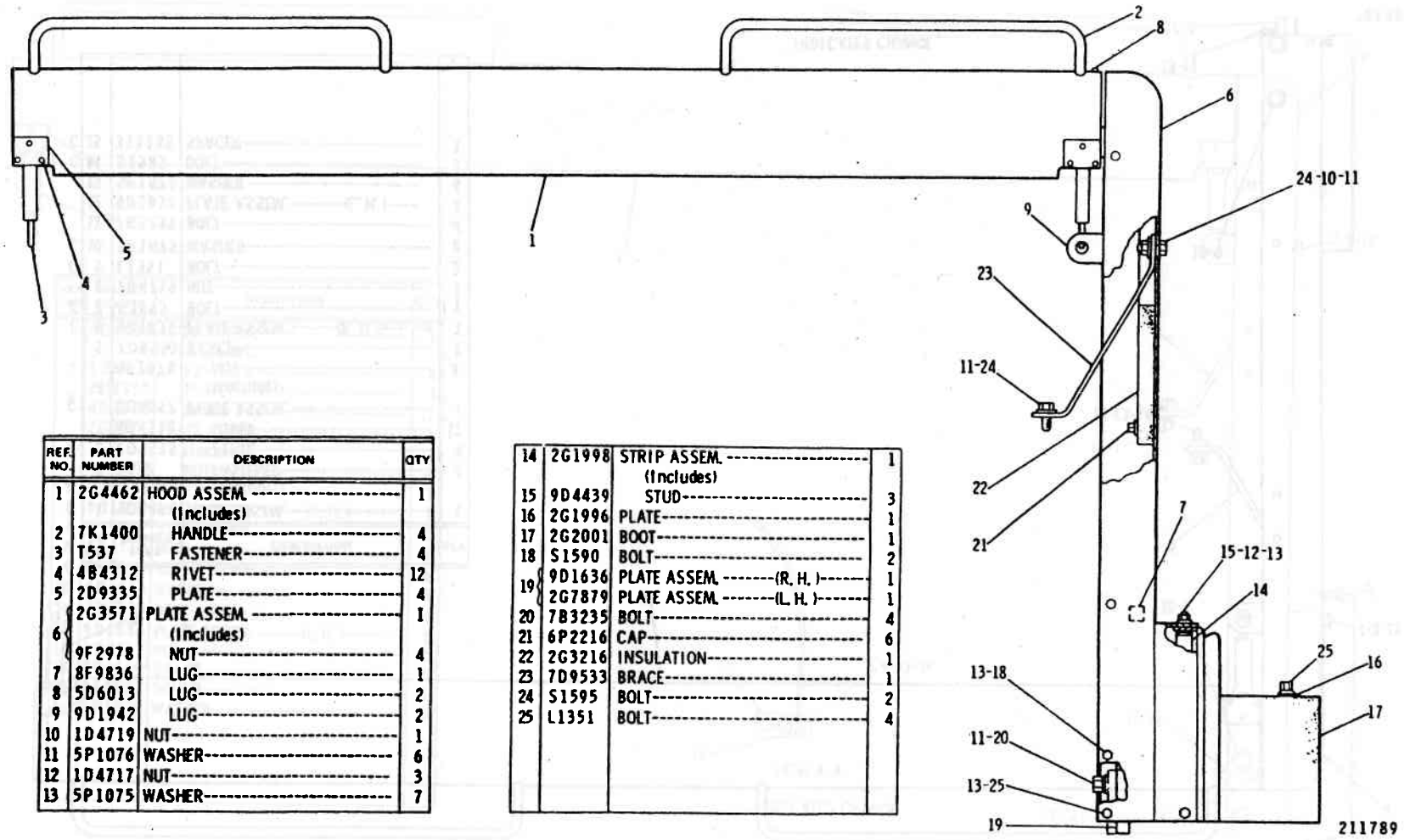
2G4460 HOOD GROUP
Serial No. 87V2262 to 87V2761 & 87V2763 to 87V2800 inclusive and 82V740 to 82V779 inclusive

2G4460 HOOD GROUP
Serial No. 87V2762 and 87V2801-Up and 82V780-Up



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	9D6454	HOOD ASSEM. ----------	1
			(Includes)	
	2	T537	FASTENER----------	4
	3	2D9335	PLATE----------	4
		4B4312	RIVET----------	12
C		2G6557	PLATE ASSEM. ----------	1
	4		(Includes)	
		9F2978	NUT----------	4
	5	7D9533	BRACE----------	1
C	6	9D1637	PLATE ASSEM. ------(R. H.)-------	1
C	7	S1595	BOLT----------	1
	8	1D4719	NUT----------	1
C	9	L1351	BOLT----------	4
C	10	5P1075	WASHER----------	4
	11	7B3235	BOLT----------	4
	12	9D1636	PLATE ASSEM. -------(L. H.)----	1
	13	5P1076	WASHER----------	6
C	14	S1585	BOLT----------	1
C	15	315183	SPACER----------	1

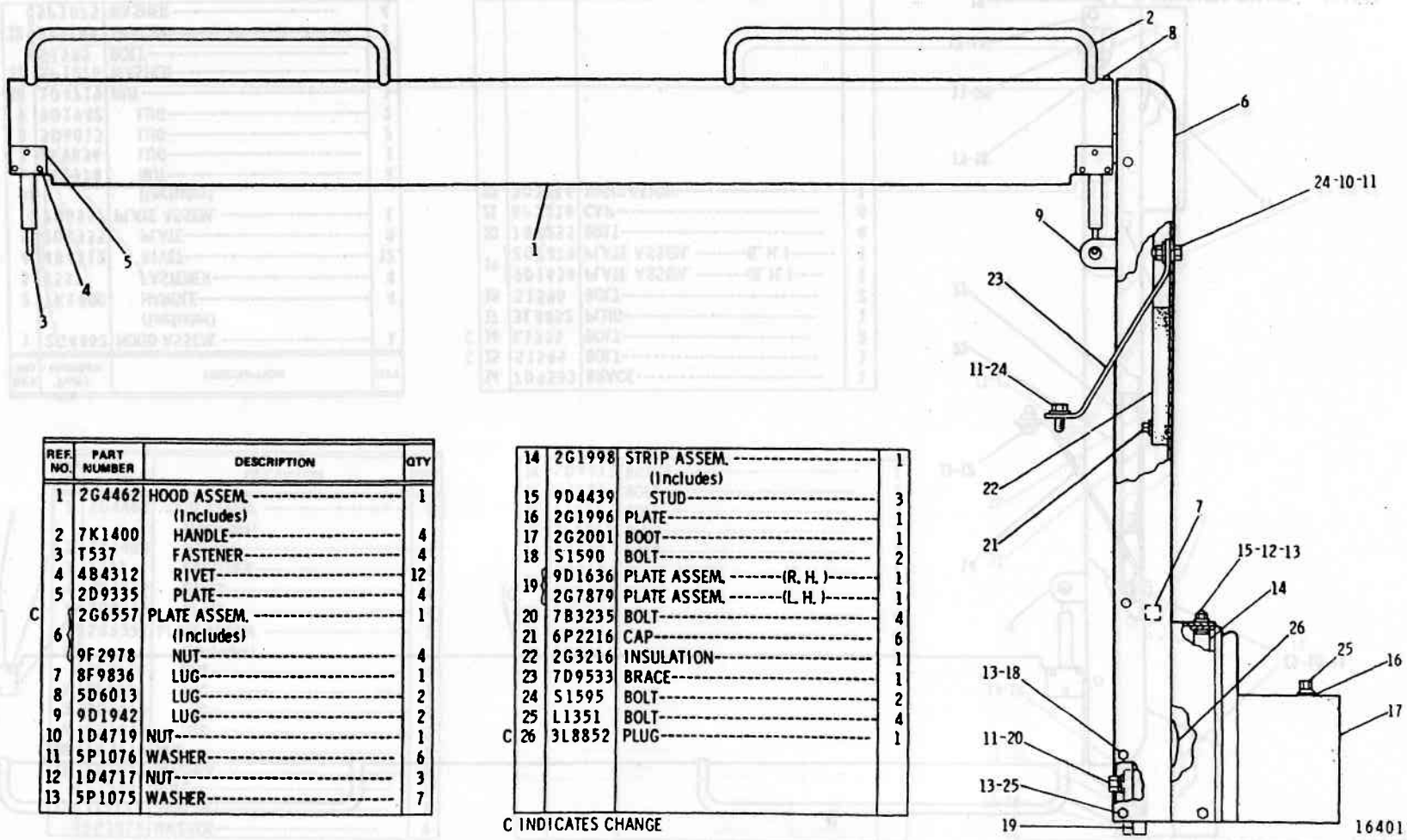
C INDICATES CHANGE



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G4462	HOOD ASSEM. (Includes)	1
2	7K1400	HANDLE	4
3	T537	FASTENER	4
4	4B4312	RIVET	12
5	2D9335	PLATE	4
6	2G3571	PLATE ASSEM. (Includes)	1
	9F2978	NUT	4
7	8F9836	LUG	1
8	5D6013	LUG	2
9	9D1942	LUG	2
10	1D4719	NUT	1
11	5P1076	WASHER	6
12	1D4717	NUT	3
13	5P1075	WASHER	7
14	2G1998	STRIP ASSEM. (Includes)	1
15	9D4439	STUD	3
16	2G1996	PLATE	1
17	2G2001	BOOT	1
18	S1590	BOLT	2
19	9D1636	PLATE ASSEM. (R. H.)	1
	2G7879	PLATE ASSEM. (L. H.)	1
20	7B3235	BOLT	4
21	6P2216	CAP	6
22	2G3216	INSULATION	1
23	7D9533	BRACE	1
24	S1595	BOLT	2
25	L1351	BOLT	4

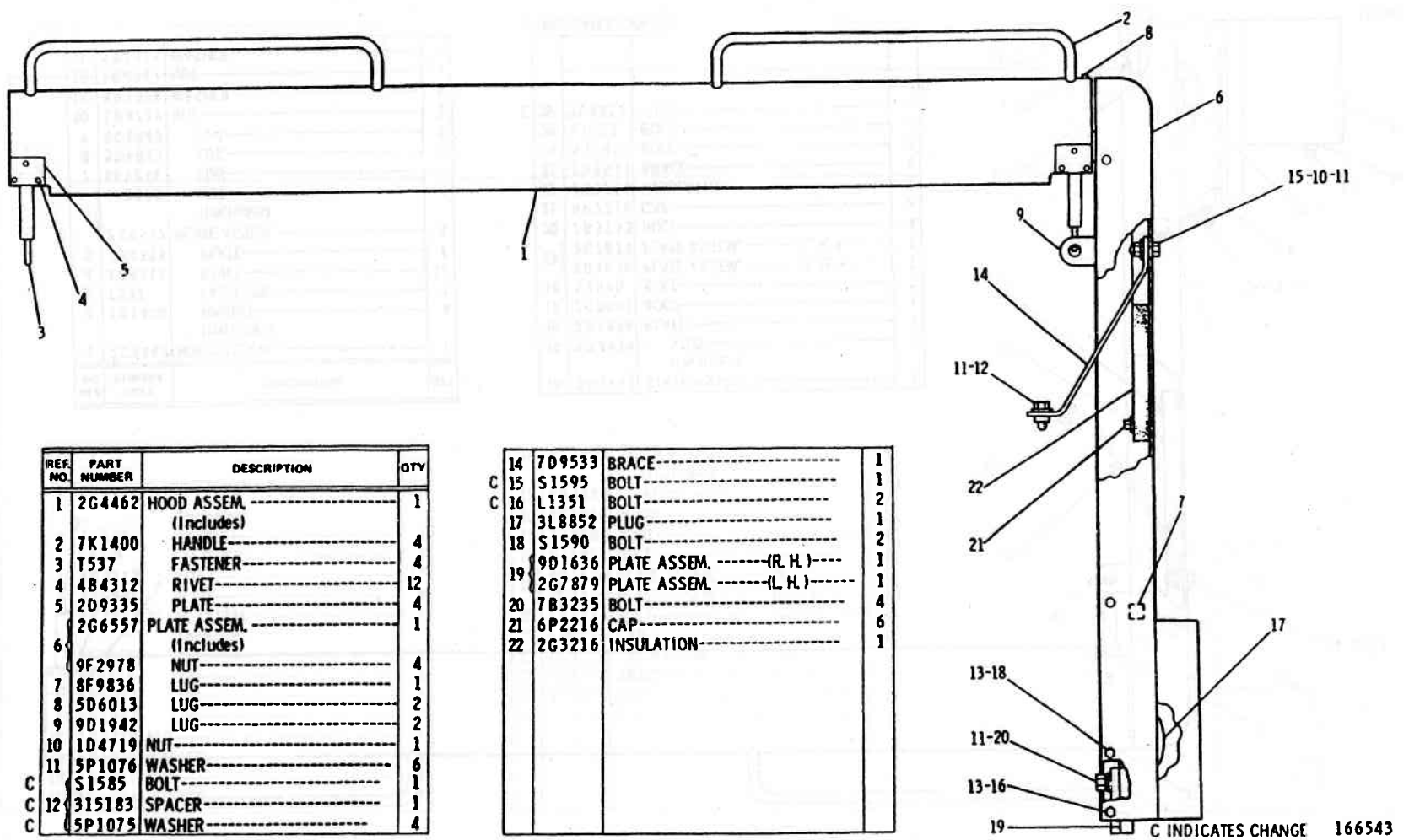
2G4455 HOOD GROUP—Type 1
Serial No. 87V2262-Up and 82V740-Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

2G4455 HOOD GROUP—Type 2
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D.
AN ATTACHMENT



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	2G4462	HOOD ASSEM.	1
			(Includes)	
	2	7K1400	HANDLE	4
	3	T537	FASTENER	4
	4	4B4312	RIVET	12
	5	2D9335	PLATE	4
C	6	2G6557	PLATE ASSEM.	1
			(Includes)	
		9F2978	NUT	4
	7	8F9836	LUG	1
	8	5D6013	LUG	2
	9	9D1942	LUG	2
	10	1D4719	NUT	1
	11	5P1076	WASHER	6
	12	1D4717	NUT	3
	13	5P1075	WASHER	7
	14	2G1998	STRIP ASSEM.	1
			(Includes)	
	15	9D4439	STUD	3
	16	2G1996	PLATE	1
	17	2G2001	BOOT	1
	18	S1590	BOLT	2
	19	9D1636	PLATE ASSEM. -(R. H.)-	1
		2G7879	PLATE ASSEM. -(L. H.)-	1
	20	7B3235	BOLT	4
	21	6P2216	CAP	6
	22	2G3216	INSULATION	1
	23	7D9533	BRACE	1
	24	S1595	BOLT	2
	25	L1351	BOLT	4
C	26	3L8852	PLUG	1

C INDICATES CHANGE

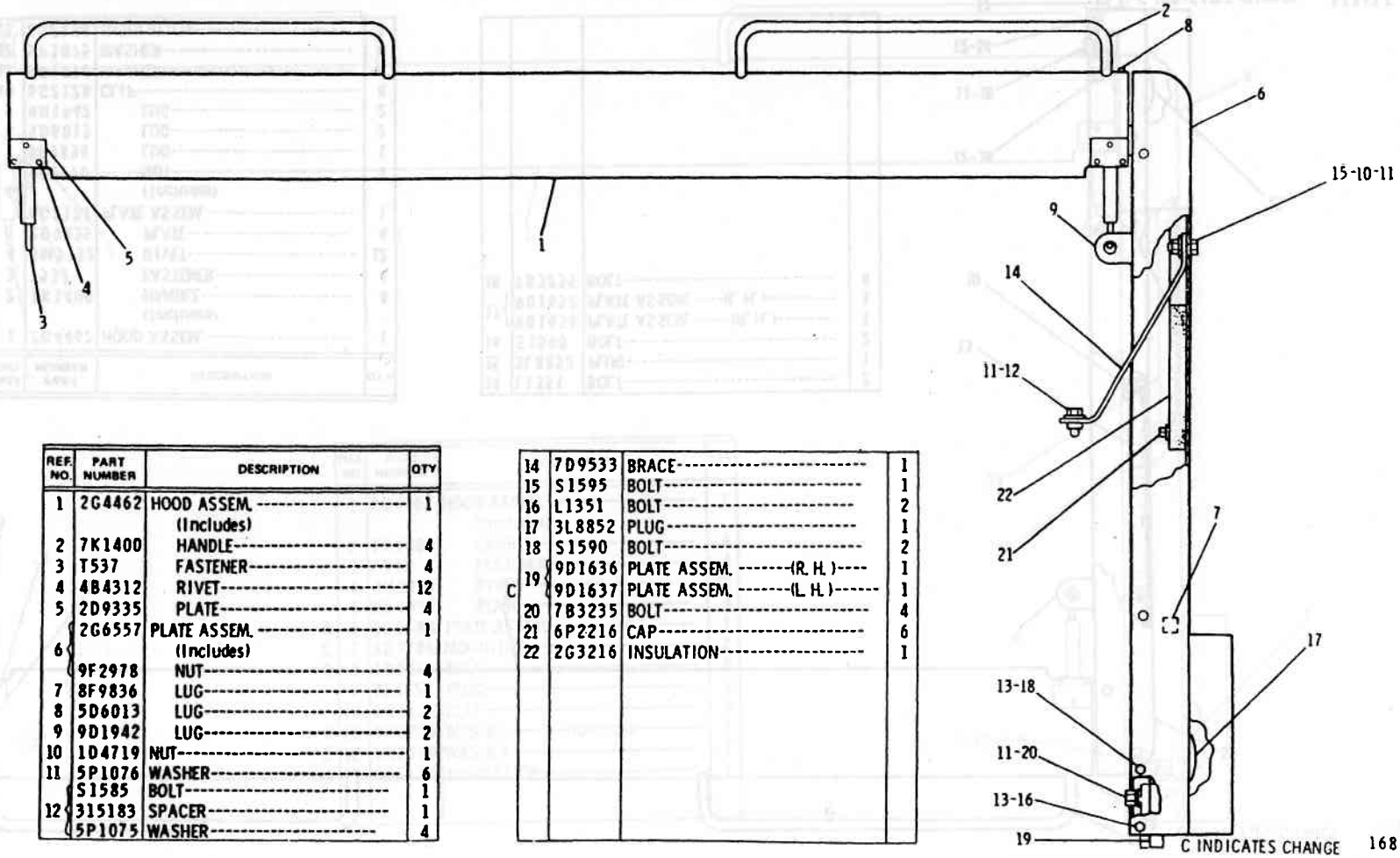


	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	2G4462	HOOD ASSEM.	1
			(Includes)	
	2	7K1400	HANDLE	4
	3	T537	FASTENER	4
	4	4B4312	RIVET	12
	5	2D9335	PLATE	4
	6	2G6557	PLATE ASSEM.	1
			(Includes)	
		9F2978	NUT	4
	7	8F9836	LUG	1
	8	5D6013	LUG	2
	9	9D1942	LUG	2
	10	1D4719	NUT	1
	11	5P1076	WASHER	6
C		S1585	BOLT	1
C	12	315183	SPACER	1
C		5P1075	WASHER	4

	14	7D9533	BRACE	1
C	15	S1595	BOLT	1
C	16	L1351	BOLT	2
	17	3L8852	PLUG	1
	18	S1590	BOLT	2
	19	9D1636	PLATE ASSEM. (R. H.)	1
		2G7879	PLATE ASSEM. (L. H.)	1
	20	7B3235	BOLT	4
	21	6P2216	CAP	6
	22	2G3216	INSULATION	1

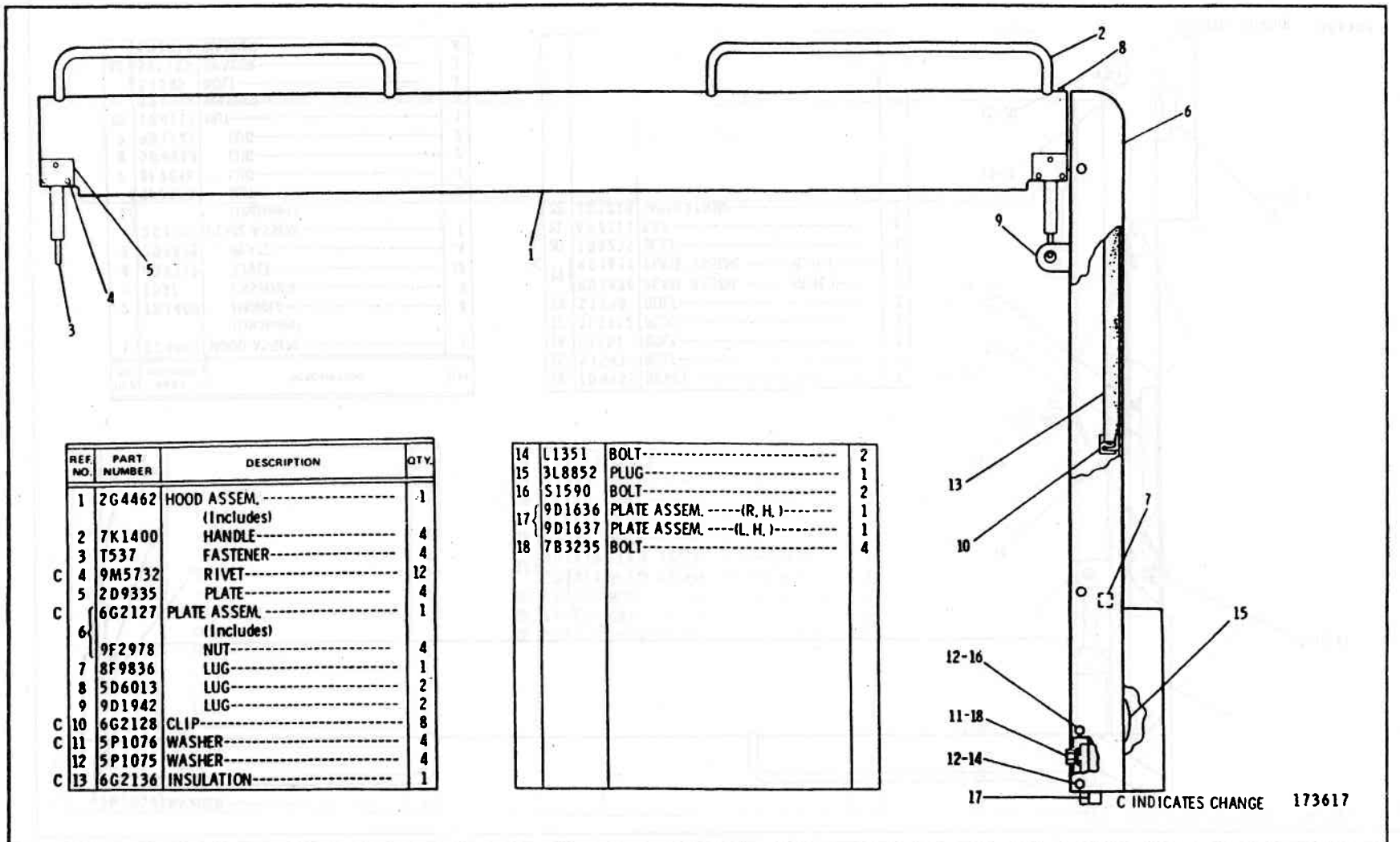
2G4455 HOOD GROUP—Type 3
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

2G4455 HOOD GROUP—Type 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G4462	HOOD ASSEM.	1
		(Includes)	
2	7K1400	HANDLE	4
3	T537	FASTENER	4
4	4B4312	RIVET	12
5	2D9335	PLATE	4
6	2G6557	PLATE ASSEM.	1
		(Includes)	
	9F2978	NUT	4
7	8F9836	LUG	1
8	5D6013	LUG	2
9	9D1942	LUG	2
10	1D4719	NUT	1
11	5P1076	WASHER	6
12	S1585	BOLT	1
	315183	SPACER	1
	5P1075	WASHER	4

	14	7D9533	BRACE	1
	15	S1595	BOLT	1
	16	L1351	BOLT	2
	17	3L8852	PLUG	1
	18	S1590	BOLT	2
	19	9D1636	PLATE ASSEM. (R. H.)	1
C		9D1637	PLATE ASSEM. (L. H.)	1
	20	7B3235	BOLT	4
	21	6P2216	CAP	6
	22	2G3216	INSULATION	1



	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	1	2G4462	HOOD ASSEM. (Includes)	1
	2	7K1400	HANDLE	4
	3	T537	FASTENER	4
C	4	9M5732	RIVET	12
	5	2D9335	PLATE	4
C	6	6G2127	PLATE ASSEM. (Includes)	1
		9F2978	NUT	4
	7	8F9836	LUG	1
	8	5D6013	LUG	2
	9	9D1942	LUG	2
C	10	6G2128	CLIP	8
C	11	5P1076	WASHER	4
	12	5P1075	WASHER	4
C	13	6G2136	INSULATION	1

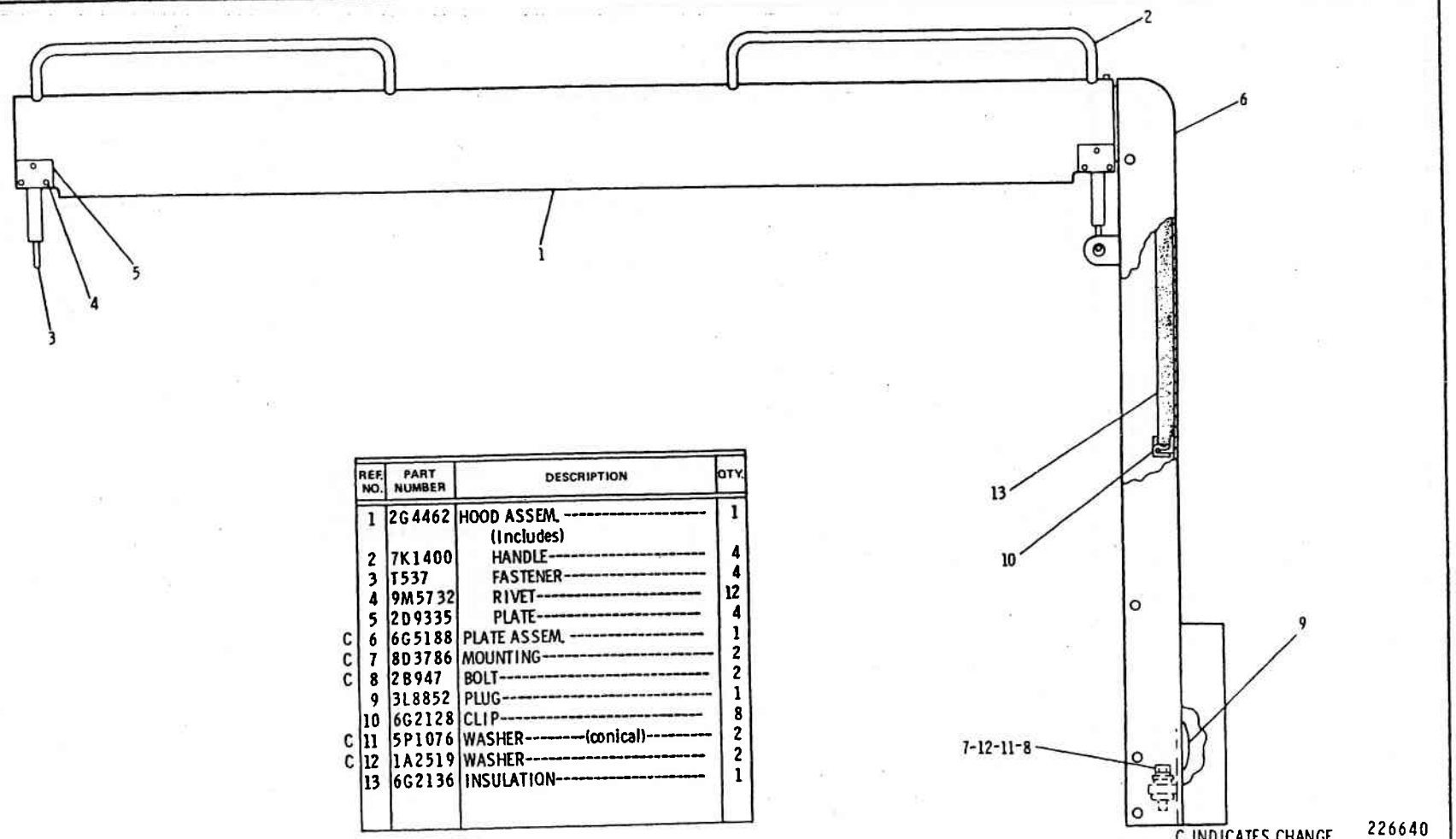
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
14	L1351	BOLT	2
15	3L8852	PLUG	1
16	S1590	BOLT	2
17	9D1636	PLATE ASSEM. -----(R. H.)-------	1
	9D1637	PLATE ASSEM. ----(L. H.)---------	1
18	7B3235	BOLT	4

2G4455 HOOD GROUP—Type 5
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

2G4455 HOOD GROUP—Type 6

Serial No. 87V2262—Up and 82V740—Up. Part of 2G2580 Sound Suppression Arrangement listed on Page 170D

AN ATTACHMENT

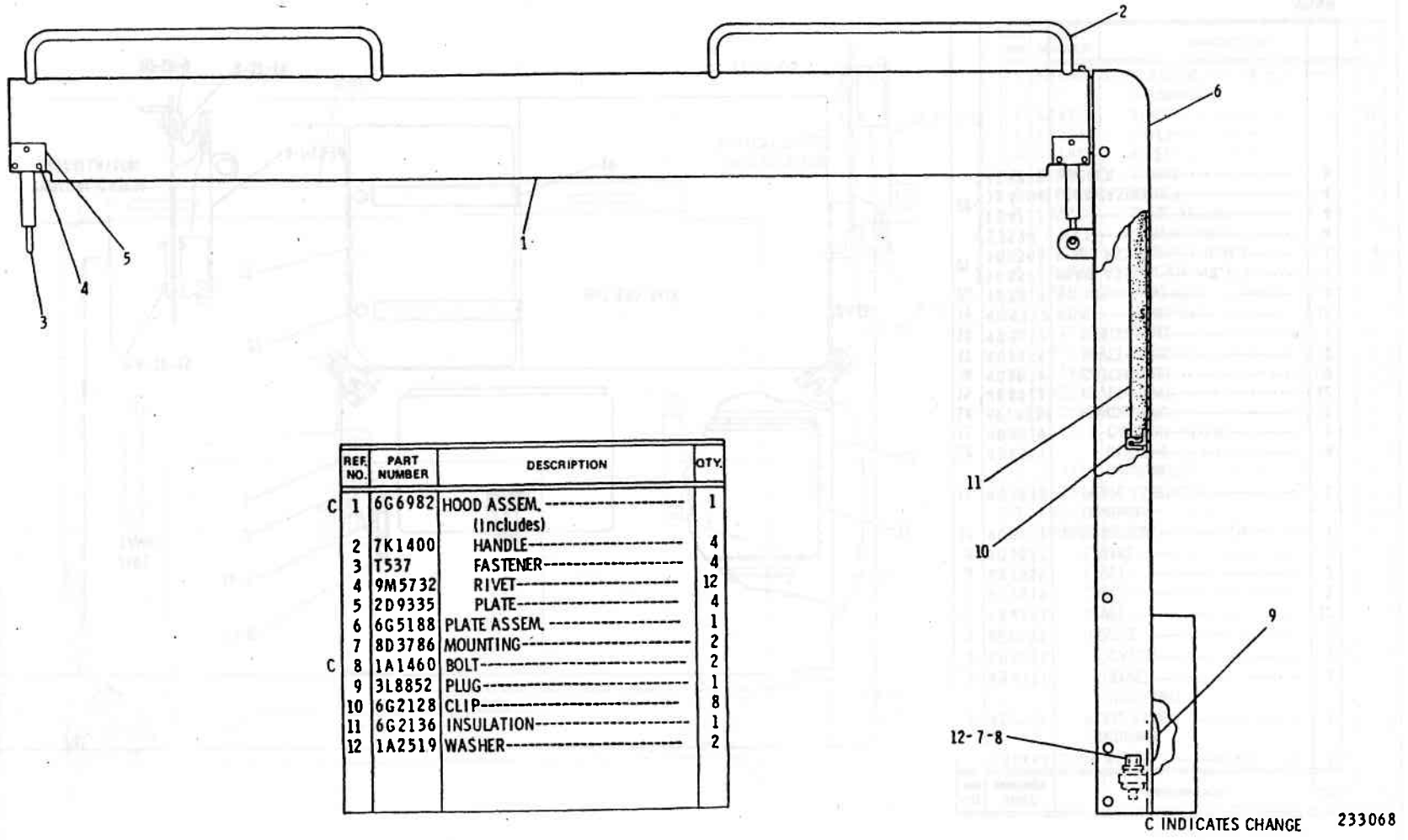


	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	1	2G4462	HOOD ASSEM.	1
			(Includes)	
	2	7K1400	HANDLE	4
	3	T537	FASTENER	4
	4	9M5732	RIVET	12
	5	2D9335	PLATE	4
C	6	6G5188	PLATE ASSEM.	1
C	7	8D3786	MOUNTING	2
C	8	2B947	BOLT	2
	9	3L8852	PLUG	1
	10	6G2128	CLIP	8
C	11	5P1076	WASHER (conical)	2
C	12	1A2519	WASHER	2
	13	6G2136	INSULATION	1

C INDICATES CHANGE

226640

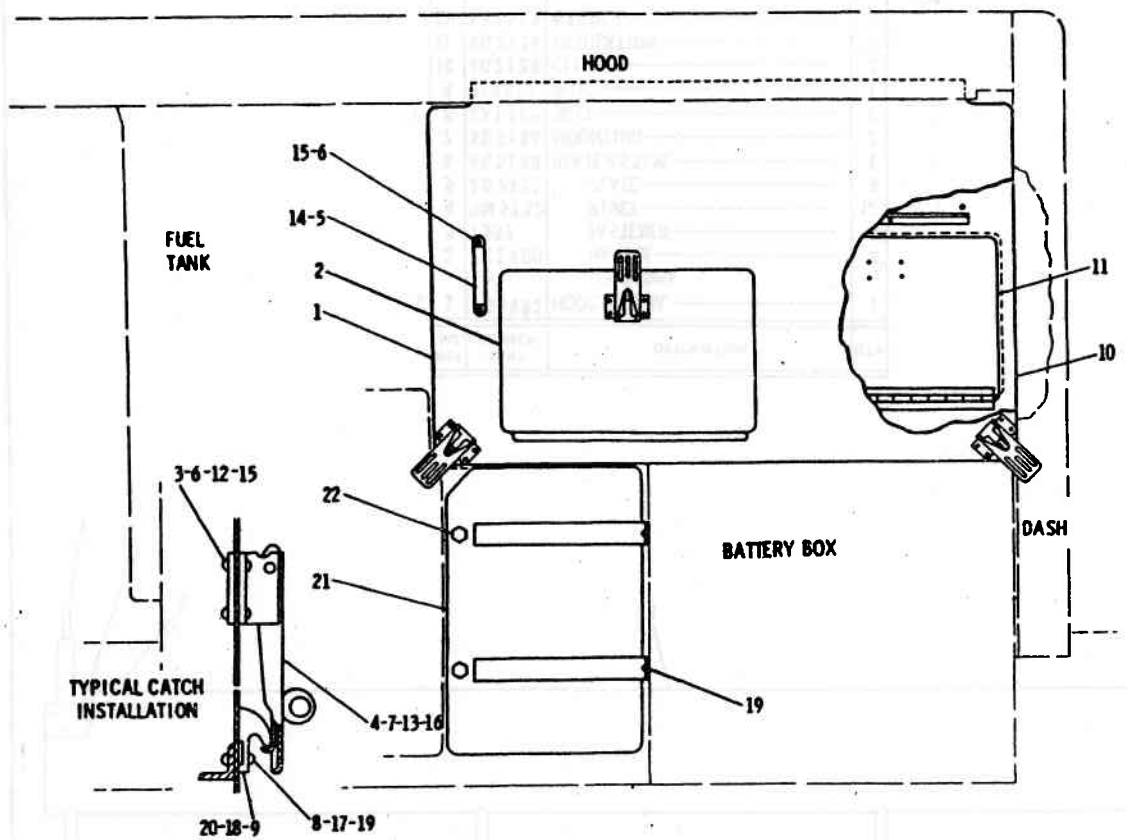
2G4455 HOOD GROUP—Type 7
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement Ilsted on Page 170D
AN ATTACHMENT



	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C	1	6G6982	HOOD ASSEM. (Includes)	1
	2	7K1400	HANDLE	4
	3	T537	FASTENER	4
	4	9M5732	RIVET	12
	5	2D9335	PLATE	4
	6	6G5188	PLATE ASSEM.	1
	7	8D3786	MOUNTING	2
C	8	1A1460	BOLT	2
	9	3L8852	PLUG	1
	10	6G2128	CLIP	8
	11	6G2136	INSULATION	1
	12	1A2519	WASHER	2

C INDICATES CHANGE

233068

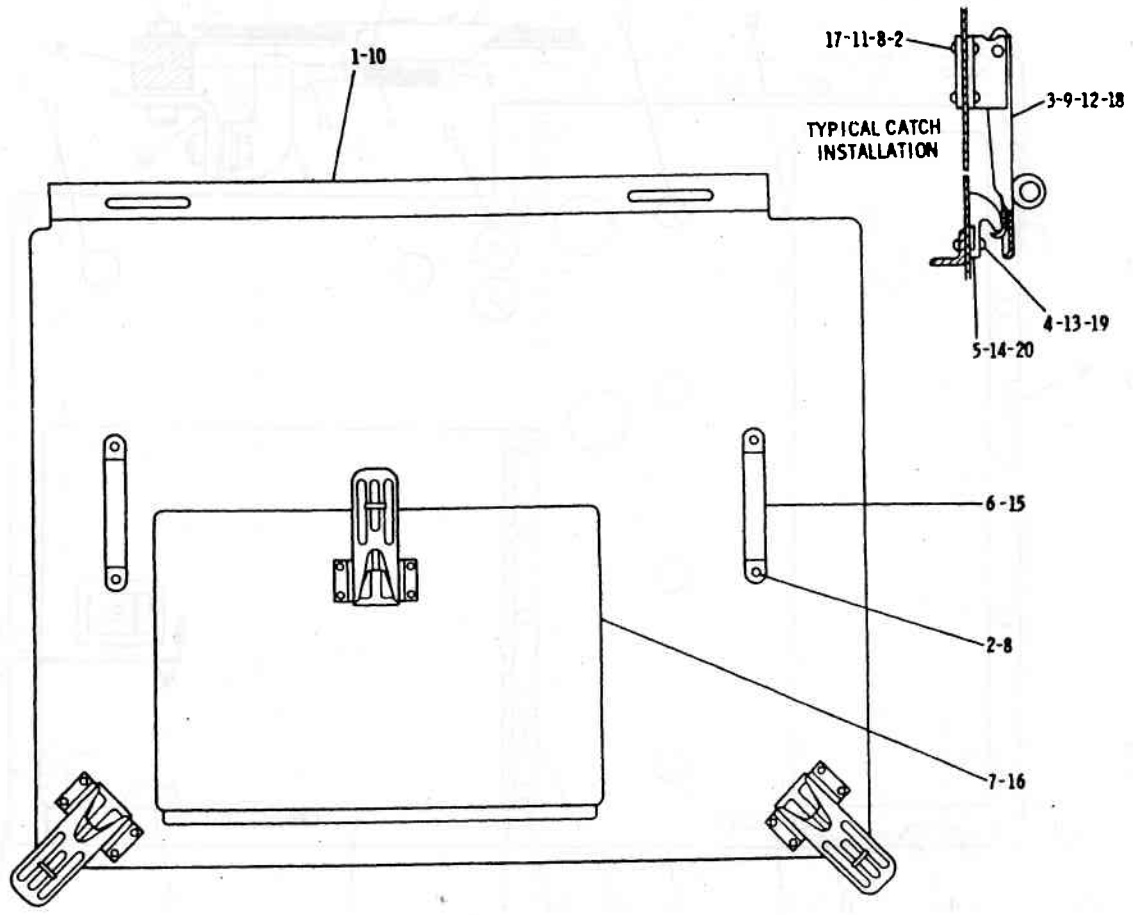


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D8492	DOOR ASSEM. --------(R.H.)------ (Includes)	1
2	9D2938	PLATE ASSEM. ---------- (Includes)	1
3	4B4311	RIVET----------	4
4	9D3019	CATCH----------	1
5	6F7013	HANDLE----------	2
6	4B4311	RIVET----------	12
7	9D3019	CATCH----------	2
8	6B1985	RIVET----------	2
9	9D3017	STRIKE----------	1
10	9D8567	DOOR ASSEM. --------(L.H.)------ (Includes)	1
11	9D2938	PLATE ASSEM. ---------- (Includes)	1
12	4B4311	RIVET----------	4
13	9D3019	CATCH----------	1
14	6F7013	HANDLE----------	2
15	4B4311	RIVET----------	12
16	9D3019	CATCH----------	2
17	6B1985	RIVET----------	2
18	9D3017	STRIKE----------	1
19	9M5732	RIVET----------	12
20	9D3017	STRIKE----------	4
21	9D8571	PLATE ASSEM. ------(R.H.)------	1
	9D8569	PLATE ASSEM. ------(L.H.)------	1
22	S1594	BOLT----------	4
	1D4717	NUT----------	4
	3B4506	LOCKWASHER----------	4
	4B4278	WASHER----------	8

203405

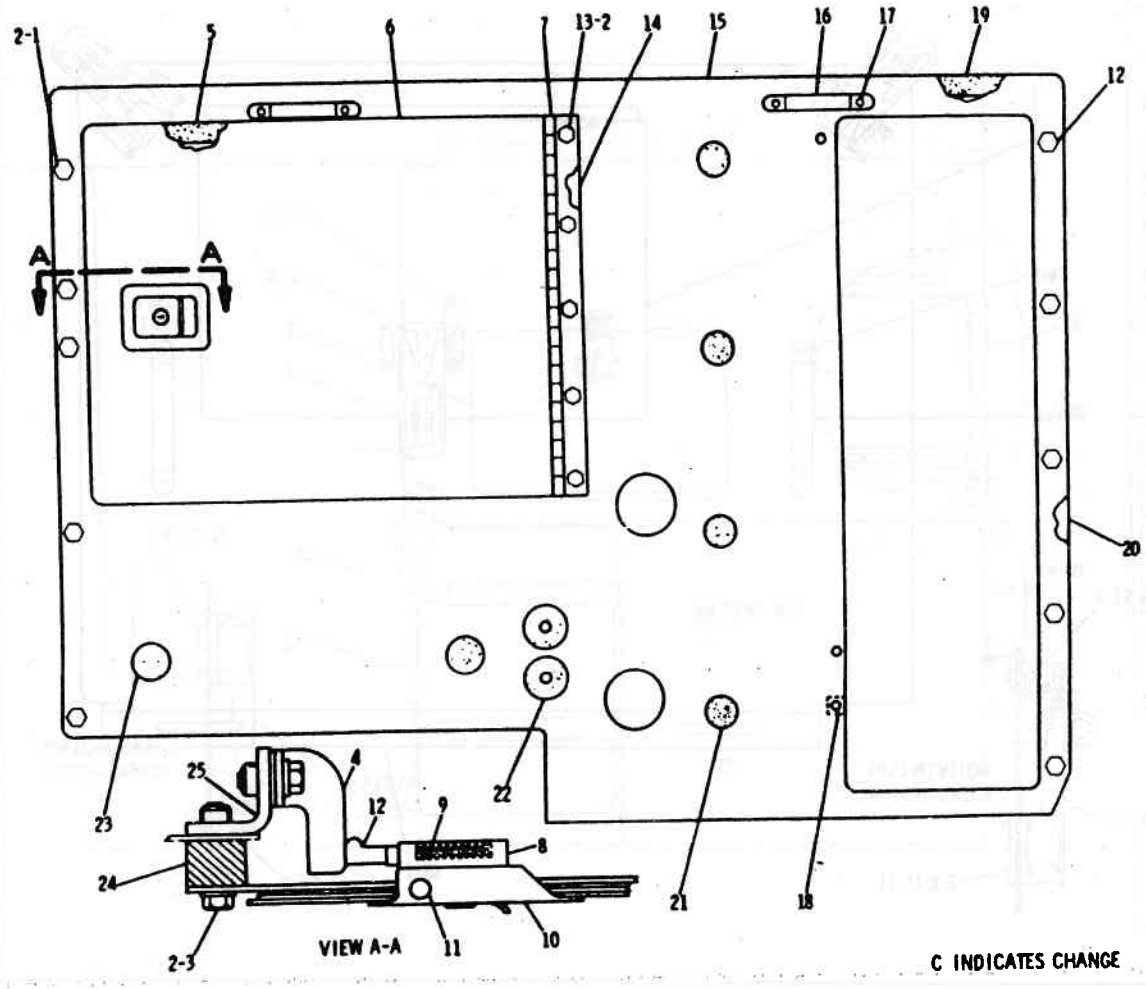
9D8580 HOOD SIDE DOOR GROUP
AN ATTACHMENT

9D8590 HOOD SIDE DOOR GROUP
FOR USE WITH 4N8601 DIRECT ELECTRIC STARTING ARRANGEMENT LISTED ON PAGE 77
AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D8492	DOOR ASSEM. -----(R.H.)------- (Includes)	1
2	4B4311	RIVET----------	12
3	9D3019	CATCH----------	2
4	6B1985	RIVET----------	2
5	9D3017	STRIKE----------	1
6	6F7013	HANDLE----------	2
7	9D2938	PLATE ASSEM. ---------- (Includes)	1
8	4B4311	RIVET----------	4
9	9D3019	CATCH----------	1
10	9D8567	DOOR ASSEM. -------(L.H.)------ (Includes)	1
11	4B4311	RIVET----------	12
12	9D3019	CATCH----------	2
13	6B1985	RIVET----------	2
14	9D3017	STRIKE----------	1
15	6F7013	HANDLE----------	2
16	9D2938	PLATE ASSEM. ---------- (Includes)	1
17	4B4311	RIVET----------	4
18	9D3019	CATCH----------	1
19	9M5732	RIVET----------	8
20	9D3017	STRIKE----------	4

203406



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1590	BOLT	10
2	5P1075	WASHER	17
3	S1594	BOLT	2
4	2G3184	CATCH	1
	8K1077	SHIM	3
▲ 5	5P5637	SEAL—L. 78 m(70. 06 in.)	
6	2G4389	DOOR ASSEM. (Includes)	1
7	2G4396	HINGE	1
8	8K1040	LATCH ASSEM. (Includes)	1
9	2V3457	SPRING	1
10	9K6156	HANDLE ASSEM. (Lock Requires 9K8415 Key) (Includes)	1
11	9K6138	PIN	1
	3B4604	COTTER PIN	1
12	9K6155	BOLT	1
13	L1351	BOLT	5
14	2G4394	SPACER	1
C 15	2G4564	DOOR ASSEM. —(L. H.) (Includes)	1
16	6F7013	HANDLE	2
17	1F1599	RIVET	4
18	9F2978	NUT—(weld)	8
▲ 19	5P5960	SEAL—L. 38 m(54. 33 in.)	
20	2G3182	BAR	1
21	2G1135	BUMPER	4
22	2G1133	GROMMET	2
23	2G7382	BUMPER	2
24	2G4519	BAR	1
25	2G1519	BRACKET ASSEM. (Includes)	1
	9F2978	NUT—(weld)	4

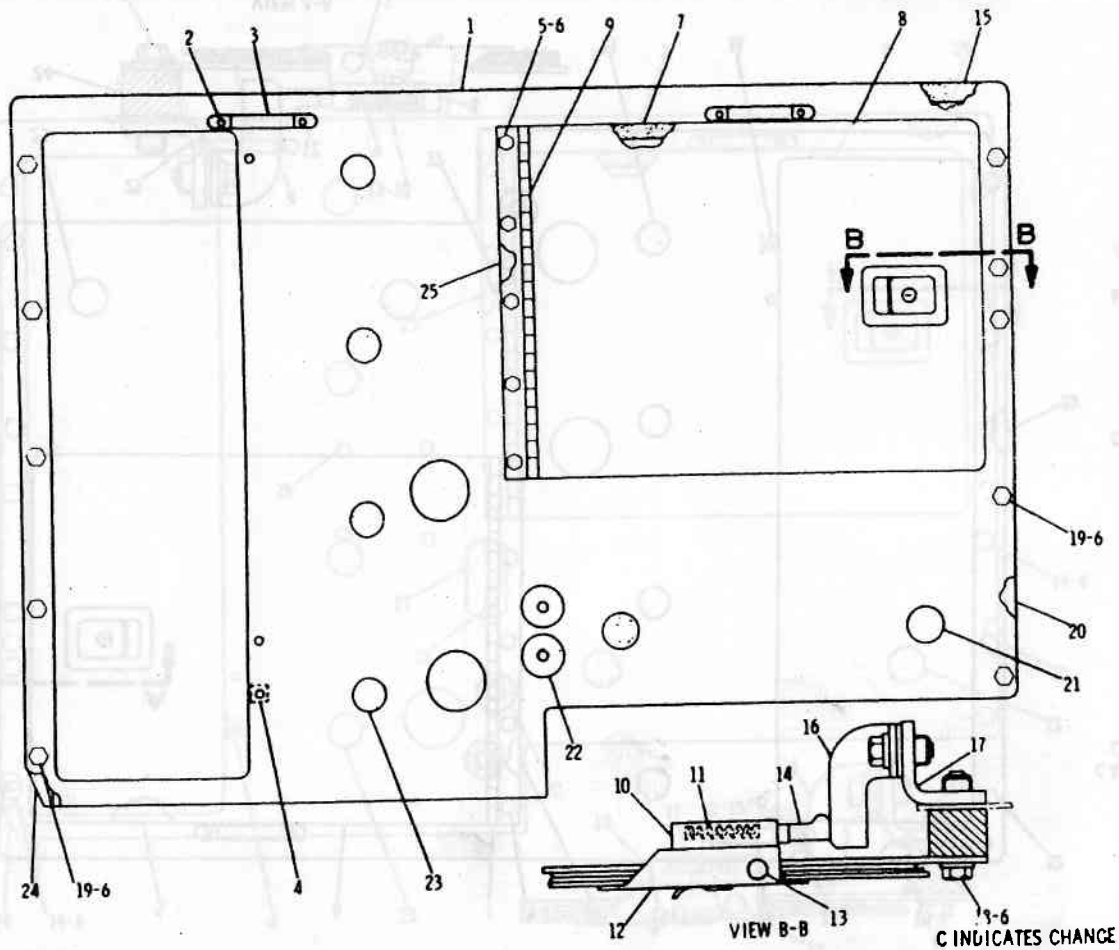
C INDICATES CHANGE

▲ ORDER BY THE METER

225683

2G4620 HOOD SIDE DOOR GROUP—Part 1—Type 1—Replaced by 6G9040—Page 173Y
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

2G4620 HOOD SIDE DOOR GROUP—Part 2—Type 1—Replaced by 6G9040—Page 173Y
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

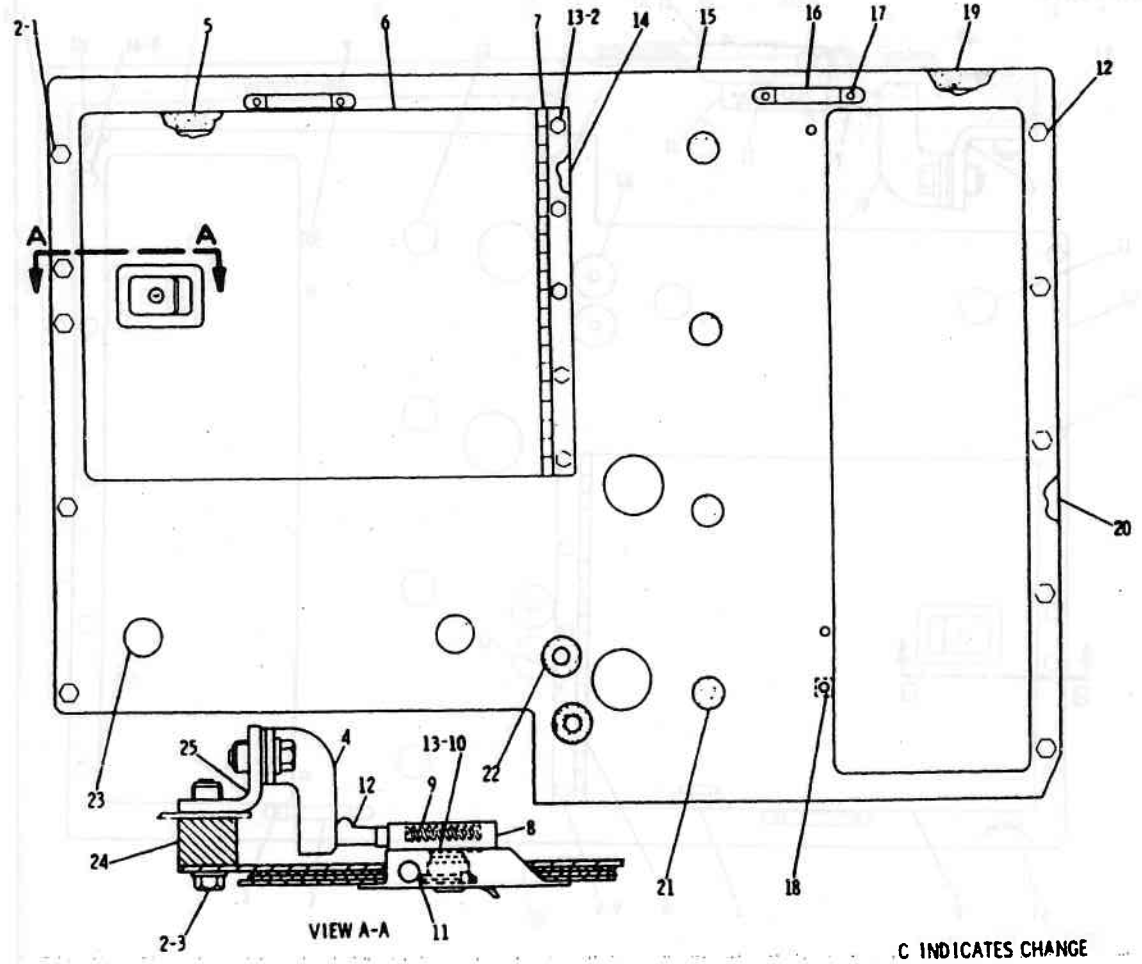


	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	2G4571	DOOR ASSEM. -----(R. H.)-------- (Includes)	1
	2	1F1599	RIVET----------	4
	3	6F7013	HANDLE----------	2
	4	9F2978	NUT----------(weld)-------	8
	5	L1351	BOLT----------	5
	6	5P1075	WASHER----------	17
▲	7	5P5637	SEAL-------1.78 m(70.06 in.)	
	8	2G4389	DOOR ASSEM. ---------- (Includes)	1
	9	2G4396	HINGE----------	1
	10	8K1040	LATCH ASSEM. ---------- (Includes)	1
	11	2V3457	SPRING----------	1
	12	9K6156	HANDLE ASSEM. ---------- (Lock Requires 9K8415 Key) (Includes)	1
	13	9K6138	PIN----------	1
		3B4604	COTTER PIN----------	1
	14	9K6155	BOLT----------	1
▲	15	5P5960	SEAL----------1.38 m(44.33 in.)	
	16	2G3184	CATCH----------	1
		8K1077	SHIM----------	3
	17	2G1519	BRACKET ASSEM. ---------- (Includes)	1
		9F2978	NUT---------(weld)----------	4
	18	S1594	BOLT----------	2
	19	S1590	BOLT----------	10
	20	2G4519	BAR----------	1
	21	2G7382	BUMPER----------	2
	22	2G1133	GROMMET----------	2
	23	2G1135	BUMPER----------	4
	24	2G3182	BAR----------	1
	25	2G4394	SPACER----------	1

C INDICATES CHANGE

▲ ORDER BY THE METER

225684



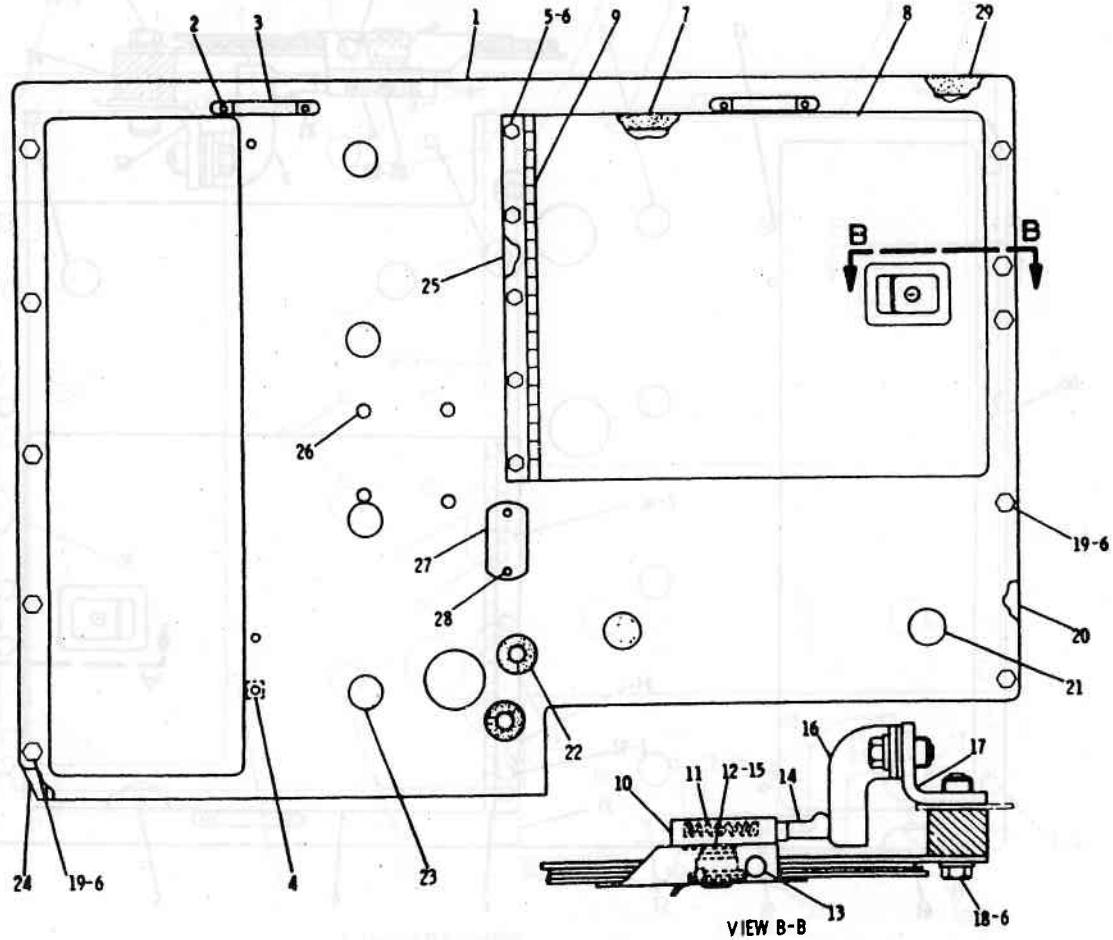
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1590	BOLT	10
2	5P1075	WASHER	17
3	S1594	BOLT	2
4	2G3184	CATCH	1
	8K1077	SHIM	3
C▲ 5	6V1392	SEAL—L. 78 m(70. 06 in.)	
C 6	2G8475	DOOR ASSEM. (Includes)	1
7	2G4396	HINGE	1
8	8K1040	LATCH ASSEM. (Includes)	1
9	2V3457	SPRING	1
10	3V8655	LOCK ASSEM. (Lock Requires 9K 8415 Key)	1
11	2V3461	PIN	1
	2V3458	NUT	1
12	9K6155	BOLT	1
13	3V8662	WASHER	5
14	2G4394	SPACER	1
C 15	2G4564	DOOR ASSEM. —(L. H.) (Includes)	1
16	6F7013	HANDLE	2
17	1F1599	RIVET	4
18	9F2978	NUT—(weld)	8
▲ 19	5P5960	SEAL—L. 38 m(54. 33 in.)	
20	2G3182	BAR	1
21	2G1135	BUMPER	4
22	2G1133	GROMMET	2
23	2G7382	BUMPER	2
24	2G4519	BAR	1
25	2G1519	BRACKET ASSEM. (Includes)	1
	9F2978	NUT—(weld)	4

C INDICATES CHANGE

▲ ORDER BY THE METER

225685

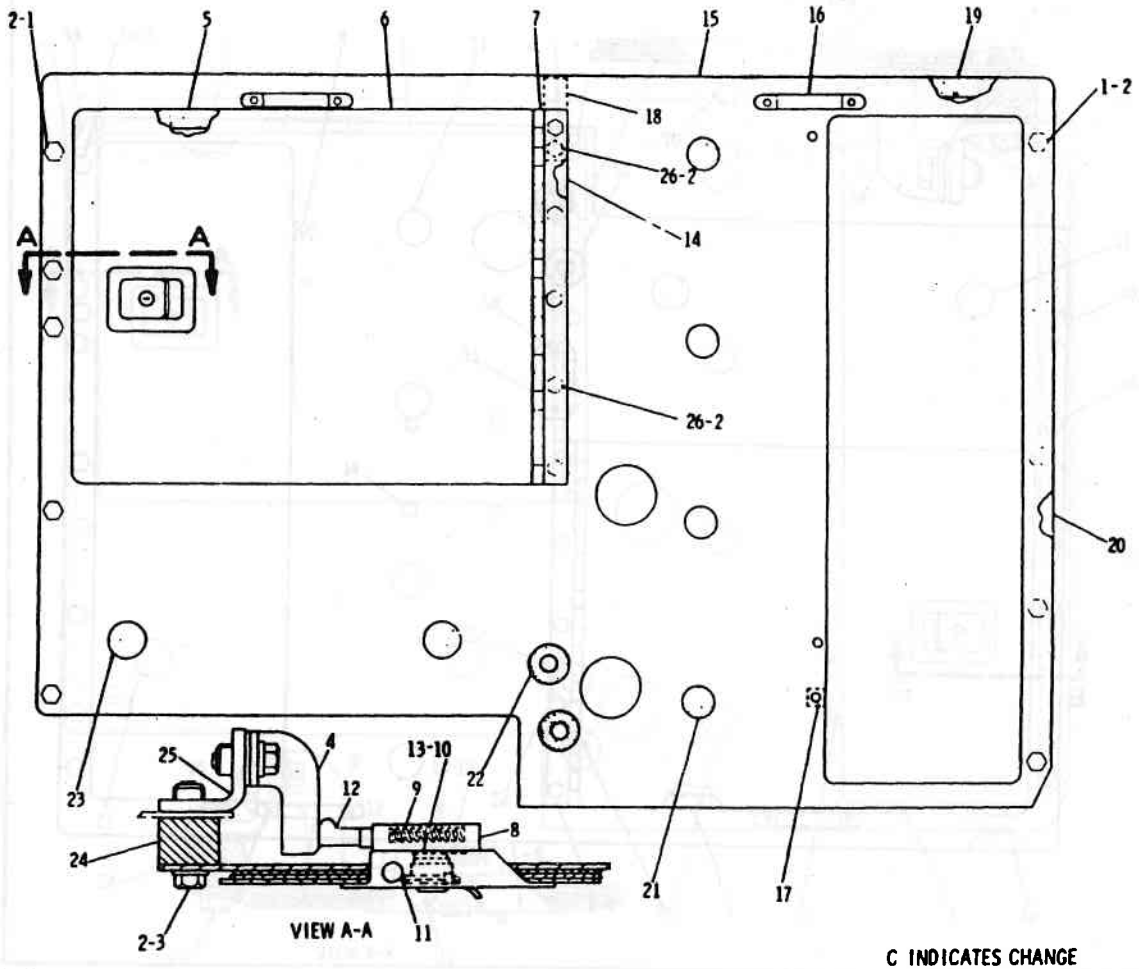
2G4620 HOOD SIDE DOOR GROUP—Part 1—Type 2—Replaced by 6G9040—Page 173Y
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	2G8142	DOOR ASSEM. ------(R. H.)------ (Includes)	1
	2	1F1599	RIVET----------	4
	3	6F7013	HANDLE----------	2
	4	9F2978	NUT----------(weld)----------	8
	5	L1351	BOLT----------	5
	6	5P1075	WASHER----------	17
C▲	7	6V1392	SEAL---------L.78 m(70.06 in.)	
C	8	2G8475	DOOR ASSEM. ---------- (Includes)	1
	9	2G4396	HINGE----------	1
	10	8K1040	LATCH ASSEM. ---------- (Includes)	1
	11	2V3457	SPRING----------	1
	12	3V8655	LOCK ASSEM. ---------- (Lock Requires 9K8415 Key)	1
	13	2V3461	PIN----------	1
		2V3458	NUT----------	1
	14	9K6155	BOLT----------	1
	15	3V8662	WASHER----------	1
	16	2G3184	CATCH----------	1
		8K1077	SHIM----------	3
	17	2G1519	BRACKET ASSEM. ---------- (Includes)	1
		9F2978	NUT---------(weld)--------	4
	18	S1594	BOLT----------	2
	19	S1590	BOLT----------	10
	20	2G4519	BAR----------	1
	21	2G7382	BUMPER----------	2
	22	2G1133	GROMMET----------	2
	23	2G1135	BUMPER----------	4
	24	2G3182	BAR----------	1
	25	2G4394	SPACER----------	1
C	26	5P7988	PLUG----------	4
C	27	2G7484	PLATE----------	1
C	28	9M5733	RIVET----------	2
▲	29	5P5960	SEAL--------1.38 m(44.33 in.)	

▲ ORDER BY THE METER

225686



	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	1	S1590	BOLT	10
C	2	SP1075	WASHER	18
	3	S1594	BOLT	2
	4	2G3184	CATCH	1
		8K1077	SHIM	3
▲	5	6V1392	SEAL-1.78 m(70.06 in.)	
C	6	6G2129	DOOR ASSEM. (Includes)	1
	7	2G4396	HINGE	1
	8	8K1040	LATCH ASSEM. (Includes)	1
	9	2V3457	SPRING	1
	10	3V8655	LOCK ASSEM. (Lock requires 9K8415 Key)	1
	11	2V3461	PIN	1
		2V3458	NUT	1
	12	9K6155	BOLT	1
C	13	3V8662	WASHER	1
	14	2G4394	SPACER	1
C	15	6G2125	DOOR ASSEM.-(L.H.) (Includes)	1
	16	6F7013	HANDLE	2
	17	9F2978	NUT-(weld)	8
C	18	6G2145	CLIP	1
▲	19	5P5960	SEAL-1.38 m(54.33 in.)	
	20	2G3182	BAR	1
	21	2G1135	BUMPER	4
	22	2G1133	GROMMET	2
	23	2G7382	BUMPER	2
	24	2G4519	BAR	1
	25	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT-(weld)	4
C	26	L1351	BOLT	6

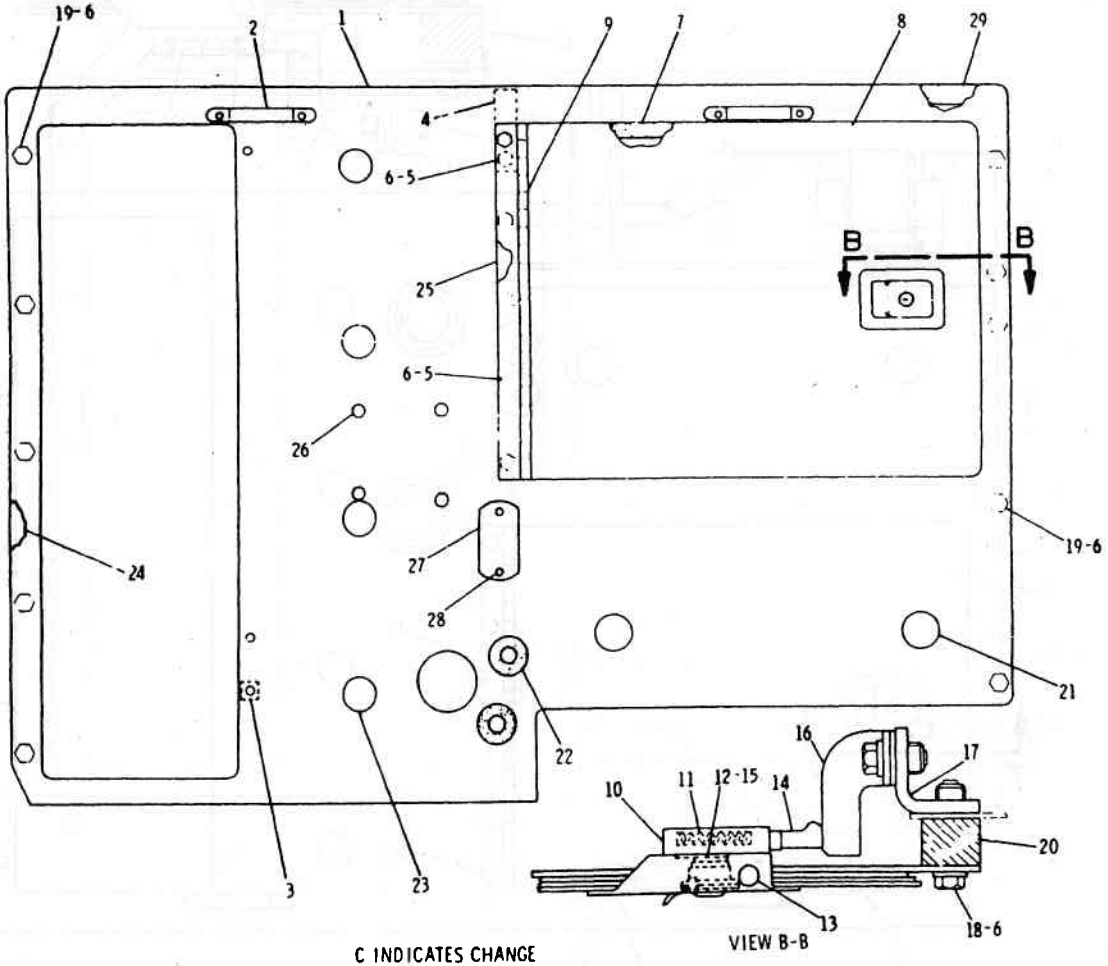
C INDICATES CHANGE

▲ORDER BY THE METER

174457

2G4620 HOOD SIDE DOOR GROUP—Part 1—Type 3—Replaced by 6G9040—Page 173Y
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

2G4620 HOOD SIDE DOOR GROUP—Part 2—Type 3—Replaced by 6G9040—Page 173Y
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

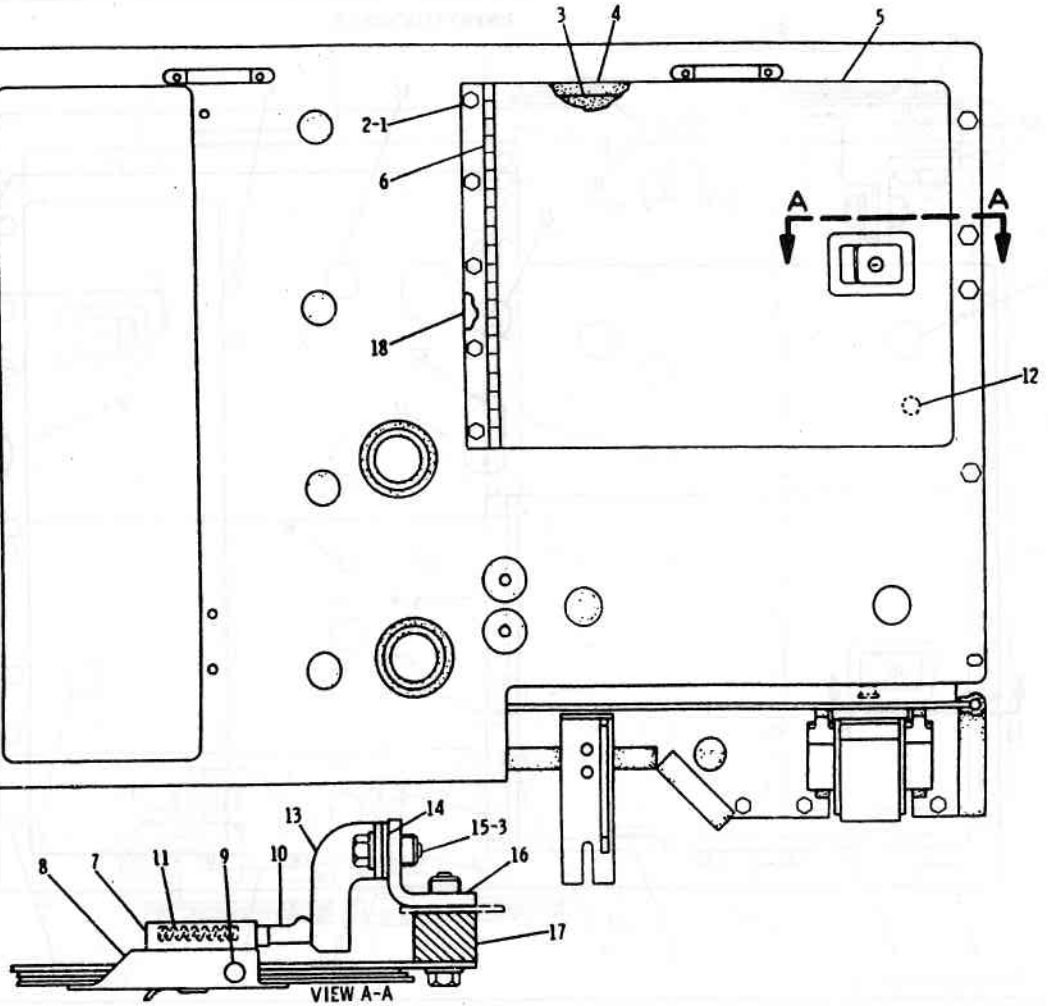


	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C	1	6G2126	DOOR ASSEM. -----(R. H.)-------- (Includes)	1
	2	6F7013	HANDLE----------	2
	3	9F2978	NUT------(weld)----------	8
C	4	6G2145	CLIP----------	1
C	5	L1351	BOLT----------	6
C	6	5P1075	WASHER----------	18
▲	7	6V1392	SEAL----------1.78 m(70.06 in.)	
C	8	6G2129	DOOR ASSEM. ---------- (Includes)	1
	9	2G4396	HINGE----------	1
	10	8K1040	LATCH ASSEM. ---------- (Includes)	1
	11	2V3457	SPRING----------	1
	12	3V8655	LOCK ASSEM. ---------- (Lock Requires 9K8415 Key)	1
	13	2V3461	PIN----------	1
		2V3458	NUT----------	1
	14	9K6155	BOLT----------	1
	15	3V8662	WASHER----------	1
	16	2G3184	CATCH----------	1
		8K1077	SHIM----------	3
	17	2G1519	BRACKET ASSEM. ---------- (Includes)	1
		9F2978	NUT---------(weld)--------	4
	18	S1594	BOLT----------	2
	19	S1590	BOLT----------	10
	20	2G4519	BAR----------	1
	21	2G7382	BUMPER----------	2
	22	2G1133	GROMMET----------	2
	23	2G1135	BUMPER----------	4
	24	2G3182	BAR----------	1
	25	2G4394	SPACER----------	1
	26	5P7988	PLUG----------	4
	27	2G7484	PLATE----------	1
	28	9M5733	RIVET----------	2
▲	29	5P5960	SEAL--------1.38 m(44.33 in.)	

C INDICATES CHANGE

▲ ORDER BY THE METER

174458

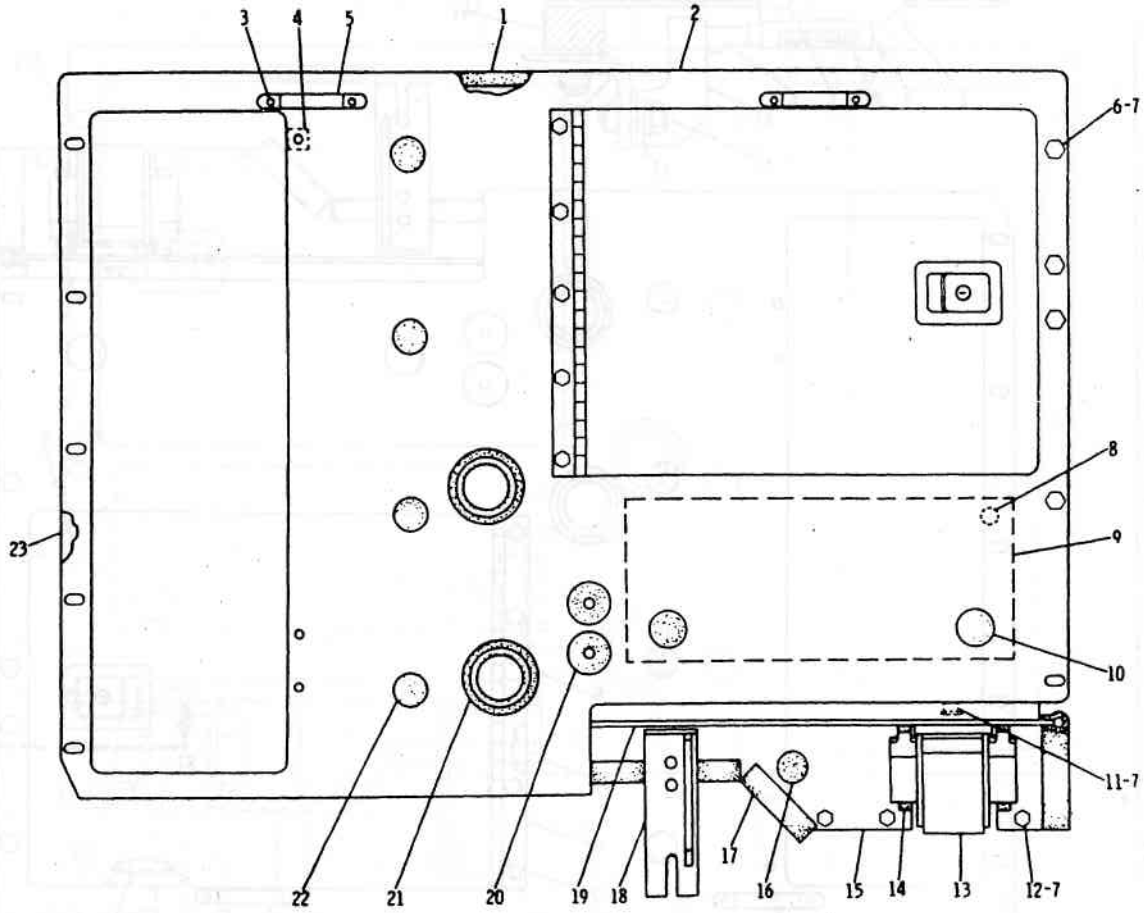


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	L1351	BOLT	5
2	5P1075	WASHER	7
3	2G4395	INSULATION	1
▲ 4	5P5637	SEAL---2.26 m(88.95 in.)	
5	2G4388	DOOR ASSEM. (Includes)	1
6	2G4396	HINGE	1
7	8K1040	LATCH ASSEM. (Includes)	1
8	9K6156	HANDLE ASSEM. (Lock Requires 9K8415 Key) (Includes)	1
9	9K6138	PIN	1
	3B4604	COTTER PIN	1
10	9K6155	BOLT	1
11	2V3457	SPRING	1
12	6P2216	CAP	4
13	2G3184	CATCH	1
14	8K1077	SHIM	3
15	S1594	BOLT	2
16	2G1519	BRACKET ASSEM. (Includes)	1
	9F2978	NUT---(weld)	4
17	2G4519	BAR	1
18	2G4394	SPACER	1

▲ ORDER BY THE METRE-USE AS REQUIRED 211790

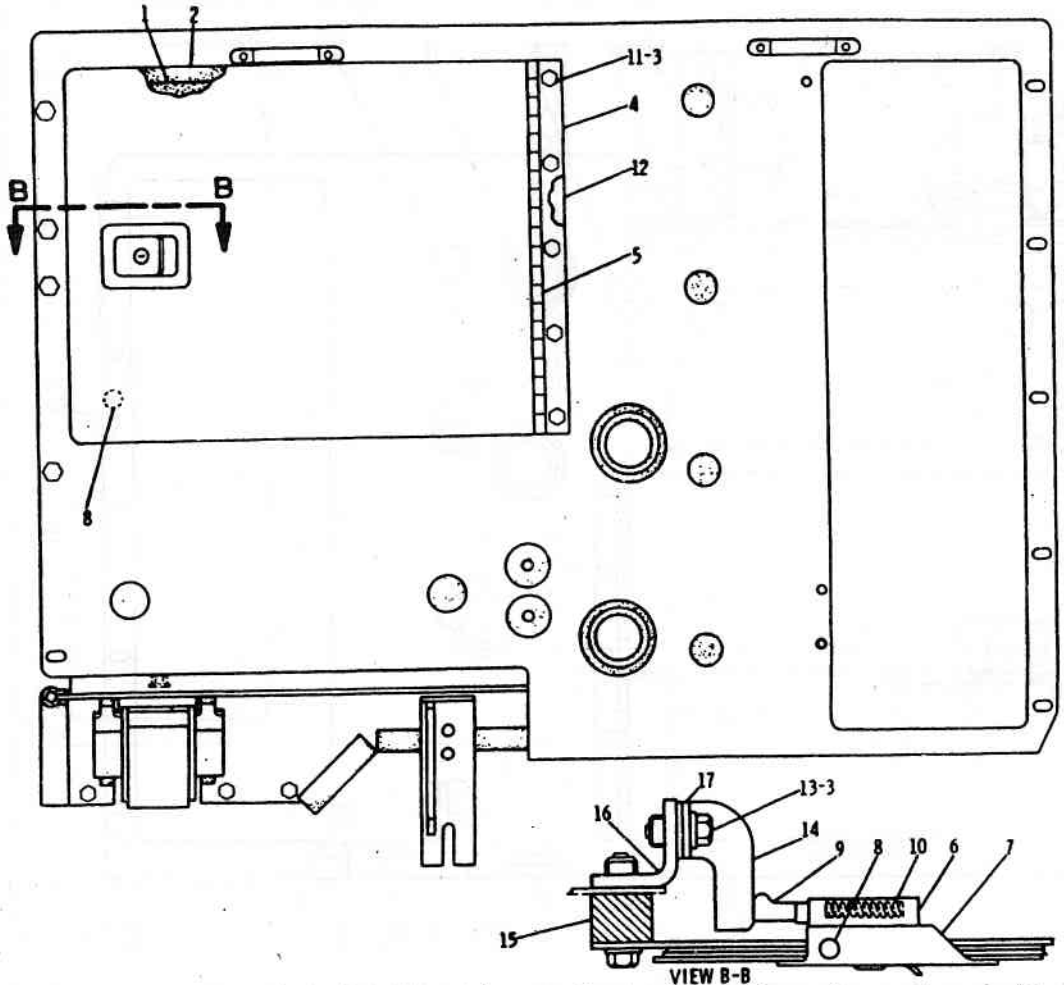
2G4630 HOOD SIDE DOOR GROUP—Part 1 of 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 2 of 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
▲ 1	5P5960	SEAL----------2.88 m(113.38 in.)	
2	2G4621	DOOR ASSEM. -------(R. H.)-------	1
		(Includes)	
3	1F1599	RIVET----------	4
4	9F2978	NUT----------(weld)----------	8
5	6F7013	HANDLE----------	2
6	S1590	BOLT----------	4
7	5P1075	WASHER----------	9
8	6P2216	CAP----------	4
9	2G4619	INSULATION----------	1
10	2G7382	BUMPER----------	2
11	S1594	BOLT----------	2
12	L1351	BOLT----------	3
13	2G4529	BRACKET ASSEM. ----------	1
▲ 14	5P5923	SEAL----------.480 m(19.90 in.)	
15	2G4538	PLATE ASSEM. --------(R. H.)-----	1
16	8D6542	GROMMET----------	1
▲ 17	5P5902	SEAL----------L.26 m(49.60 in.)	
	2G4528	BRACKET ASSEM. ----------	1
18		(Includes)	
	9F2978	NUT--------(weld)----------	1
19	2G4532	PLATE----------	1
20	2G1133	GROMMET----------	2
21	2G1141	GROMMET----------	2
22	2G1135	BUMPER----------	2
23	2G3182	BAR----------	1

▲ ORDER BY THE METRE-USE AS REQUIRED 211791

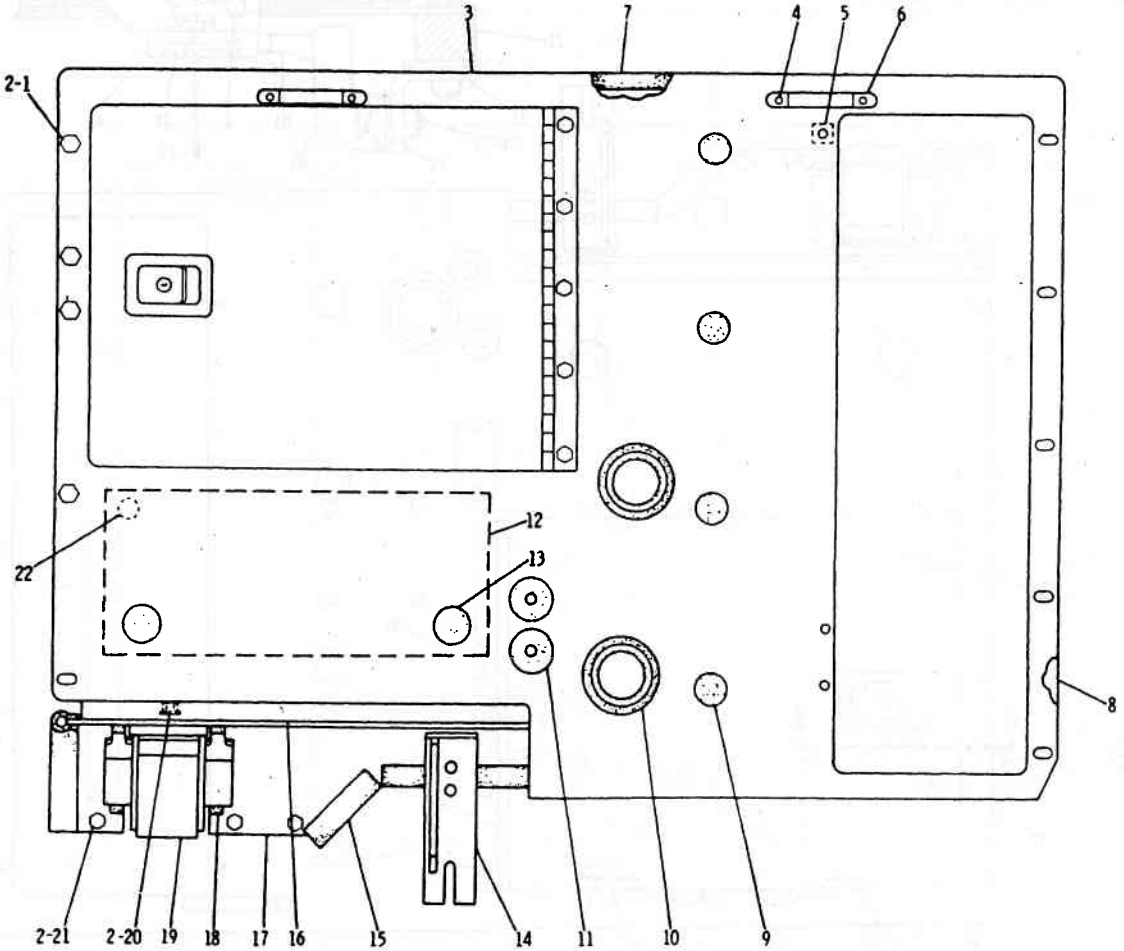


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G4395	INSULATION----------	1
▲ 2	5P5637	SEAL----------2.26 m(89.95in)	
3	5P1075	WASHER----------	7
4	2G4388	DOOR ASSEM. ----------	1
		(Includes)	
5	2G4396	HINGE----------	1
6	8K1040	LATCH ASSEM. ----------	1
		(Includes)	
7	9K6156	HANDLE ASSEM. ----------	1
		(Lock Requires 9K8415 Key)	
		(Includes)	
8	9K6138	PIN----------	1
	3B4604	COTTER PIN----------	1
9	9K6155	BOLT----------	1
10	2V3457	SPRING----------	1
11	L1351	BOLT----------	5
12	2G4394	SPACER----------	1
13	S1594	BOLT----------	2
14	2G3184	CATCH----------	1
15	2G4519	BAR----------	1
	2G1519	BRACKET ASSEM. ----------	1
16		(Includes)	
	9F2978	NUT----------(weld)----------	4
17	8K1077	SHIM----------	3
18	6P2216	CAP----------	4

▲ ORDER BY THE METRE-USE AS REQUIRED 211792

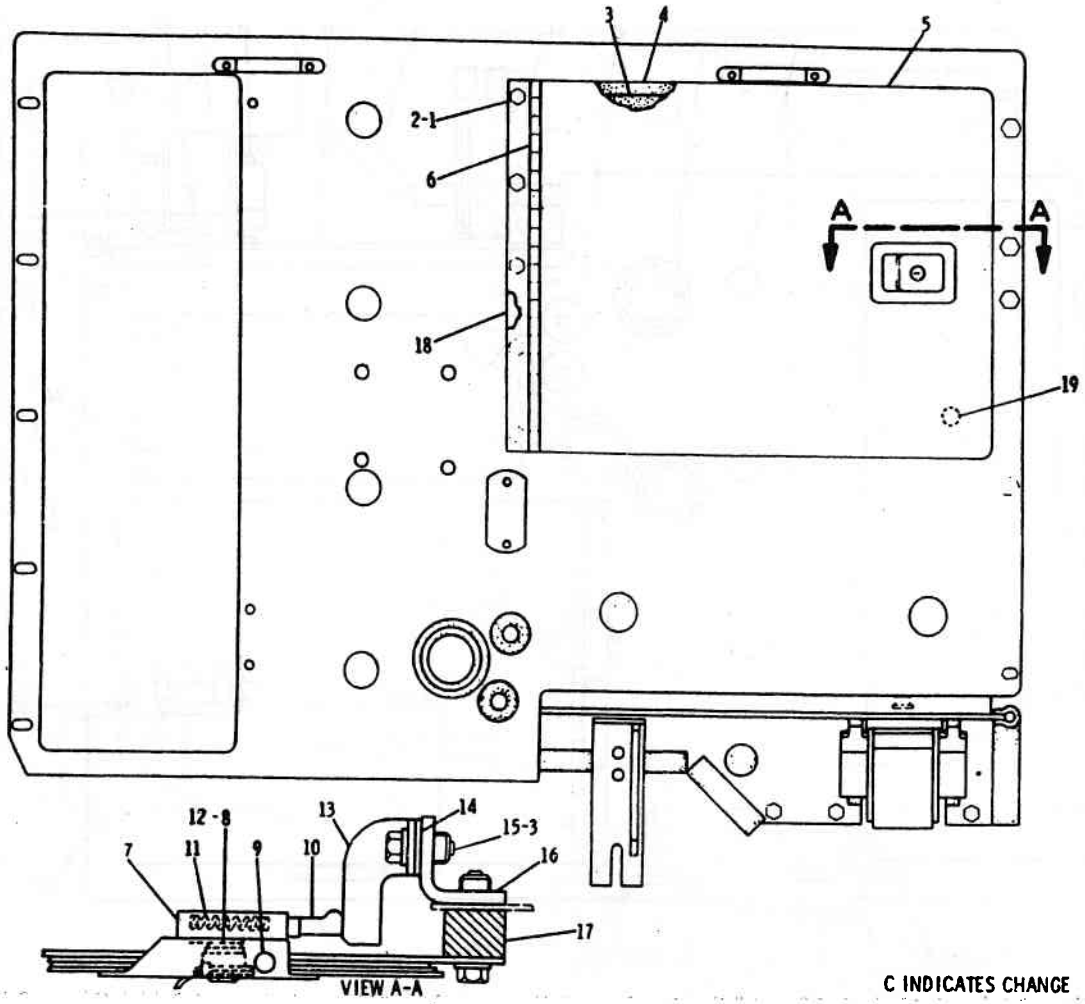
2G4630 HOOD SIDE DOOR GROUP—Part 3 of 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 4 of 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1590	BOLT	4
2	5P1075	WASHER	9
3	2G4622	DOOR ASSEM. -------(L. H.)-------- (Includes)	1
4	1F1599	RIVET	4
5	9F2978	NUT----------(weld)----------	8
6	6F7013	HANDLE	2
▲ 7	5P5960	SEAL----------2, 88 m(113. 38 in.)	1
8	2G3182	BAR	1
9	2G1135	BUMPER	4
10	2G1141	GROMMET	2
11	2G1133	GROMMET	2
12	2G4619	INSULATION	1
13	2G7382	BUMPER	2
14	2G4528	BRACKET ASSEM. ---------- (Includes)	1
	9F2978	NUT----------(weld)----------	1
▲ 15	5P5902	SEAL----------1. 26 m(49. 60 in.)	
16	2G4532	PLATE	1
17	2G4537	PLATE ASSEM. --------(L. H.)------	1
▲ 18	5P5923	SEAL----------. 480 m(18. 90 in.)	
19	2G4529	BRACKET ASSEM. ----------	1
20	S1594	BOLT	2
21	L1351	BOLT	3
22	6P2216	CAP	4

▲ ORDER BY THE METRE-USE AS REQUIRED 211793



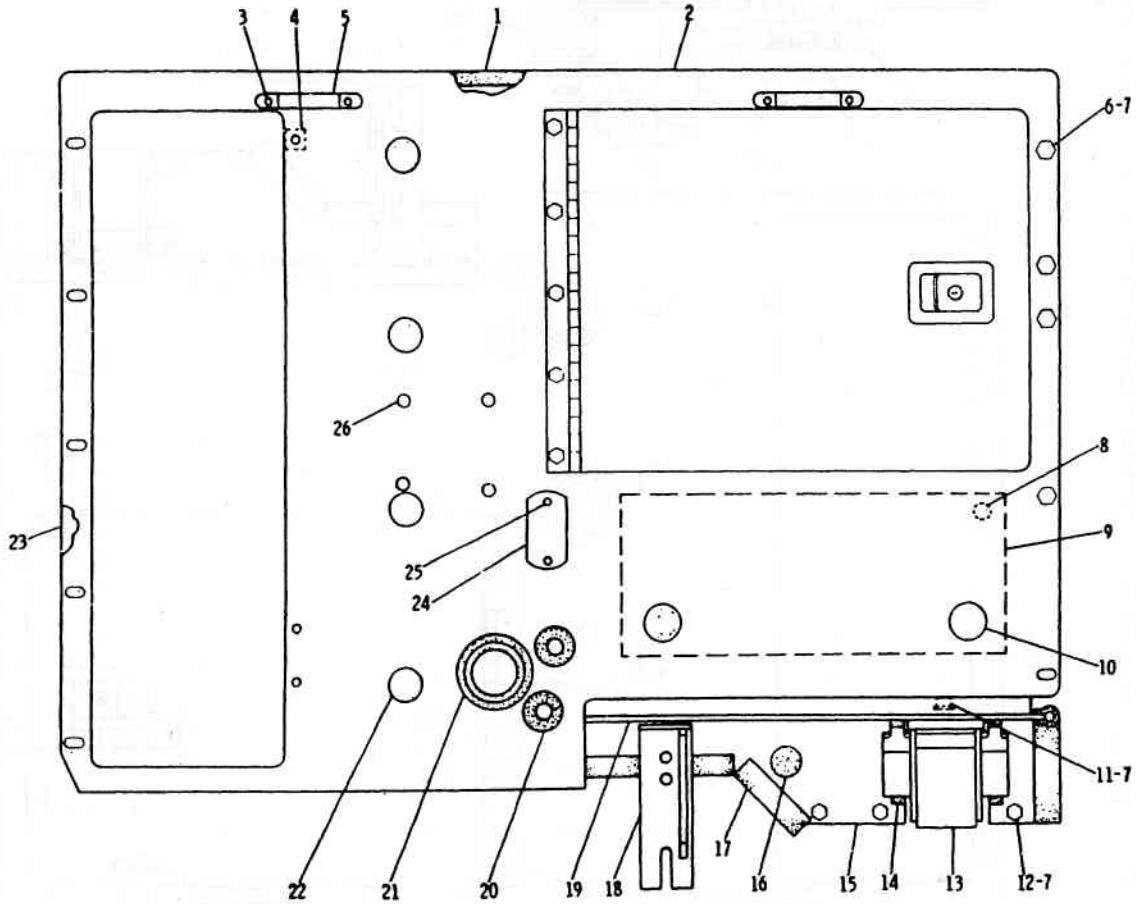
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	L1351	BOLT	5
	2	5P1075	WASHER	7
	3	2G4395	INSULATION	1
CA	4	5P5670	SEAL---2.26 m(88.95 in.)	
C	5	2G8476	DOOR ASSEM. (Includes)	1
	6	2G4396	HINGE	1
	7	8K1040	LATCH ASSEM. (Includes)	1
	8	3V8655	LOCK ASSEM. (Lock Requires 9K8415 Key)	1
	9	2V3461	PIN	1
		2V3458	NUT	1
	10	9K6155	BOLT	1
	11	2V3457	SPRING	1
	12	3V8662	WASHER	1
	13	2G3184	CATCH	1
	14	8K1077	SHIM	3
	15	S1594	BOLT	2
	16	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT---(weld)	4
	17	2G4519	BAR	1
	18	2G4394	SPACER	1
	19	6P2216	CAP	4

C INDICATES CHANGE

▲ ORDER BY THE METRE-USE AS REQUIRED 167434

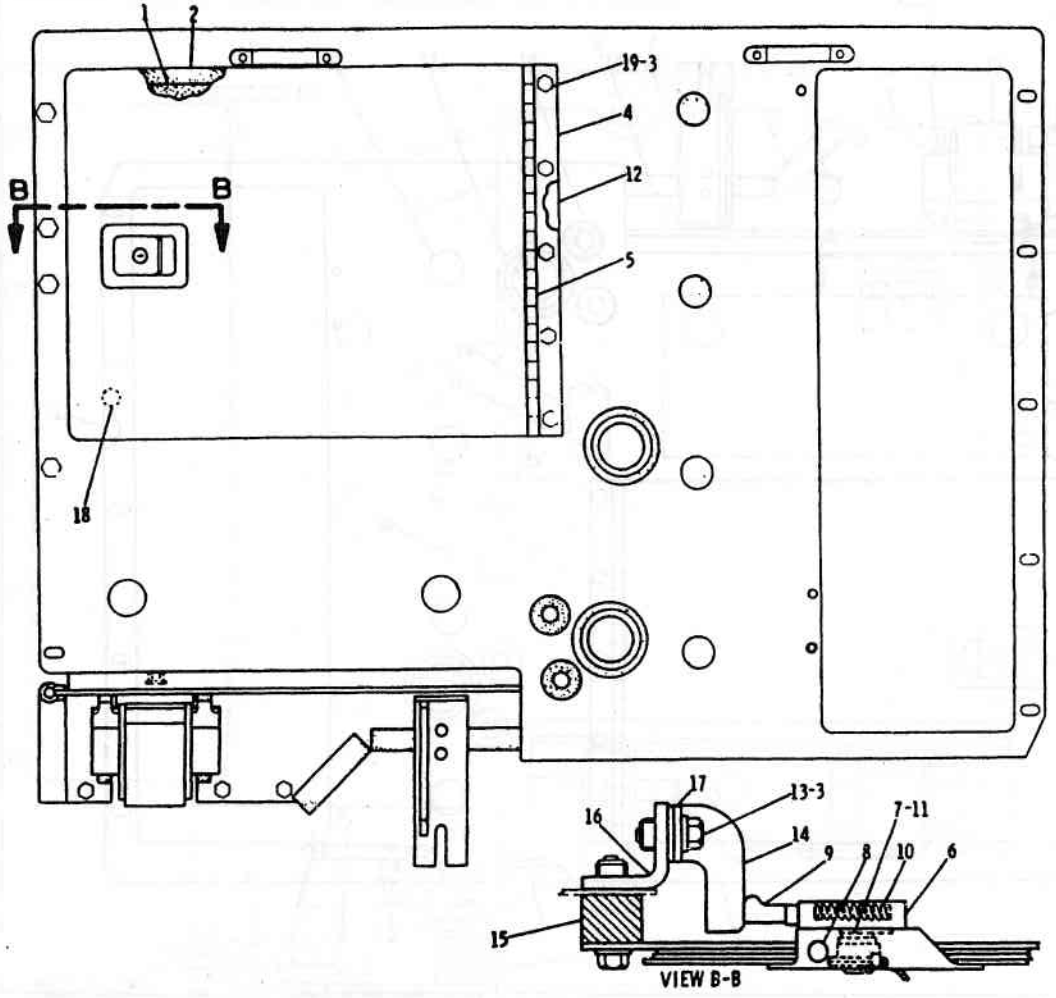
2G4630 HOOD SIDE DOOR GROUP—Part 1 of 4—Type 2
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 2 of 4—Type 2
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
▲	1	5P5960	SEAL----------2.88 m(113.38 in.)	
C	2	2G8144	DOOR ASSEM. -------(R.H.)-------	1
			(Includes)	
	3	1F1599	RIVET----------	4
	4	9F2978	NUT----------(weld)----------	8
	5	6F7013	HANDLE----------	2
	6	S1590	BOLT----------	4
	7	5P1075	WASHER----------	9
	8	6P2216	CAP----------	4
	9	2G4619	INSULATION----------	1
	10	2G7382	BUMPER----------	2
	11	S1594	BOLT----------	2
	12	L1351	BOLT----------	3
	13	2G4529	BRACKET ASSEM. ----------	1
▲	14	5P5923	SEAL----------.480 m(19.90 in.)	
	15	2G4538	PLATE ASSEM. --------(R.H.)-----	1
	16	8D6542	GROMMET----------	1
▲	17	5P5902	SEAL----------L.26 m(49.60 in.)	
	18	2G4528	BRACKET ASSEM. ----------	1
			(Includes)	
		9F2978	NUT--------(weld)----------	1
	19	2G4532	PLATE----------	1
C	20	2G1133	GROMMET----------	2
C	21	2G1141	GROMMET----------	1
	22	2G1135	BUMPER----------	2
	23	2G3182	BAR----------	1
C	24	2G7484	PLATE----------	1
C	25	9M5733	RIVET----------	2
C	26	5P7988	PLUG----------	4

C INDICATES CHANGE ▲ ORDER BY THE METRE-USE AS REQUIRED 167435



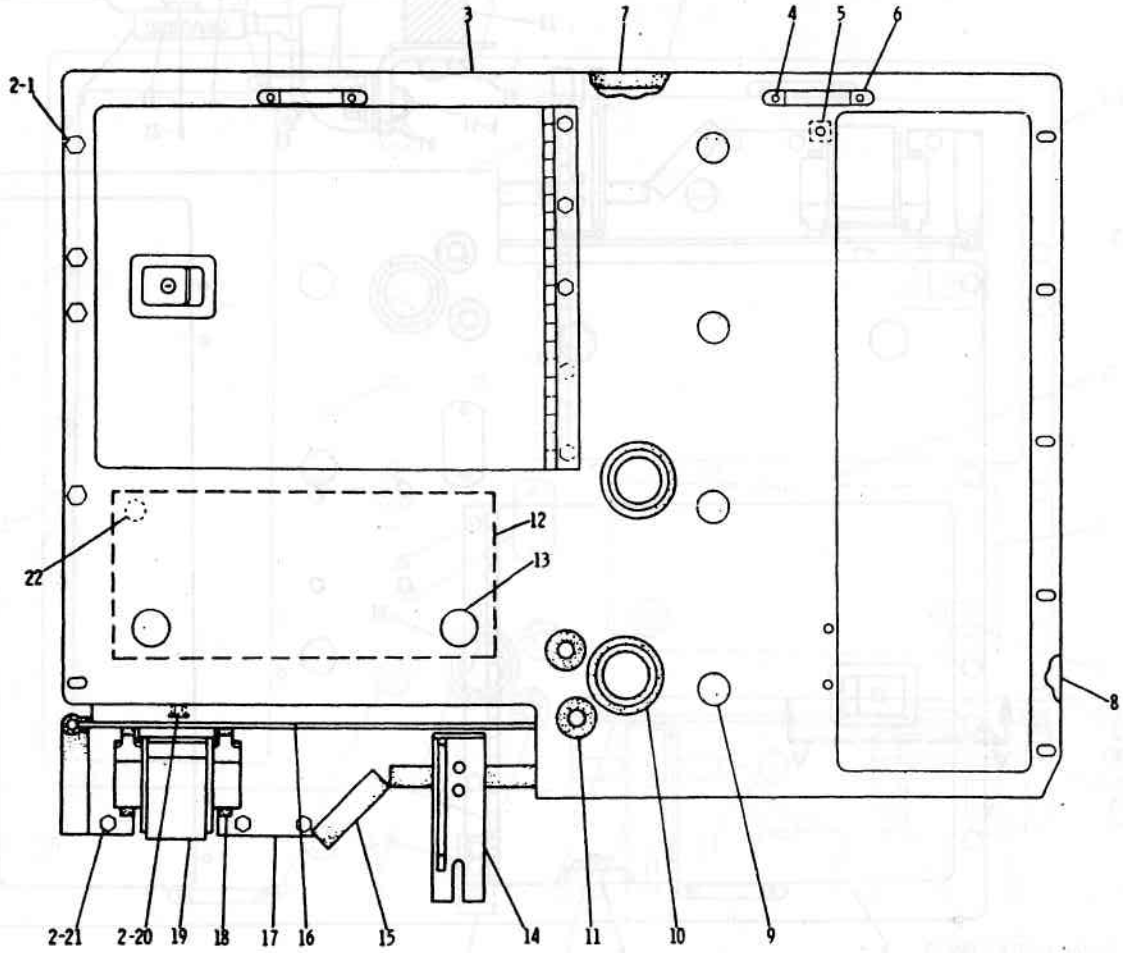
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	2G4395	INSULATION	1
CA	2	5P5670	SEAL---2.26 m(89.95in)	
	3	5P1075	WASHER	7
C	4	2G8476	DOOR ASSEM. (Includes)	1
	5	2G4396	HINGE	1
	6	8K1040	LATCH ASSEM. (Includes)	1
	7	3V8655	LOCK ASSEM. (Lock Requires 9K8415 Key)	1
	8	2V3461	PIN	1
		2V3458	NUT	1
	9	9K6155	BOLT	1
	10	2V3457	SPRING	1
	11	3V8662	WASHER	1
	12	2G4394	SPACER	1
	13	S1594	BOLT	2
	14	2G3184	CATCH	1
	15	2G4519	BAR	1
	16	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT---(weld)	4
	17	8K1077	SHIM	3
	18	6P2216	CAP	4
	19	L1351	BOLT	5

A ORDER BY THE METRE-USE AS REQUIRED
C INDICATES CHANGE

167436

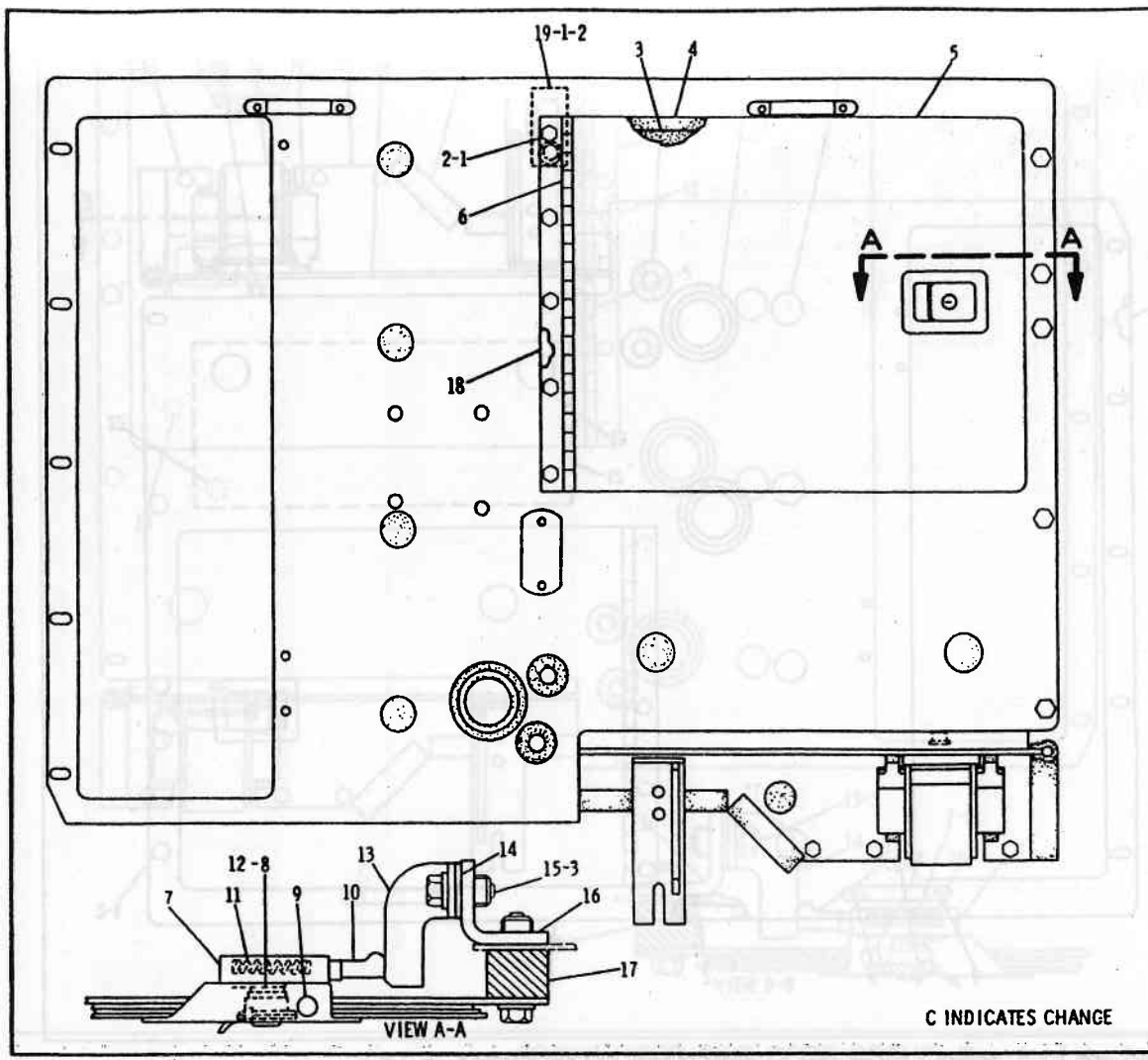
2G4630 HOOD SIDE DOOR GROUP—Part 3 of 4—Type 2
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 4 of 4—Type 2
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1590	BOLT	4
2	5P1075	WASHER	9
3	2G4622	DOOR ASSEM. -------(L. H.)-------- (Includes)	1
4	1F1599	RIVET	4
5	9F2978	NUT----------(weld)----------	8
6	6F7013	HANDLE	2
▲ 7	5P5960	SEAL----------2. 88 m(113. 38 in.)	1
8	2G3182	BAR	1
9	2G1135	BUMPER	4
10	2G1141	GROMMET	2
11	2G1133	GROMMET	2
12	2G4619	INSULATION	1
13	2G7382	BUMPER	2
14	2G4528	BRACKET ASSEM. ---------- (Includes)	1
	9F2978	NUT----------(weld)----------	1
▲ 15	5P5902	SEAL----------1. 26 m(49. 60 in.)	
16	2G4532	PLATE	1
17	2G4537	PLATE ASSEM. --------(L. H.)------	1
▲ 18	5P5923	SEAL----------. 480 m(18. 90 in.)	
19	2G4529	BRACKET ASSEM. ----------	1
20	S1594	BOLT	2
21	L1351	BOLT	3
22	6P2216	CAP	4

▲ ORDER BY THE METRE-USE AS REQUIRED 167655



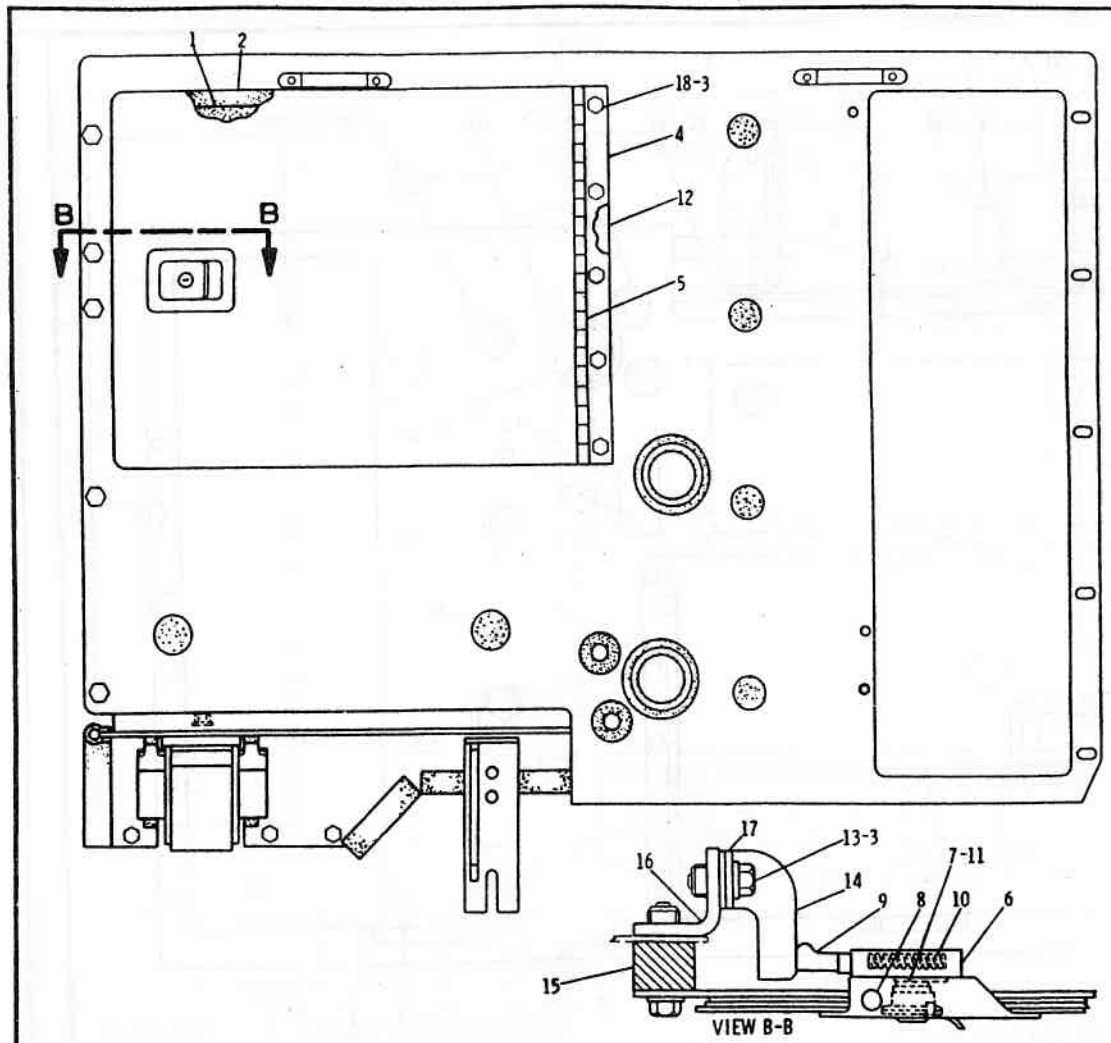
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	L1351	BOLT	6
C	2	5P1075	WASHER	8
	3	2G4395	INSULATION	1
CA	4	6V1392	SEAL-1.78 m(70 in.)	
C	5	6G2129	DOOR ASSEM. (Includes)	1
	6	2G4396	HINGE	1
	7	8K1040	LATCH ASSEM. (Includes)	1
	8	3V8655	LOCK ASSEM. (Lock Requires 9K8415 Key)	1
	9	2V3461	PIN	1
		2V3458	NUT	1
	10	9K6155	BOLT	1
	11	2V3457	SPRING	1
	12	3V8662	WASHER	1
	13	2G3184	CATCH	1
	14	8K1077	SHIM	3
	15	S1594	BOLT	2
	16	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT-(weld)	4
	17	2G4519	BAR	1
	18	2G4394	SPACER	1
C	19	6G2145	CLIP	1

C INDICATES CHANGE

▲ ORDER BY THE METER-USE AS REQUIRED

176117

2G4630 HOOD SIDE DOOR GROUP—Part 1 of 4—Type 3
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT



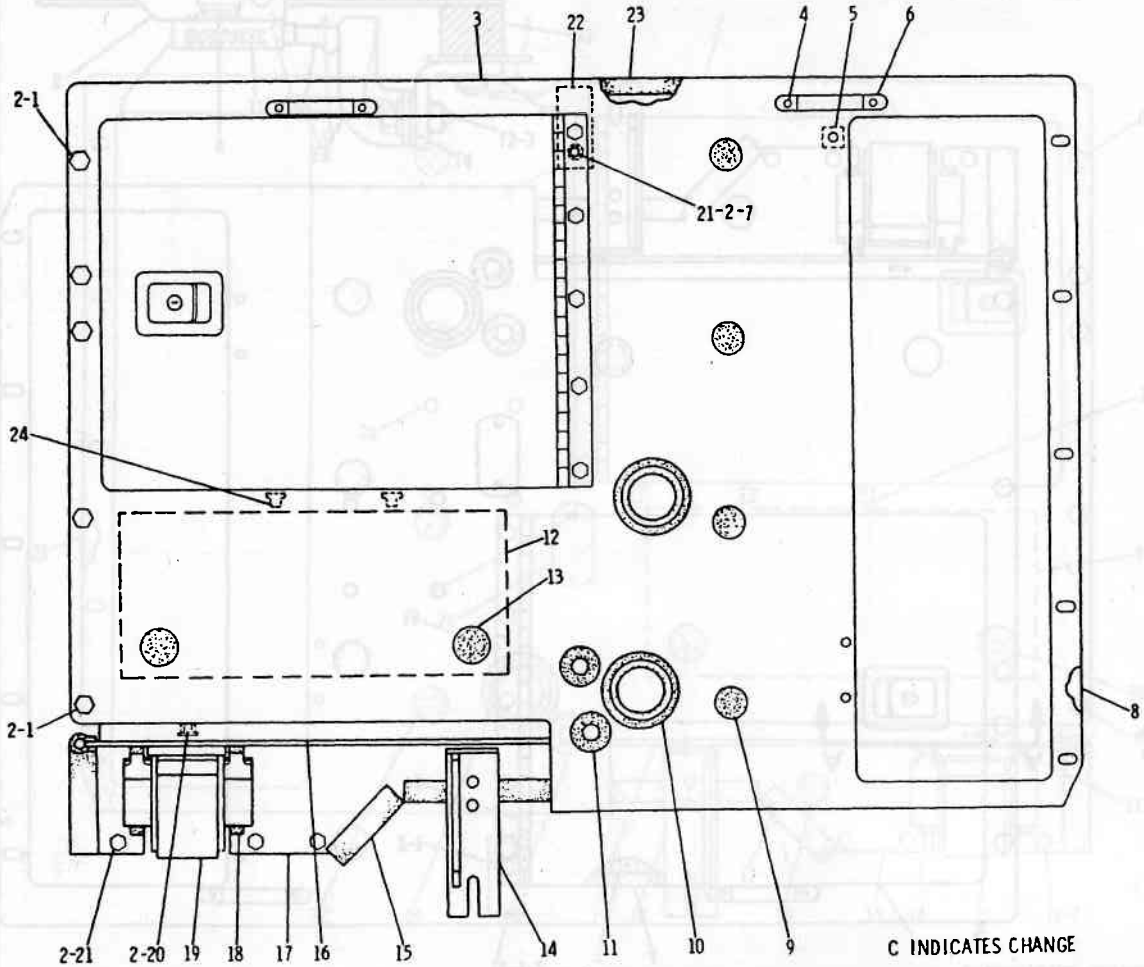
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	1	2G4395	INSULATION	1
CA	2	6V1392	SEAL-----1.78 m (70 in.)	
	3	5P1075	WASHER	7
C	4	6G2129	DOOR ASSEM. (Includes)	1
	5	2G4396	HINGE	1
	6	8K1040	LATCH ASSEM. (Includes)	1
	7	3V8655	LOCK ASSEM. (Lock Requires 9K8415 Key)	1
	8	2V3461	PIN	1
		2V3458	NUT	1
	9	9K6155	BOLT	1
	10	2V3457	SPRING	1
	11	3V8662	WASHER	1
	12	2G4394	SPACER	1
	13	S1594	BOLT	2
	14	2G3184	CATCH	1
	15	2G4519	BAR	1
	16	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT---------(weld)--------	4
	17	8K1077	SHIM	3
	18	L1351	BOLT	5

A ORDER BY THE METER-USE AS REQUIRED
C INDICATES CHANGE

176118

2G4630 HOOD SIDE DOOR GROUP—Part 3 of 4—Type 3
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 4 of 4—Type 3
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D. AN ATTACHMENT

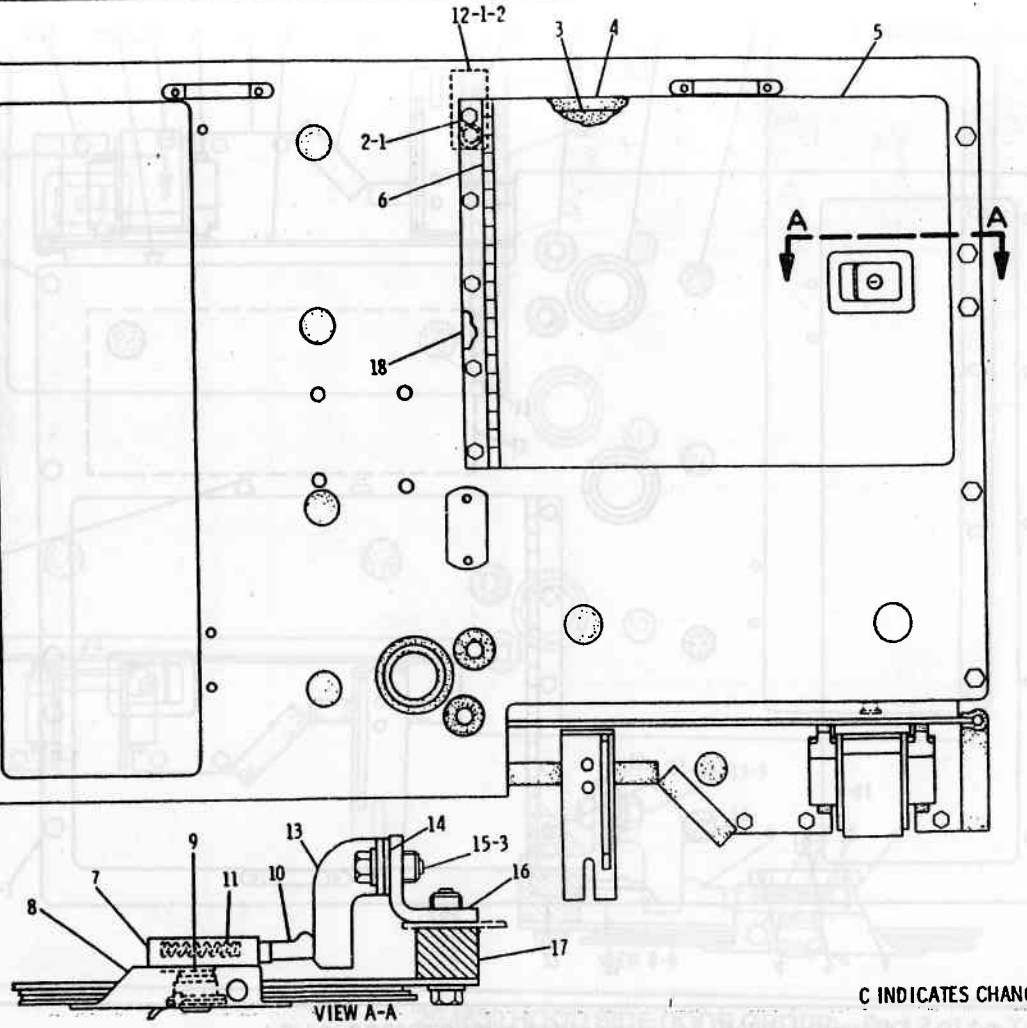


	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C	1	S1590	BOLT	5
C	2	5P1075	WASHER	11
C	3	6G2125	DOOR ASSEM. -----(L. H.)-------- (Includes)	1
	4	1F1599	RIVET	4
	5	9F2978	NUT-----(weld)----------	8
	6	6F7013	HANDLE	2
	7	8F9836	LUG	1
	8	2G3182	BAR	1
	9	2G1135	BUMPER	4
	10	2G1141	GROMMET	2
	11	2G1133	GROMMET	2
	12	2G4619	INSULATION	1
	13	2G7382	BUMPER	2
	14	2G4528	BRACKET ASSEM. ---------- (Includes)	1
		9F2978	NUT-------(weld)----------	1
▲	15	5P5902	SEAL--------1. 26 m(49. 6 in.)	
	16	2G4532	PLATE	1
	17	2G4537	PLATE ASSEM. ----(L. H.)-------	1
▲	18	5P5923	SEAL----------. 48 m(18. 9 in.)	
	19	2G4529	BRACKET ASSEM. ----------	1
	20	S1594	BOLT	2
C	21	L1351	BOLT	4
C	22	6G2145	CLIP	1
▲	23	5P5960	SEAL----------2. 88 m(113. 38 in.)	
C	24	6G2128	CLIP	18

C INDICATES CHANGE

▲ ORDER BY THE METER-USE AS REQUIRED

226643



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	L1351	BOLT	6
2	5P1075	WASHER	8
3	2G4395	INSULATION	1
4	6V1392	SEAL—1.78 m(70 in.)	
▲C 5	6G8944	DOOR ASSEM. (Includes)	1
6	2G4396	HINGE	1
7	6V1535	LATCH ASSEM. (Includes)	1
8	6V1536	LOCK ASSEM. (Lock Requires 5P8500 Key)	1
9	2V3461	PIN	1
	2V3458	NUT	1
10	9K6155	BOLT	1
11	2V3457	SPRING	1
12	6G2145	CLIP	1
13	2G3184	CATCH	1
14	8K1077	SHIM	3
15	S1594	BOLT	2
16	2G1519	BRACKET ASSEM. (Includes)	1
	9F2978	NUT—(weld)	4
17	2G4519	BAR	1
18	2G4394	SPACER	1

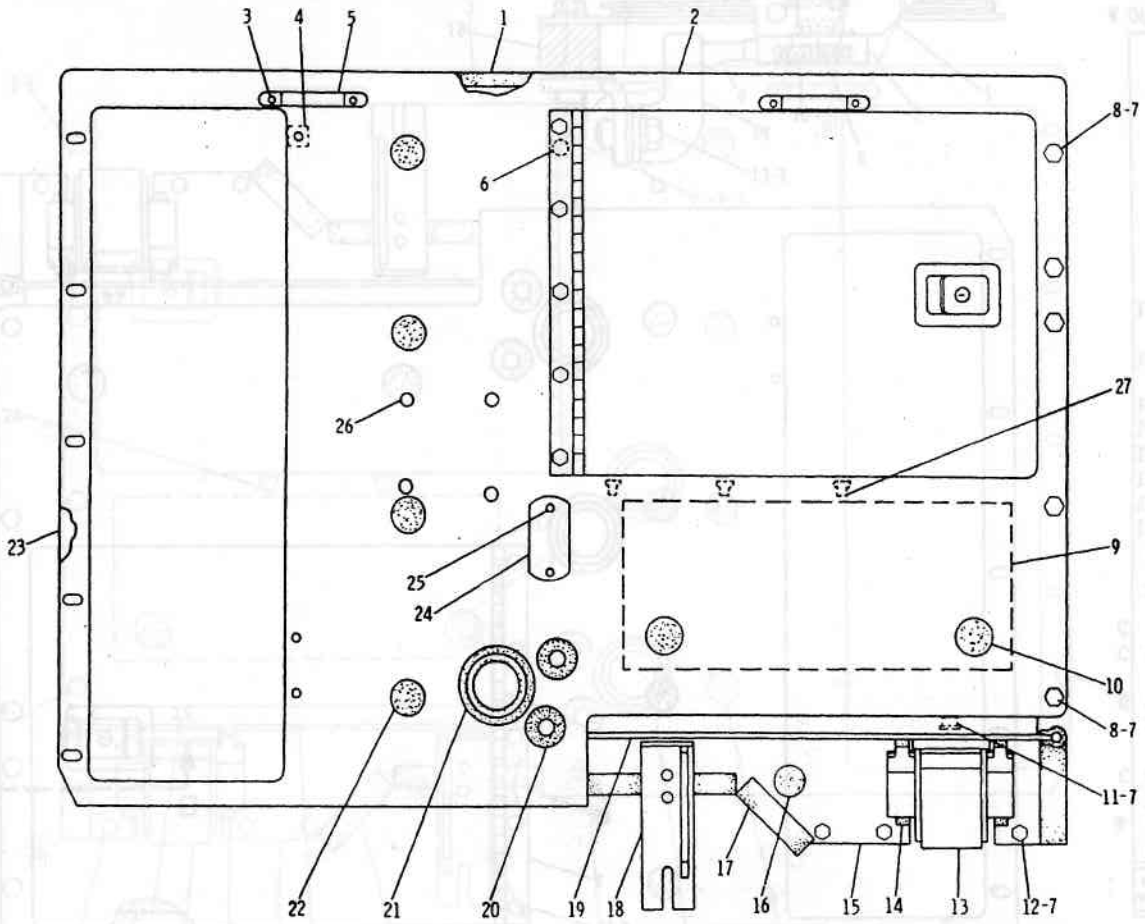
C INDICATES CHANGE

▲ ORDER BY THE METER-USE AS REQUIRED

181010

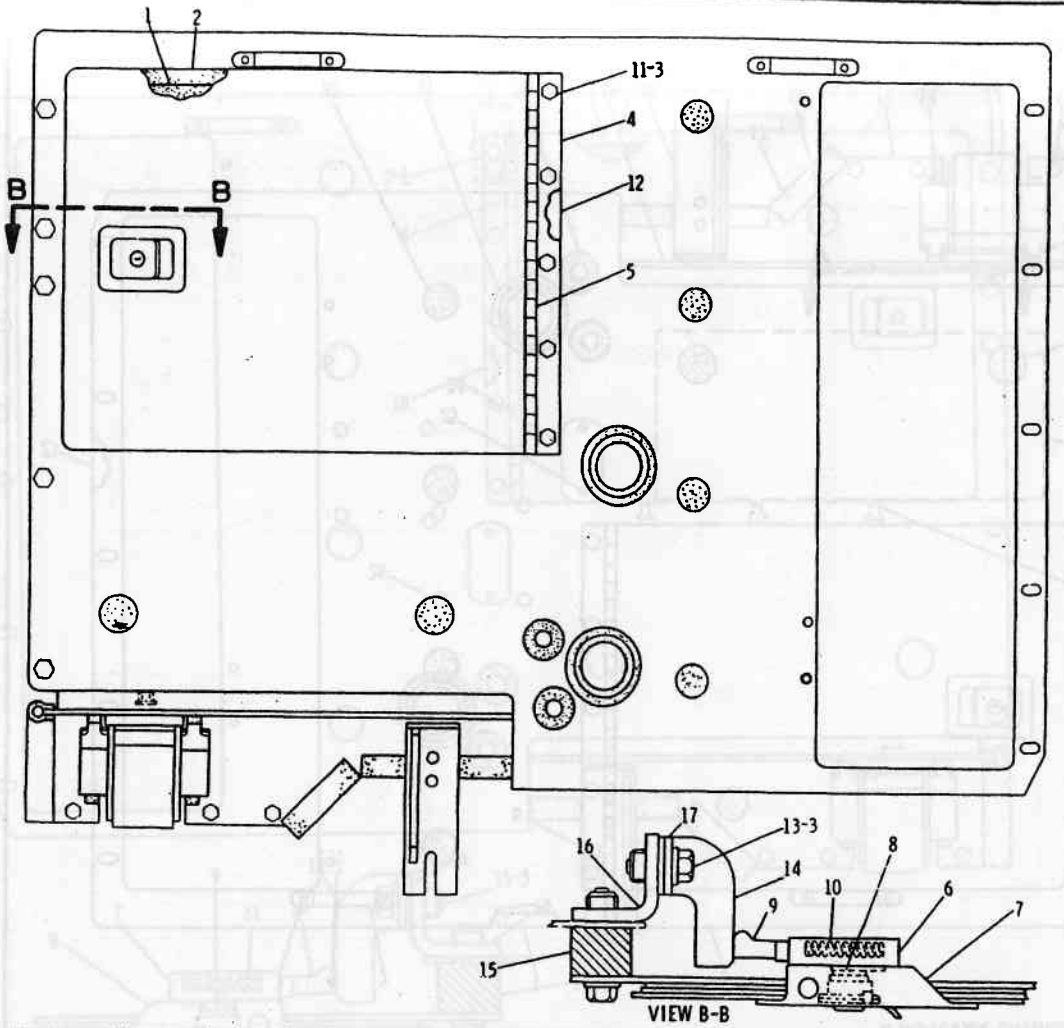
2G4630 HOOD SIDE DOOR GROUP—Part 1 of 4—Type 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 2 of 4—Type 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT



	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
▲	1	5P5960	SEAL------2.88 m(113.38 in.)	
C	2	6G2126	DOOR ASSEM. ---(R.H.)----------	1
			(Includes)	
	3	1F1599	RIVET----------	4
	4	9F2978	NUT-------(weld)----------	8
	5	6F7013	HANDLE----------	2
	6	8P9836	LUG----------	1
C	7	5P1075	WASHER----------	10
C	8	S1590	BOLT----------	5
	9	2G4619	INSULATION----------	1
	10	2G7382	BUMPER----------	2
	11	S1594	BOLT----------	2
	12	L1351	BOLT----------	3
	13	2G4529	BRACKET ASSEM. ----------	1
▲	14	5P5923	SEAL----------.480 m(19.90 in.)	
	15	2G4538	PLATE ASSEM. ---------(R.H.)-----	1
	16	8D6542	GROMMET----------	1
▲	17	5P7211	SEAL----------L.26 m(49.60 in.)	
		2G4528	BRACKET ASSEM. ----------	1
	18		(Includes)	
		9F2978	NUT--------(weld)----------	1
	19	2G4532	PLATE----------	1
	20	2G1133	GROMMET----------	2
	21	2G1141	GROMMET----------	1
	22	2G1135	BUMPER----------	2
	23	2G3182	BAR----------	1
	24	2G7484	PLATE----------	1
	25	9M5733	RIVET----------	2
	26	5P7988	PLUG----------	4
C	27	6G2128	CLIP----------	18

C INDICATES CHANGE ▲ ORDER BY THE METER-USE AS REQUIRED 181011



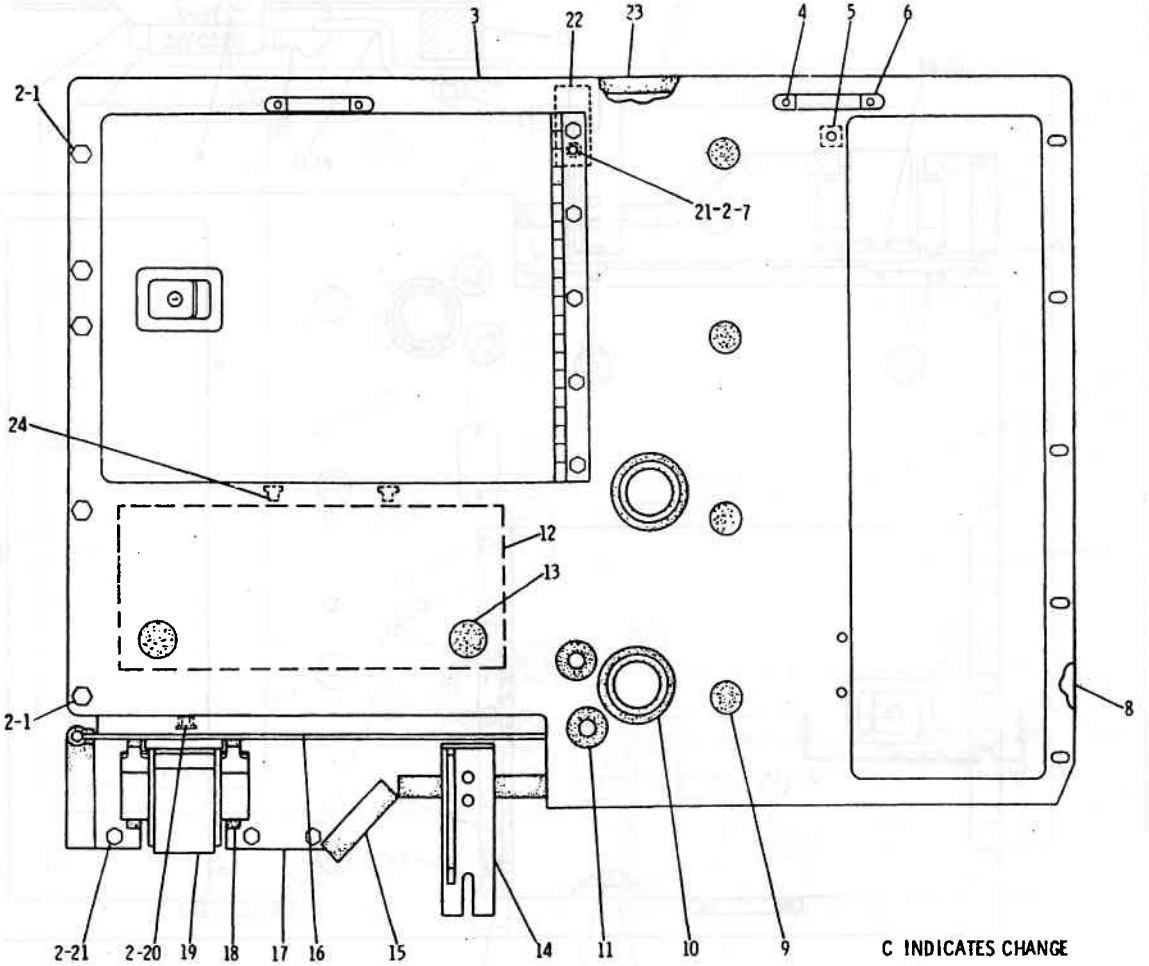
	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	1	2G4395	INSULATION	1
▲	2	6V1392	SEAL---1.78 m(70 in.)	
	3	5P1075	WASHER	7
C	4	6G8944	DOOR ASSEM. (Includes)	1
	5	2G4396	HINGE	1
C	6	6V1535	LATCH ASSEM.	1
		6V1536	(Includes)	
C	7	6V1536	LOCK ASSEM. (Lock Requires 5P8500 Key)	1
C	8	2V3461	PIN	1
		2V3458	NUT	1
	9	9K6155	BOLT	1
	10	2V3457	SPRING	1
	11	L1351	BOLT	5
	12	2G4394	SPACER	1
	13	S1594	BOLT	2
	14	2G3184	CATCH	1
	15	2G4519	BAR	1
	16	2G1519	BRACKET ASSEM. (Includes)	1
		9F2978	NUT---(weld)	4
	17	8K1077	SHIM	3

▲ ORDER BY THE METER-USE AS REQUIRED
C INDICATES CHANGE

181012

2G4630 HOOD SIDE DOOR GROUP—Part 3 of 4—Type 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

2G4630 HOOD SIDE DOOR GROUP—Part 4 of 4—Type 4
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

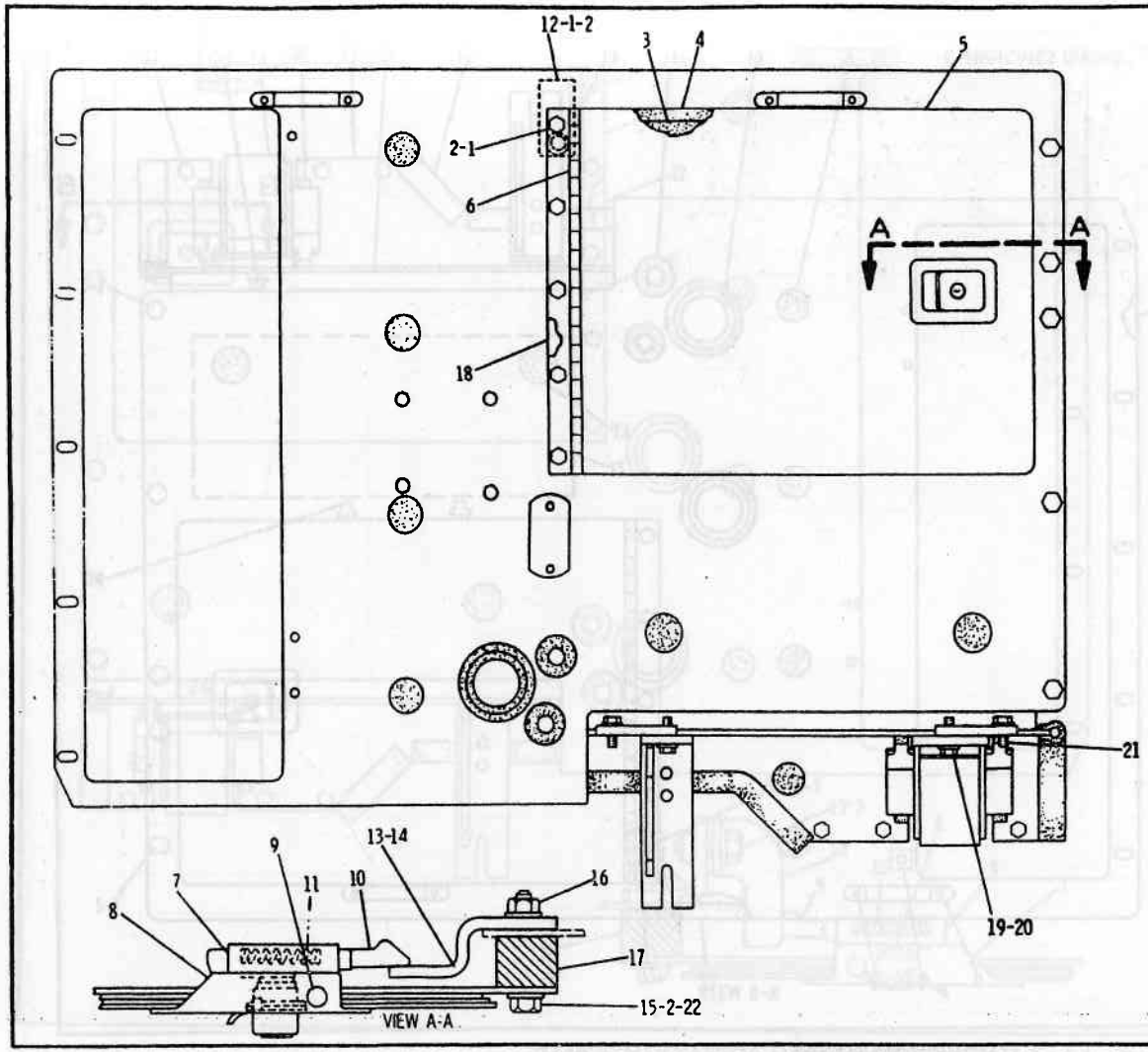


	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C	1	S1590	BOLT	5
C	2	5P1075	WASHER	11
C	3	6G2125	DOOR ASSEM. -----(L. H.)--------	1
			(Includes)	
	4	1F1599	RIVET	4
	5	9F2978	NUT-----(weld)----------	8
	6	6F7013	HANDLE	2
	7	8F9836	LUG	1
	8	2G3182	BAR	1
	9	2G1135	BUMPER	4
	10	2G1141	GROMMET	2
	11	2G1133	GROMMET	2
	12	2G4619	INSULATION	1
	13	2G7382	BUMPER	2
	14	2G4528	BRACKET ASSEM. ----------	1
			(Includes)	
		9F2978	NUT------(weld)----------	1
▲	15	5P7211	SEAL--------1.26 m(49.6 in.)	
	16	2G4532	PLATE	1
	17	2G4537	PLATE ASSEM. ----(L. H.)-------	1
▲	18	5P5923	SEAL----------.48 m(18.9 in.)	
	19	2G4529	BRACKET ASSEM. ----------	1
	20	S1594	BOLT	2
C	21	L1351	BOLT	4
C	22	6G2145	CLIP	1
▲	23	5P5960	SEAL---------2.88 m(113.38 in.)	
C	24	6G2128	CLIP	18

C INDICATES CHANGE

▲ ORDER BY THE METER-USE AS REQUIRED

181013



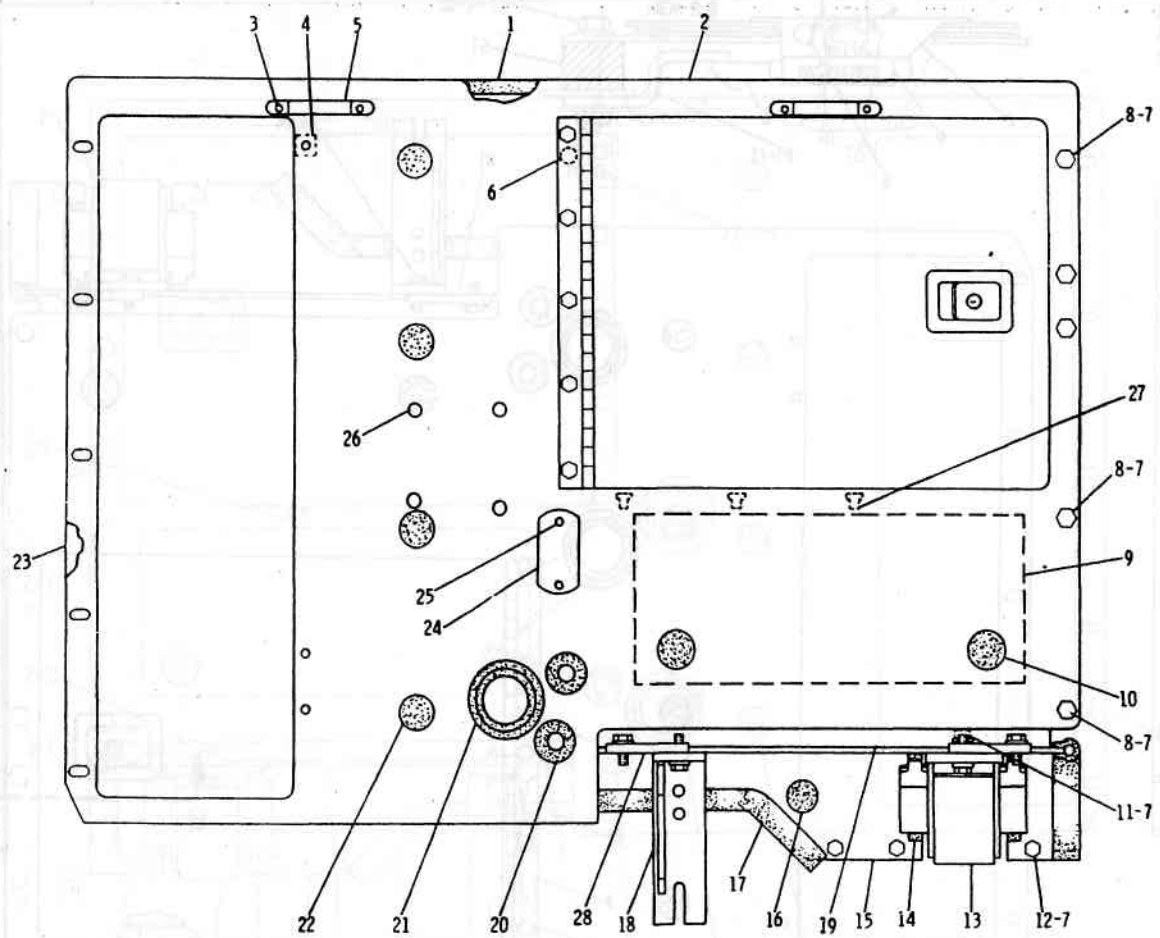
NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
	1	0L1351	6	BOLT
	2	5P1075	8	WASHER .22MM(.875IN)O.D.
	3	2G4395	1	INSULATION
BD	4	6V1392		SEAL
	5	6G8944	1	DOOR AS.
	6	2G4396	1	HINGE
	7	6V1535	1	LATCH AS.
	8	6V1536	1	LOCK AS. (LOCK REQUIRES 5P8500 KEY)
	9	2V3461	1	PIN
		2V3458	1	NUT
	10	9K6155	1	BOLT
	11	2V3457	1	SPRING
	12	6G2145	1	CLIP
C	13	5T6412	1	CATCH
CB	14	8K1077	5	SHIM
C	15	0L1143	2	BOLT
C	16	1D4717	2	NUT
	17	2G4519	1	BAR
	18	2G4394	1	SPACER
	19	0S1595	4	BOLT
	20	5P1076	4	WASHER
	21	0S1587	4	BOLT
C	22	9L9132	2	WASHER .25MM(1 IN.)O.D.

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER

312879

2G4630 HOOD SIDE DOOR GROUP—Part 1 of 4—Type 5
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

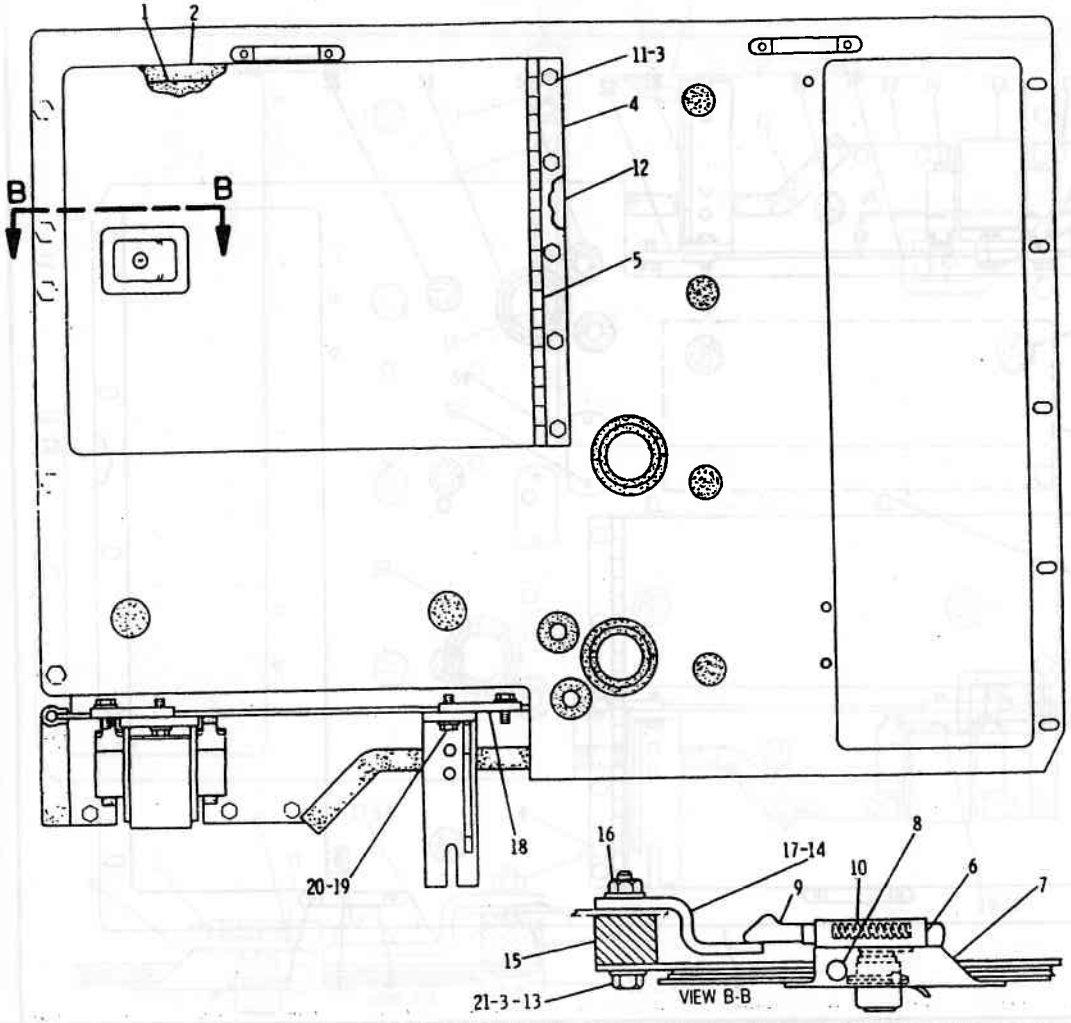
2G4630 HOOD SIDE DOOR GROUP—Part 2 of 4—Type 5
Serial No. 87V2262—UP and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT



NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
BD	1	5P5960		SEAL
	2	6G2126	1	DOOR AS. (R.H.)
	3	1F1599	4	RIVET
	4	9F2978	8	NUT (WELD)
	5	6F7013	2	HANDLE
	6	8P9836	1	LUG
C	7	5P1075	8	WASHER
C	8	S1590	3	BOLT
	9	2G4619	1	INSULATION
	10	2G7382	2	BUMPER
	11	S1594	2	BOLT
	12	L1351	3	BOLT
	13	2G4529	1	BRACKET AS.
BD	14	5P5923		SEAL
	15	2G4538	1	PLATE AS. (R.H.)
	16	8D6542	1	GROMMET
BD	17	5P7211		SEAL
	18	2G4528	1	BRACKET AS.
		9F2978	1	NUT (WELD)
	19	2G4532	1	PLATE
	20	2G1133	2	GROMMET
	21	2G1141	1	GROMMET
	22	2G1135	2	BUMPER
	23	2G3182	1	BAR
	24	2G7484	1	PLATE
	25	9M5733	2	RIVET
	26	5P7988	4	PLUG
	27	6G2128	18	CLIP
	28	2G4466	2	PLATE

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER

312880



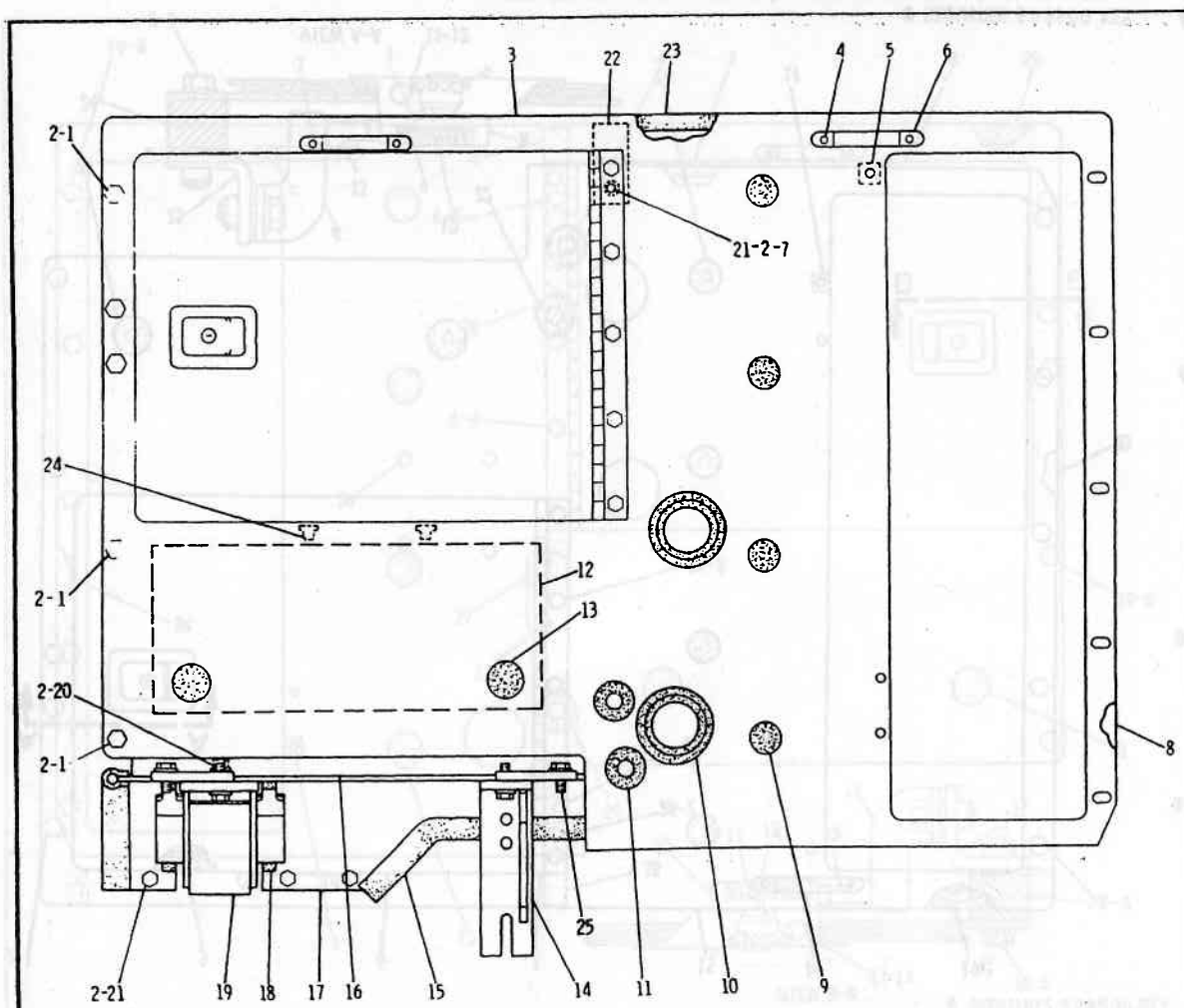
NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
	1	2G4395	1	INSULATION
BD	2	6V1392		SEAL
	3	5P1075	7	WASHER .22MM(.875 IN.)O.D.
	4	6G8944	1	DOOR ASSEM.
	5	2G4396	1	HINGE
	6	6V1535	1	LATCH ASSEM.
	7	6V1536	1	LOCK ASSEM. (LOCK REQUIRES 5P8500 KEY)
	8	2V3461	1	PIN
		2V3458	1	NUT
	9	9K6155	1	BOLT
	10	2V3457	1	SPRING
	11	0L1351	5	BOLT
	12	2G4394	1	SPACER
C	13	0L1143	2	BOLT
C	14	5T6412	1	CATCH
	15	2G4519	1	BAR
C	16	1D4717	2	NUT
CB	17	8K1077	5	SHIM
	18	2G4466	2	PLATE
	19	S1595	4	BOLT
	20	5P1076	4	WASHER
C	21	9L9132	2	WASHER .25MM(1 IN.)O.D.

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER

312881

2G4630 HOOD SIDE DOOR GROUP—Part 3 of 4—Type 5
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT

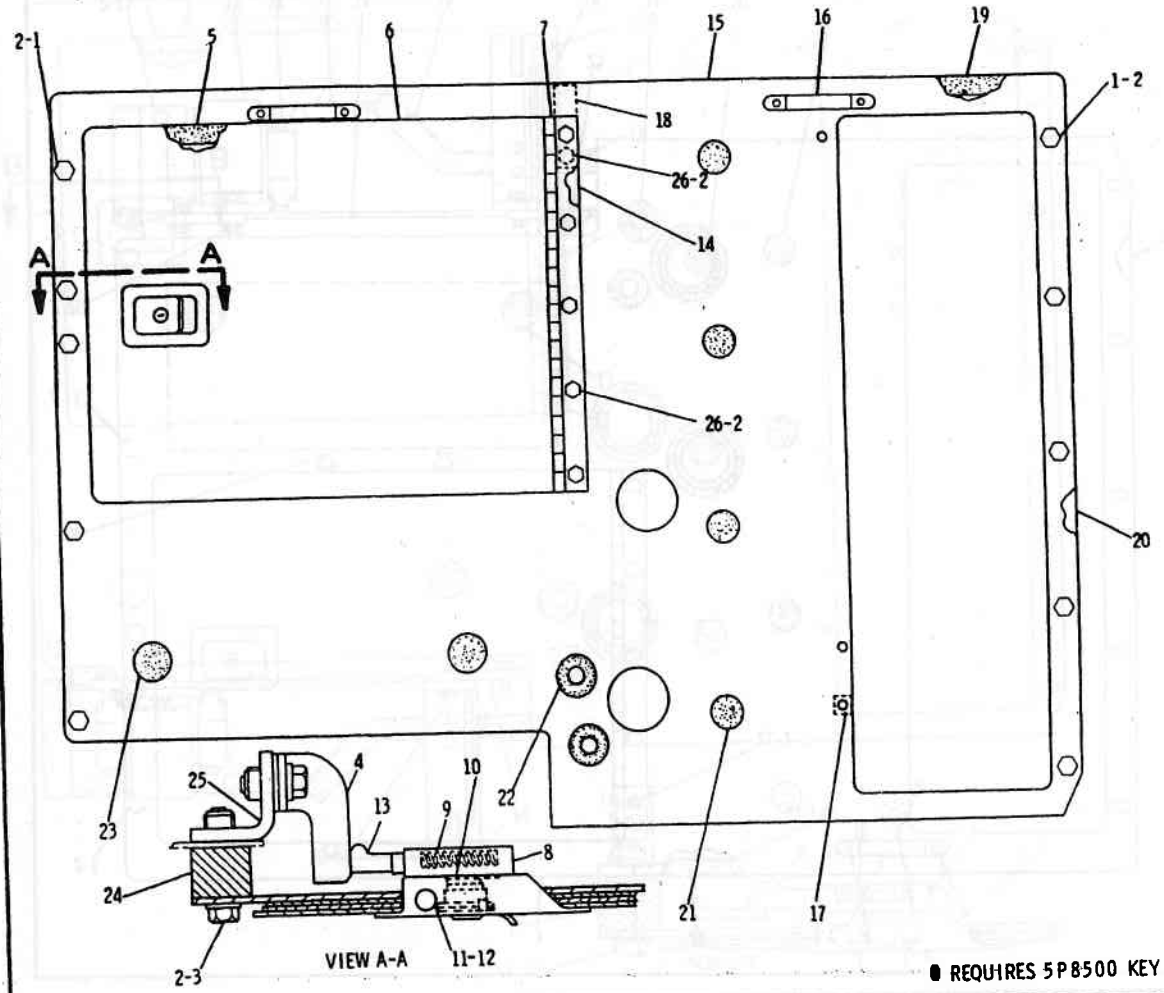
2G4630 HOOD SIDE DOOR GROUP—Part 4 of 4—Type 5
Serial No. 87V2262—Up and 82V740—Up
Part of 2G2580 Sound Suppression Arrangement listed on Page 170D
AN ATTACHMENT



NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
C	1	S1590	3	BOLT
C	2	5P1075	9	WASHER
	3	6G2125	1	DOOR ASSEM. (L.H.)
	4	1F1599	4	RIVET
	5	9F2978	8	NUT (WELD)
	6	6F7013	2	HANDLE
	7	8F9836	1	LUG
	8	2G3182	1	BAR
	9	2G1135	4	BUMPER
	10	2G1141	2	GROMMET
	11	2G1133	2	GROMMET
	12	2G4619	1	INSULATION
	13	2G7382	2	BUMPER
	14	2G4528	1	BRACKET ASSEM.
		9F2978	1	NUT (WELD)
BD	15	5P7211		SEAL
	16	2G4532	1	PLATE
	17	2G4537	1	PLATE ASSEM. (L.H.)
BD	18	5P5923		SEAL
	19	2G4529	1	BRACKET ASSEM.
	20	S1594	2	BOLT
	21	L1351	4	BOLT
	22	6G2145	1	CLIP
BD	23	5P5960		SEAL
	24	6G2128	18	CLIP
	25	S1587	4	BOLT

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER

312882

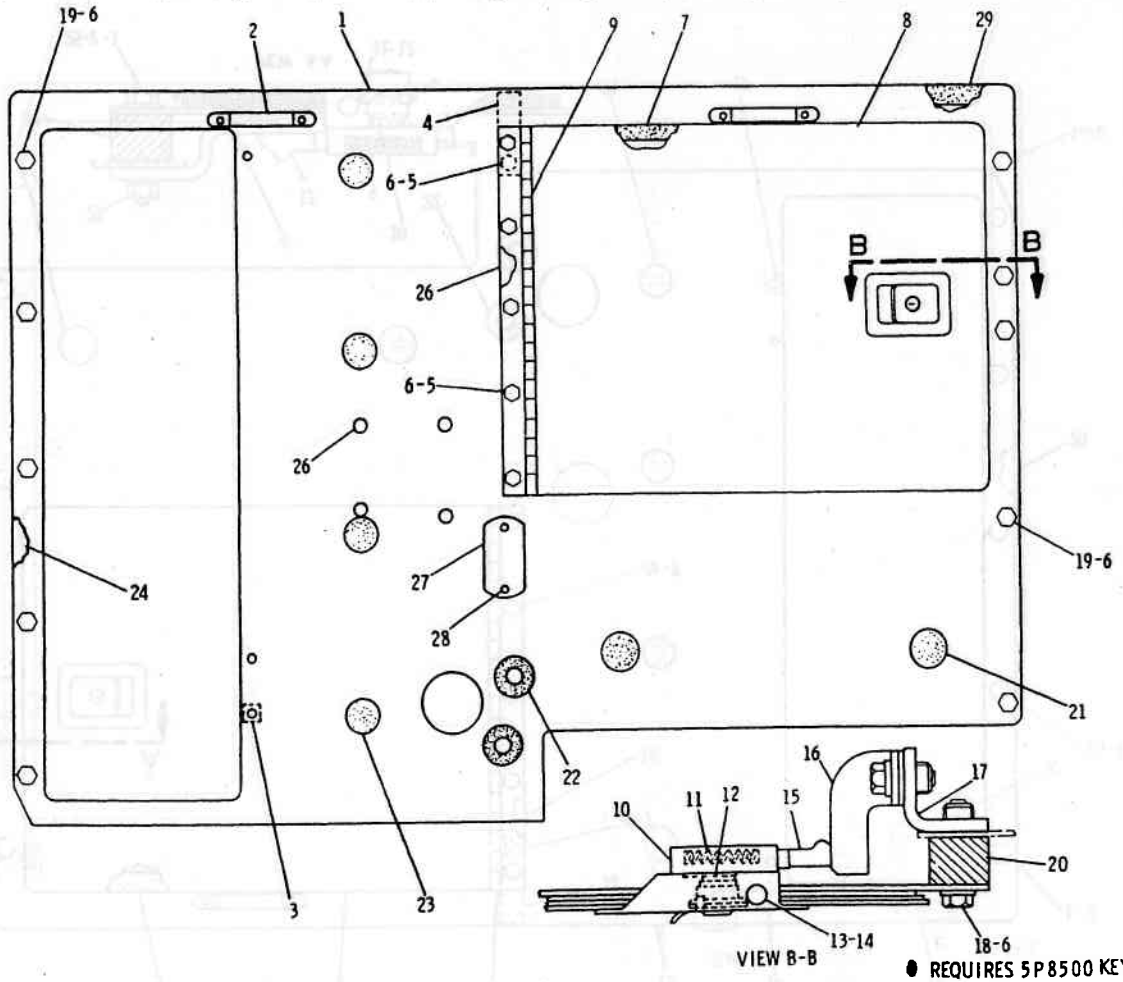


REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	S1590	BOLT	10
2	5P1075	WASHER	18
3	S1594	BOLT	2
4	2G3184	CATCH	1
	8K1077	SHIM	3
▲ 5	6V1392	SEAL-------1.78 m(70.06 in.)	
6	6G8944	DOOR ASSEM. (Includes)	1
7	2G4396	HINGE	1
8	6V1535	LATCH ASSEM. (Includes)	1
9	2V3457	SPRING	1
● 10	6V1536	LOCK ASSEM.	1
11	2V3461	PIN	1
12	2V3458	NUT	1
13	9K6155	BOLT	1
14	2G4394	SPACER	1
15	6G2125	DOOR ASSEM. -----(L.H.) (Includes)	1
	8F9836	LUG	1
16	6F7013	HANDLE	2
17	9F2978	NUT-----(weld)	8
18	6G2145	CLIP	1
▲ 19	5P5960	SEAL--------1.38 m(54.33 in.)	
20	2G3182	BAR	1
21	2G1135	BUMPER	4
22	2G1133	GROMMET	2
23	2G7382	BUMPER	2
24	2G4519	BAR	1
25	2G1519	BRACKET ASSEM. (Includes)	1
	9F2978	NUT-----(weld)	4
26	L1351	BOLT	6

● REQUIRES 5P8500 KEY ▲ORDER BY THE METER 181016

6G9040 HOOD SIDE DOOR GROUP—Part 1—Type 1
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

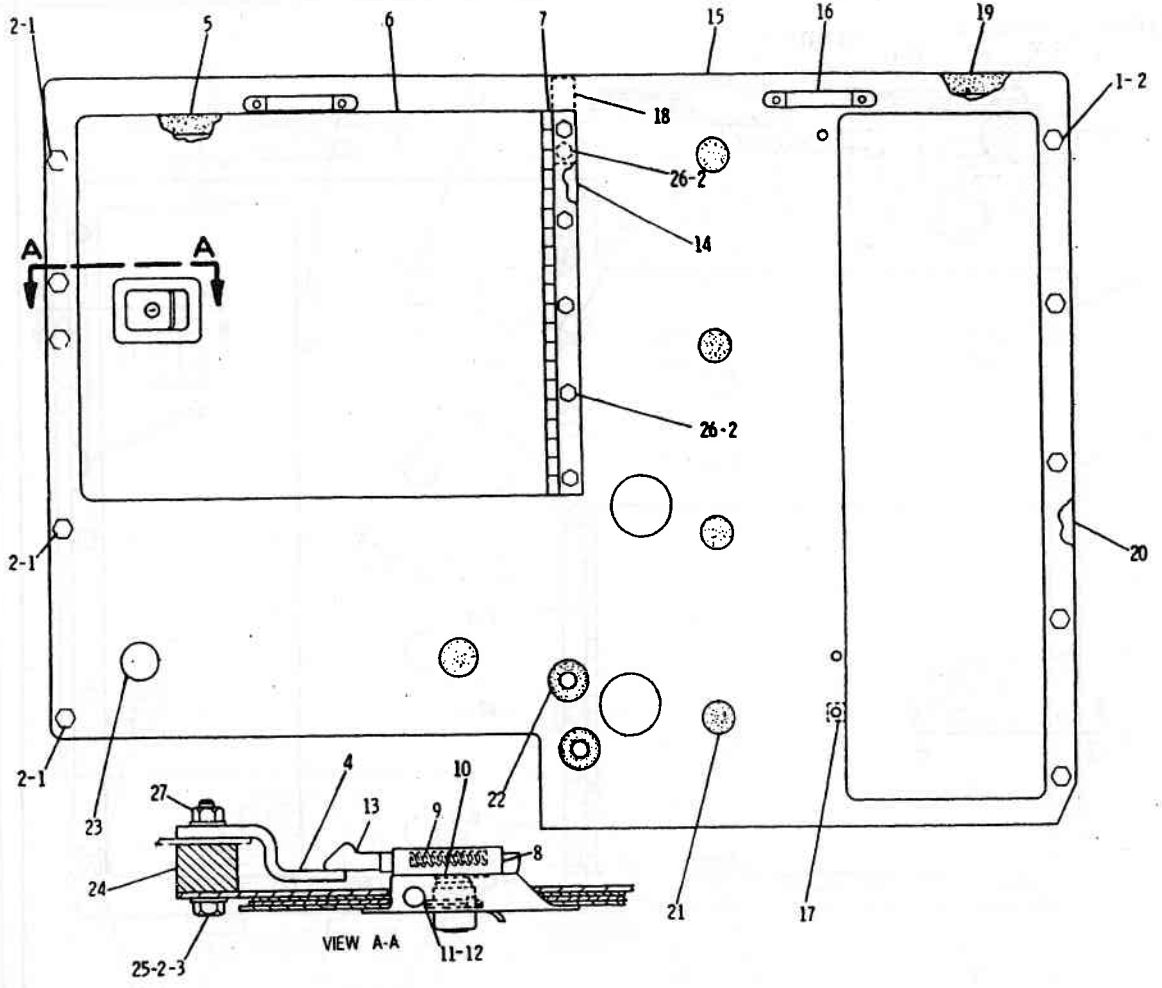
6G9040 HOOD SIDE DOOR GROUP—Part 2—Type 1
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	6G2126	DOOR ASSEM. -----(R. H.)-------- (Includes)	1
	8F9836	LUG----------	1
2	6F7013	HANDLE----------	2
3	9F2978	NUT--------(weld)----------	8
4	6G2145	CLIP----------	1
5	L1351	BOLT----------	6
6	5P1075	WASHER----------	18
▲ 7	6V1392	SEAL----------1.78 m(70.06 in.)	
8	6G8944	DOOR ASSEM. ---------- (Includes)	1
9	2G4396	HINGE----------	1
10	6V1535	LATCH ASSEM. ---------- (Includes)	1
11	2V3457	SPRING----------	1
● 12	6V1536	LOCK ASSEM. ----------	1
13	2V3461	PIN----------	1
14	2V3458	NUT----------	1
15	9K6155	BOLT----------	1
16	2G3184	CATCH----------	1
	8K1077	SHIM----------	3
17	2G1519	BRACKET ASSEM. ---------- (Includes)	1
	9F2978	NUT--------(weld)----------	4
18	S1594	BOLT----------	2
19	S1590	BOLT----------	10
20	2G4519	BAR----------	1
21	2G7382	BUMPER----------	2
22	2G1133	GROMMET----------	2
23	2G1135	BUMPER----------	4
24	2G3182	BAR----------	1
25	2G4394	SPACER----------	1
26	5P7988	PLUG----------	4
27	2G7484	PLATE----------	1
28	9M5733	RIVET----------	2
▲ 29	5P5960	SEAL-------1.38 m(44.33 in.)	

● REQUIRES 5P8500 KEY ▲ ORDER BY THE METER

181017



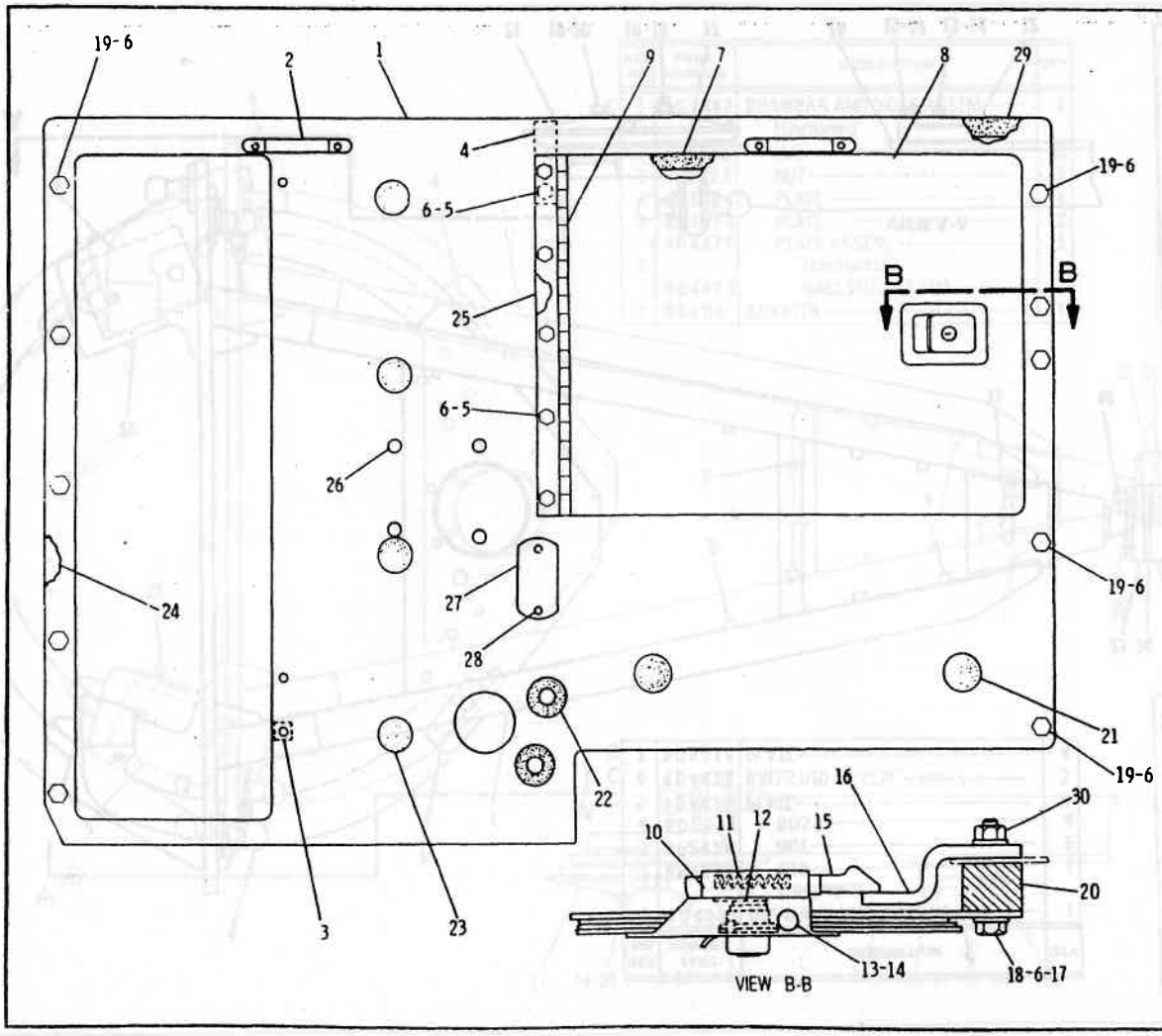
NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
C	1	0S1590	8	BOLT
C	2	5P1075	16	WASHER .22MM(.875IN)O.D.
C	3	0L1143	2	BOLT
C	4	5T6412	1	CATCH
CB		8K1077	5	SHIM
BD	5	6V1392		SEAL
	6	6G8944	1	DOOR AS.
	7	2G4396	1	HINGE
	8	6V1535	1	LATCH AS.
	9	2V3457	1	SPRING
J	10	6V1536	1	LOCK AS.
	11	2V3461	1	PIN
	12	2V3458	1	NUT
	13	9K6155	1	BOLT
	14	2G4394	1	SPACER
	15	6G2125	1	DOOR AS. (L.H.)
		8F9836	1	LUG
	16	6F7013	2	HANDLE
	17	9F2978	8	NUT (WELD)
	18	6G2145	1	CLIP
BD	19	5P5960		SEAL
	20	2G3182	1	BAR
	21	2G1135	4	BUMPER
	22	2G1133	2	GROMMET
	23	2G7382	2	BUMPER
	24	2G4519	1	BAR
C	25	9L9132	2	WASHER .25MM(1IN.)O.D.
	26	0L1351	6	BOLT
C	27	1D4717	2	NUT

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER
J REQUIRES 5P8500 KEY

312883

6G9040 HOOD SIDE DOOR GROUP—Part 1—Type 2
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT

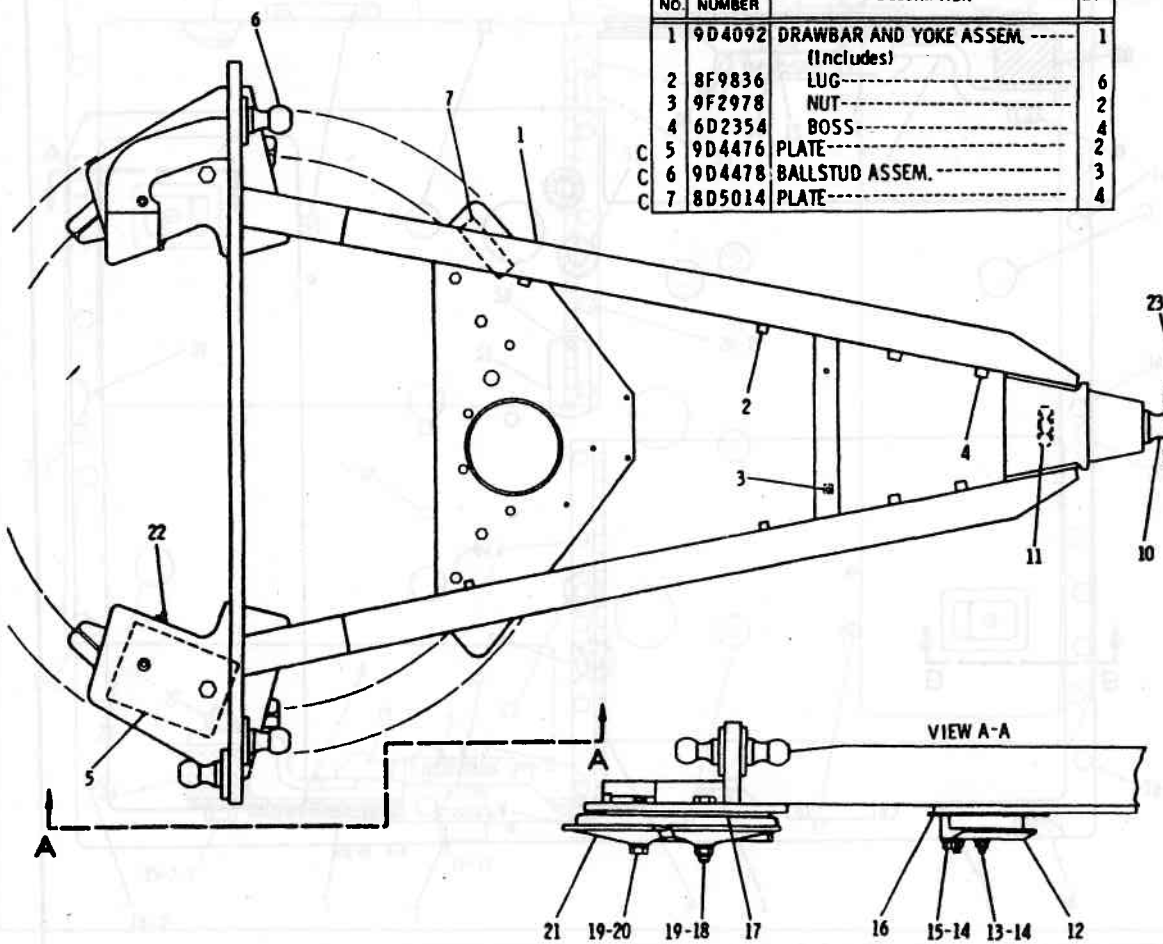
6G9040 HOOD SIDE DOOR GROUP—Part 2—Type 2
Serial No. 87V2262—Up and 82V740—Up. AN ATTACHMENT



NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
	1	6G2126	1	DOOR AS. (R.H.)
		8F9836	1	LUG
	2	6F7013	2	HANDLE
	3	9F2978	8	NUT (WELD)
	4	6G2145	1	CLIP
	5	0L1351	6	BOLT
C	6	5P1075	16	WASHER .22MM(.875IN)O.D.
BD	7	6V1392		SEAL
	8	6G8944	1	DOOR AS.
	9	2G4396	1	HINGE
	10	6V1535	1	LATCH AS.
	11	2V3457	1	SPRING
J	12	6V1536	1	LOCK AS.
	13	2V3461	1	PIN
	14	2V3458	1	NUT
	15	9K6155	1	BOLT
C	16	5T6412	1	CATCH
CB		8K1077	5	SHIM
C	17	9L9132	2	WASHER .25MM(1IN.)O.D.
C	18	0L1143	2	BOLT
C	19	0S1590	8	BOLT
	20	2G4519	1	BAR
	21	2G7382	2	BUMPER
	22	2G1133	2	GROMMET
	23	2G1135	4	BUMPER
	24	2G3182	1	BAR
	25	2G4394	1	SPACER
	26	5P7988	4	PLUG
	27	2G7484	1	PLATE
	28	9M5733	2	RIVET
BD	29	5P5960		SEAL
C	30	1D4717	2	NUT

B USE AS REQUIRED
C INDICATES CHANGE
D ORDER BY THE METER
J REQUIRES 5P8500 KEY

312884



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D4092	DRAWBAR AND YOKE ASSEM. (Includes)	1
2	8F9836	LUG	6
3	9F2978	NUT	2
4	6D2354	BOSS	4
C 5	9D4476	PLATE	2
C 6	9D4478	BALLSTUD ASSEM.	3
C 7	8D5014	PLATE	4

8	4J8622	BOLT	4
	3B4514	LOCKWASHER	4
9	4L7124	BOLT	2
10	9D601	BOLT	1
11	7D8833	NUT	1
12	9D4473	SHOE	2
13	S1627	BOLT	4
	1K6870	NUT	4
14	4D6989	WASHER	6
15	7F5227	BOLT	2
16	7D83	SHIM-----.010 in. (.254 mm) thick	
	7D84	SHIM-----.030 in. (.762 mm) thick	
17	9D4474	SHIM-----.010 in. (.254 mm) thick	6
	9D4475	SHIM-----.030 in. (.762 mm) thick	12
18	1D4643	BOLT	2
	6K3632	NUT	2
19	9M2828	WASHER	4
20	2A1420	BOLT	2
21	5D9745	SHOE	2
22	4B3603	SETSCREW	4
	1D5119	NUT	4
23	9D653	CAP	1
	9D606	INSERT	3
24	9D813	SHIM-----.060 in. (1.52 mm) thick	2
	9D814	SHIM-----.030 in. (.762 mm) thick	1
	9D815	SHIM-----.010 in. (.254 mm) thick	2
	9D816	SHIM-----.005 in. (.127 mm) thick	2
25	9D605	ADAPTER	1

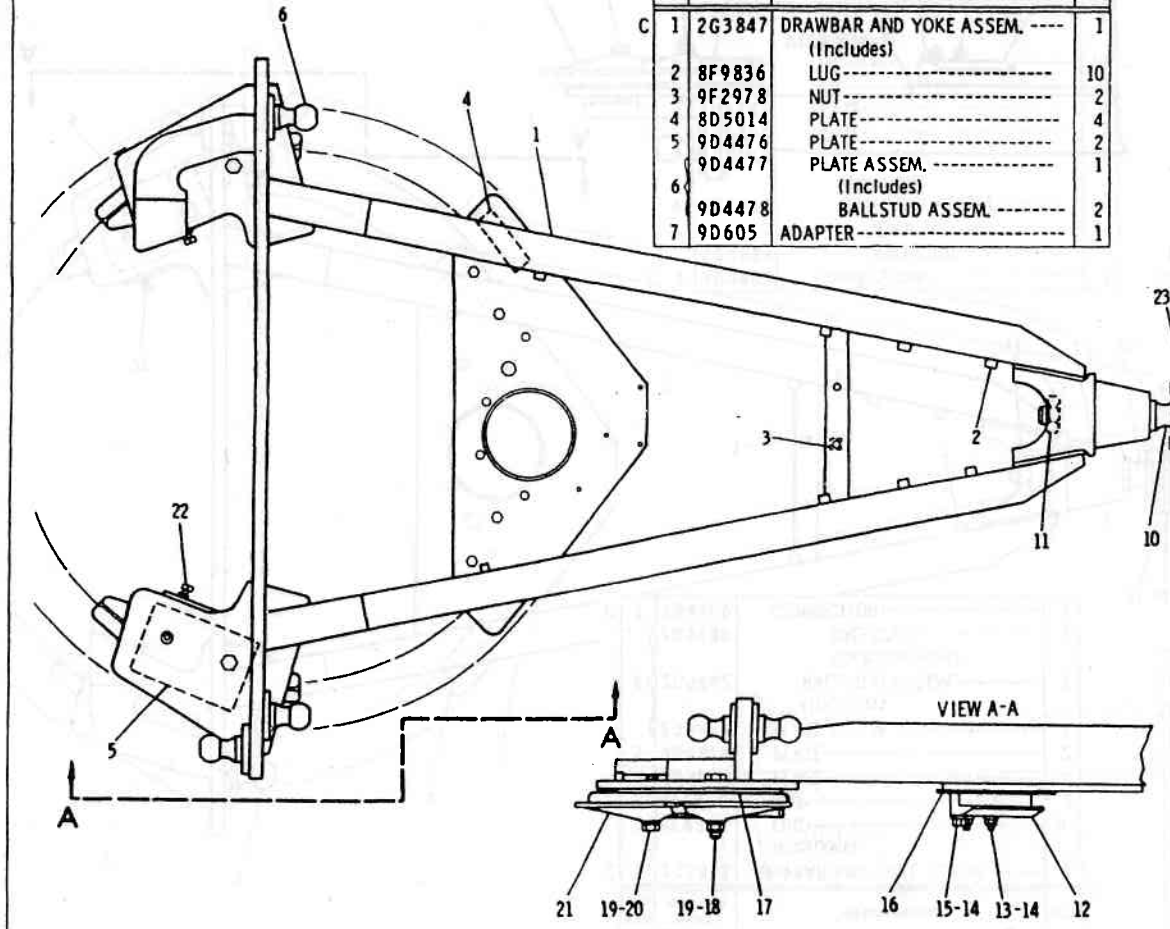
C INDICATES CHANGE

154538

9D1935 DRAWBAR GROUP
Serial No. 87V1138 to 87V1642 inclusive and 82V668 to 82V699 inclusive

9D1935 DRAWBAR GROUP

Serial No. 87V1643 to 1690, 1693 and 87V1694 inclusive and 82V700 Only



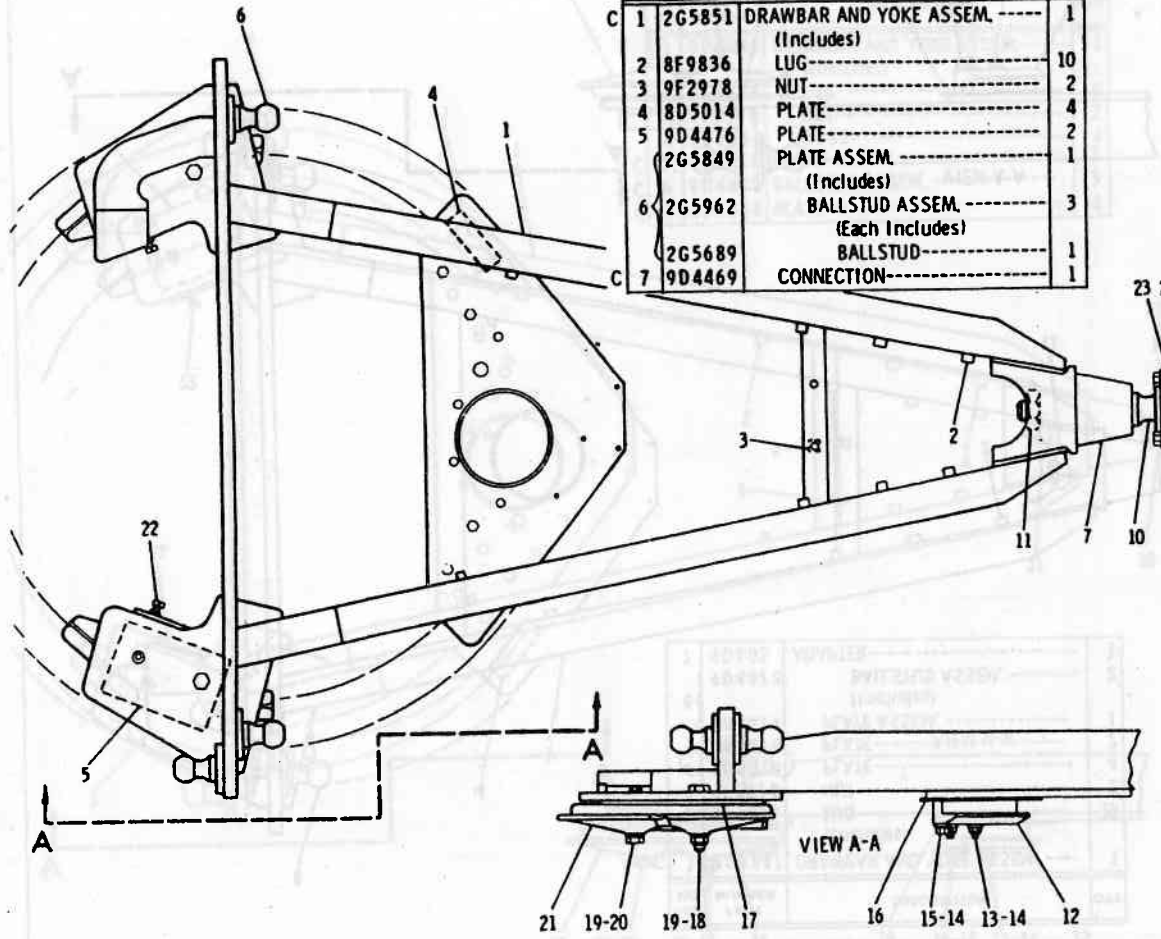
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	2G3847	DRAWBAR AND YOKE ASSEM. ---- (Includes)	1
	2	8F9836	LUG----------	10
	3	9F2978	NUT----------	2
	4	8D5014	PLATE----------	4
	5	9D4476	PLATE----------	2
	6	9D4477	PLATE ASSEM. ---------- (Includes)	1
		9D4478	BALLSTUD ASSEM. ---------	2
	7	9D605	ADAPTER----------	1

REF. NO.	PART NUMBER	DESCRIPTION	QTY
8	4J8622	BOLT----------	4
	3B4514	LOCKWASHER----------	4
9	4L7124	BOLT----------	2
10	9D601	BOLT----------	1
11	7D8833	NUT----------	1
12	9D4473	SHOE----------	2
13	S1627	BOLT----------	4
	1K6870	NUT----------	4
14	4D6989	WASHER----------	6
15	7F5227	BOLT----------	2
16	7D83	SHIM-----.010 in. (.254 mm) thick	
	7D84	SHIM-----.030 in. (.762 mm) thick	

	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	17	9D4474	SHIM----.010 in. (.254 mm) thick	6
		9D4475	SHIM----.030 in. (.762 mm) thick	12
	18	1D4643	BOLT----------	2
		6K3632	NUT----------	2
	19	9M2828	WASHER----------	4
	20	2A1420	BOLT----------	2
	21	5D9745	SHOE----------	2
C	22	4B3604	SETSCREW----------	4
		1D5119	NUT----------	4
	23	9D653	CAP----------	1
		9D606	INSERT----------	3
	24	9D813	SHIM-----.060 in. (1.52 mm) thick	2
		9D814	SHIM-----.030 in. (.762 mm) thick	1
		9D815	SHIM-----.010 in. (.254 mm) thick	2
		9D816	SHIM-----.005 in. (.127 mm) thick	2
		SMHS6752	FORM---------- (Installation Instructions For 2G3847 Assem.)	1

C INDICATES CHANGE

159121



REF. NO.	PART NUMBER	DESCRIPTION	QTY
C 1	2G5851	DRAWBAR AND YOKE ASSEM. (Includes)	1
2	8F9836	LUG	10
3	9F2978	NUT	2
4	8D5014	PLATE	4
5	9D4476	PLATE	2
6	2G5849	PLATE ASSEM. (Includes)	1
	2G5962	BALLSTUD ASSEM. (Each Includes)	3
	2G5689	BALLSTUD	1
C 7	9D4469	CONNECTION	1

8	4J8622	BOLT	4
	3B4514	LOCKWASHER	4
9	4L7124	BOLT	2
10	9D601	BOLT	1
11	7D8833	NUT	1
12	9D4473	SHOE	2
13	S1627	BOLT	4
	1K6870	NUT	4
14	4D6989	WASHER	6
15	7F5227	BOLT	2
16	7D83	SHIM-----.254 mm(.010 in.) thick	
	7D84	SHIM-----.762 mm(.030 in.) thick	

17	9D4474	SHIM-----.254 mm(.010 in.) thick	6
	9D4475	SHIM-----.762 mm(.030 in.) thick	12
18	1D4643	BOLT	2
	6K3632	NUT	2
19	9M2828	WASHER	4
20	2A1420	BOLT	2
21	5D9745	SHOE	2
C 22	4B3604	SETSCREW	4
	1D5119	NUT	4
23	9D653	CAP	1
	9D606	INSERT	3
24	9D813	SHIM-----1.52 mm(.060 in.) thick	2
	9D814	SHIM-----.762 mm(.030 in.) thick	1
	9D815	SHIM-----.254 mm(.010 in.) thick	2
	9D816	SHIM-----.127 mm(.005 in.) thick	2
25	9D605	ADAPTER	1
	SMHS6752	FORM--(Installation instructions for drawbar and yoke assembly.)	

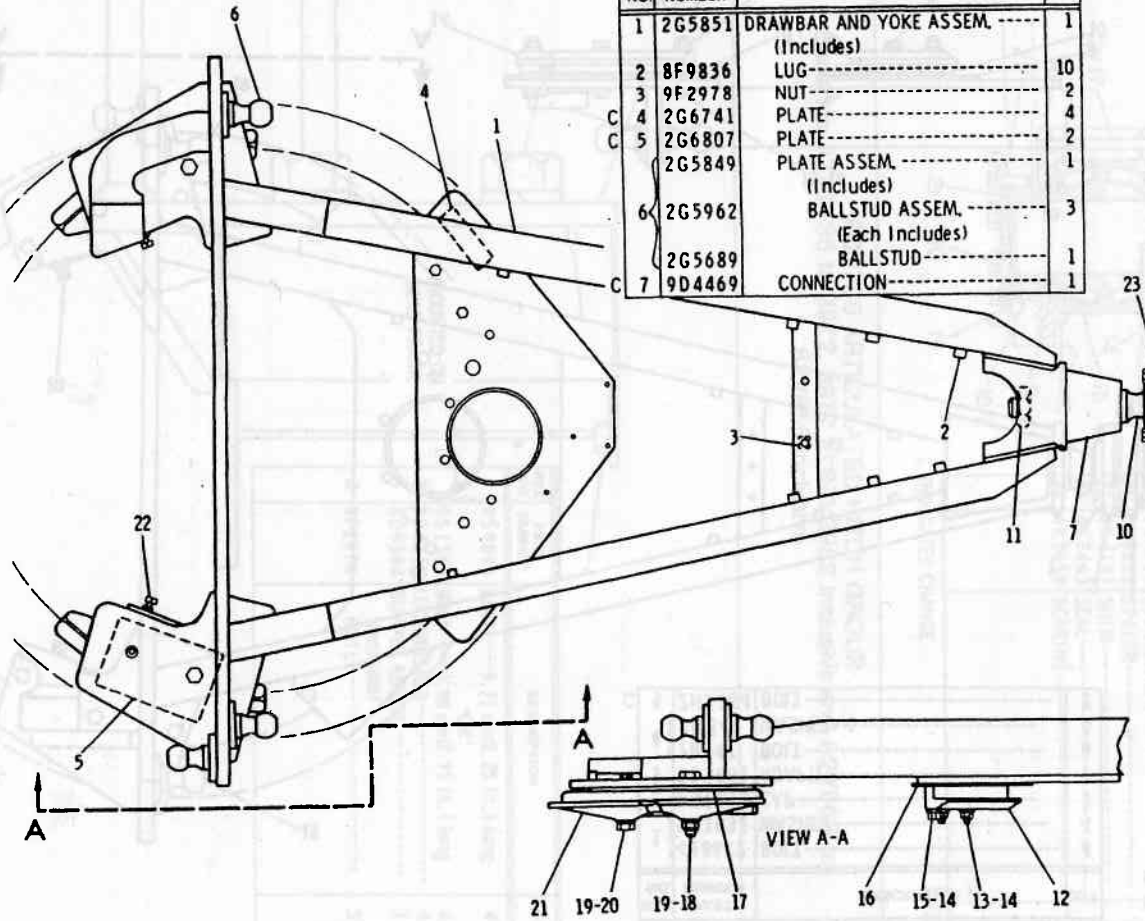
C INDICATES CHANGE

164274

9D1935 DRAWBAR GROUP
Serial No. 87V1691, 1692, 1695 to 2007 and 87V2012 to 87V2015 inclusive
and 82V701 to 82V720 inclusive

9D1935 DRAWBAR GROUP

Serial No. 87V2008 to 87V2011 and 87V2016 to 87V2971 inclusive and 82V721 to 82V794 inclusive



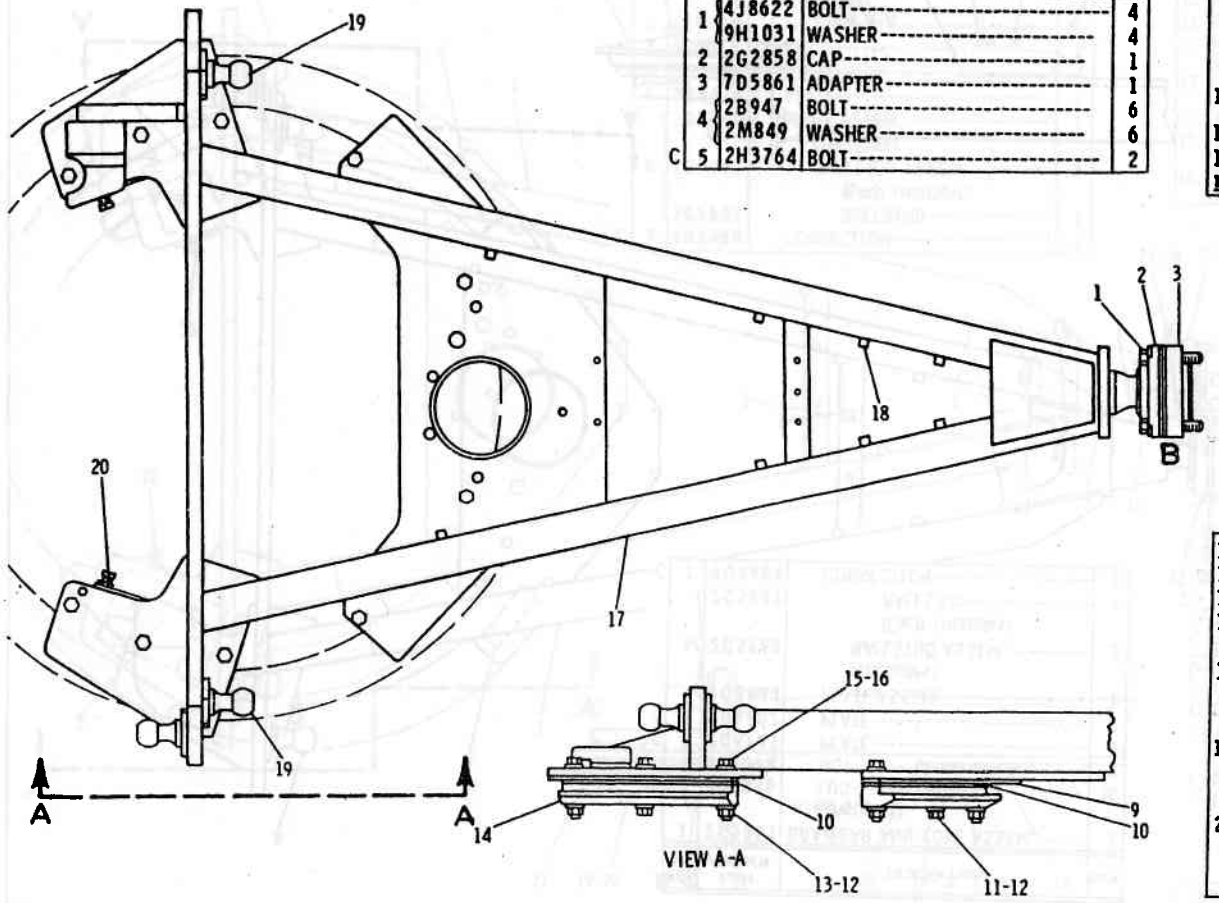
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G5851	DRAWBAR AND YOKE ASSEM. ----- (Includes)	1
2	8F9836	LUG----------	10
3	9F2978	NUT----------	2
C 4	2G6741	PLATE----------	4
C 5	2G6807	PLATE----------	2
6	2G5849	PLATE ASSEM. ---------- (Includes)	1
	2G5962	BALLSTUD ASSEM. --------- (Each Includes)	3
	2G5689	BALLSTUD----------	1
C 7	9D4469	CONNECTION----------	1

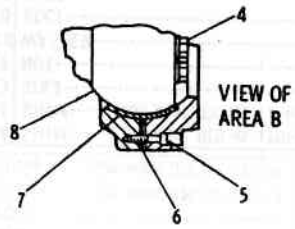
8	4J8622	BOLT----------	4
	3B4514	LOCKWASHER----------	4
9	4L7124	BOLT----------	2
10	9D601	BOLT----------	1
11	7D8833	NUT----------	1
12	9D4473	SHOE----------	2
13	S1627	BOLT----------	4
	1K6870	NUT----------	4
C 14	2S115	WASHER----------	6
15	7F5227	BOLT----------	2
C 16	7D83	SHIM------.254 mm(.010 in.) thick	
C	7D84	SHIM------.762 mm(.030 in.) thick	
C 17	9D4474	SHIM------.254 mm(.010 in.) thick	8
C	9D4475	SHIM------.762 mm(.030 in.) thick	20
18	1D4643	BOLT----------	2
	6K3632	NUT----------	2
19	9M2828	WASHER----------	4
20	2A1420	BOLT----------	2
21	5D9745	SHOE----------	2
22	4B3604	SETSCREW----------	4
	1D5119	NUT----------	4
23	9D653	CAP----------	1
C	2G7465	INSERT----------	3
	9D813	SHIM------1.52 mm(.060 in.) thick	2
24	9D814	SHIM------.762 mm(.030 in.) thick	1
	9D815	SHIM------.254 mm(.010 in.) thick	2
	9D816	SHIM------.127 mm(.005 in.) thick	2
25	9D605	ADAPTER----------	1
	SMHS6752	FORM--(Installation instructions for drawbar and yoke assembly.)	

C INDICATES CHANGE 164275

REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	4J8622	BOLT	4
	9H1031	WASHER	4
2	2G2858	CAP	1
3	7D5861	ADAPTER	1
4	2B947	BOLT	6
	2M849	WASHER	6
C 5	2H3764	BOLT	2

C	6	4D3907	SHIM----.762 mm(.03 in.) thick	4
C		6D3133	SHIM----.254 mm(.01 in.) thick	6
	7	2G7464	INSERT	3
	8	2G6802	BALL	1
	9	2G6795	PLATE	4
	10	2G6793	SHIM----.762 mm(.03 in.) thick	28
		2G6794	SHIM----.254 mm(.01 in.) thick	16
	11	1D4612	BOLT	2
	12	5P6652	WASHER	12
	13	1K6870	NUT	10



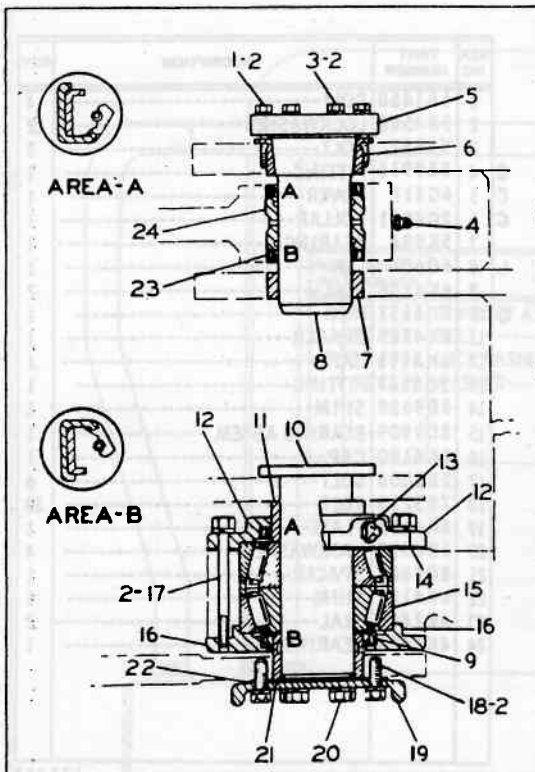


14	2G6703	SHOE	4
15	1D4614	BOLT	10
16	2S115	WASHER	10
17	2G6809	DRAWBAR AND YOKE ASSEM. (Includes)	1
18	8F9836	LUG	10
	2G5849	PLATE ASSEM. (Includes)	1
19	2G5962	BALLSTUD ASSEM. (Each Includes)	3
	2G5689	BALLSTUD	1
20	4B3604	SETSCREW	8
	1D5119	NUT	8

C INDICATES CHANGE

227959

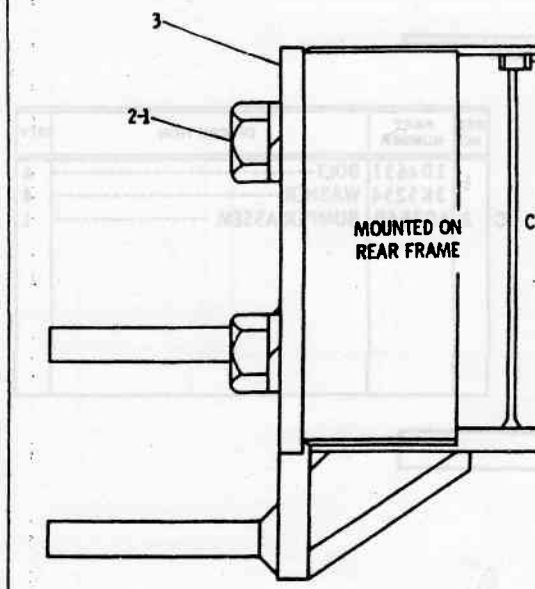
2G6810 DRAWBAR GROUP
Serial No. 87V2972—Up and 82V795—Up



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	1A1460	BOLT	4
2	3B4508	LOCKWASHER	22
3	S1587	BOLT	2
4	3B8486	FITTING	1
5	7D9804	COVER	1
C 6	2G4011	COLLAR	1
7	5K984	BEARING	1
8	5K990	PIN	1
9	6K4186	SEAL	2
10	8D9687	PIN	1
11	6K4185	SPACER	1
12	6K4191	CAP	1
C 13	2D4867	FITTING	1
14	8D9689	SHIM	1
15	8D9909	BEARING ASSEM.	1
16	6K4190	CAP	1
17	2B2006	BOLT	6
18	7B3235	BOLT	10
19	6K4193	PLATE	1
20	3B4510	LOCKWASHER	4
21	8D9688	SPACER	1
22	6K4187	SHIM	1
23	4K7463	SEAL	2
24	4K8659	BEARING	1

C INDICATES CHANGE 207293

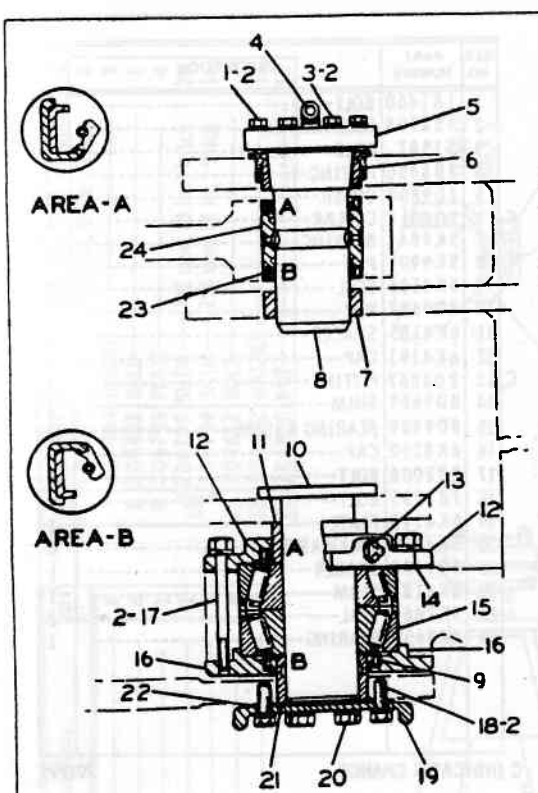
8D9780 ARTICULATED HITCH GROUP
Serial No. 87V1138 to 3972, 3977 to 87V3982 inclusive and 82V668 to 82V858 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	8S9093	BOLT-----5.71 cm(2.25 in.) long	4
		-OR-	
C	9S1363	BOLT-----6.98 cm(2.75 in.) long	4
2	3B4516	LOCKWASHER	4
3	8D9584	BUMPER ASSEM. (Includes)	1
4	9F2978	NUT	5

C INDICATES CHANGE 207334

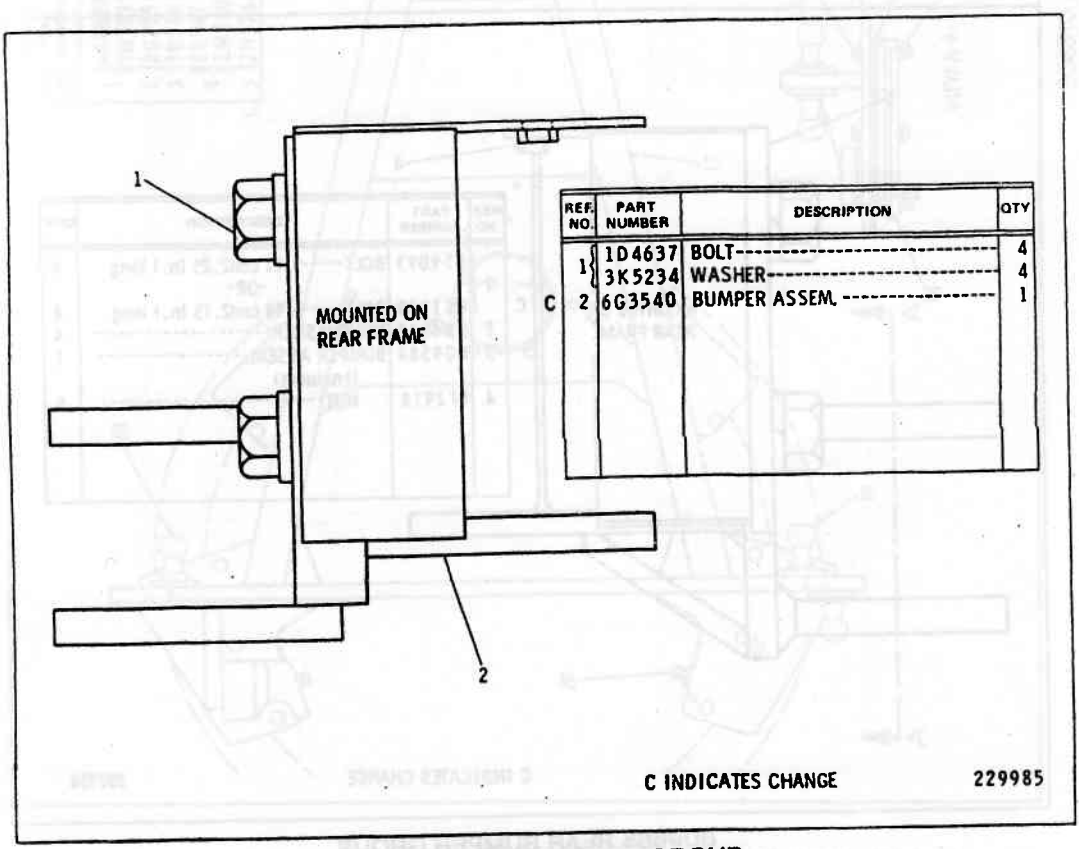
8D9665 REAR BUMPER GROUP
Serial No. 87V1138 to 87V2261 inclusive and 82V668 to 82V739 inclusive



REF. NO.		PART NUMBER	DESCRIPTION	QTY
1		1A1460	BOLT	4
2		3B4508	LOCKWASHER	22
3		S1587	BOLT	2
4	C	5B9916	FITTING	1
5	C	6G417	COVER	1
6	C	2G4011	COLLAR	1
7		5K984	BEARING	1
8	C	6G607	PIN	1
9		6K4186	SEAL	2
10	C	2G6157	PIN	1
11		6K4185	SPACER	1
12		6K4191	CAP	1
13		2D4867	FITTING	1
14		8D9689	SHIM	1
15		8D9909	BEARING ASSEM.	1
16		6K4190	CAP	1
17		2B2006	BOLT	6
18		7B3235	BOLT	10
19		6K4193	PLATE	1
20		3B4510	LOCKWASHER	4
21		8D9688	SPACER	1
22		6K4187	SHIM	1
23		4K7463	SEAL	2
24		4K8659	BEARING	1

C INDICATES CHANGE 171437

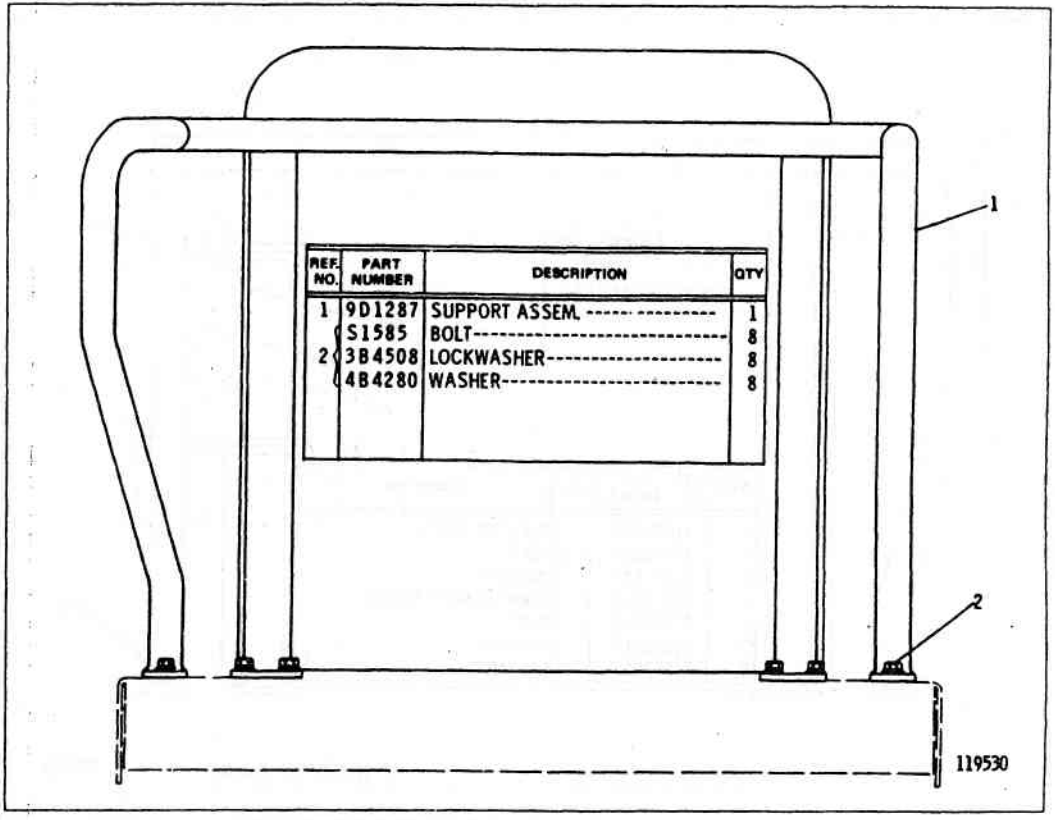
8D9780 ARTICULATED HITCH GROUP
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up



REF. NO.		PART NUMBER	DESCRIPTION	QTY
1		1D4637	BOLT	4
		3K5234	WASHER	4
2	C	6G3540	BUMPER ASSEM.	1

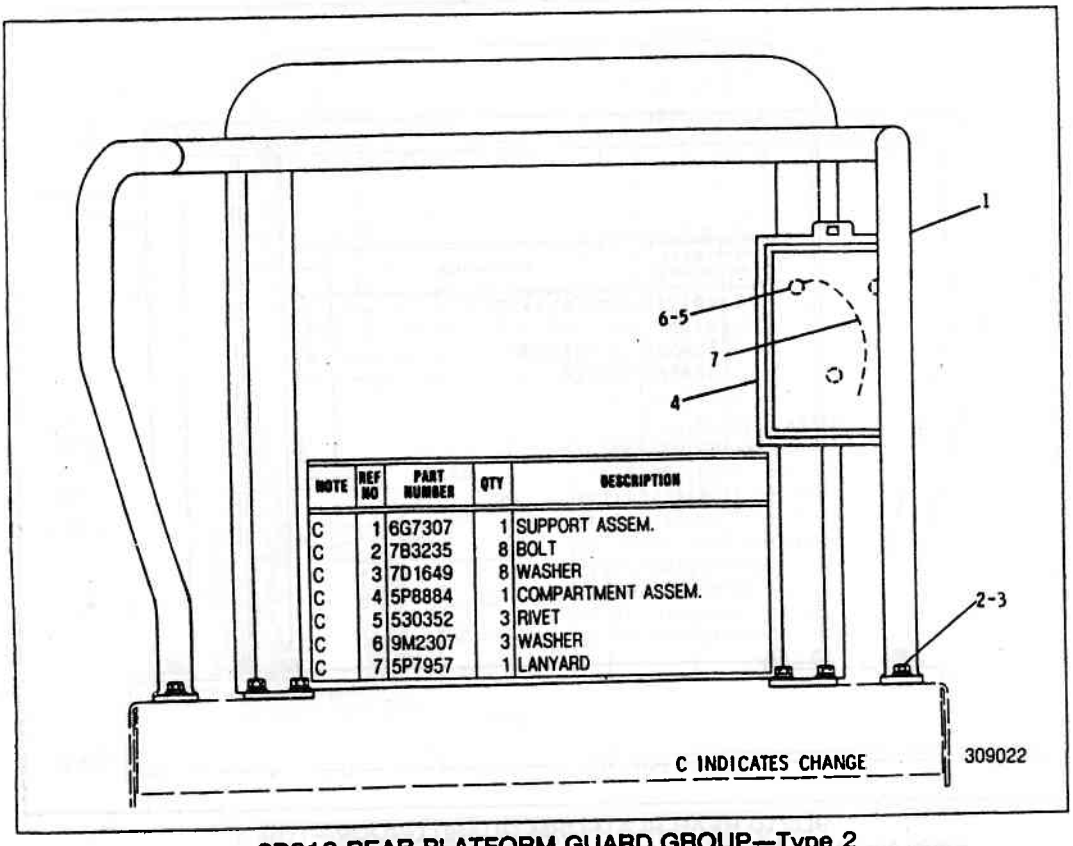
C INDICATES CHANGE 229985

2G4510 REAR BUMPER GROUP
Serial No. 87V2262—Up and 82V740—Up



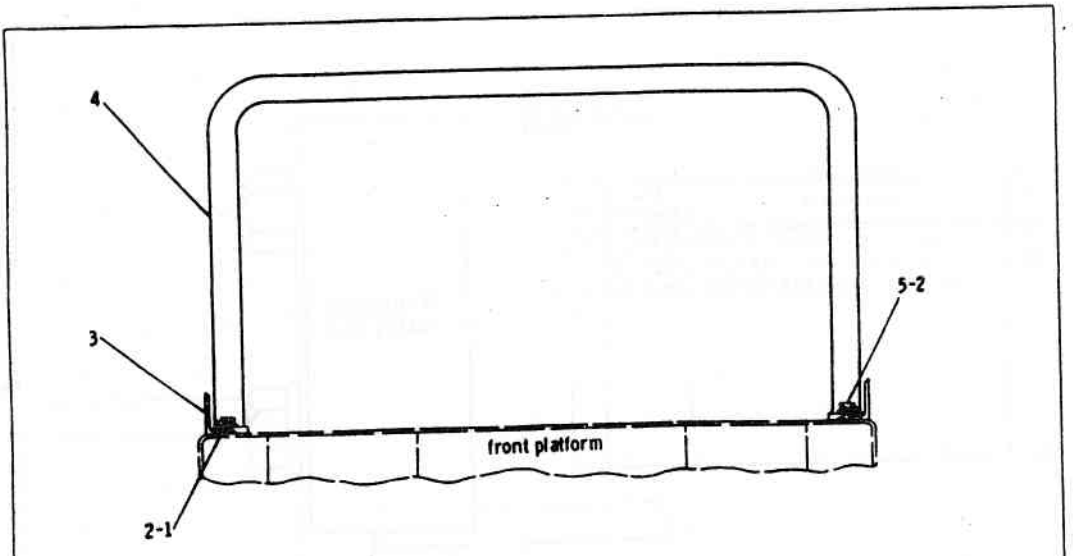
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D1287	SUPPORT ASSEM.	1
	S1585	BOLT	8
2	3B4508	LOCKWASHER	8
	4B4280	WASHER	8

9D210 REAR PLATFORM GUARD GROUP—Type 1
Serial No. 87V1138 to 87V1728 inclusive and 82V668 to 82V719 inclusive



NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
C	1	6G7307	1	SUPPORT ASSEM.
C	2	7B3235	8	BOLT
C	3	7D1649	8	WASHER
C	4	5P8884	1	COMPARTMENT ASSEM.
C	5	530352	3	RIVET
C	6	9M2307	3	WASHER
C	7	5P7957	1	LANYARD

9D210 REAR PLATFORM GUARD GROUP—Type 2
Serial No. 87V1138 to 87V1728 inclusive and 82V668 to 82V719 inclusive

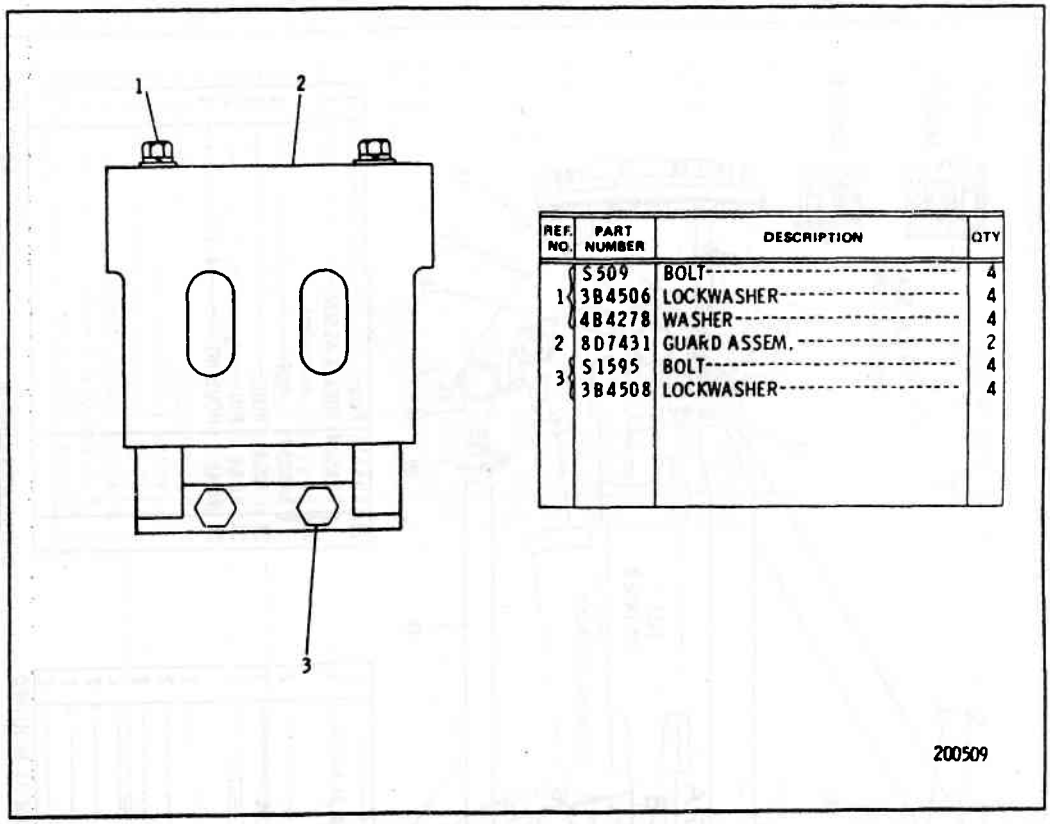


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1595	BOLT	4
2	3B4508	LOCKWASHER	8
	4B4280	WASHER	8

3	8D6787	ANGLE	2
4	8D6786	PIPE ASSEM.	1
5	S1585	BOLT	4

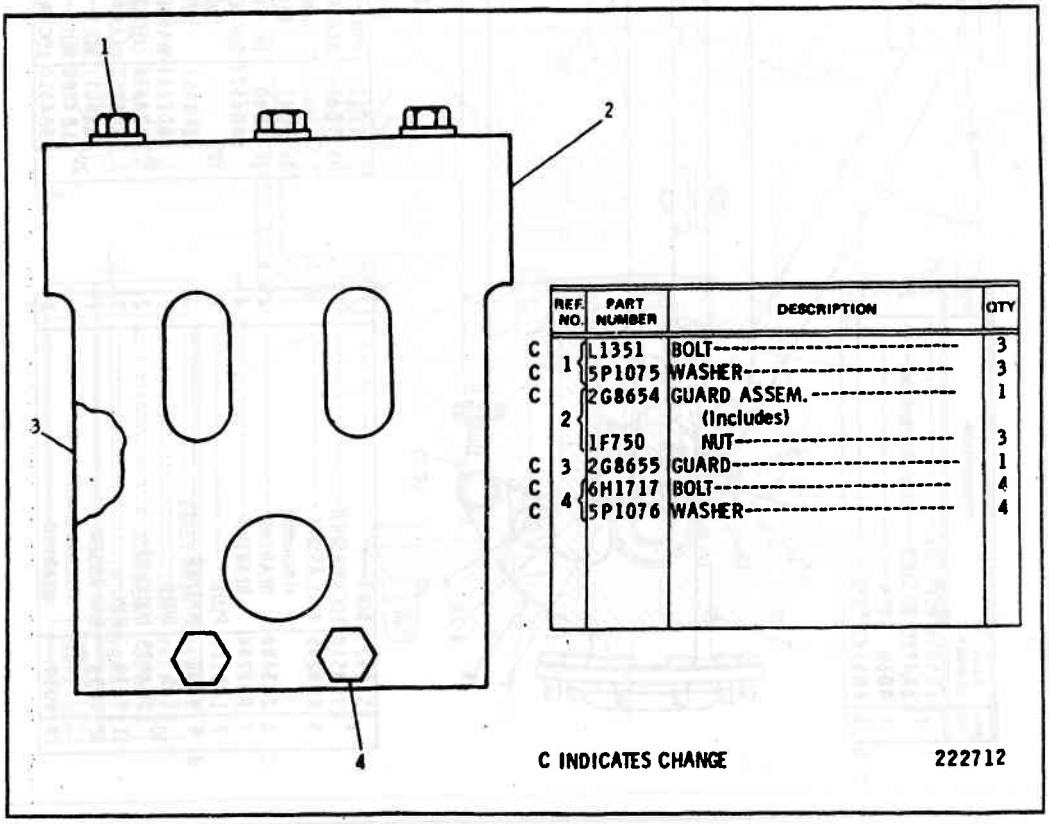
119585

8D6790 FRONT PLATFORM GUARD GROUP
Serial No. 87V1138 to 87V1728 inclusive and 82V668 to 82V719 inclusive



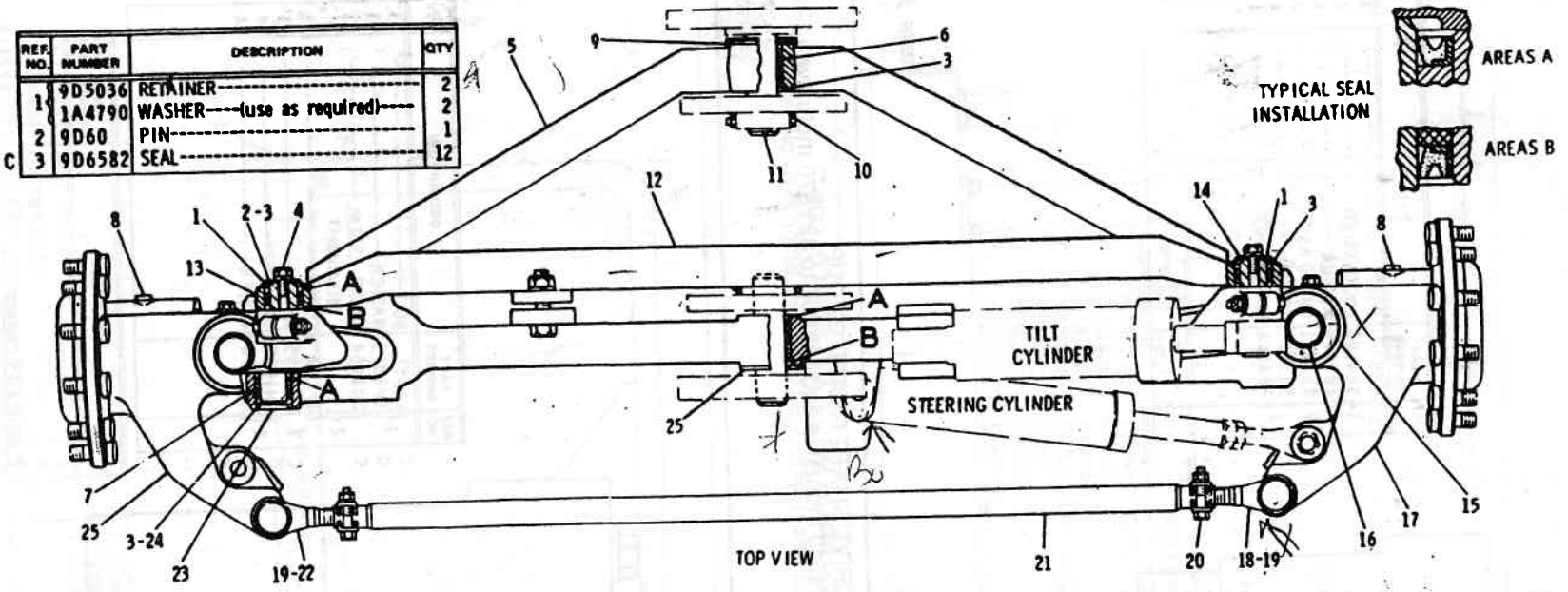
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S509	BOLT	4
	3B4506	LOCKWASHER	4
	4B4278	WASHER	4
2	8D7431	GUARD ASSEM.	2
3	S1595	BOLT	4
	3B4508	LOCKWASHER	4

8D7430 DRIVE SHAFT GUARD GROUP
Serial No. 87V1138 to 87V4540 inclusive and 82V668 to 82V870 inclusive



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	L1351	BOLT	3
C		5P1075	WASHER	3
C	2	2G8654	GUARD ASSEM.	1
			(Includes)	
		1F750	NUT	3
C	3	2G8655	GUARD	1
C	4	6H1717	BOLT	4
C		5P1076	WASHER	4

2G6550 DRIVE SHAFT GUARD GROUP
Serial No. 87V4541—Up and 82V871—Up



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D5036	RETAINER	2
	1A4790	WASHER---(use as required)---	2
2	9D60	PIN	1
C 3	9D6582	SEAL	12
4	S1592	BOLT	2
	3B4510	LOCKWASHER	2
5	8D9295	AXLE ASSEM. (Includes)	1
C 6	2G3686	BEARING	4
7	8D7284	BEARING	4
8	1B5174	PLUG	2
▲ 9	9D38	WASHER	2
10	T65	BOLT	2
	2K4973	LOCKNUT	2
11	9D39	PIN	2
12	9D58	BAR ASSEM. (Includes)	1
13	9D57	BEARING	2
14	9D61	PIN	1
15	9D45	ARM ASSEM. -------(R.H.)------- (Includes)	1
16	9D47	BEARING	2
17	9D40	HOUSING---------(R.H.)---------	1
18	9D6523	SOCKET ASSEM. (Includes)	1
	2F8057	NUT	1
19	8D2811	WASHER	2
	3B4618	COTTER PIN	2
	5D6952	CLAMP	2
20	S1601	BOLT	2
	1B4206	NUT	2
	3B4510	LOCKWASHER	2
21	9D6521	ROD	1
22	9D6524	SOCKET ASSEM. (Includes)	1
	2F8057	NUT	1
23	L1024	PLUG	4
24	9D54	PIN	2
25	9D41	HOUSING---------(L.H.)---------	1

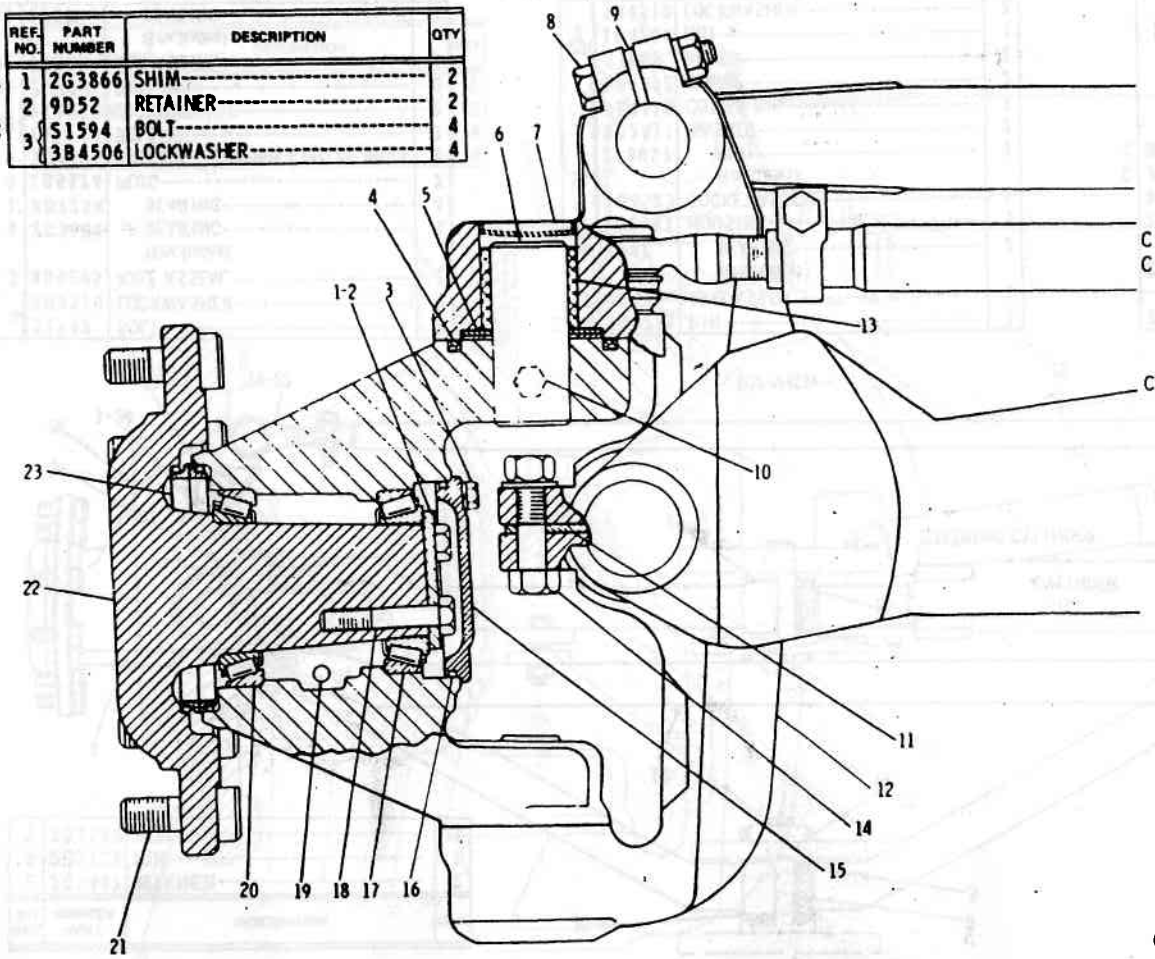
▲ USE AS REQUIRED

C INDICATES CHANGE

167311

9D140 FRONT AXLE GROUP—Top View
Serial No. 87V1138 to 87V2139 inclusive and 82V668 to 82V729 inclusive

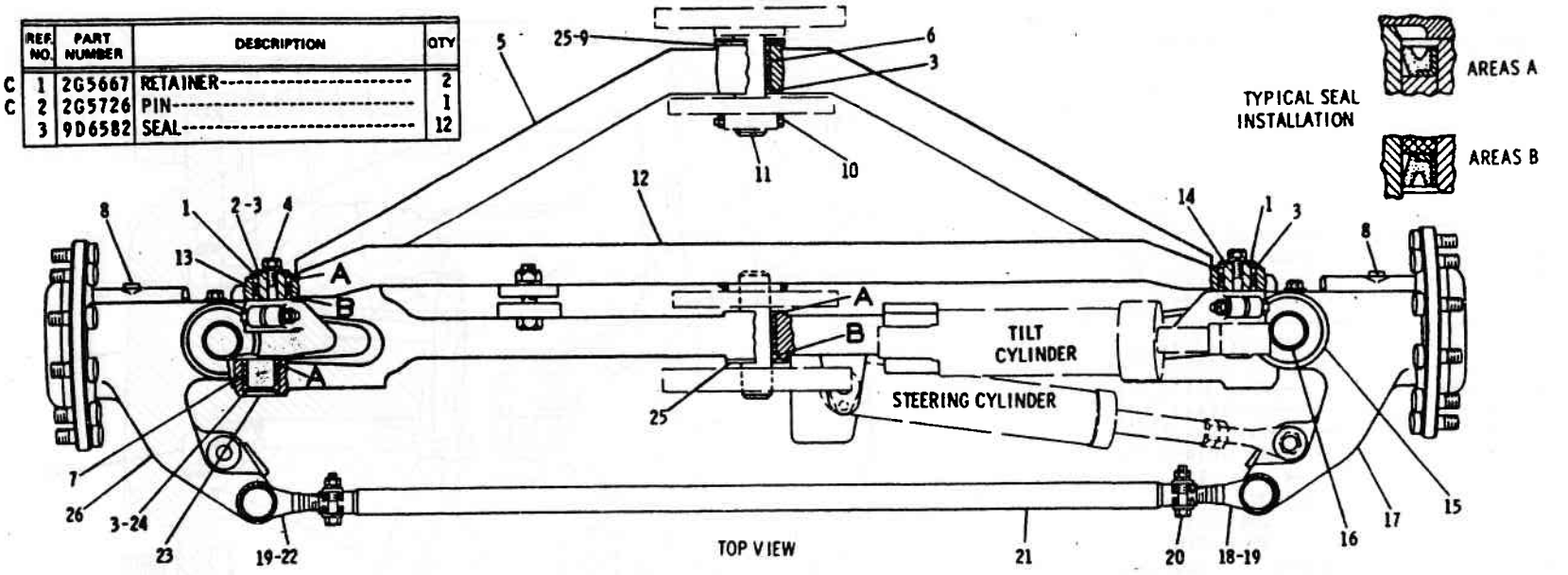
9D140 FRONT AXLE GROUP—Sectional View of L. H. Housing
Serial No. 87V1138 to 87V2139 inclusive and 82V668 to 82V729 inclusive



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	2G3866	SHIM	2
	2	9D52	RETAINER	2
C	3	S1594	BOLT	4
		3B4506	LOCKWASHER	4
	4	9D43	SEAL	4
		9F4446	SEAL-O-RING	4
	5	9D42	THRUST PACK	2
	6	9D50	PIN	4
	7	4K149	PLUG	4
	8	1B4367	BOLT	2
		4K367	NUT	2
		4D3704	WASHER	2
	9	4D925	LOCK	2
C	10	S1571	BOLT	4
C		5P1075	WASHER	4
	11	9D55	LOCK	2
	12	9D48	ARM ASSEM. -------(L. H.)-------- (Includes)	1
	13	9D47	BEARING	2
C	14	1D4608	BOLT	2
		2J3506	NUT	2
		2S115	WASHER	2
	15	9D44	COVER	2
	16	4H9105	SEAL	2
	17	2P8986	CUP	2
		2P8987	CONE	2
	18	L1329	BOLT	6
	19	2H8829	PLUG	2
		1F7178	GASKET	2
	20	2N2138	CUP	2
		2N2139	CONE	2
	21	7D53	BOLT	20
	22	9D51	SPINDLE	2
	23	3S303	SEAL GROUP	2

C INDICATES CHANGE

167312



REF. NO.	PART NUMBER	DESCRIPTION	QTY
C 1	2G5667	RETAINER	2
C 2	2G5726	PIN	1
3	9D6582	SEAL	12
4	S1592	BOLT	2
	3B4510	LOCKWASHER	2
5	8D9295	AXLE ASSEM. (Includes)	1
6	2G3686	BEARING	4
7	8D7284	BEARING	4
8	1B5174	PLUG	2
C ▲ 9	2G5676	WASHER---1.52 mm (.060 in.) thick	1
10	T65	BOLT	2
	2K4973	LOCKNUT	2
C 11	2G6771	PIN	2
12	9D58	BAR ASSEM. (Includes)	1
13	9D57	BEARING	2
C 14	2G5725	PIN	1
15	9D45	ARM ASSEM.-------(R. H.)------- (Includes)	1
16	9D47	BEARING	2
C 17	2G8681	HOUSING---------(R. H.)---------	1
18	9D6523	SOCKET ASSEM. (Includes)	1
	2F8057	NUT	1
19	8D2811	WASHER	2
	3B4618	COTTER PIN	2
	5D6952	CLAMP	2
20	S1601	BOLT	2
	1B4206	NUT	2
	3B4510	LOCKWASHER	2
21	9D6521	ROD	1
22	9D6524	SOCKET ASSEM. (Includes)	1
	2F8057	NUT	1
23	L1024	PLUG	4
24	9D54	PIN	2
C 25	2G5675	WASHER---4.78mm(.188 in.) thick	2
C 26	2G8682	HOUSING---------(L. H.)---------	1

▲ USE AS REQUIRED

C INDICATES CHANGE

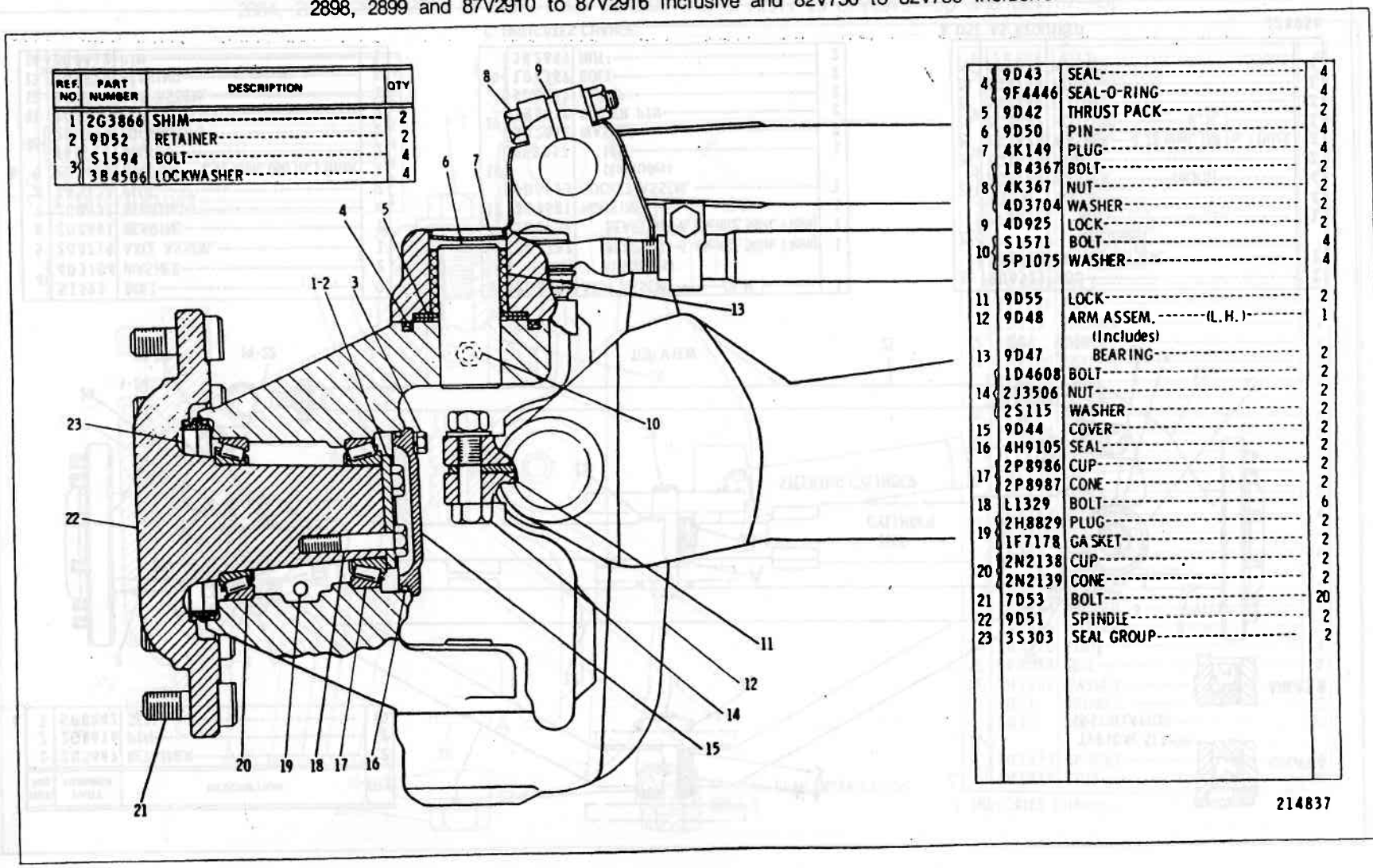
214836

9D140 FRONT AXLE GROUP—Top View

Serial No. 87V2140 to 2773, 2775 to 2794, 2798, 2801 to 2805, 2813 to 2820, 2822 to 2827, 2838, 2841, 2842, 2852, 2855, 2861, 2862, 2865, 2869 to 2872, 2879, 2881, 2882, 2885, 2887 to 2890, 2892, 2893, 2898, 2899 and 87V2910 to 87V2916 inclusive and 82V730 to 82V786 inclusive

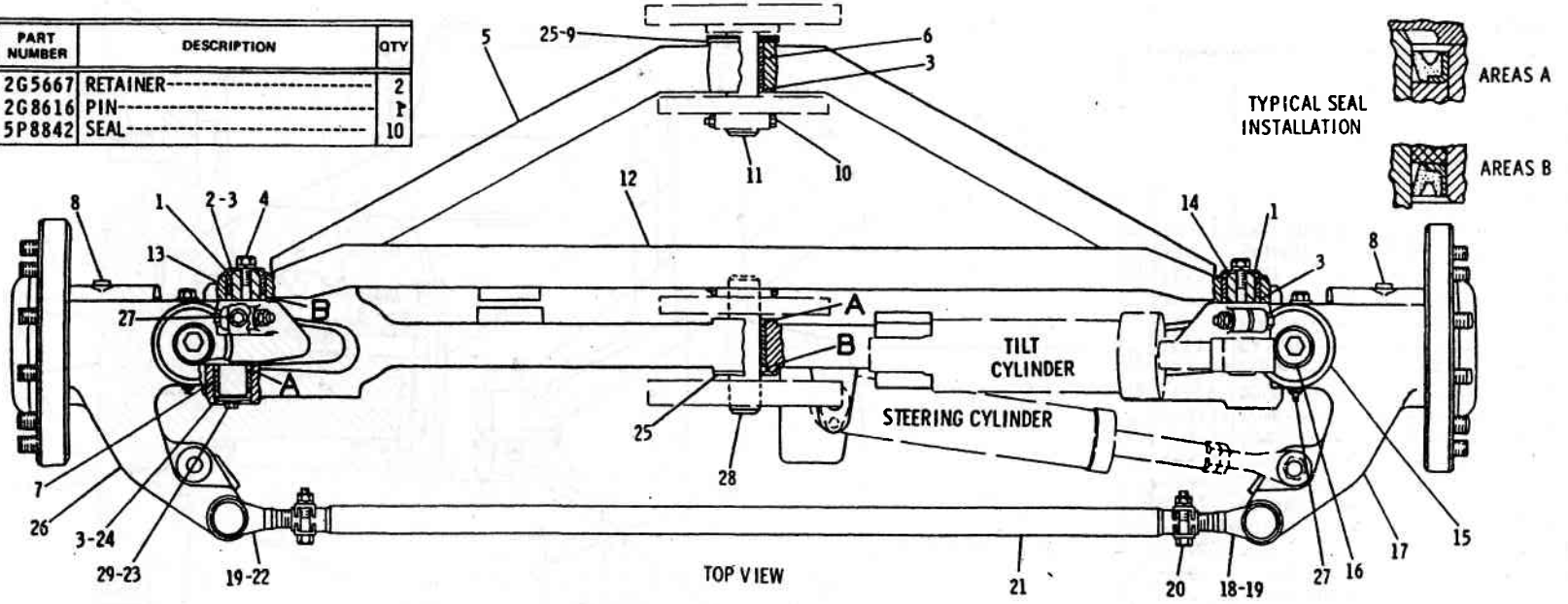
9D140 FRONT AXLE GROUP—Sectional View of L.H. Housing

Serial No. 87V2140 to 2773, 2775 to 2794, 2798, 2801 to 2805, 2813 to 2820, 2822 to 2827, 2838, 2841, 2842, 2852, 2855, 2861, 2862, 2865, 2869 to 2872, 2879, 2881, 2882, 2885, 2887 to 2890, 2892, 2893, 2898, 2899 and 87V2910 to 87V2916 inclusive and 82V730 to 82V786 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G3866	SHIM	2
2	9D52	RETAINER	2
3	S1594	BOLT	4
	3B4506	LOCKWASHER	4
4	9D43	SEAL	4
	9F4446	SEAL-O-RING	4
5	9D42	THRUST PACK	2
6	9D50	PIN	4
7	4K149	PLUG	4
8	1B4367	BOLT	2
	4K367	NUT	2
	4D3704	WASHER	2
9	4D925	LOCK	2
10	S1571	BOLT	4
	5P1075	WASHER	4
11	9D55	LOCK	2
12	9D48	ARM ASSEM. (L.H.) (Includes)	1
13	9D47	BEARING	2
14	1D4608	BOLT	2
	2J3506	NUT	2
	2S115	WASHER	2
15	9D44	COVER	2
16	4H9105	SEAL	2
17	2P8986	CUP	2
	2P8987	CONE	2
18	L1329	BOLT	6
19	2H8829	PLUG	2
	1F7178	GASKET	2
20	2N2138	CUP	2
	2N2139	CONE	2
21	7D53	BOLT	20
22	9D51	SPINDLE	2
23	3S303	SEAL GROUP	2

214837



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G5667	RETAINER	2
2	2G8616	PIN	1
C 3	5P8842	SEAL	10
4	S1592	BOLT	2
	4D3704	WASHER	2
5	2G8719	AXLE ASSEM.	1
6	2G8661	BEARING	2
7	2G8631	BEARING	4
8	1B5174	PLUG	2
▲ 9	2G5676	WASHER---1.52 mm(.060 in.) thick	1
10	T65	BOLT	2
	2K4973	LOCKNUT	2
11	2G8628	PIN	2
12	2G8685	BAR ASSEM.	1
13	2G8624	BEARING	2
14	2G8612	PIN	1
15	2G8687	ARM ASSEM.--------(R.H.)--------	1
		(Includes)	
16	2G8737	BEARING--6.45cm(2.54in.) long	1
	2G8736	BEARING--6.05cm(2.38in.) long	1
17	2G8681	HOUSING----------(R.H.)--------	1
18	9D6523	SOCKET ASSEM.	1
		(Includes)	
	2F8057	NUT	1
19	8D2811	WASHER	2
	3B4618	COTTER PIN	2
	5D6952	CLAMP	2
20	1B4367	BOLT	2
	3K2889	NUT	2
21	9D6521	ROD	1
22	9D6524	SOCKET ASSEM.	1
		(Includes)	
	2F8057	NUT	1
23	L1351	BOLT	4
	2G8768	WASHER---------(plain)---------	4
24	2G8633	PIN	2
25	2G5675	WASHER---4.78 mm(.188 in.) thick	2
26	2G8682	HOUSING----------(L.H.)--------	1
27	3B8489	FITTING	12
28	2G8769	PIN	1
29	5P1075	WASHER	4

C INDICATES CHANGE

▲ USE AS REQUIRED

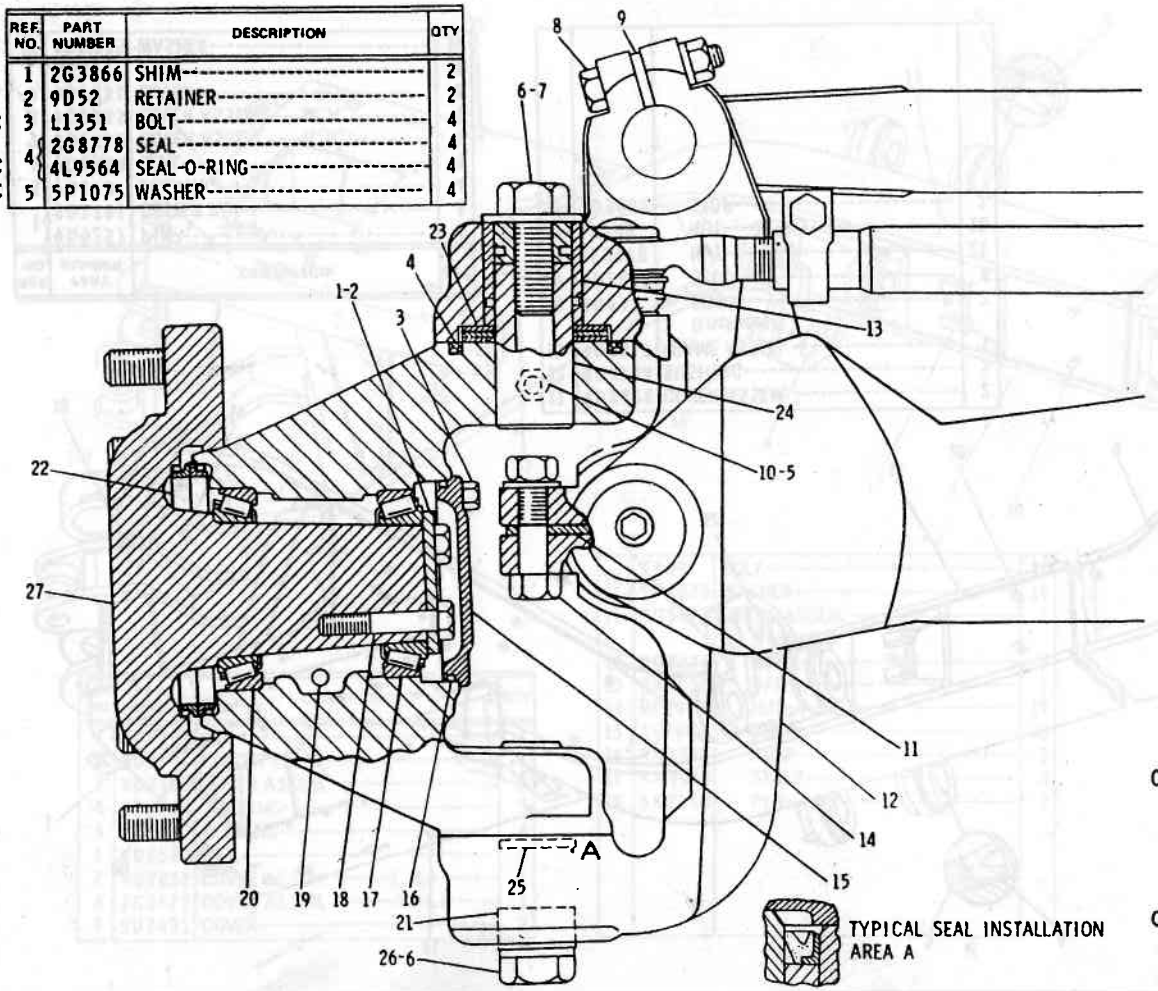
228056

2G8870 FRONT AXLE GROUP—Part 1

Serial No. 87V2774, 2795 to 2797, 2799, 2800, 2806 to 2812, 2821, 2828 to 2837, 2839, 2840, 2843 to 2851, 2853, 2854, 2856 to 2860, 2863, 2864, 2866 to 2868, 2873 to 2878, 2880, 2883, 2884, 2886, 2891, 2894 to 2897, 2900 to 2909 and 87V2917 to 87V2919—Up and 82V787—Up

2G8870 FRONT AXLE GROUP—Part 2

Serial No. 87V2774, 2795 to 2797, 2799, 2800, 2806 to 2812, 2821, 2828 to 2837, 2839, 2840, 2843 to 2851, 2853, 2854, 2856 to 2860, 2863, 2864, 2866 to 2868, 2873 to 2878, 2880, 2883, 2884, 2886, 2891, 2894 to 2897, 2900 to 2909 and 87V2917 to 87V2919—Up and 82V787—Up

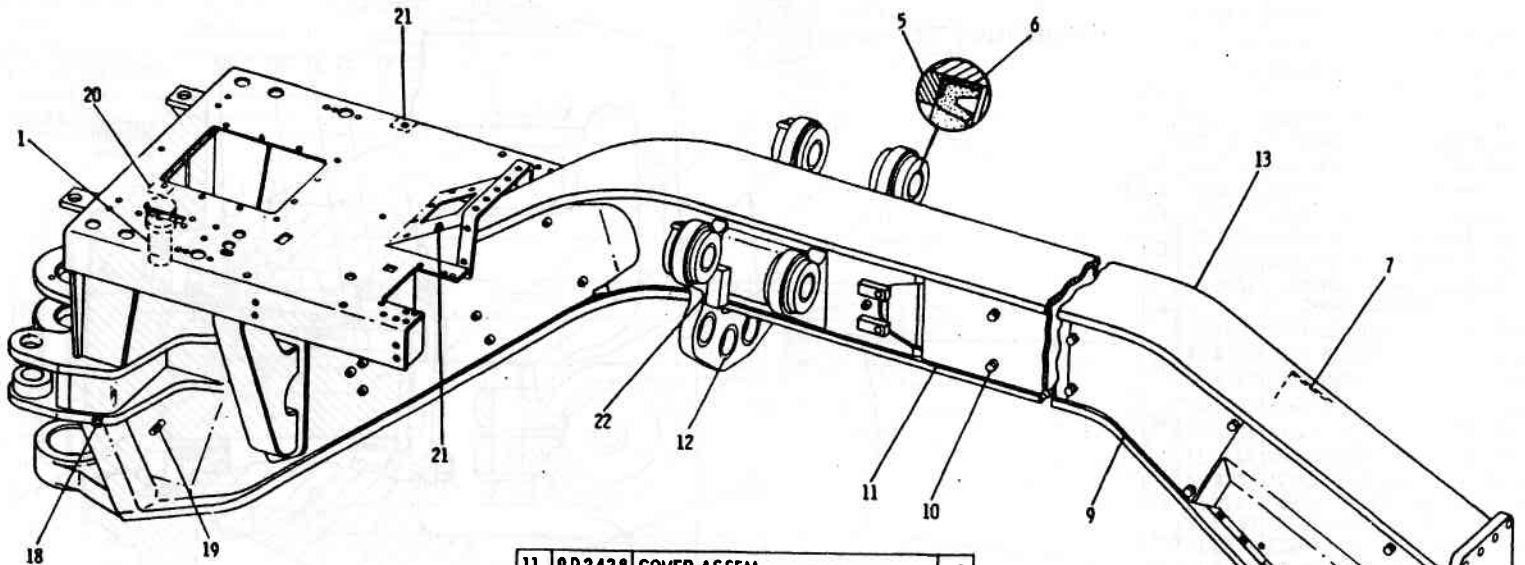


TYPICAL SEAL INSTALLATION AREA A

REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G3866	SHIM	2
2	9D52	RETAINER	2
C 3	L1351	BOLT	4
4	2G8778	SEAL	4
C	4L9564	SEAL-O-RING	4
C 5	5P1075	WASHER	4
6	5P8081	BOLT	4
7	2G8742	WASHER	2
8	1B4367	BOLT	2
	4K367	NUT	2
	4D3704	WASHER	2
9	4D925	LOCK	2
10	S1571	BOLT	4
11	9D55	LOCK	2
12	2G8688	ARM ASSEM. -------(L.H.)-------- (Includes)	1
	2G8737	BEARING	1
13	2G8736	BEARING	1
14	1D4608	BOLT	2
	2J3506	NUT	2
	2S115	WASHER	2
15	9D44	COVER	2
16	4H9105	SEAL	2
17	2P8986	CUP	2
	2P8987	CONE	2
18	L1329	BOLT	6
19	2H8829	PLUG	2
	1F7178	GASKET	2
20	2N2138	CUP	2
	2N2139	CONE	2
21	2G8764	RETAINER	4
	2G8760	SEAL RING	4
22	3S303	SEAL GROUP (Each Includes)	2
	3S302	RING	2
23	2G8664	WASHER--------(outer)	4
	2G8665	WASHER--------(inner)	2
24	2G8620	PIN	4
C 25	5P8888	SEAL	2
26	5H1504	WASHER	2
27	9D51	SPINDLE	2
	7D53	BOLT	20
		-OR-	
	2G7679	SPINDLE	2
C	6V1319	STUD	20

C INDICATES CHANGE

228057



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
	8D3791	COTTER PIN	1
5	9D178	BEARING	4
6	9D6584	SEAL	8
7	9D2432	COVER ASSEM. ----(L.H.)----------	1
8	9D2433	COVER ASSEM. ----(R.H.)-------	1
9	9D2431	COVER	2
10	S509	BOLT	19
C	5P1075	WASHER	19

11	9D2428	COVER ASSEM.	2
12	9D4784	BUSHING	5
13	9D4017	FRAME ASSEM. (Includes)	1
18	4D937	BOSS	2
19	8D8879	STUD	4
20	9F2978	NUT	21
21	1F748	NUT	10
22	9D3807	STOP	2

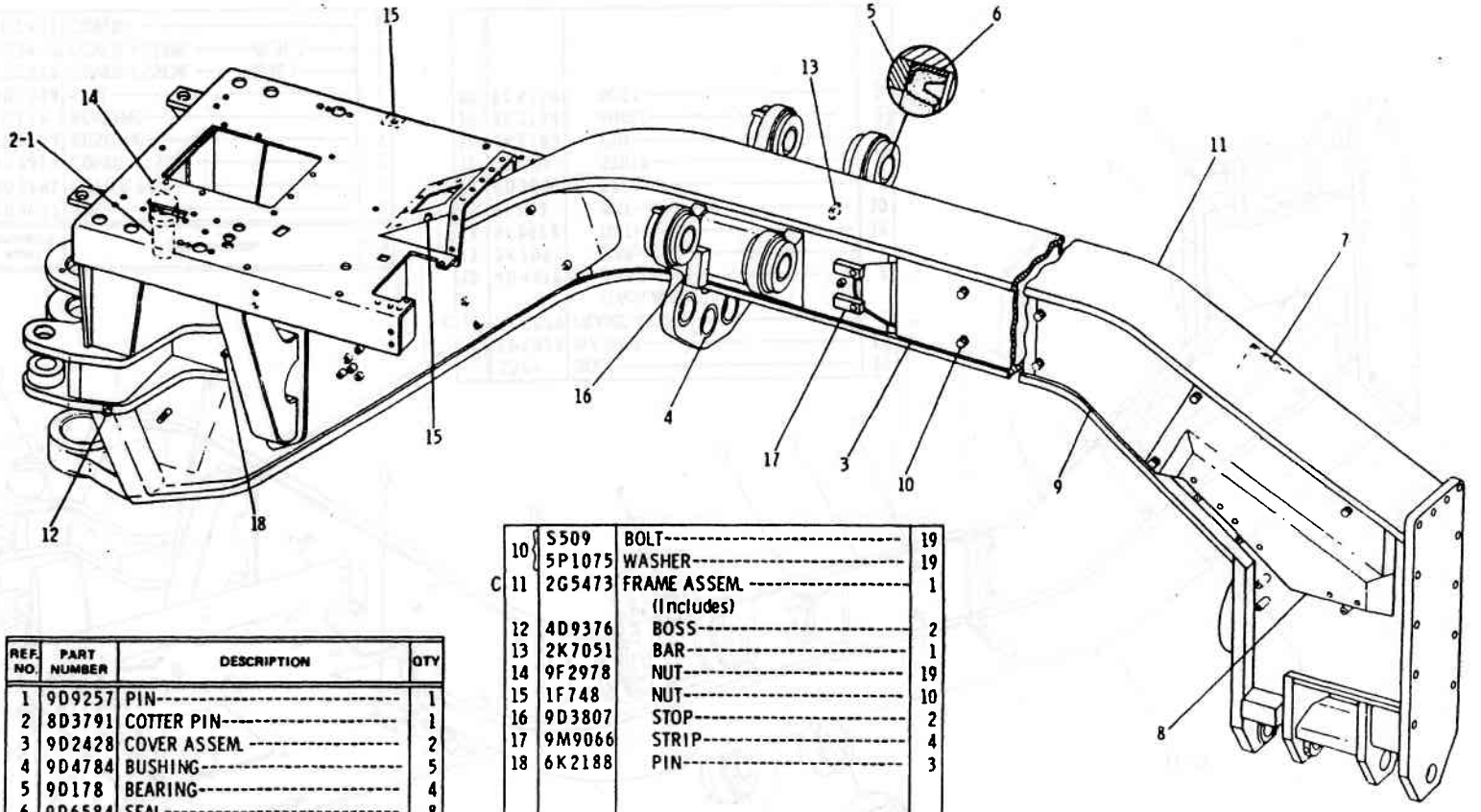
C INDICATES CHANGE

207280

9D2650 FRONT FRAME GROUP
Serial No. 87V1138 to 87V2577 inclusive and 82V668 to 82V762 inclusive
Note: 9D8533 Floormat is available at Serial No. 87V1138 to 87V1728 inclusive and 82V668 to 82V719 inclusive

9D2650 FRONT FRAME GROUP

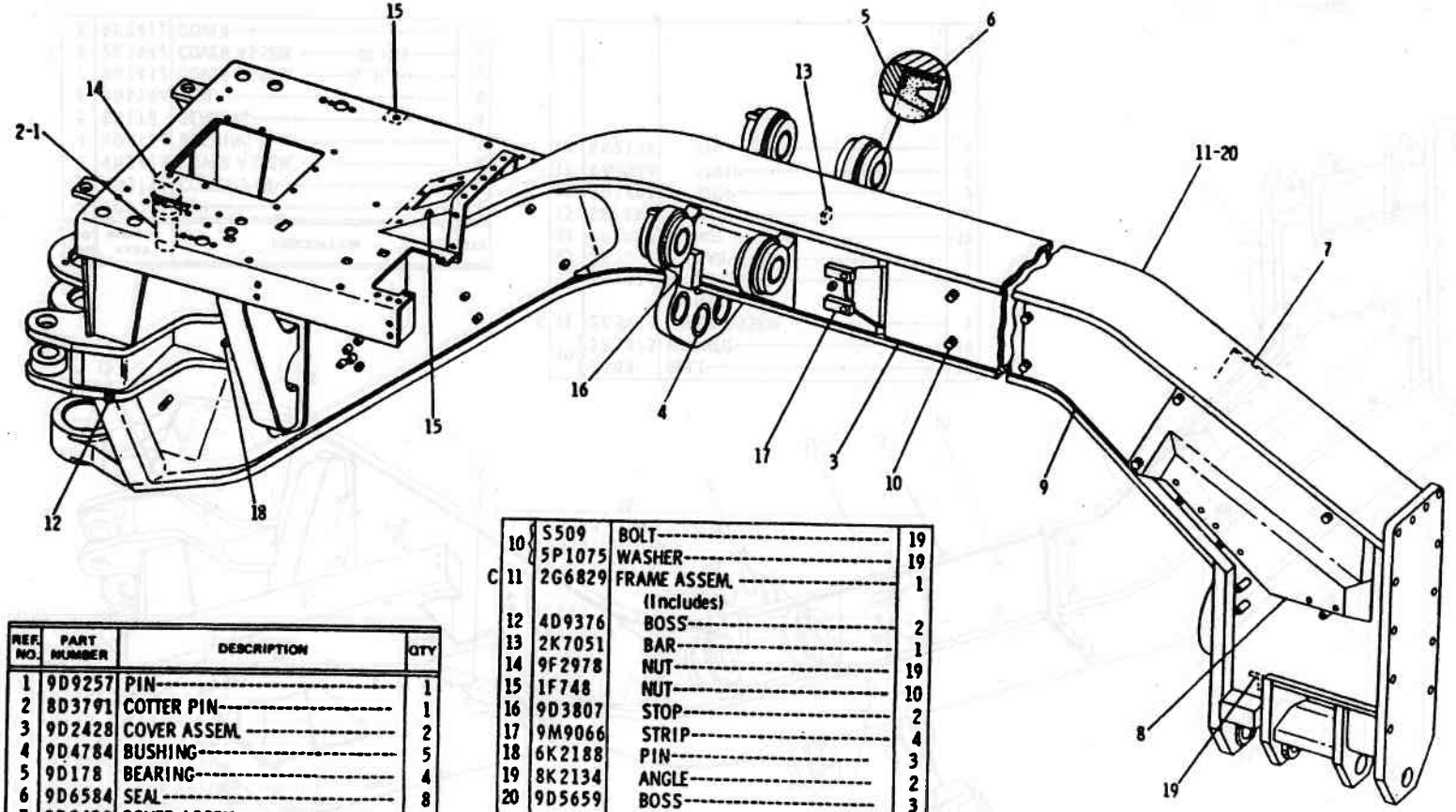
Serial No. 87V2578 to 87V2971 inclusive and 82V763 to 82V794 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
2	8D3791	COTTER PIN	1
3	9D2428	COVER ASSEM.	2
4	9D4784	BUSHING	5
5	9D178	BEARING	4
6	9D6584	SEAL	8
7	9D2432	COVER ASSEM. -------(L. H.)-------	1
C 8	2G3972	COVER ASSEM. -------(R. H.)-------	1
9	9D2431	COVER	2
10	S509	BOLT	19
	5P1075	WASHER	19
C 11	2G5473	FRAME ASSEM. (Includes)	1
12	4D9376	BOSS	2
13	2K7051	BAR	1
14	9F2978	NUT	19
15	1F748	NUT	10
16	9D3807	STOP	2
17	9M9066	STRIP	4
18	6K2188	PIN	3

C INDICATES CHANGE

164011



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
2	8D3791	COTTER PIN	1
3	9D2428	COVER ASSEM.	2
4	9D4784	BUSHING	5
5	9D178	BEARING	4
6	9D6584	SEAL	8
7	9D2432	COVER ASSEM. -------(L. H.)-------	1
8	2G3972	COVER ASSEM. -------(R. H.)-------	1
9	9D2431	COVER	2
10	S509	BOLT	19
	5P1075	WASHER	19
C 11	2G6829	FRAME ASSEM. (Includes)	1
12	4D9376	BOSS	2
13	2K7051	BAR	1
14	9F2978	NUT	19
15	1F748	NUT	10
16	9D3807	STOP	2
17	9M9066	STRIP	4
18	6K2188	PIN	3
19	8K2134	ANGLE	2
20	9D5659	BOSS	3

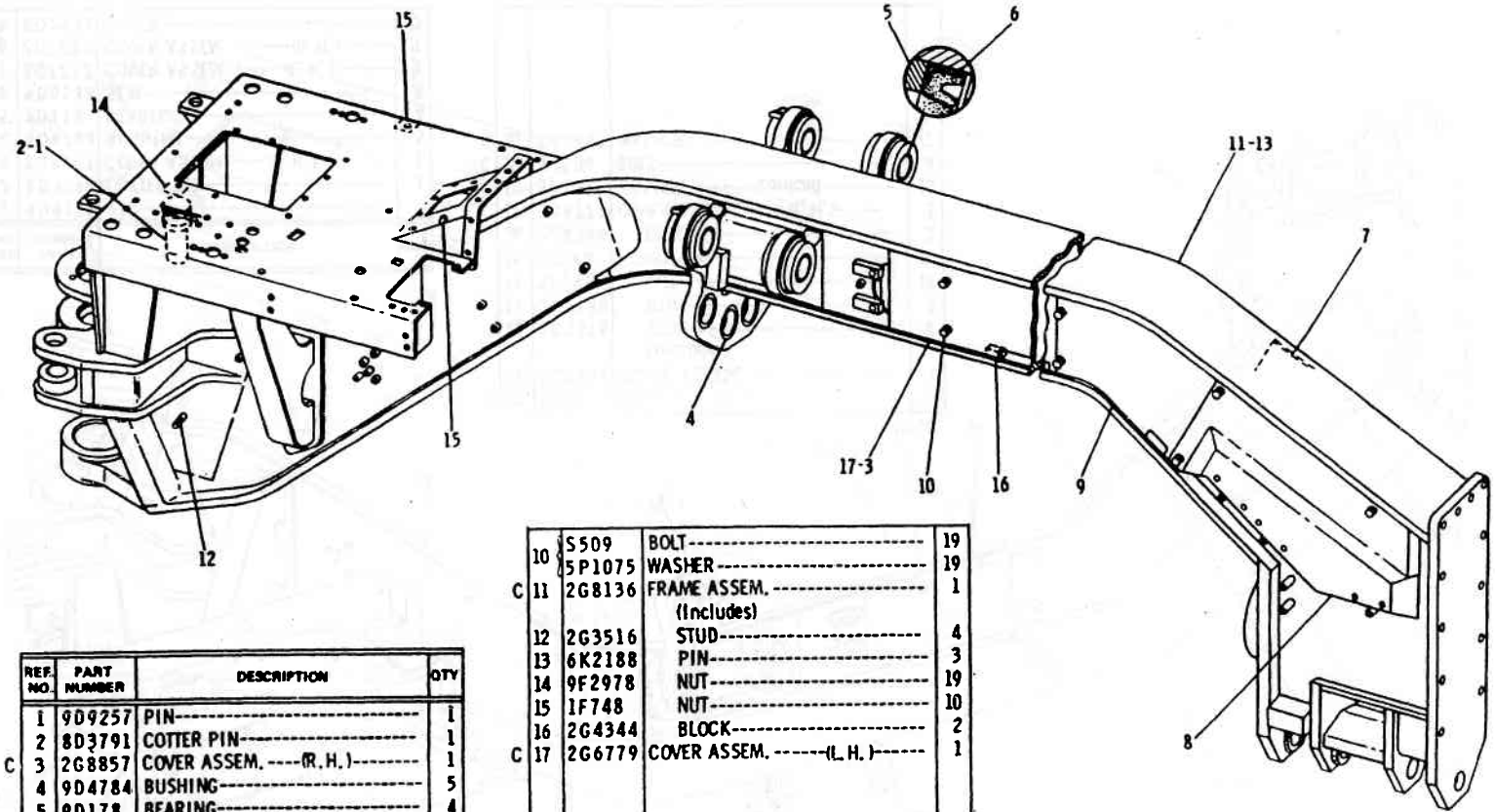
C INDICATES CHANGE

214838

9D2650 FRONT FRAME GROUP
Serial No. 87V2972 to 87V3202 inclusive and 82V795 to 82V803 inclusive

9D2650 FRONT FRAME GROUP

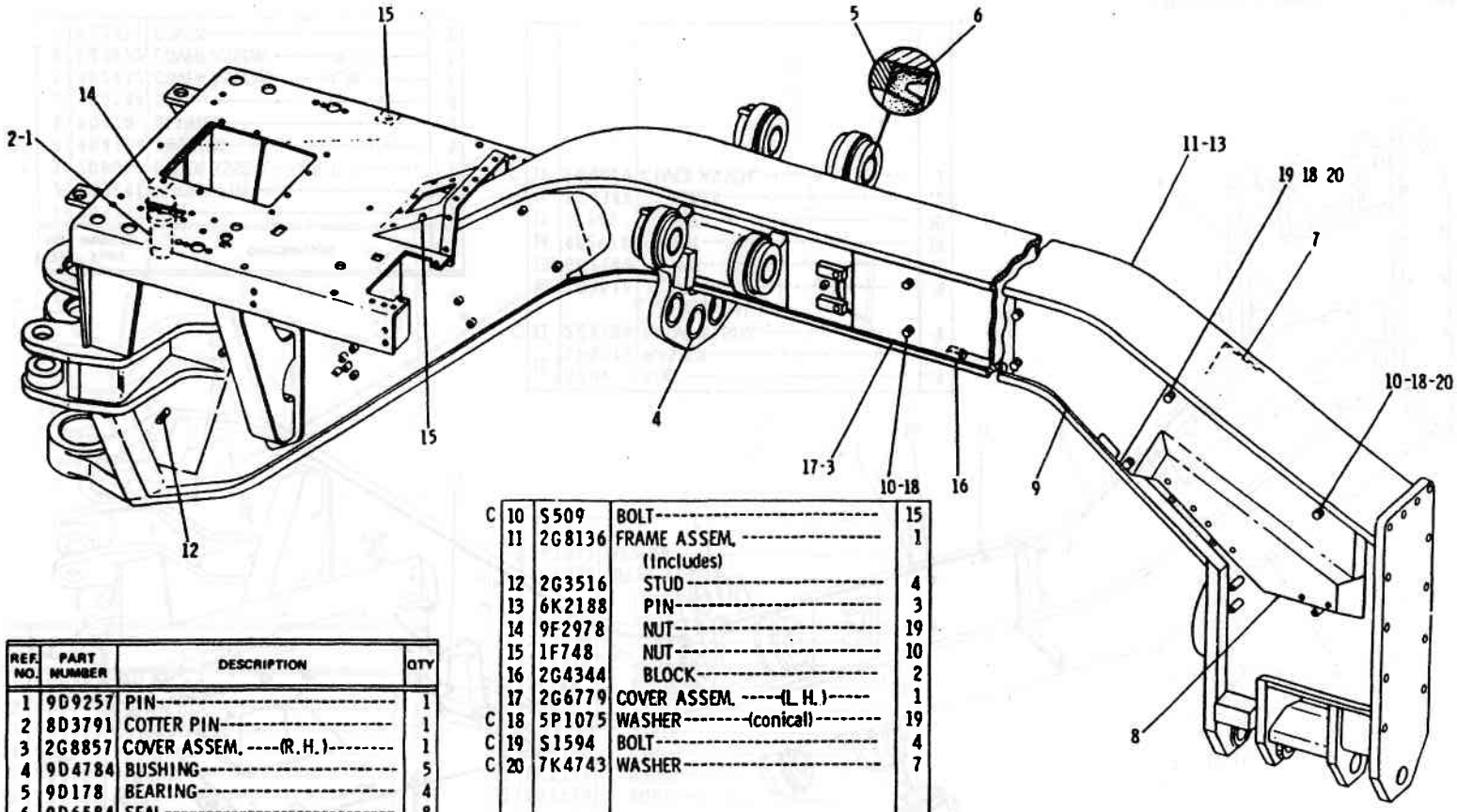
Serial No. 87V3203 to 87V3273 inclusive and 82V804 to 82V859 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
2	8D3791	COTTER PIN	1
C 3	2G8857	COVER ASSEM. -(R.H.)	1
4	9D4784	BUSHING	5
5	9D178	BEARING	4
6	9D6584	SEAL	8
7	9D2432	COVER ASSEM. -(L.H.)	1
8	2G3972	COVER ASSEM. -(R.H.)	1
9	9D2431	COVER	2
10	5S509	BOLT	19
	5P1075	WASHER	19
C 11	2G8136	FRAME ASSEM. (Includes)	1
12	2G3516	STUD	4
13	6K2188	PIN	3
14	9F2978	NUT	19
15	1F748	NUT	10
16	2G4344	BLOCK	2
C 17	2G6779	COVER ASSEM. -(L.H.)	1

C INDICATES CHANGE

169257



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
2	8D3791	COTTER PIN	1
3	2G8857	COVER ASSEM. -----(R. H.)--------	1
4	9D4784	BUSHING	5
5	9D178	BEARING	4
6	9D6584	SEAL	8
C 7	2G7772	COVER ASSEM. ------(L. H.)------	1
C 8	2G7773	COVER ASSEM. -------(R. H.)------	1
9	9D2431	COVER	2

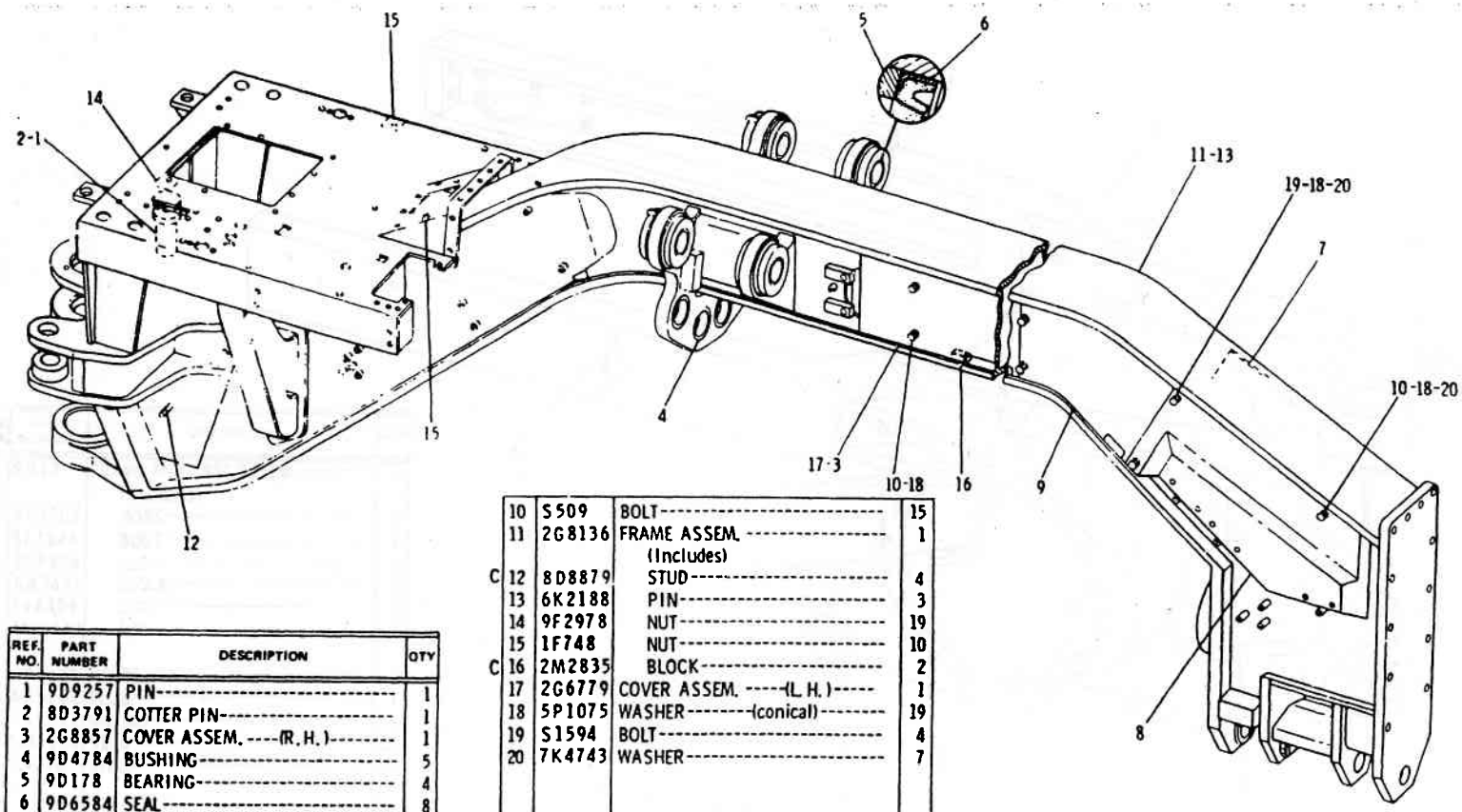
C	10	S509	BOLT	15
	11	2G8136	FRAME ASSEM. (Includes)	1
	12	2G3516	STUD	4
	13	6K2188	PIN	3
	14	9F2978	NUT	19
	15	1F748	NUT	10
	16	2G4344	BLOCK	2
	17	2G6779	COVER ASSEM. -----(L. H.)-----	1
C	18	5P1075	WASHER --------(conical)--------	19
C	19	S1594	BOLT	4
C	20	7K4743	WASHER	7

C INDICATES CHANGE

169333

9D2650 FRONT FRAME GROUP
Serial No. 87V3274 to 87V3973 inclusive and 82V804 to 82V859 inclusive

9D2650 FRONT FRAME GROUP
Serial No. 87V3974—Up and 82V860—Up

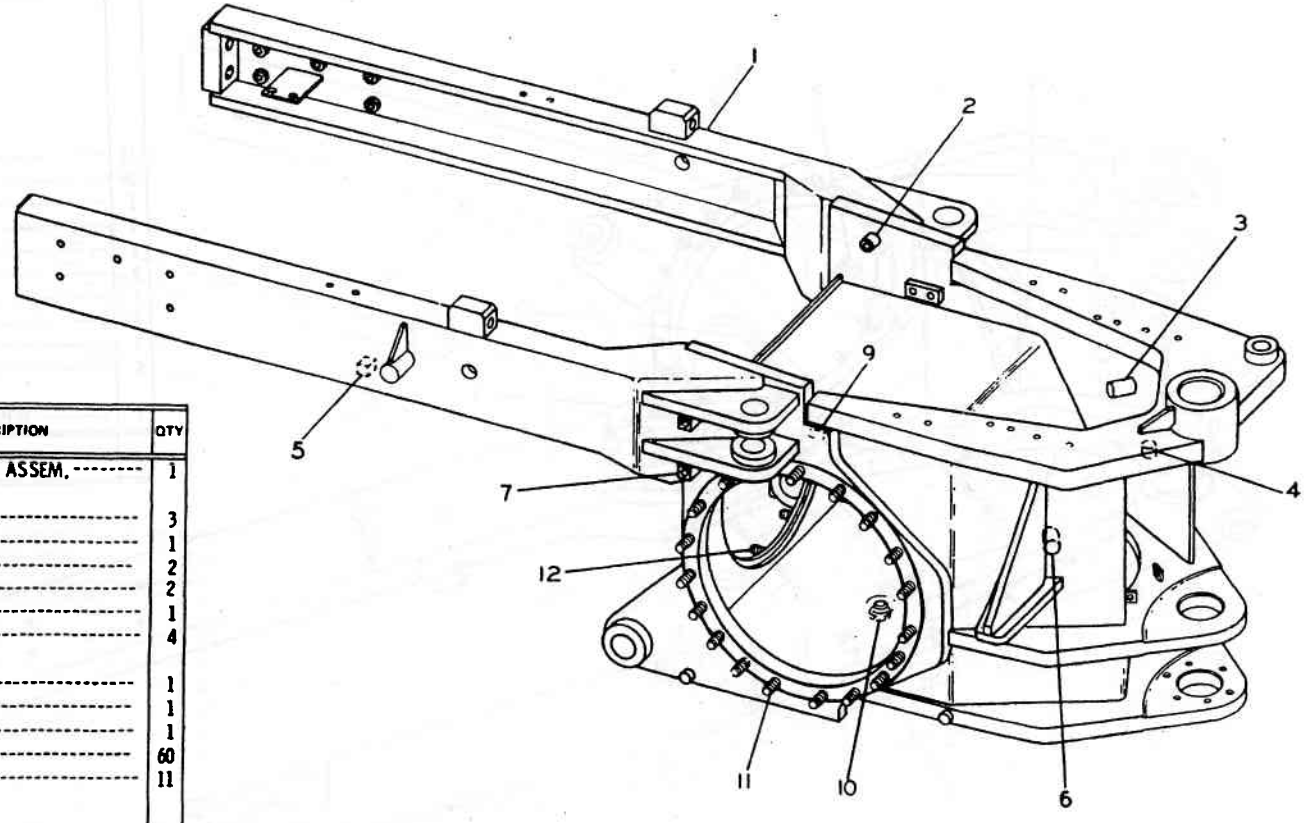


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D9257	PIN	1
2	8D3791	COTTER PIN	1
3	2G8857	COVER ASSEM. -(R. H.)	1
4	9D4784	BUSHING	5
5	9D178	BEARING	4
6	9D6584	SEAL	8
C 7	6G1287	COVER ASSEM. -(L. H.)	1
C 8	6G1286	COVER ASSEM. -(R. H.)	1
9	9D2431	COVER	2
10	S509	BOLT	15
11	2G8136	FRAME ASSEM. (Includes)	1
C 12	8D8879	STUD	4
13	6K2188	PIN	3
14	9F2978	NUT	19
15	1F748	NUT	10
C 16	2M2835	BLOCK	2
17	2G6779	COVER ASSEM. -(L. H.)	1
18	5P1075	WASHER -(conical)	19
19	S1594	BOLT	4
20	7K4743	WASHER	7

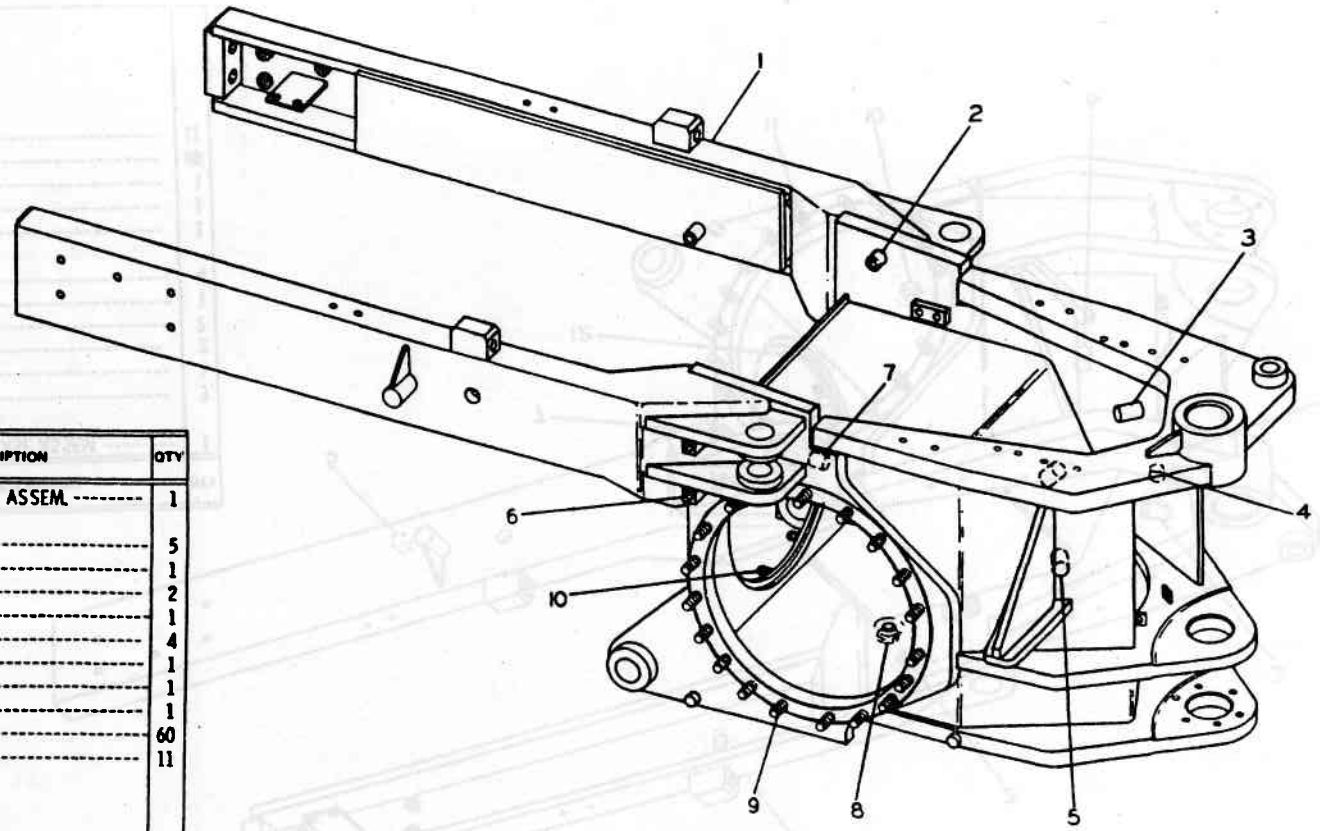
C INDICATES CHANGE

223856

9D355 FRAME AND CASE GROUP
Serial No. 87V1138 to 87V1399 inclusive and 82V668 to 82V685 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D63	FRAME AND CASE ASSEM. (Includes)	1
2	8D3508	BOSS	3
3	5F7845	BOSS	1
4	8F9836	LUG	2
5	6B3671	BLOCK	2
6	5J6304	LUG	1
7	6M7939	LUG	4
9	4D8148	DOWEL	1
10	6B5262	PLUG	1
	6K5551	GASKET	1
11	5M1932	STUD	60
12	3D490	STUD	11



	REF. NO.	PART NUMBER	DESCRIPTION	QTY
C	1	2G4418	FRAME AND CASE ASSEM. (Includes)	1
	2	8D3508	BOSS	5
	3	5F7845	BOSS	1
	4	8F9836	LUG	2
	5	5J6304	LUG	1
	6	6M7939	LUG	4
	7	4D8148	DOWEL	1
	8	6B5262	PLUG	1
C		2A3398	GASKET	1
	9	5M1932	STUD	60
	10	3D490	STUD	11

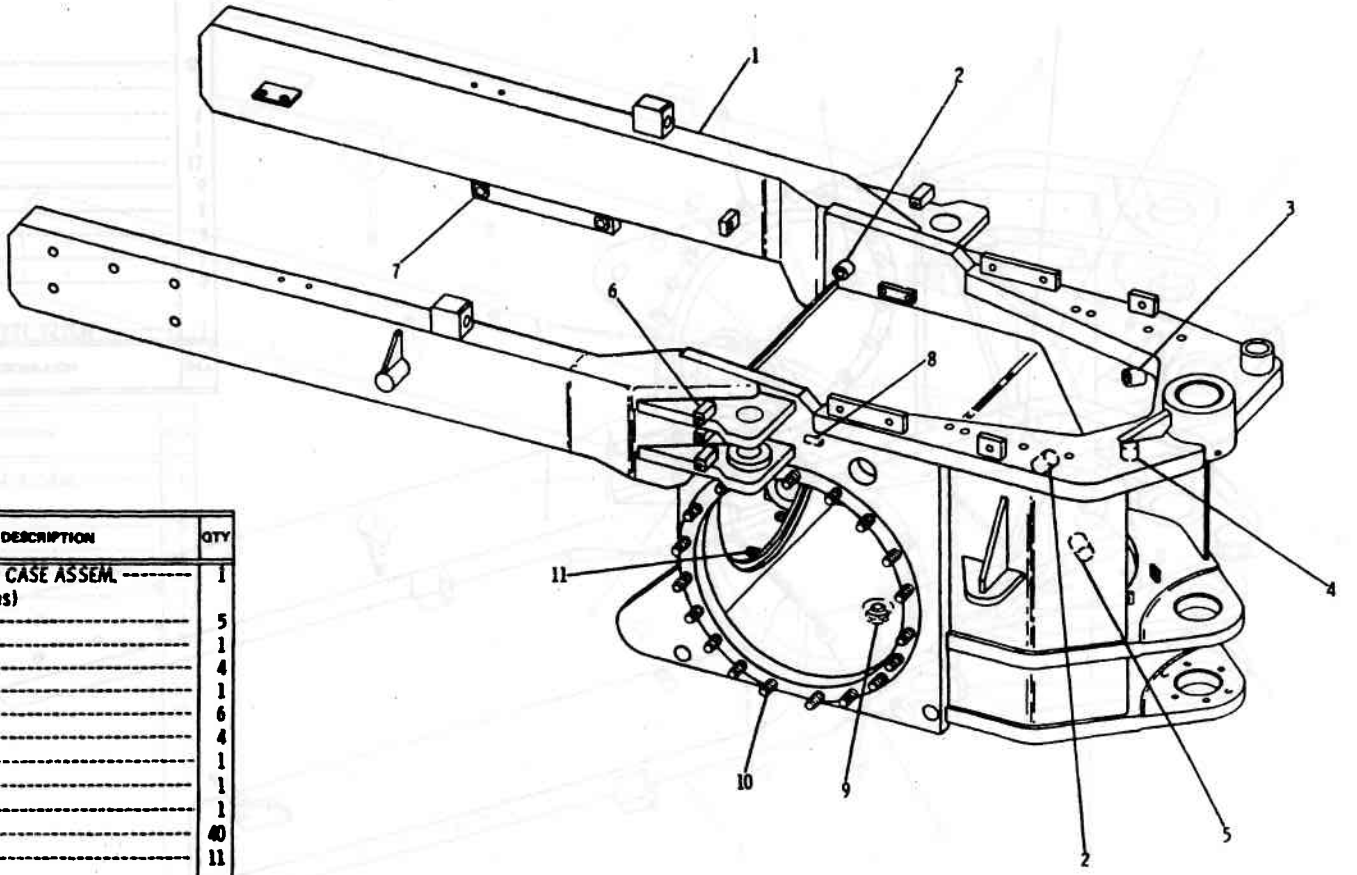
C INDICATES CHANGE

211771

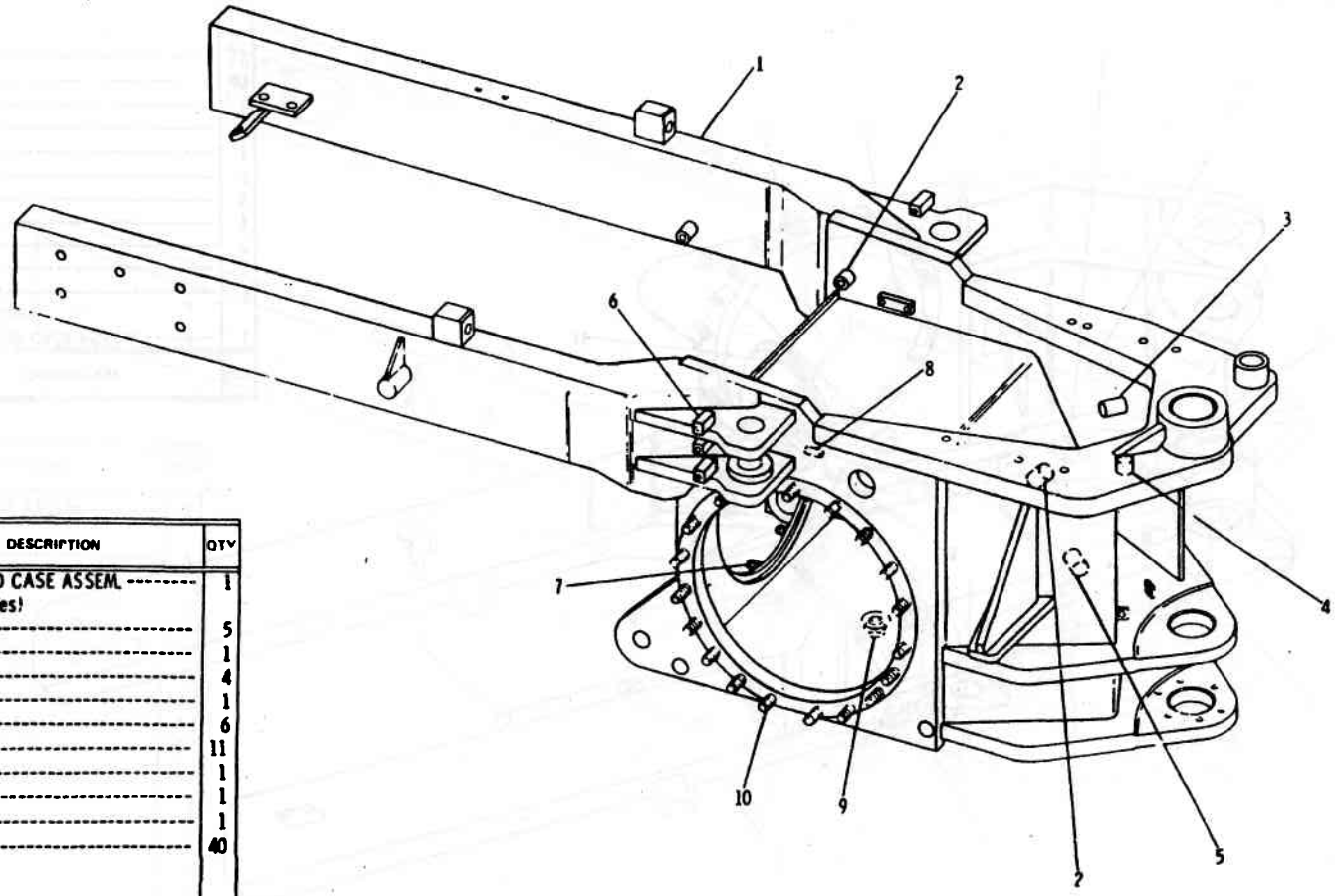
9D355 FRAME AND CASE GROUP
Serial No. 87V1400 to 87V2261 inclusive and 82V686 to 82V739 inclusive

2G4800 FRAME AND CASE GROUP

Serial No. 87V2262 to 3972, 3977 to 87V3982 inclusive and 82V740 to 82V858 inclusive



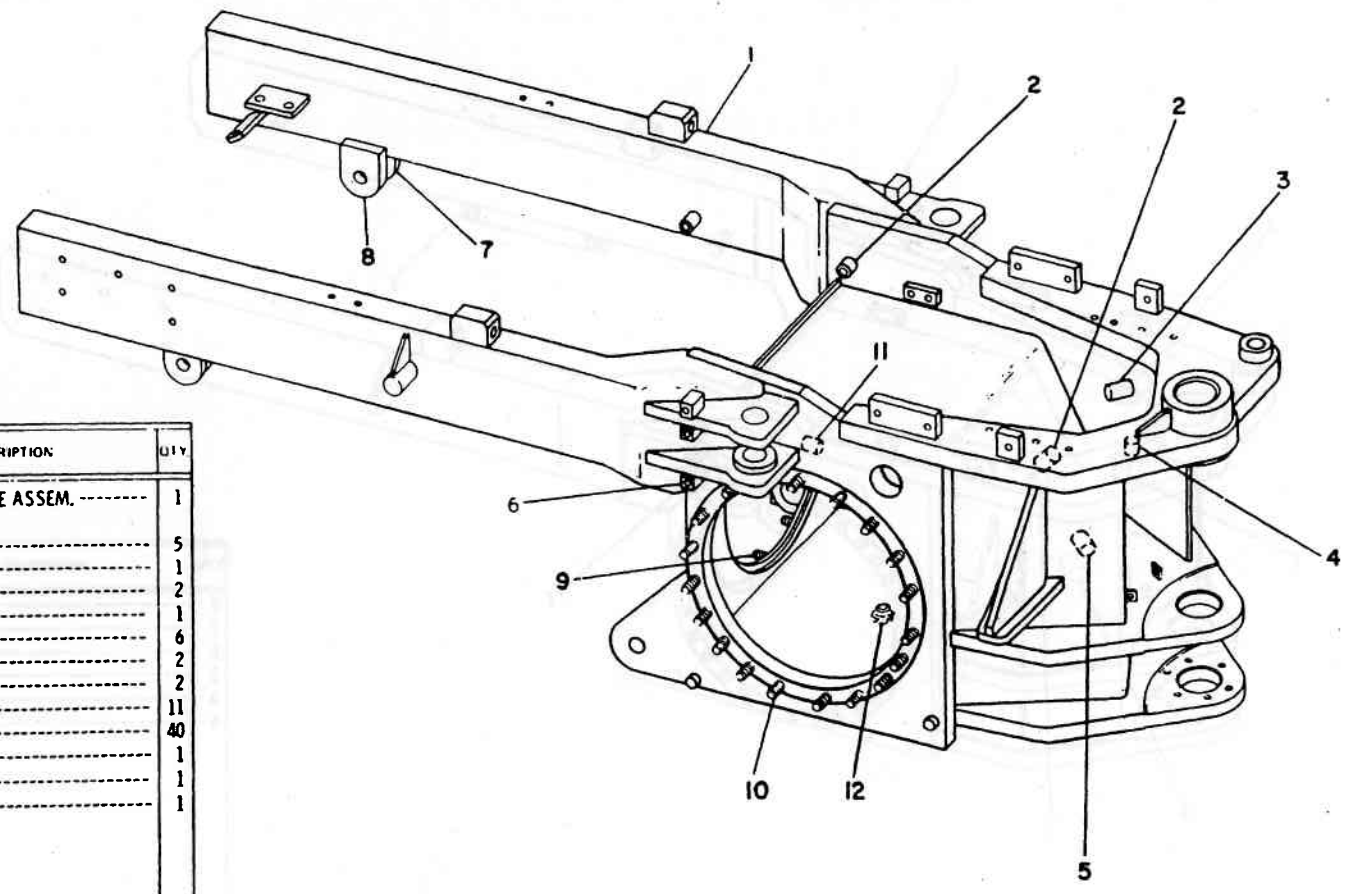
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G4764	FRAME AND CASE ASSEM. (Includes)	1
2	8D3508	BOSS	5
3	5F7845	BOSS	1
4	8F9836	LUG	4
5	5J6304	LUG	1
6	6M7939	LUG	6
7	9F2978	NUT	4
8	4D8148	DOWEL	1
9	6B5262	PLUG	1
	2A3398	GASKET	1
10	2D8822	STUD	40
11	5M1932	STUD	11



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2G9522	FRAME AND CASE ASSEML (Includes)	1
2	8D3508	BOSS	5
3	5F7845	BOSS	1
4	8F9836	LUG	4
5	5J6304	LUG	1
6	6M7939	LUG	6
7	5M1932	STUD	11
8	4D8148	DOWEL	1
9	6B5262	PLUG	1
	2A3398	GASKET	1
10	2D8822	STUD	40

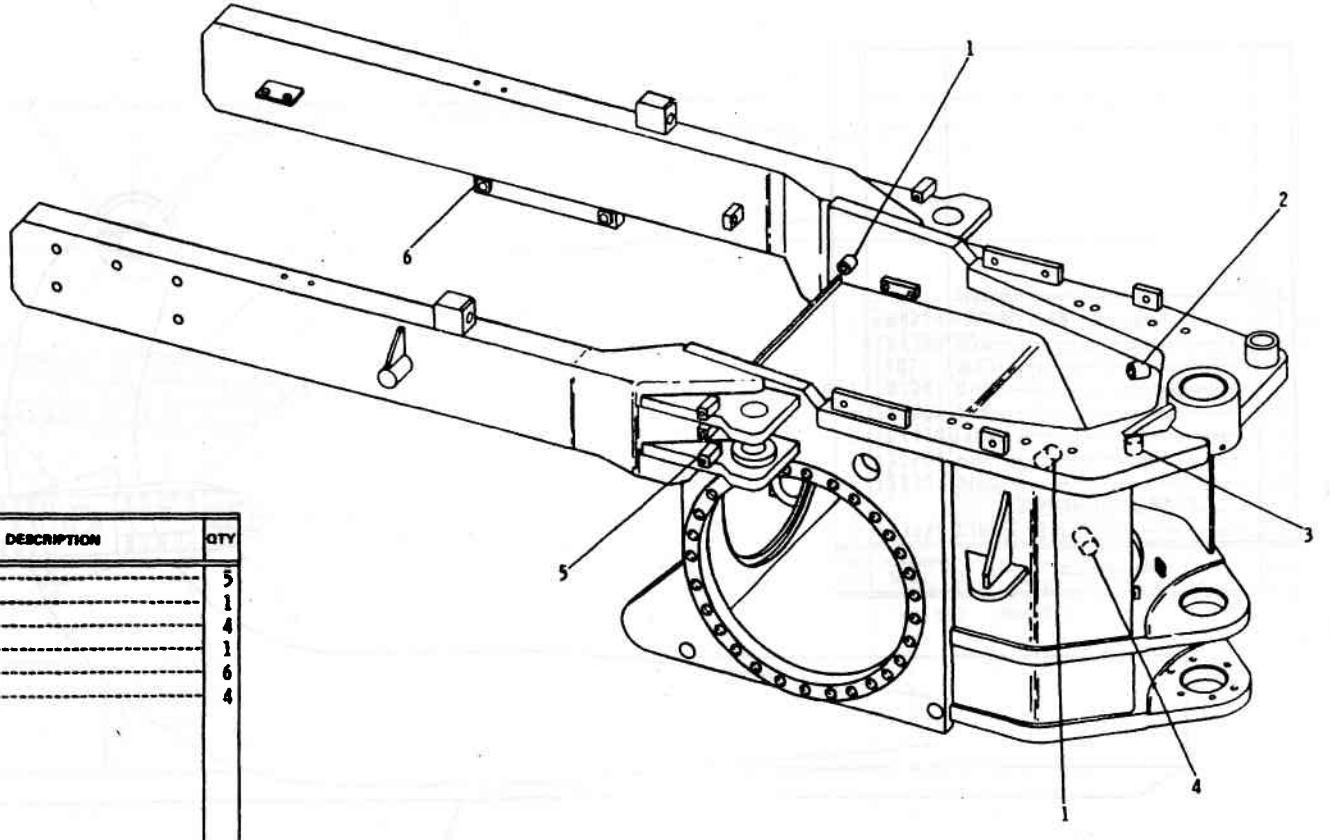
2G4800 FRAME AND CASE GROUP
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up

2G9520 FRAME AND CASE GROUP
Serial No. 87V3973 to 3976 and 87V3983—Up and 82V859—Up
Part of 2G9510 Bottom Guard and 2G2580 Sound Suppression Arrangement listed on Pages 170B and 170E
AN ATTACHMENT



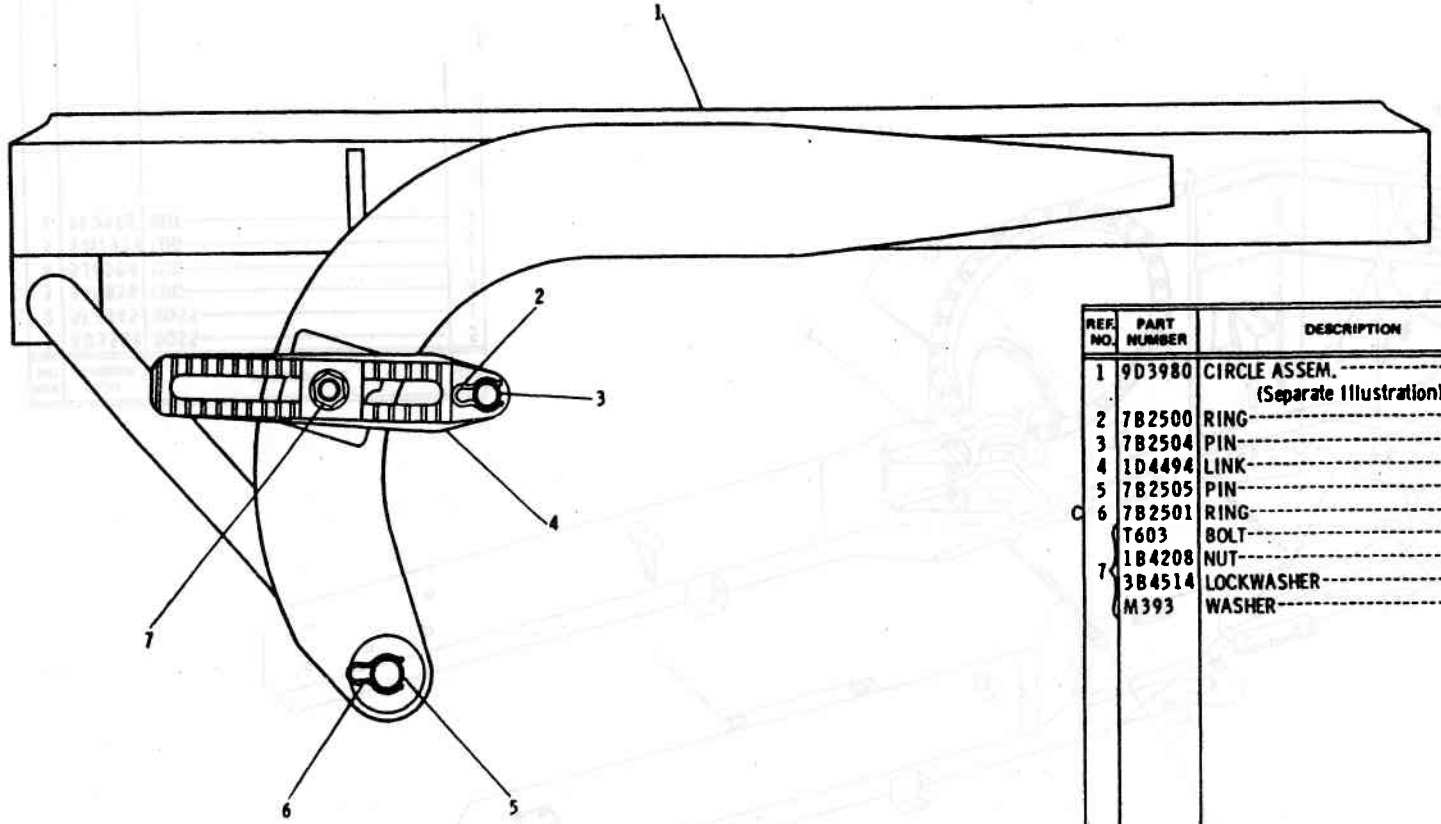
REF NO.	PART NUMBER	DESCRIPTION	QTY
1	2G9519	FRAME AND CASE ASSEM. (Includes)	1
2	8D3508	BOSS	5
3	5F7845	BOSS	1
4	8F9836	LUG	2
5	5J6304	LUG	1
6	6M7939	LUG	6
7	2G9077	PLATE	2
8	2G9365	PLATE	2
9	5M1932	STUD	11
10	2D8822	STUD	40
11	4D8148	DOWEL	1
12	6B5262	PLUG	1
	2A3398	GASKET	1

2G6310 FRAME AND CASE GROUP—Field Installation
Serial No. 87V1138 to 87V2261 inclusive and 82V668 to 82V739 inclusive



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	8D3508	BOSS	5
2	5F7845	BOSS	1
3	8F9836	LUG	4
4	5J6304	LUG	1
5	6M7939	LUG	6
6	9F2978	NUT	4

212150

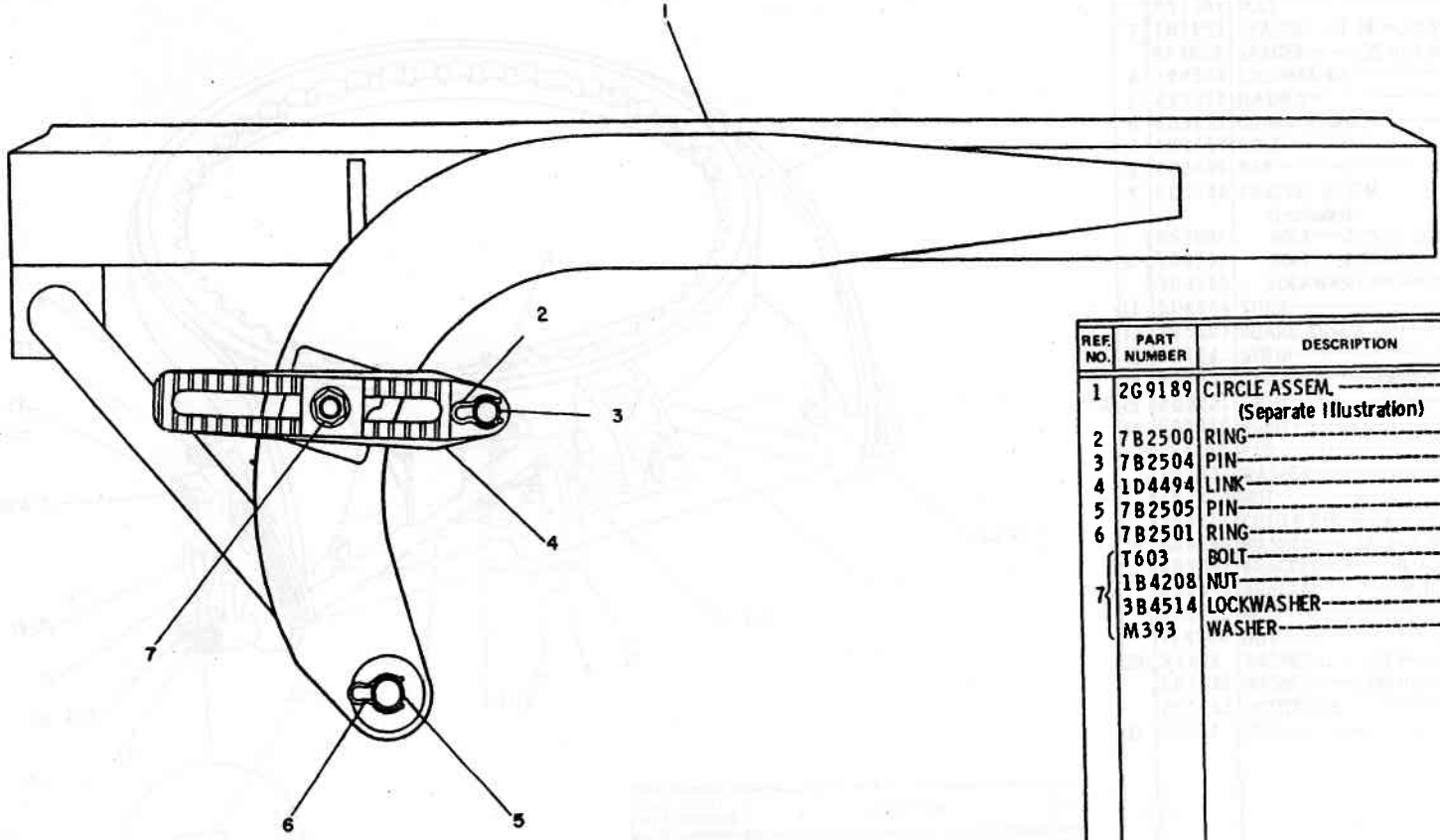


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	9D3980	CIRCLE ASSEM. (Separate Illustration)	1
2	7B2500	RING	2
3	7B2504	PIN	2
4	1D4494	LINK	2
5	7B2505	PIN	2
C 6	7B2501	RING	2
7	T603	BOLT	2
	1B4208	NUT	2
	3B4514	LOCKWASHER	2
	M393	WASHER	2

C INDICATES CHANGE 164858

9D170 CIRCLE GROUP—Side View
Serial No. 87V1138 to 87V3214 Inclusive and 82V668 to 82V803 Inclusive
9D3980 Circle parts are shown on Page 189

9D170 CIRCLE GROUP—Side View
Serial No. 87V3215—Up and 82V804—Up
2G9189 Circle parts are shown on Page 189B



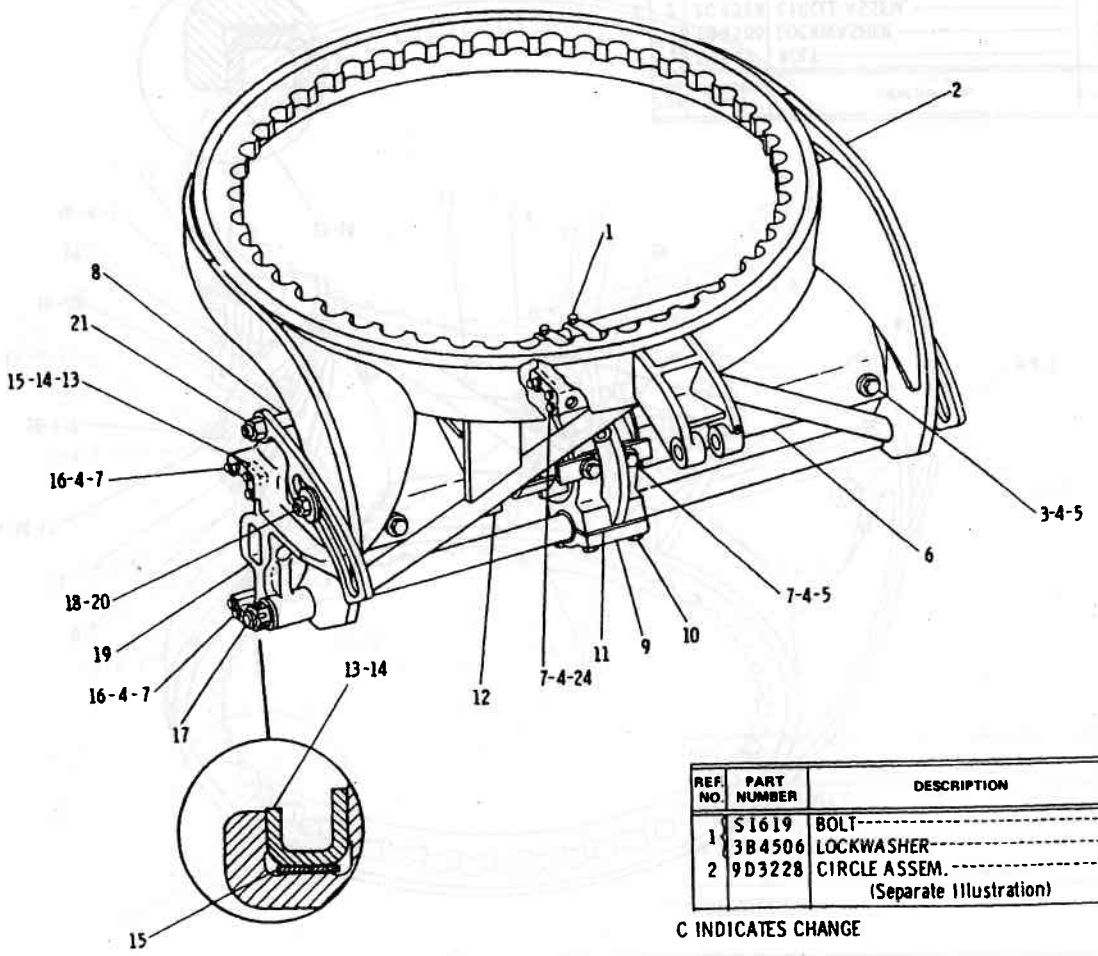
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	2G9189	CIRCLE ASSEM. (Separate Illustration)	1
2	7B2500	RING	2
3	7B2504	PIN	2
4	1D4494	LINK	2
5	7B2505	PIN	2
6	7B2501	RING	2
7	T603	BOLT	2
	1B4208	NUT	2
	3B4514	LOCKWASHER	2
	M393	WASHER	2

227971

9D3210 CIRCLE GROUP—Type 1

Part of 9D6330, 9D6370, 2G6316 and 2G460 Power Blade and Tip Arrangements listed on Pages 271A and 271B

9D3228 Circle parts are shown on Page 188. AN ATTACHMENT

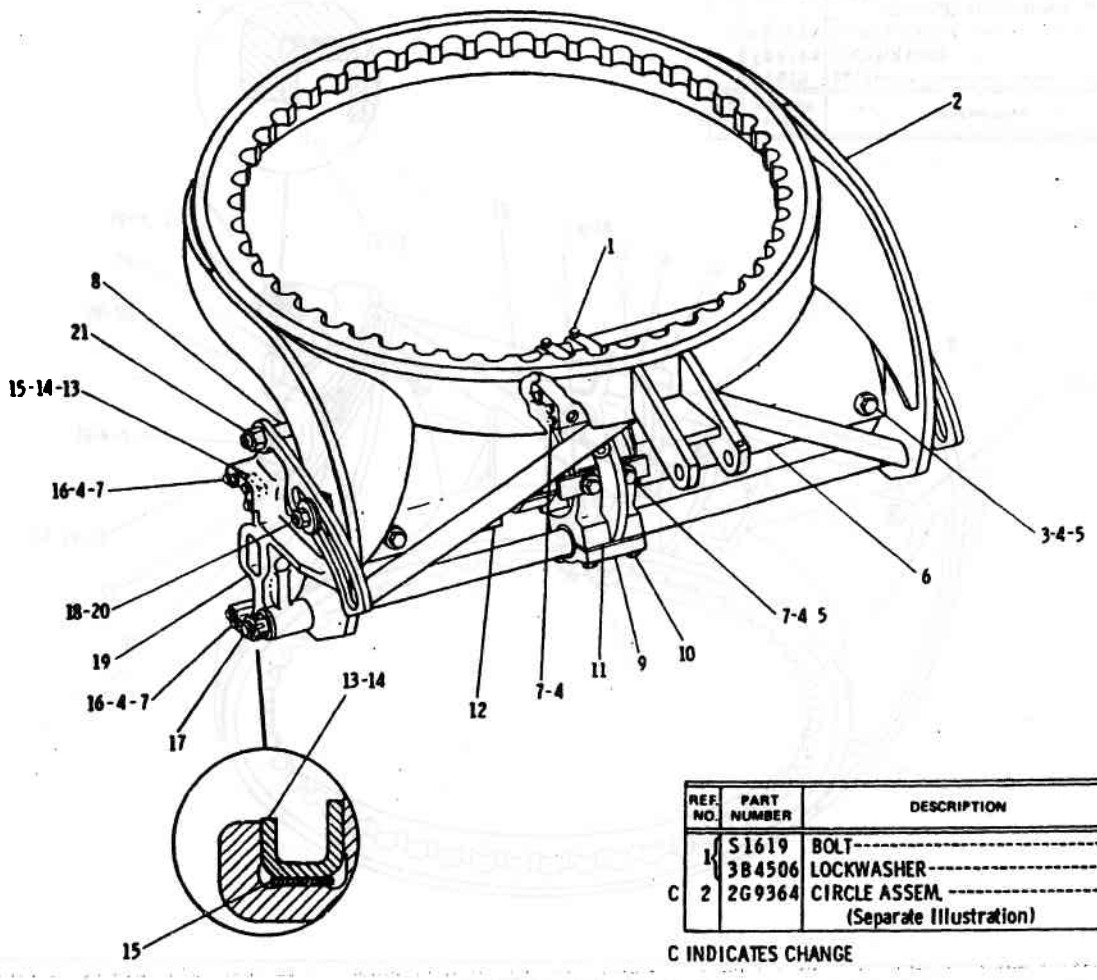


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1619	BOLT	2
	3B4506	LOCKWASHER	2
2	9D3228	CIRCLE ASSEM. (Separate Illustration)	1

	9S1366	BOLT	2
3	1H7855	SPACER----1.38 in.(3.51 cm) long	2
	8F4028	SPACER------.25 in.(.64 cm) long	2
4	3B4508	LOCKWASHER	44
5	4B5273	WASHER	6
6	8D5862	GUARD ASSEM.	1
7	6H1717	BOLT	42
8	8D5949	BAR	1
9	8D5946	BRACKET ASSEM.	1
		(Includes)	
	8S9092	BOLT----2.25 in.(5.72 cm) long	2
10	1A8537	BOLT----2.75 in.(6.99 cm) long	2
	3B4510	LOCKWASHER	4
11	5D6644	SHIM	10
12	8D5863	GUARD ASSEM.	1
13	5D134	STRIP	4
14	9D6638	STRIP---------(center)---------	1
C 15	2G3221	SHIM	5
16	6D5415	PLATE	10
	7F3708	PIN	2
	1D503	WASHER	2
17	2B2673	NUT	2
	3B4617	COTTER PIN	2
18	4B4285	WASHER----.125 in.(.32 cm) thick	2
C	8D5842	BRACKET---------(L.H.)---------	1
C 19	8D5841	BRACKET---------(R.H.)---------	1
	6D6423	BOLT	2
	9F4364	NUT	2
20	S1822	WASHER------.25 in.(.64 cm) thick	2
	7D1446	WASHER-----.188 in.(.48 cm) thick	2
	2H3768	COTTER PIN	2
21	7F482	NUT	4

C INDICATES CHANGE

207351



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1619	BOLT	2
	3B4506	LOCKWASHER	2
C 2	2G9364	CIRCLE ASSEM. (Separate Illustration)	1

C INDICATES CHANGE

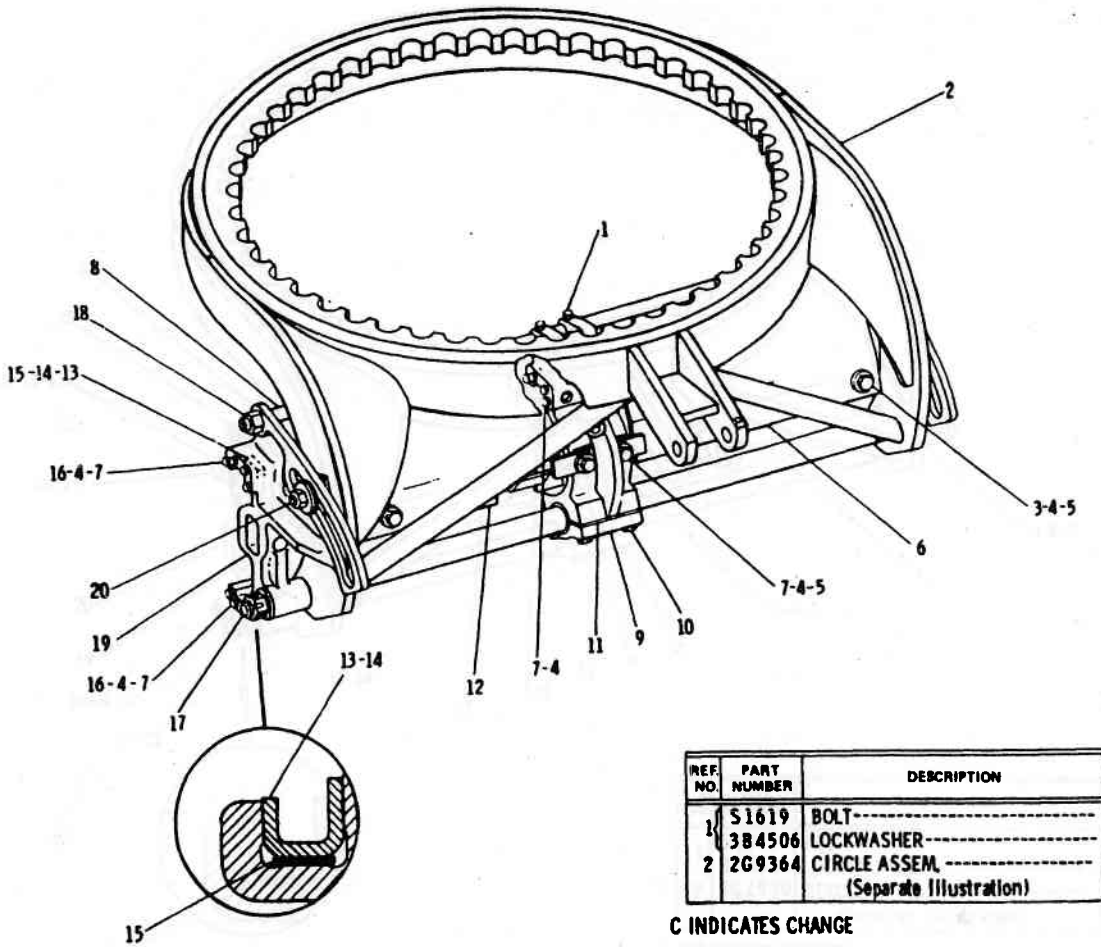
3	9S1366	BOLT	2
	1H7855	SPACER----3.51 cm(1.38 in.)long	2
	8F4028	SPACER------.64 cm(.25 in.)long	2
4	3B4508	LOCKWASHER	44
5	4B5273	WASHER	6
6	8D5862	GUARD ASSEM.	1
7	6H1717	BOLT	42
8	8D5949	BAR	1
C 9	2G8786	BRACKET ASSEM. (Includes)	1
	8S9092	BOLT---5.72 cm(2.25 in.)long	2
10	1A8537	BOLT---6.99 cm(2.75 in.)long	2
	4D3704	WASHER	4
11	5D6644	SHIM	10
12	8D5863	GUARD ASSEM.	1
13	5D134	STRIP	4
14	9D6638	STRIP--------(center)----------	1
15	2G3221	SHIM	5
16	6D5415	PLATE	10
	1D503	WASHER	2
17	2B2673	NUT	2
C	3B4647	COTTER PIN	2
18	4B4285	WASHER----.32 cm(.125 in.)thick	2
C 19	2G8731	BRACKET--------(L.H.)---------	1
C	2G8729	BRACKET--------(R.H.)---------	1
	6D6423	BOLT	2
	9F4364	NUT	2
20	S1822	WASHER-----.64 cm(.25 in.)thick	2
	7D1446	WASHER-----.48 cm(.188 in.)thick	2
	2H3768	COTTER PIN	2
21	7F482	NUT	4

218634

9D3210 CIRCLE GROUP—Type 2
Part of 9D6330, 9D6370, 2G6316 and 2G460 Power Blade and Tip Arrangements listed on Pages 271A and 271B
2G9364 Circle parts are shown on Pages 189 and 189B. AN ATTACHMENT

9D3210 CIRCLE GROUP—Type 3

Part of 9D6330, 9D6370, 2G6316 and 2G460 Power Blade and Tip Arrangements listed on Pages 271A and 271B
2G9364 Circle parts are shown on Pages 189 and 189B. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	5 1619	BOLT	2
	3B4506	LOCKWASHER	2
2	2G9364	CIRCLE ASSEM. (Separate Illustration)	1

C INDICATES CHANGE

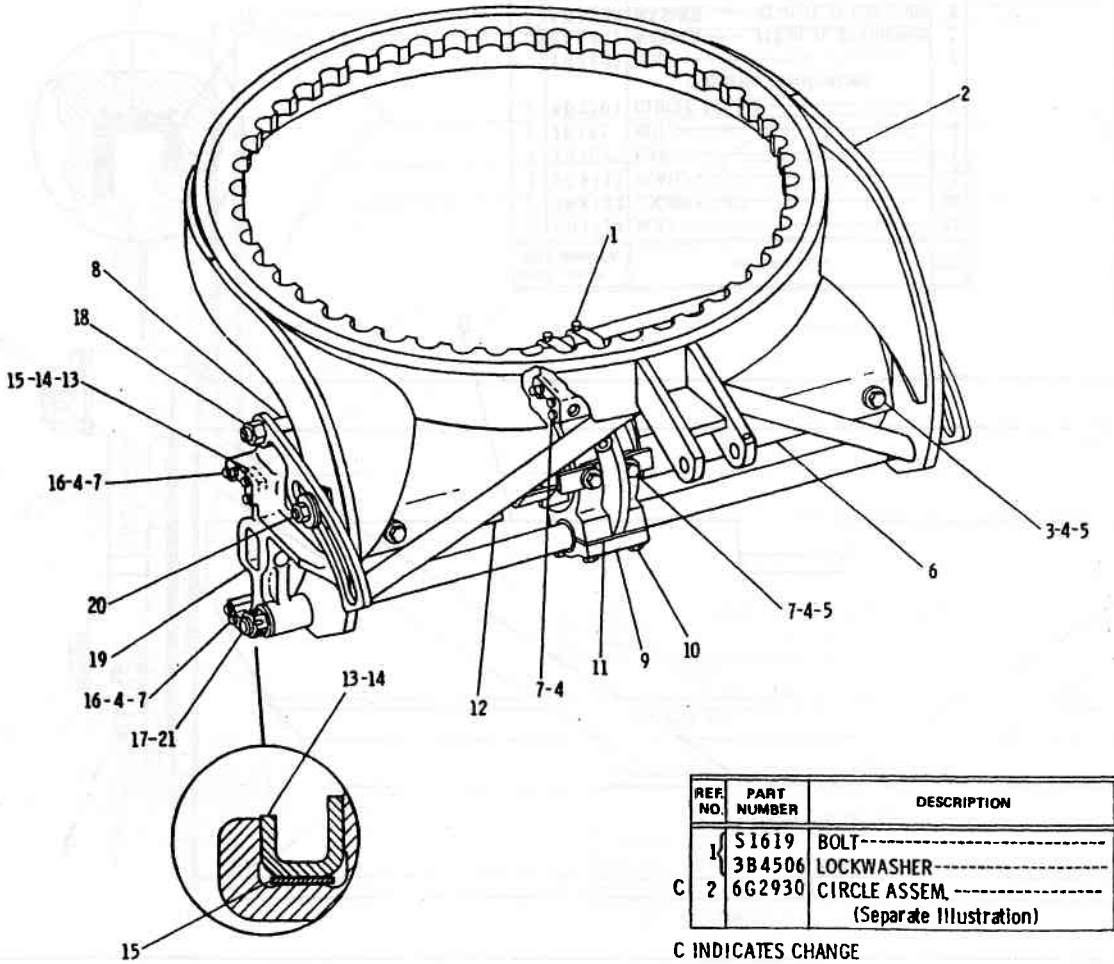
	9S1366	BOLT	2
3	1H7855	SPACER----3.51 cm(1.38 in.)long	2
	8F4028	SPACER------.64 cm(.25 in.)long	2
4	3B4508	LOCKWASHER	44
5	4B5273	WASHER	6
6	8D5862	GUARD ASSEM.	1
7	6H1717	BOLT	42
8	8D5949	BAR	1
9	2G8786	BRACKET ASSEM. (Includes)	1
	8S9092	BOLT---5.72 cm(2.25 in.)long	2
10	1A8537	BOLT---6.99 cm(2.75 in.)long	2
	4D3704	WASHER	4
11	5D6644	SHIM	10
12	8D5863	GUARD ASSEM.	1
13	5D134	STRIP	4
14	9D6638	STRIP--------(center)	1
15	2G3221	SHIM	5
16	6D5415	PLATE	10
	1D503	WASHER	2
17	2B2673	NUT	2
	3B4647	COTTER PIN	2
18	7F482	NUT	4
19	2G8731	BRACKET---------(L. H.)	1
	2G8729	BRACKET---------(R. H.)	1
C	1D4641	BOLT	2
C	5D6629	NUT	2
20	S1822	WASHER-----.64 cm(.25 in.)thick	2
	7D1446	WASHER-----.48 cm(.188 in.)thick	2

223851

9D3210 CIRCLE GROUP—Type 4

Part of 9D6330, 9D6370, 2G6316 & 2G460 Power Blade & Tip Arrangements listed on Pages 271A and 271B

6G2930 Circle parts are shown on Page 189A. AN ATTACHMENT

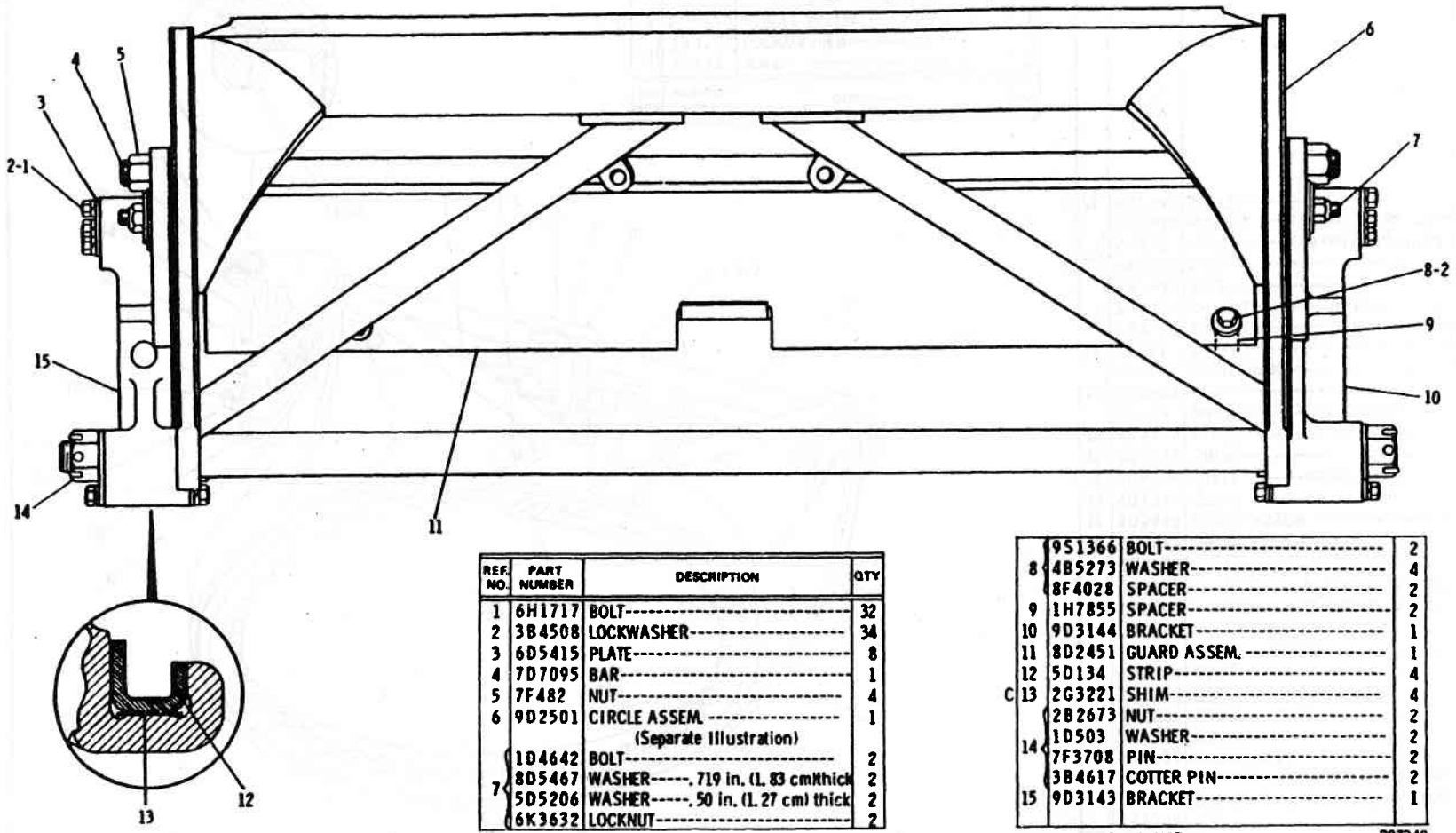


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	S1619	BOLT	2
	3B4506	LOCKWASHER	2
C 2	6G2930	CIRCLE ASSEM. (Separate Illustration)	1

REF. NO.	PART NUMBER	DESCRIPTION	QTY
3	9S1366	BOLT	2
	1H7855	SPACER----3.51 cm(1.38 in.)long	2
	8F4028	SPACER------.64 cm(.25 in.)long	2
4	3B4508	LOCKWASHER	44
5	4B5273	WASHER	6
6	8D5862	GUARD ASSEM.	1
7	6H1717	BOLT	42
8	8D5949	BAR	1
9	2G8786	BRACKET ASSEM.	1
		(Includes)	
	8S9092	BOLT---5.72 cm(2.25 in.)long	2
10	1A8537	BOLT---6.99 cm(2.75 in.)long	2
	4D3704	WASHER	4
11	5D6644	SHIM	10
12	8D5863	GUARD ASSEM.	1
13	5D134	STRIP	4
14	9D6638	STRIP--------(center)----------	1
15	2G3221	SHIM	5
16	6D5415	PLATE	10
	1D503	WASHER	2
17	2B2673	NUT	2
	3B4647	COTTER PIN	2
18	7F482	NUT	4
19	2G8731	BRACKET---------(L.H.)---------	1
	2G8729	BRACKET---------(R.H.)---------	1
	1D4641	BOLT	2
C	6K3632	NUT	2
20	S1822	WASHER------.64 cm(.25 in.)thick	2
	7D1446	WASHER------.48 cm(.188 in.)thick	2
C 21	6G2947	SHAFT	1

C INDICATES CHANGE

175935



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	6H1717	BOLT	32
2	3B4508	LOCKWASHER	34
3	6D5415	PLATE	8
4	7D7095	BAR	1
5	7F482	NUT	4
6	9D2501	CIRCLE ASSEM. (Separate Illustration)	1
7	1D4642	BOLT	2
	8D5467	WASHER-----.719 in. (1.83 cm)thick	2
	5D5206	WASHER-----.50 in. (1.27 cm) thick	2
	6K3632	LOCKNUT	2

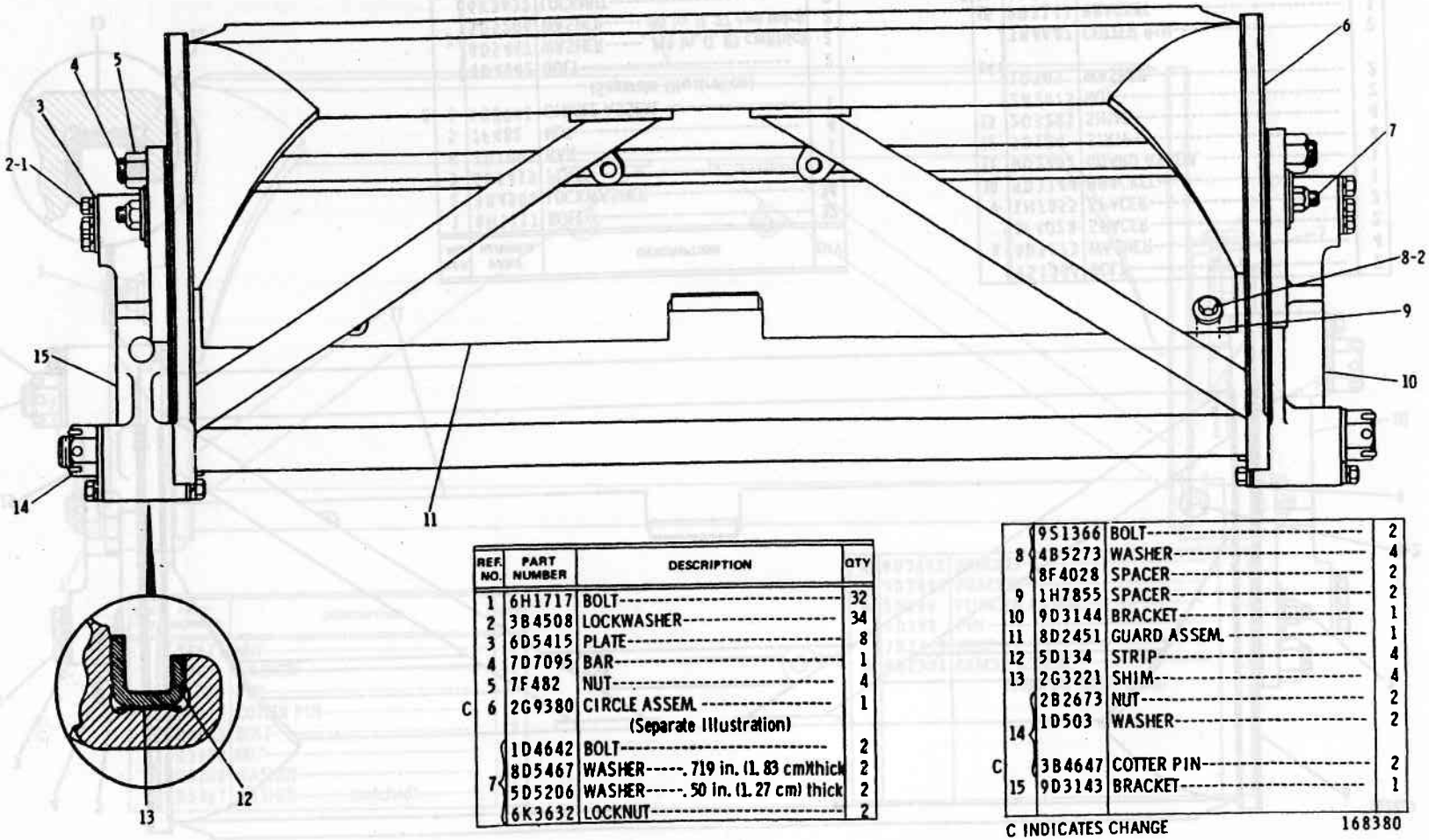
	REF. NO.	PART NUMBER	DESCRIPTION	QTY
	8	9S1366	BOLT	2
		4B5273	WASHER	4
		8F4028	SPACER	2
	9	1H7855	SPACER	2
	10	9D3144	BRACKET	1
	11	8D2451	GUARD ASSEM.	1
	12	5D134	STRIP	4
C	13	2G3221	SHIM	4
	14	2B2673	NUT	2
		1D503	WASHER	2
		7F3708	PIN	2
		3B4617	COTTER PIN	2
	15	9D3143	BRACKET	1

C INDICATES CHANGE

207348

9D2670 CIRCLE GROUP—Rear View—Type 1
Part of 9D6335, 9D6500, 2G6321 and 2G430 Power Blade Arrangement listed on Page 271
9D2501 Circle parts are shown on Page 188. AN ATTACHMENT

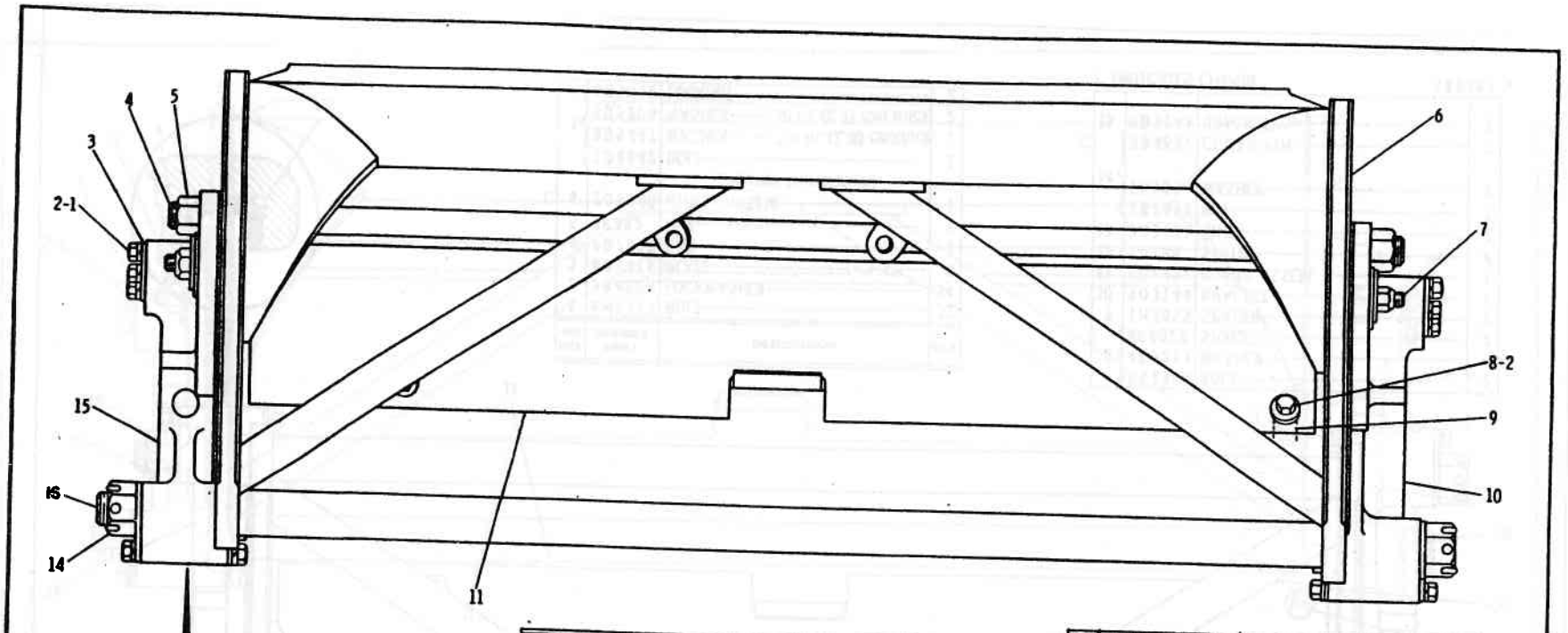
9D2670 CIRCLE GROUP—Rear View—Type 2
Part of 9D6335, 9D6500, 2G6321 and 2G430 Power Blade Arrangements listed on Page 271
2G9380 Circle parts are shown on Page 187B. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	6H1717	BOLT	32
2	3B4508	LOCKWASHER	34
3	6D5415	PLATE	8
4	7D7095	BAR	1
5	7F482	NUT	4
C 6	2G9380	CIRCLE ASSEM. (Separate Illustration)	1
7	1D4642	BOLT	2
	8D5467	WASHER-----.719 in. (1.83 cm)thick	2
	5D5206	WASHER-----.50 in. (1.27 cm) thick	2
	6K3632	LOCKNUT	2
8	9S1366	BOLT	2
	4B5273	WASHER	4
	8F4028	SPACER	2
9	1H7855	SPACER	2
10	9D3144	BRACKET	1
11	8D2451	GUARD ASSEM.	1
12	5D134	STRIP	4
13	2G3221	SHIM	4
14	2B2673	NUT	2
	1D503	WASHER	2
C	3B4647	COTTER PIN	2
15	9D3143	BRACKET	1

C INDICATES CHANGE

168380



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	6H1717	BOLT	32
2	3B4508	LOCKWASHER	34
3	6D5415	PLATE	8
4	7D7095	BAR	1
5	7F482	NUT	4
C 6	6G2941	CIRCLE ASSEM. (Separate Illustration)	1
7	1D4642	BOLT	2
	8D5467	WASHER-----.719 in. (1.83 cm)thick	2
	5D5206	WASHER-----.50 in. (1.27 cm) thick	2
	6K3632	LOCKNUT	2
8	9S1366	BOLT	2
	4B5273	WASHER	4
	8F4028	SPACER	2
9	1H7855	SPACER	2
10	9D3144	BRACKET	1
11	8D2451	GUARD ASSEM.	1
12	5D134	STRIP	4
13	2G3221	SHIM	4
14	2B2673	NUT	2
	1D503	WASHER	2
	3B4647	COTTER PIN	2
15	9D3143	BRACKET	1
C 16	6G2947	SHAFT	1

C INDICATES CHANGE

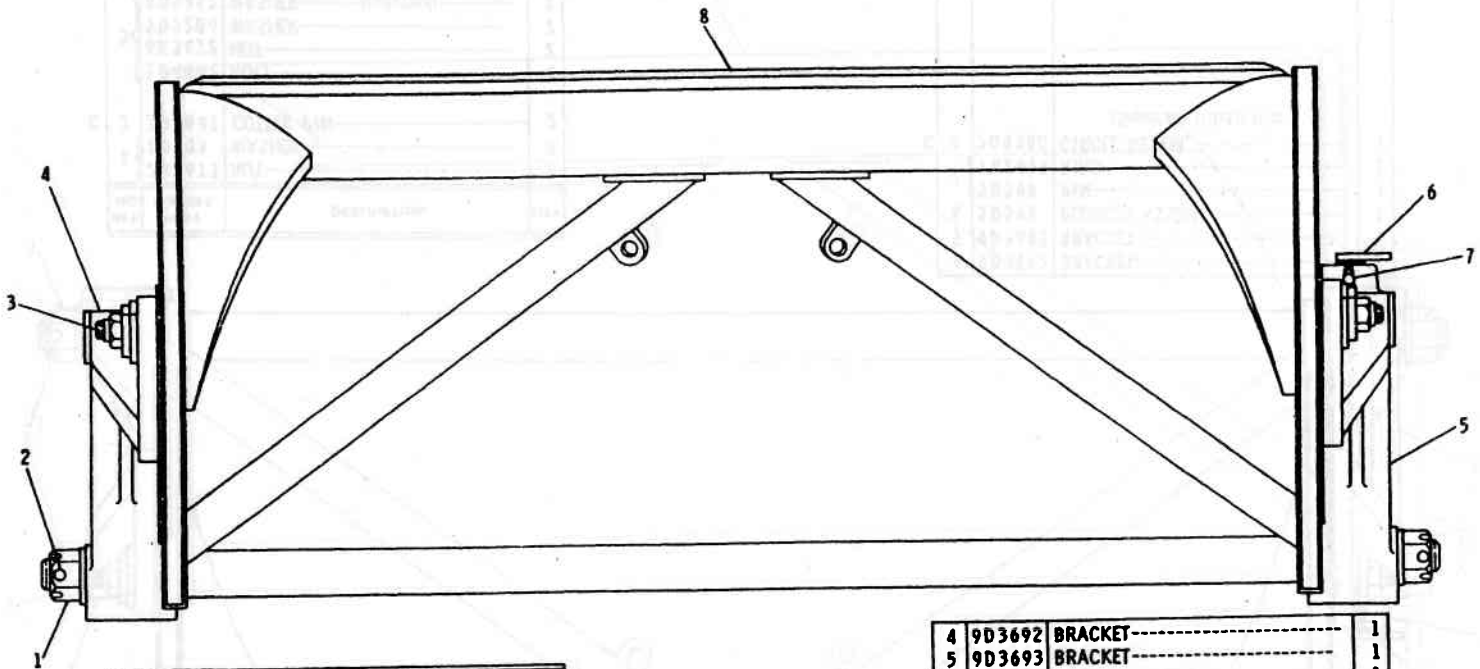
175926

9D2670 CIRCLE GROUP—Rear View—Type 3
Part of 9D6335, 9D6500, 2G6321 & 2G430 Power Blade Arrangements listed on Page 271
6G2941 Circle parts are shown on Page 189A. AN ATTACHMENT

9D8855 CIRCLE GROUP—Rear View—Type 1

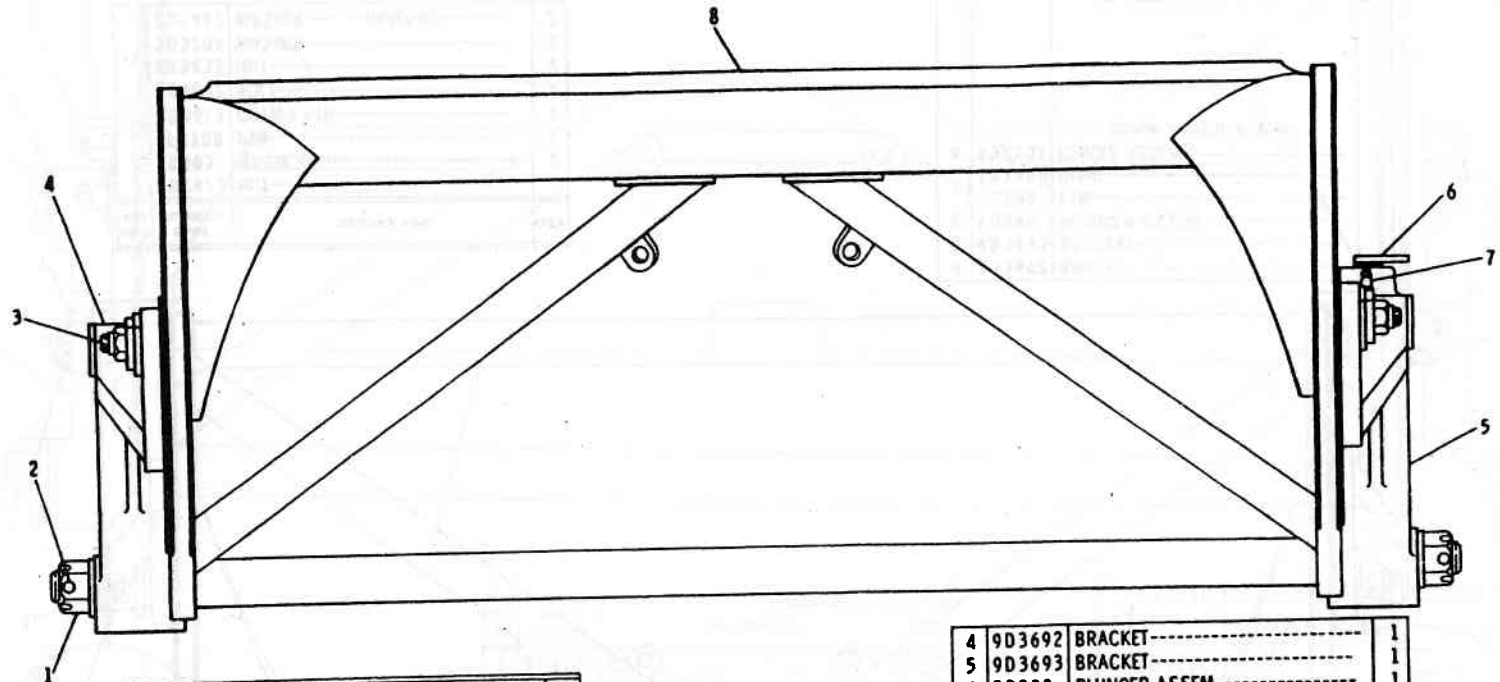
Part of 9D8850 Mechanical Rail Blade Arrangement listed on Page 270

9D2501 Circle parts are shown on Page 188. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2B2673	NUT	2
	1D503	WASHER	2
2	7F3708	PIN	2
	3B4617	COTTER PIN	2
3	1D4642	BOLT	2
	6K3632	NUT	2
	5D5206	WASHER	2
	8D5467	WASHER-------(notched)--------	2
4	9D3692	BRACKET	1
5	9D3693	BRACKET	1
6	5D399	PLUNGER ASSEM.	1
7	5D398	PIN	1
	7B2499	RING	1
8	9D2501	CIRCLE ASSEM. (Separate Illustration)	1

203420



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2B2673	NUT	2
	1D503	WASHER	2
C 2	3B4647	COTTER PIN	2
3	1D4642	BOLT	2
	6K3632	NUT	2
	5D5206	WASHER	2
	8D5467	WASHER-------(notched)--------	2

4	9D3692	BRACKET	1
5	9D3693	BRACKET	1
6	5D399	PLUNGER ASSEM.	1
7	5D398	PIN	1
	7B2499	RING	1
C 8	2G9380	CIRCLE ASSEM. (Separate Illustration)	1

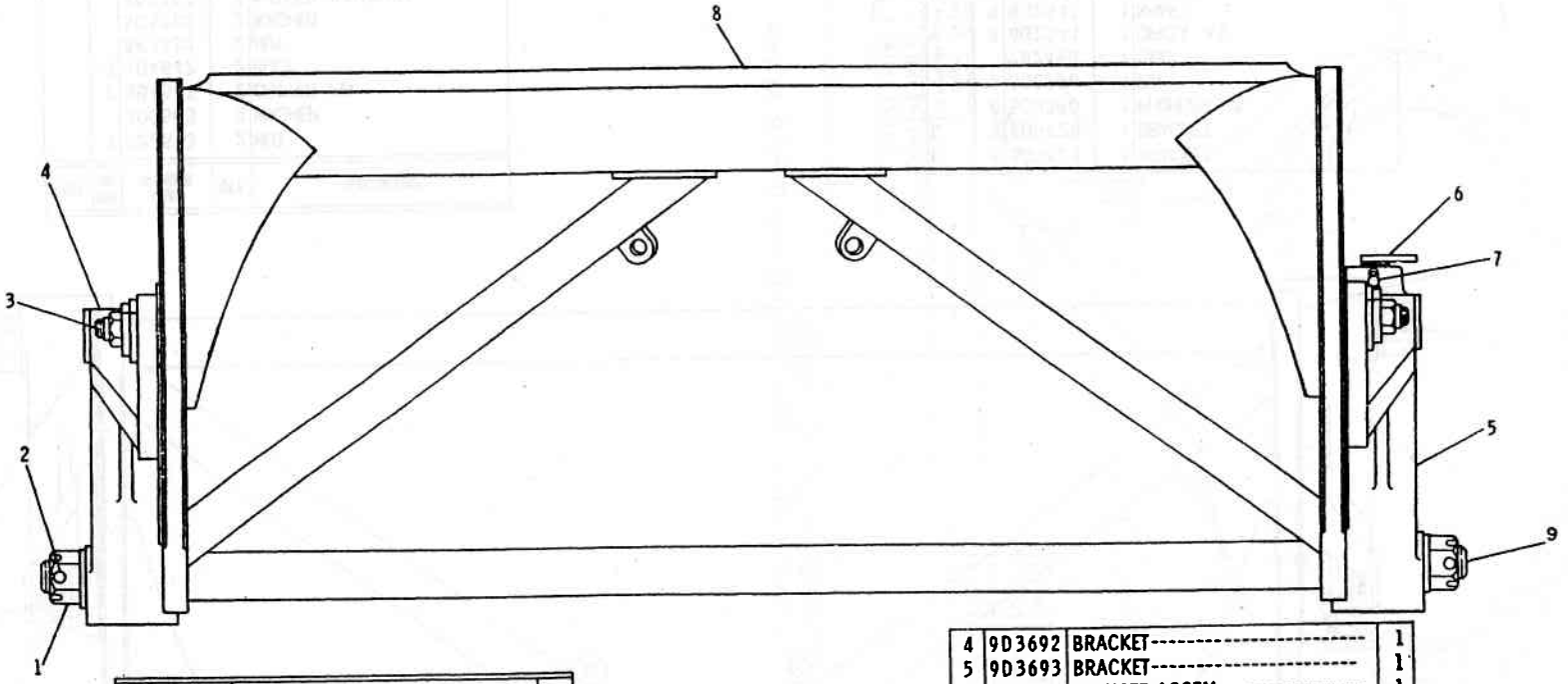
C INDICATES CHANGE 168381

9D8855 CIRCLE GROUP—Rear View—Type 2
Part of 9D8850 Mechanical Rail Blade Arrangement listed on Page 270
2G9380 Circle parts are shown on Page 187B. AN ATTACHMENT

9D8855 CIRCLE GROUP—Rear View—Type 3

Part of 9D8850 Mechanical Rail Blade Arrangement listed on Page 270

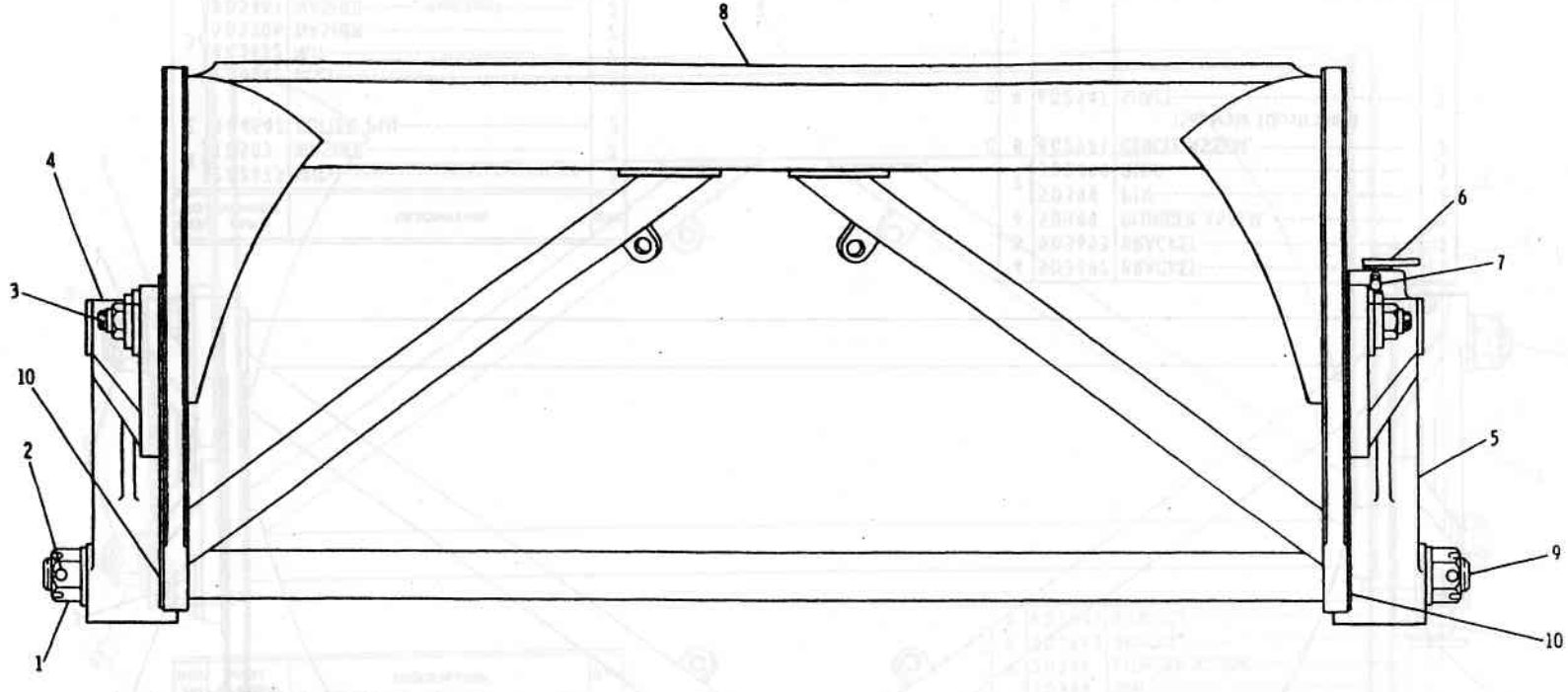
6G2941 Circle parts are shown on Page 189A. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2B2673	NUT	2
	1D503	WASHER	2
2	3B4647	COTTER PIN	2
3	1D4642	BOLT	2
	6K3632	NUT	2
	5D5206	WASHER	2
	8D5467	WASHER-------(notched)--------	2
4	9D3692	BRACKET	1
5	9D3693	BRACKET	1
6	5D399	PLUNGER ASSEM.	1
7	5D398	PIN	1
	7B2499	RING	1
C 8	6G2941	CIRCLE ASSEM. (Separate Illustration)	1
C 9	6G2947	SHAFT	1

C INDICATES CHANGE

175928



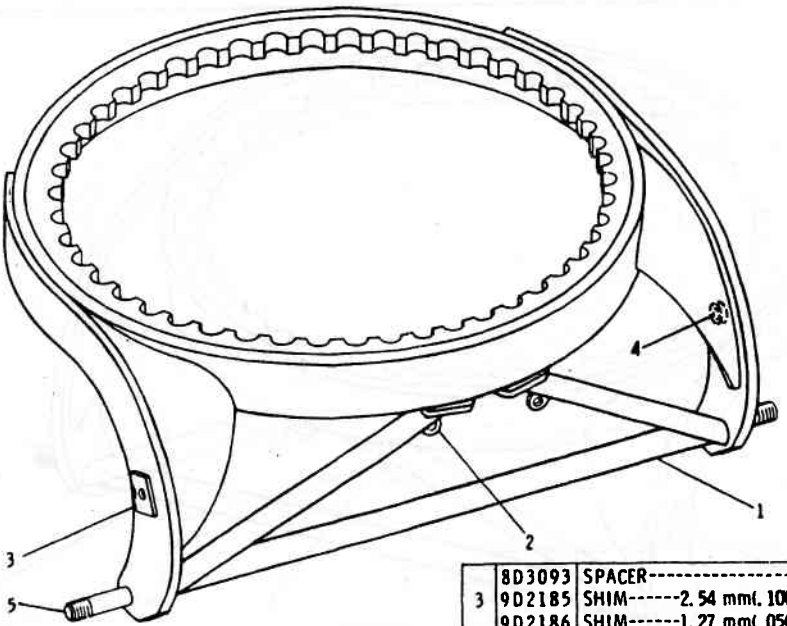
NOTE	REF NO	PART NUMBER	QTY	DESCRIPTION
	1	2B2673	2	NUT
		1D0503	2	WASHER
	2	3B4647	2	COTTER PIN
	3	1D4642	2	BOLT
		6K3632	2	NUT
		5D5206	2	WASHER
		8D5467	2	WASHER (NOTCHED)
C	4	6G9428	1	BRACKET
C	5	6G9429	1	BRACKET
	6	5D0399	1	PLUNGER AS.
	7	5D0398	1	PIN
		7B2499	1	RING
Y	8	6G2941	1	CIRCLE AS.
	9	6G2947	1	SHAFT
CB	10	2K0419	4	WASHER

B USE AS REQUIRED C INDICATES CHANGE

Y SEPARATE ILLUSTRATION

312876

9D8855 CIRCLE GROUP—Rear View—Type 4
Part of 9D8850 Mechanical Rail Blade Arrangement listed on Page 270
6G2941 Circle parts are shown on Page 189A. AN ATTACHMENT



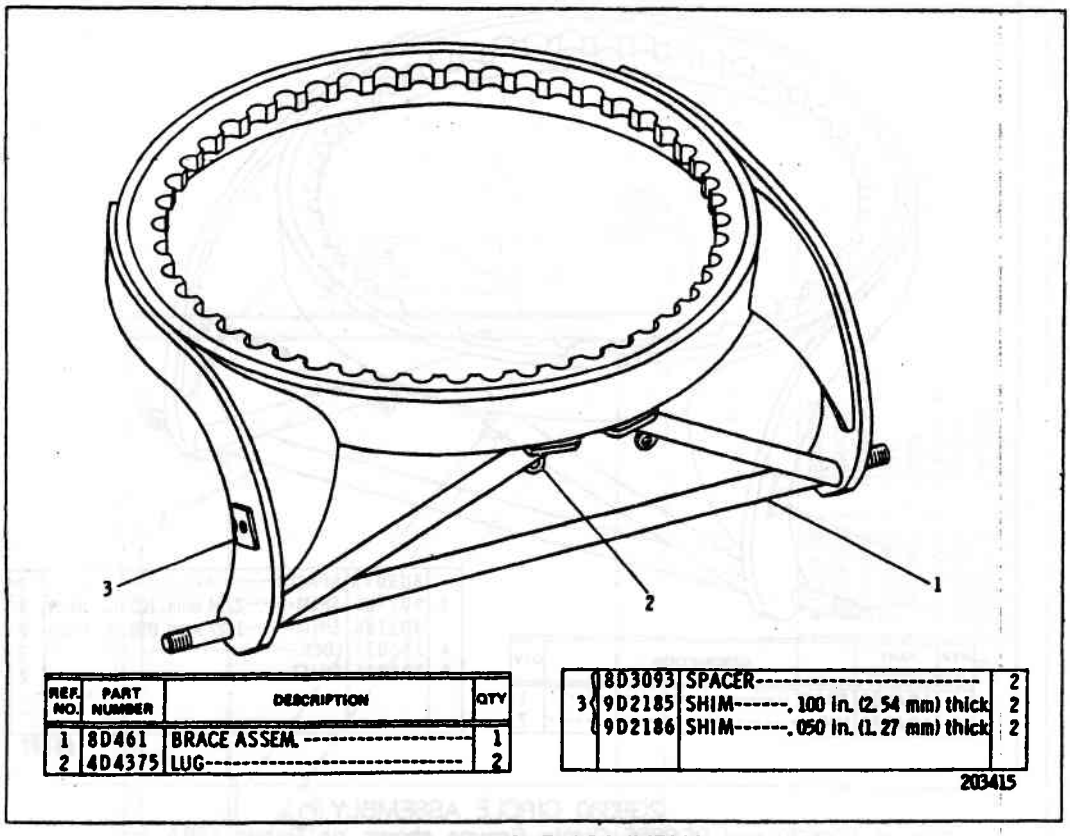
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	6D4689	BRACE	1
2	4D4375	LUG	2

	8D3093	SPACER	2
3	9D2185	SHIM------2.54 mm(.100 in.) thick	2
	9D2186	SHIM------1.27 mm(.050 in.) thick	2
4	7B5037	LOCK	2
5	7B5036	SHAFT	2

168382

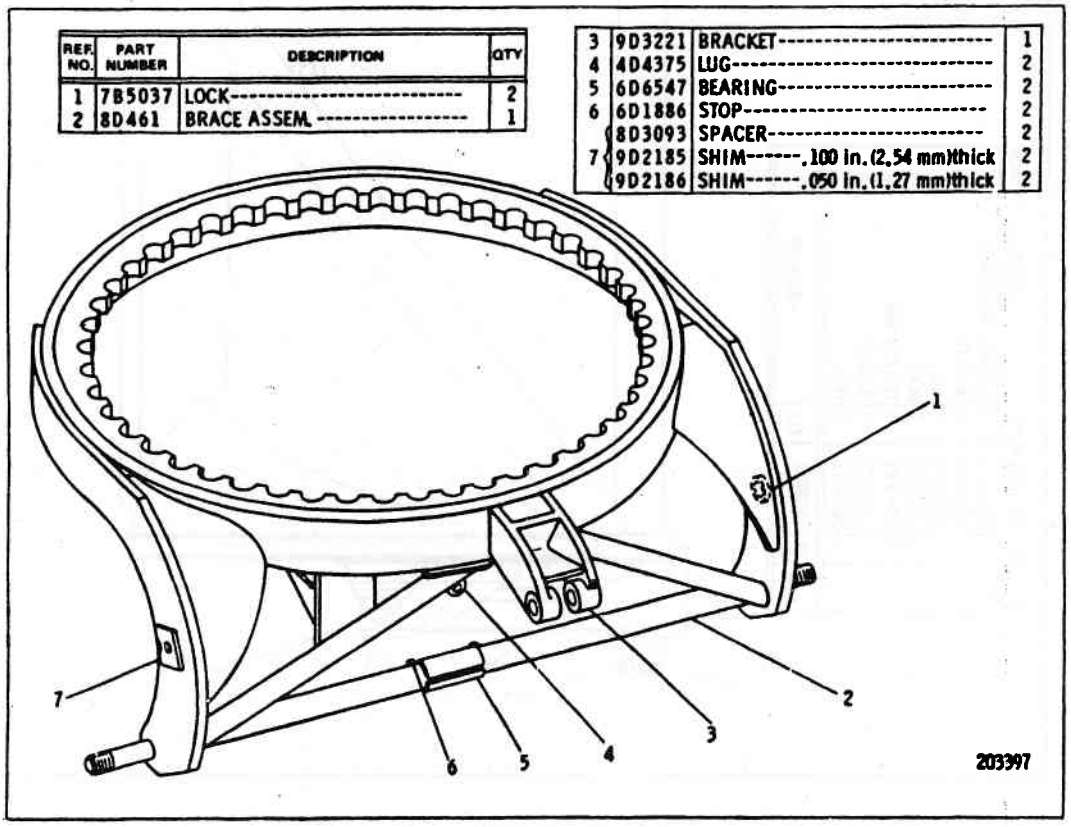
2G9380 CIRCLE ASSEMBLY

Part of 9D2670 and 9D8855 Circle Groups shown on Pages 186A and 187A



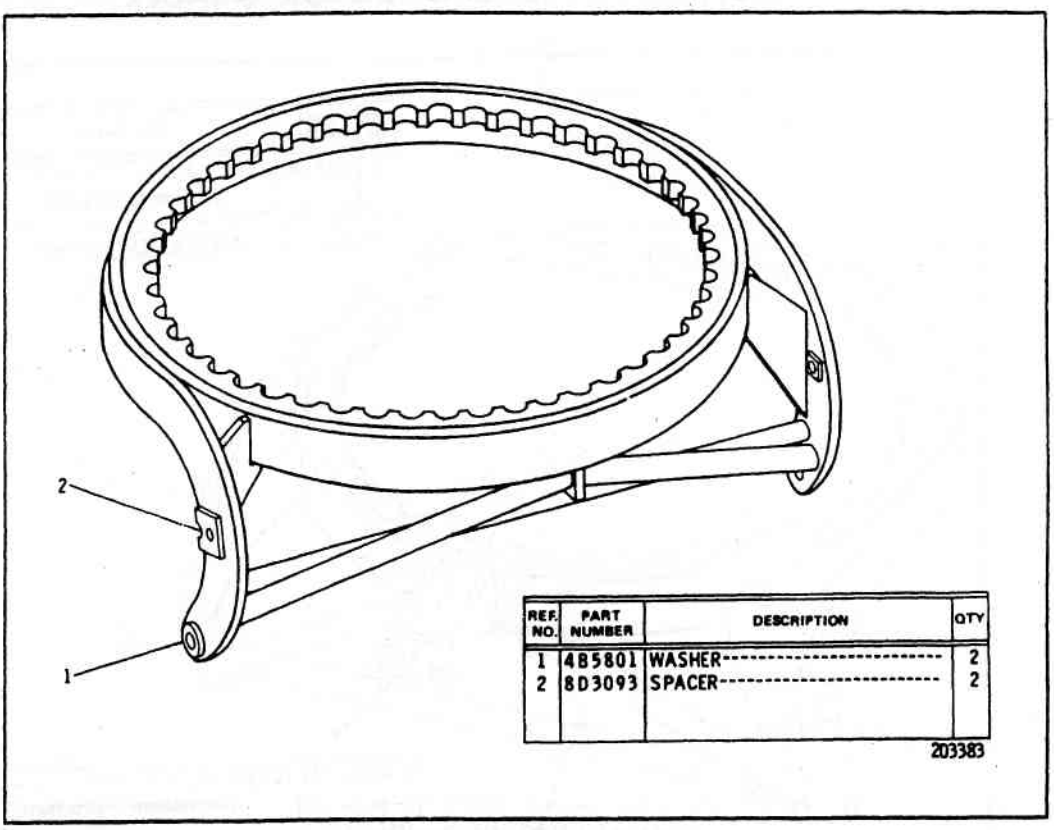
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	8D461	BRACE ASSEM.	1
2	4D4375	LUG	2
3	8D3093	SPACER	2
	9D2185	SHIM-------.100 in. (2.54 mm) thick	2
	9D2186	SHIM-------.050 in. (1.27 mm) thick	2

9D2501 CIRCLE ASSEMBLY
Part of 9D2670 and 9D8855 Circle Groups shown on Pages 186 and 187



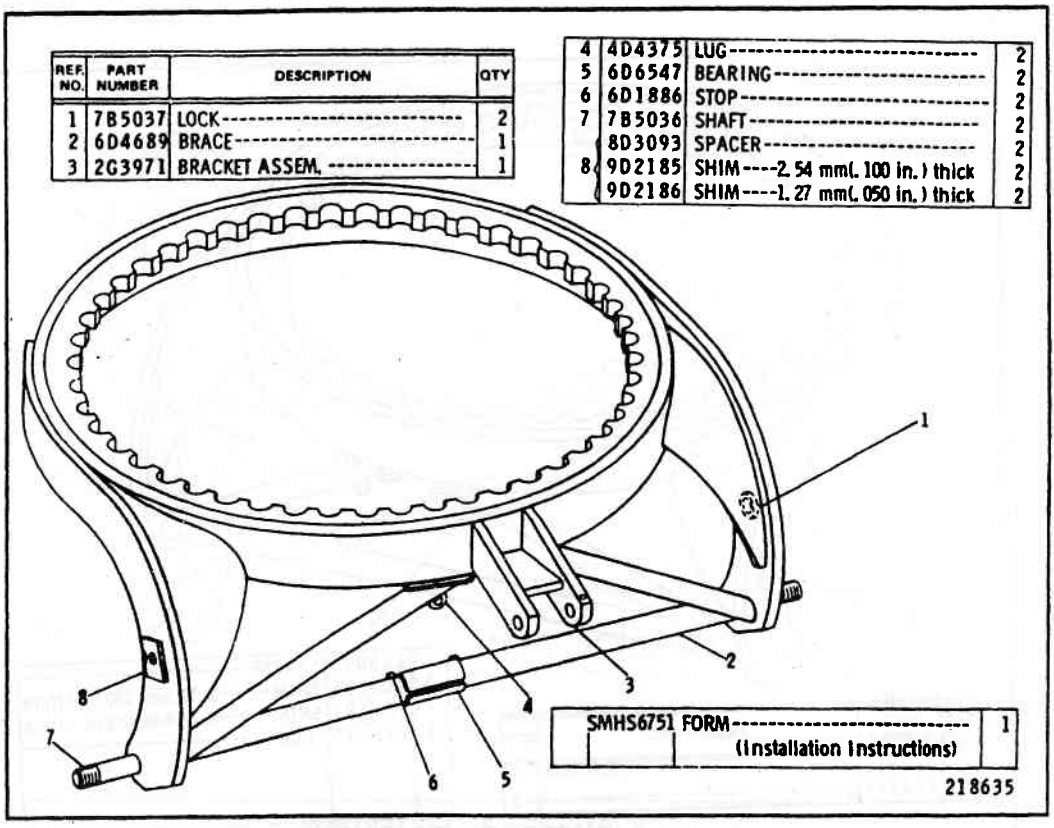
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	7B5037	LOCK	2
2	8D461	BRACE ASSEM.	1
3	9D3221	BRACKET	1
4	4D4375	LUG	2
5	6D6547	BEARING	2
6	6D1886	STOP	2
7	8D3093	SPACER	2
	9D2185	SHIM-------.100 in. (2.54 mm) thick	2
	9D2186	SHIM-------.050 in. (1.27 mm) thick	2

9D3228 CIRCLE ASSEMBLY
Part of 9D3210 Circle Group shown on Page 185



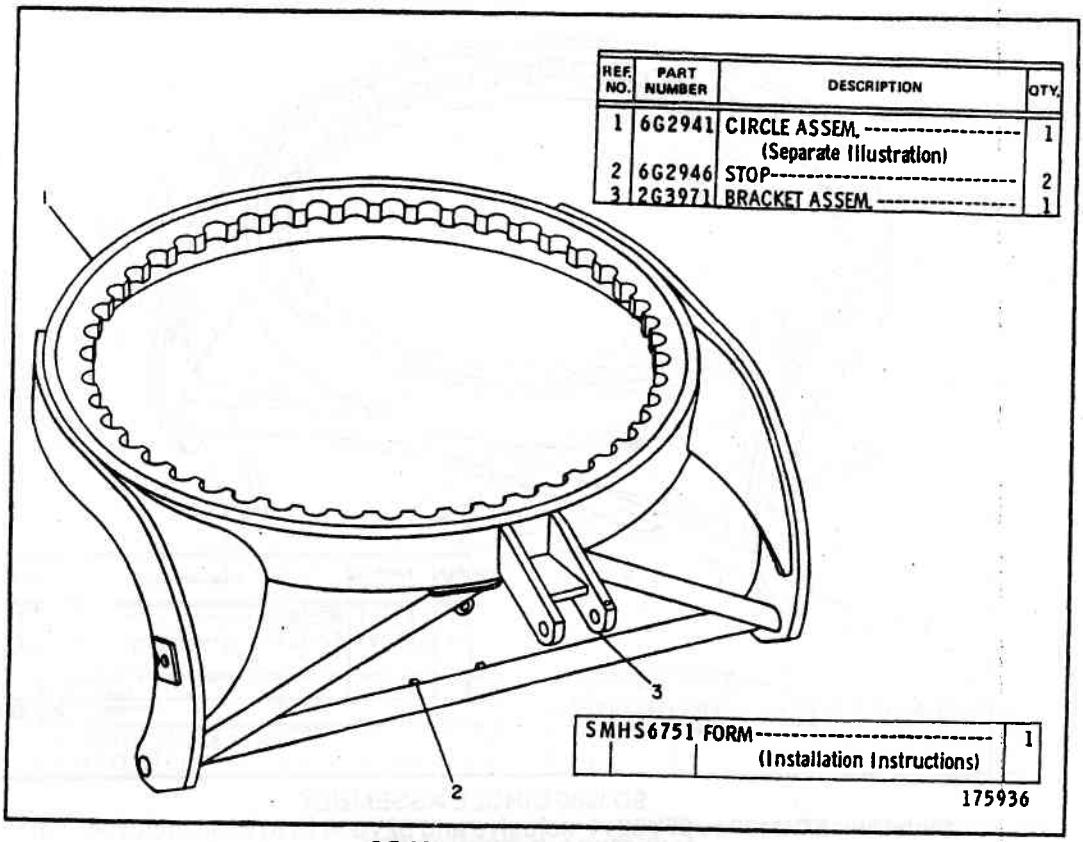
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	4B5801	WASHER	2
2	8D3093	SPACER	2

9D3980 CIRCLE ASSEMBLY
Serial No. 87V1138 to 87V3214 inclusive and 82V668 to 82V803 inclusive. Part of 9D170 Circle Group shown on Page 184



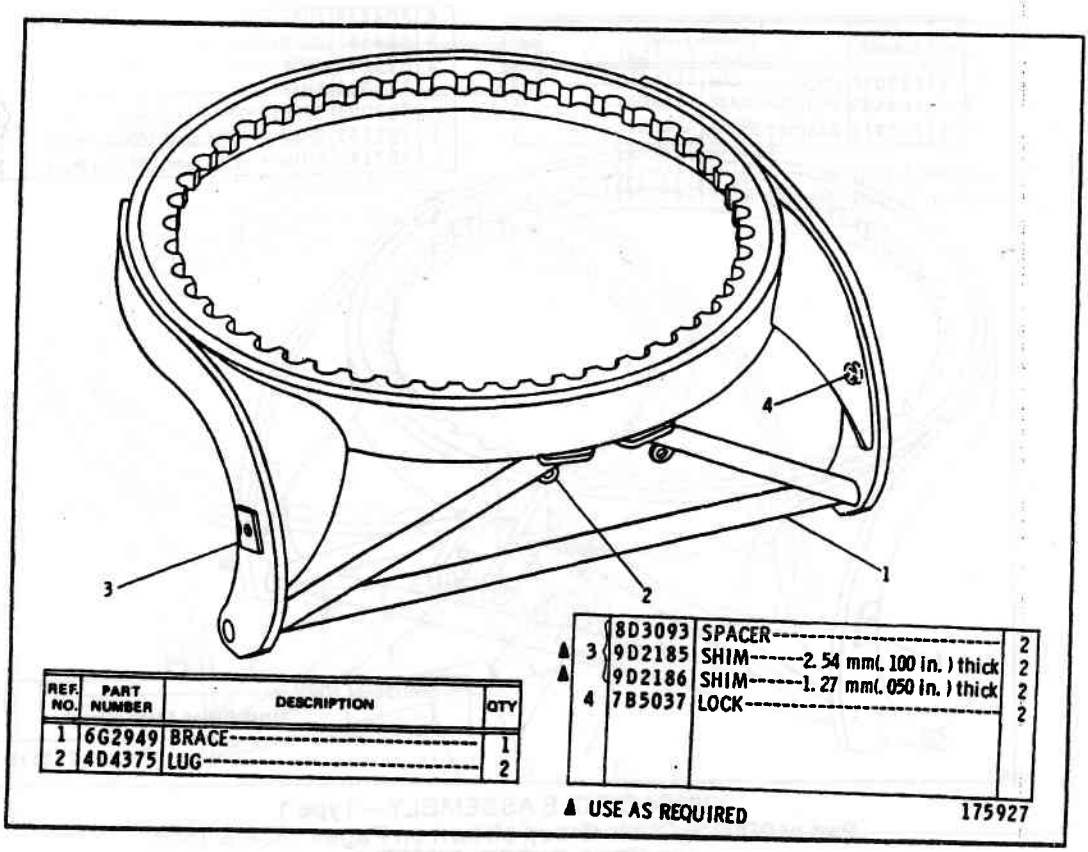
REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	7B5037	LOCK	2
2	6D4689	BRACE	1
3	2G3971	BRACKET ASSEM.	1
4	4D4375	LUG	2
5	6D6547	BEARING	2
6	6D1886	STOP	2
7	7B5036	SHAFT	2
	8D3093	SPACER	2
8	9D2185	SHIM----2.54 mm(.100 in.) thick	2
	9D2186	SHIM----1.27 mm(.050 in.) thick	2
	SMHS6751	FORM (Installation Instructions)	1

2G9364 CIRCLE ASSEMBLY—Type 1
Part of 9D3210 Circle Group shown on Pages 185A & 185B



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	6G2941	CIRCLE ASSEM. (Separate Illustration)	1
2	6G2946	STOP	2
3	2G3971	BRACKET ASSEM.	1
	SMHS6751	FORM (Installation Instructions)	1

6G2930 CIRCLE ASSEMBLY
Part of 9D3210 Circle Group shown on Page 185D. AN ATTACHMENT

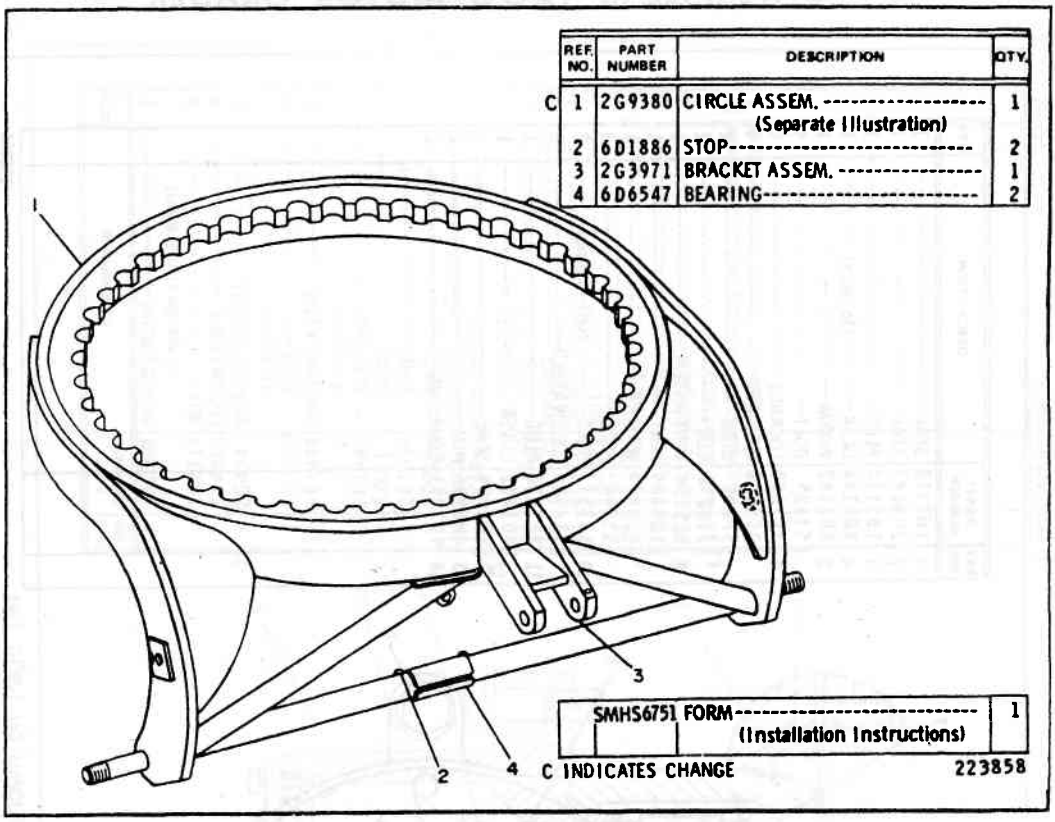


REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	6G2949	BRACE	1
2	4D4375	LUG	2

	8D3093	SPACER	2
▲ 3	9D2185	SHIM-2.54 mm(.100 in.) thick	2
▲	9D2186	SHIM-1.27 mm(.050 in.) thick	2
4	7B5037	LOCK	2

▲ USE AS REQUIRED

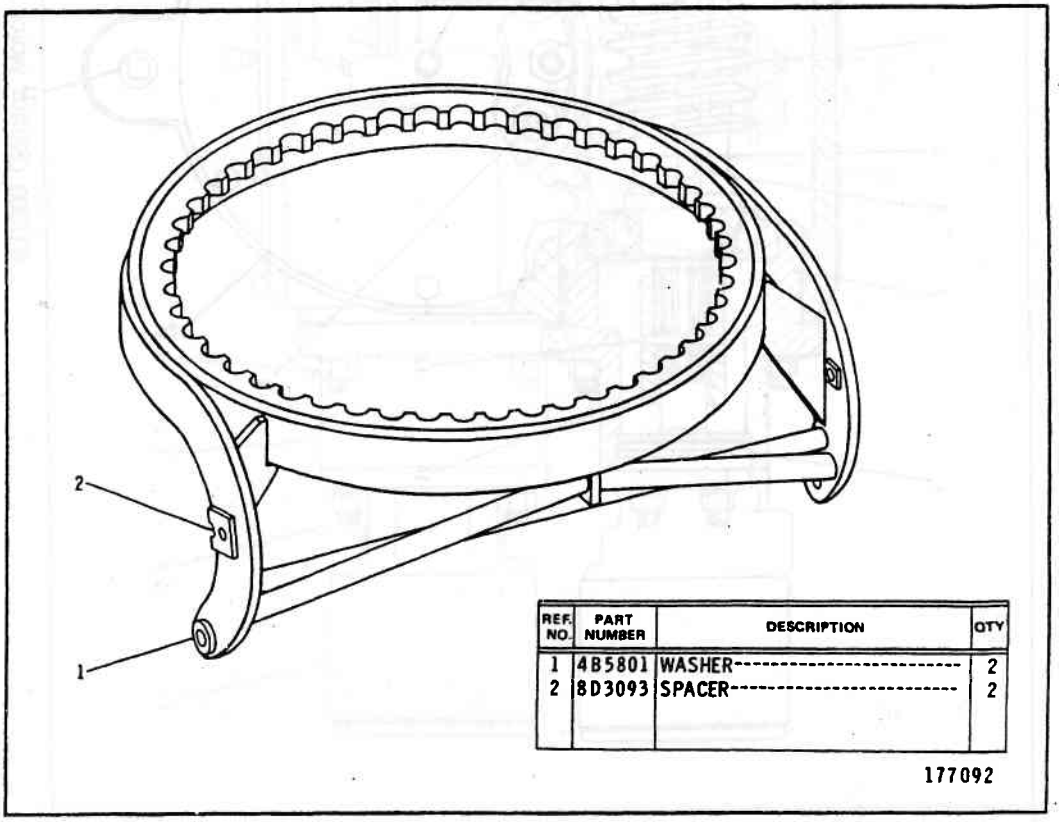
6G2941 CIRCLE ASSEMBLY
Part of 9D2670, 9D8855 & 6G2930 Circle Groups shown on Pages 186B, 187A-1 & 189A



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
C 1	2G9380	CIRCLE ASSEM. (Separate Illustration)	1
2	6D1886	STOP	2
3	2G3971	BRACKET ASSEM.	1
4	6D6547	BEARING	2
	SMHS6751	FORM (Installation Instructions)	1

C INDICATES CHANGE

2G9364 CIRCLE ASSEMBLY—Type 2
Part of 9D3210 Circle Group shown on Pages 185A and 185B
2G9380 Circle parts are shown on Page 187B. AN ATTACHMENT



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	4B5801	WASHER	2
2	8D3093	SPACER	2

2G9189 CIRCLE ASSEMBLY
Serial No. 87V3215—Up and 82V804—Up
Part of 9D170 Circle Group shown on Page 184A